



## The World's First **DEWALT** Bar&Chain Biodegradable Oil

DXCC1200 -**16oz** DXCC1201 -**32oz** DXCC1202 -**1gal** DXCC1205 -**55gal** 



Available today at:

- Home Depot
- Amazon
- Grainger
- Bomgaars
- ACME Tools
- DoltBest
- MAC TOOLS







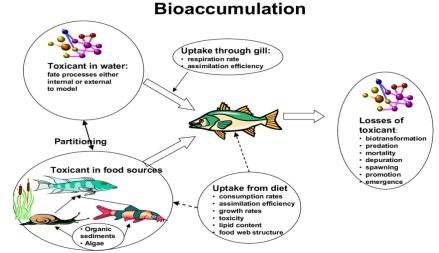


#### Chainsaw Oil in USA

• Chainsaw oil is a 100% total loss application. What goes in, goes right out into water, plants and soil

Open Access | Published: 31 October 2015

Influence of Oil Contamination on Physical and Biological Properties of Forest Soil After Chainsaw Use



#### Over 60 different brands of chain oil in the US

**Zero** industry standards. How does that make sense when its direct pollution? Petroleum chain oil is pollution.







#### **DEWALT** Bar&Chain Biodegradable Oil

#### SPECIFICATIONS

ISO 100

Gas + Electric compatible

Petroleum compatible

#### BioPreferred Federal Mandated Purchasing

Soy-based, American farmers

**American Made** 

#### PERFORMANCE

30-50% better friction/wear

Higher load rating

All Seasons -20F to 520F

Higher thermal stability (220 VI) than <u>any</u> petroleum product

**Optimal tack** 

Lower bar + motor temps vs Stihl Woodcutter (thermocouple tested)





#### SUSTAINABILITY

USDA Certified Biobased

Ultimate Biodegradable Certified

EPA Environmentally Acceptable Lubricant (EAL)

OECD 201,202,203 PASS

EPA lab tested "practically nontoxic" Category IV

Partnered with Soybean Council and American Farmers







### **DEWALT vs STIHL\***

\*We make no claims or rights to trademarks associated with STIHL or STIHL products. Comparisons are from STIHL data sheets and independent ISO Certified labs

#### 500% deviation in viscosities for the same saw







#### **DEWALT vs STIHL BioPlus\***

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4 Types of Oil Multiple Sizes

				Port Control C	
D5183 wear-in scar		Avg 0.34 mm		Avg 0.58 mm	
	Wear-in CoF =	0.056		0.0938	
Run Load when T>77°C =		1962	200 kg	1275 N	130 kg
	Time to 77 C	11843	3.3 hrs	7315	1.9hrs
	Seisure?	Ν		Ν	
	Stage #	20		13	
	Avg CoF	0.06		0.094	
Run Load at EOT 85°C =		2452	250 kg	1472	150 kg
	Seisure?	Ν		Ν	
	Stage #	25		15	
	Avg CoF	0.063		0.107	
	Total CoF change	0.018		0.35	
	Avg Friction			31.3	
		Avg 0.78 mm		Avg 1.06 mm	
Ball scar dia. EOT =					

- 6x more tack
- 52%+ higher load rating under ASTM D5183 tribology test
- 30% lower wear

Certified Biodegradable, Non-toxic and BioPreferred





#### Performance testing to ASTM oil global standards

- ASTM D5183 Coefficient of friction (<.07)
- ASTM D92 Flash pt. (>520F)
- ASTM D4172 Wear scar (<.40mm)
- ASTM D6749 Pour pt. (-21F)
- ASTM D665B Saltwater corrosion PASS
- ASTM D2270 Viscosity Index (220+)
- ASTM D2783 Extreme pressure (180kg)
- Ductless Siphon Tack (30-40mm)









#### Environmental testing and certifications for eco-human safety

- OECD 301B Ultimate/Readily Biodegradable (HIGHEST)
- OECD 201 Alga and Cyanobacteria growth inhibition (PASS)
- OECD 202 Daphnia acute toxicity (PASS)
- OECD 203 Fish acute toxicity (PASS)
- USDA BioPreferred 95%+ Renewable Biocarbon Certified







Texas Commission on Environmental Quality

NELAP-Recognized Laboratory Accreditation is hereby awarded to

AP RECO

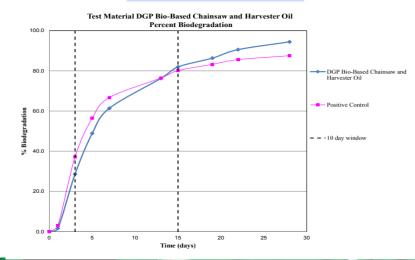
**Bio-Aquatic Testing, Inc.** 2501 Mayes Road, Suite 100 Carrollton, TX 75006-1378

in accordance with Texas Water Code Chapter 5, Subchapter R, Title 30 Texas Administrative Code Chapter 25, and the National Environmental Laboratory Accreditation Program.

The laboratory's scope of accreditation includes the fields of accreditation that accompany this certificate. Continued accreditation depends upon successful ongoing participation in the program. The Texas Commission on Environmental Quality urges customers to verify the laboratory's current location(s) and accreditation status for particular methods and analyses (www.tceq.texas.gov/goto/lab). Accreditation does not imply that a product, process, system or person is approved by the Texas Commission on Environmental Quality.

