

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Acro Instrument Company 1121 Coolidge Ave. National City, CA 91950

(Hereinafter called the Organization) and hereby declares that Organization is accredited

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Chemical, Dimensional, Electrical, Mechanical, Thermodynamic and Mass, Force, and Weighing Devices Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084
 Initial Accreditation Date:
 Issue Date:
 Expiration Date:

 September 06, 2021
 September 08, 2023
 November30, 2025

 Accreditation No.:
 Certificate No.:

 80432
 L23-671

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>



Acro Instrument Company 1121 Coolidge Ave. National City, CA 91950 Contact Name: Mr. Randy Penrose Phone: 619-474-7068

Accreditation is granted to the facility to perform the following calibrations:

Chemical			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Gas Detector ^{FO}	Hydrogen Sulfide25 ppm (H2S)Carbon Monoxide100 ppm (CO)Methane 50% (LEL)Oxygen 18% (O2)Nitrogen Balance (N)	0.2% of Reading	Ideal Calibration Gas 58DAL-0063 A.I. 21A1-5-001-1
	Isobutylene 100 ppm (C4H8)		Nor Lab P1055100PA A.I. 21A1-5-001-1
Conductivity Meter FO	0.56 μS	0.62 μS/cm	Certified Conductivity Reference
	9.12 μS	0.62 μS/cm	Solutions A.I. 21A1-10-001-1
	1 411 μS	4.6 µS/cm	_
pH Tester ^{FO}	4.01 pH	0.03 pH	Certified pH Reference Solutions
	7.00 pH	0.03 pH	A.I. 21A1-10-002-
	10.01 pH	0.05 pH	7

Dimensional				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Calipers – Vernier, Dial ^{FO}	Up to 12 in	(385 + 3.46 L) μin	Gage Block Set Standard Rod Set Setting Ring Gage Surface Plate 33K6-4-552-1	
Calipers – Digital ^{FO}	Up to 12 in	(88 + 1.46 L) µin	Gage Block Set Standard Rod Set Setting Ring Gage Surface Plate 33K6-4-552-1	
Height Gauges –Vernier, Dial ^{FO}	Up to 24 in	(585 + 2.14 L) μin	Gage Block Set Standard Rod Set Surface Plate 33K6-4-3445-1	
Height Gauges – Digital ^{FO}		(124 + 3.74 L) µin	Gage Block Set Standard Rod Set Surface Plate 33K6-4-3445-1	
Indicators – Dial ^{FO}	Up to 4 in	(389 + 3.34 L) µin	Gage Block Set Surface Plate 33K6-4-889-1	
Indicators – Digital FO		(116 + 4.62 L) µin	Gage Block Set Surface Plate 33K6-4-889-1	
Micrometers ^{FO}	Up to 24 in	(305 + 2.48 L) µin	Gage Block Set Standard Rod Set Surface Plate 33K6-4-15-1	
Dial Calipers ^{FO} Digital Calipers ^{FO}	Up to 12 in	(385 + 3.46 L) µin (88 + 1.46 L) µin	Gage Blocks Setting Ring Gage 33K6-4-552-1	
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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output	Up to 33 mV	0.021 % of Reading	Fluke 5080A
AC Voltage ^{FO}	33 mV to 330 mV	0.03 % of Reading	A.I. 21A1-4-001-1
(45 Hz to 1 kHz)	Up to 3.3 V	0.27 % of Reading	1
	3.3 V to 33 V	0.015 % of Reading	
	33 V to 102 V	0.021 % of Reading	
	102 V to 330 V	0.035 % of Reading	
	330 V to 1 020 V	0.028 % of Reading	
Equipment to Output	Up to 330 mV	0.027 % of Reading	Fluke 5080A
DC Voltage ^{FO}	330 mV to 3.3 V	0.036 % of Reading	A.I. 21A1-4-001-1
	3.3 V to 33 V	0.039 % of Reading]
	10 V to 102 V	0.019 % of Reading]
	30 V to 330 V	0.03 % of Reading	
	330 V to 1 020 V	0.003 % of Reading	
Equipment to Output	Up to 330 µA	0.1 % of Reading	Fluke 5080A
AC Current ^{FO} (45 Hz to 1 kHz)	.33 mA to 3.3 mA	0.064 % of Reading	A.I. 21A1-4-001-1
	3.3 mA to 33 mA	0.003 7 % of Reading	
	33 mA to 330 mA	0.003 2 % of Reading	
	0.33 A to 3 A	0.01 % of Reading	
	3.3 A to 20.5 A	0.076 % of Reading	
Equipment to Output	Up to 330 μA	0.01 % of Reading	Fluke 5080A
DC Current ^{FO}	330 µA to 3.3 mA	0.003 % of Reading	A.I. 21A1-4-001-1
	3.3 mA to 33 mA	0.045 % of Reading	
	33 mA to 330 mA	0.002 % of Reading	
	.33 A to 3 A	0.031 % of Reading	
	3 A to 20.5 A	