Certificate Number: T104704208-21-12 Effective Date: 4/1/2021 Expiration Date: 3/31/2022

Executive Director Texas Commission on Environmental Quality



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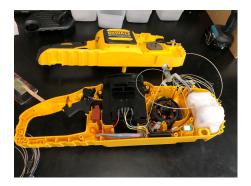
## INSTITUTE OF MATERIALS SCIENCE

# Bio-Based Oil Testing in Saws

Dr. Paul Nahass, Director, Industrial Affiliates Program December 2021

## Test Plan – administered by Dept of Forestry UConn

- Procedure
  - Trees cut and hewn to 6",4",2" from UConn Forest
  - Thermocouples glued to saws: bar, pcb, motor coil
  - Continuous cuts for entire battery cycle
  - New saws using petroleum oil and news saws using bio oil
  - Measure dynamic temperatures across 8000 cuts



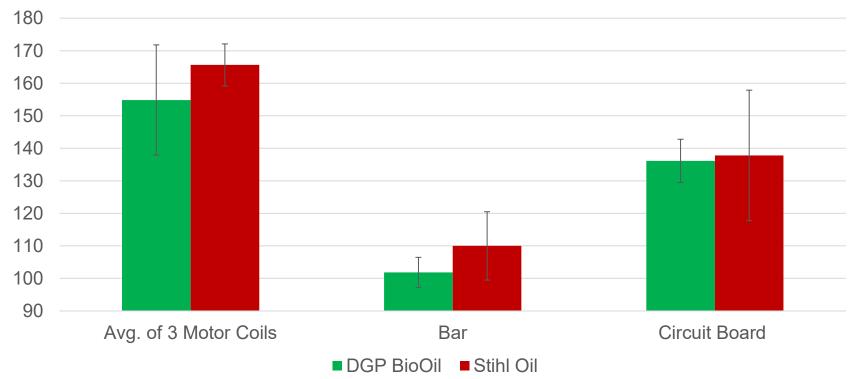






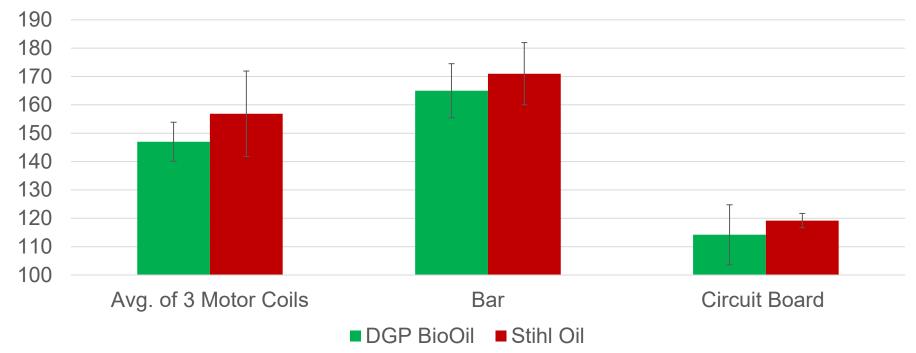


#### Max Run Temps. (deg. F) During cutting (3 battery drains) 16" chain saws (Avg. of 5 saws with each oil)



 Saws with DGP oil consistently exhibited lower max temps. at each measured position: motor, bar, circuit board

#### Max Run Temps. (deg. F) During cutting (3 battery drains) 12" chain saws (Avg. of 5 saws with each oil )



• <u>Saws with DGP oil consistently exhibited lower max temps. at</u> <u>each measured position: motor, bar, circuit board</u>

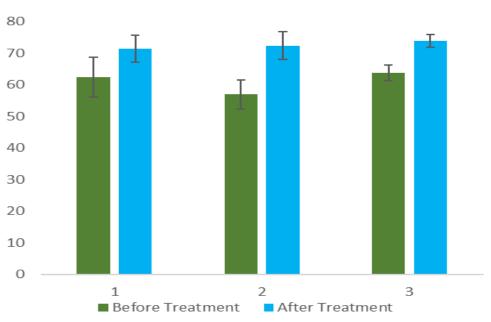


- <u>Methods</u>:
  - Soak test: 3 plastic pieces soaked in DGP oil 1hr
  - Chamber test: 24 hours after soak, put oil in oven at 90 °C for 48 hours.

90

Shore D Hardness

- Rub test (ASTM D5402-19):
  - 100% cotton rag saturated with DGP oil rubbed manually across a 1" x 4" piece of nylon casing at rate of ~1/s per double rub, with 1000-2000 g applied force for 100 double rubs.
- <u>Results</u>:
  - Shore D hardness
    - change in Sample 1 within standard deviation,
    - Minor increase in hardness for Samples 2 & 3
  - Infrared spectroscopy:
    - no change in chemical structure of nylon casing after soak, chamber tests







- <u>Results (cont'd)</u>:
  - Photo observation:
    - No significant visual changes observed other than increased reflectivity from residual oil.
  - Rub test (ASTM D5402-19).
    - No significant visual changes observed other than increased reflectivity from residual oil.



Figure 5: Sample before (a) and after (b) rub test.

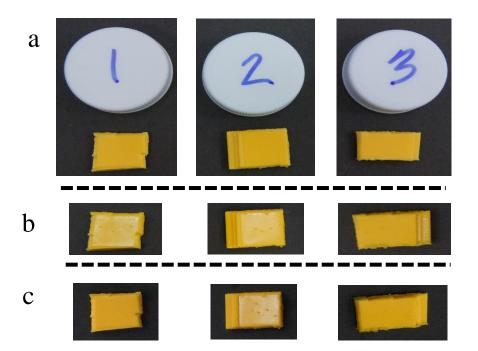


Figure 6: Samples before testing (a), after soak test (b), and after chamber test (c).

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The highest performance, independently certified, bio-based lubricant platform for outdoor power equipment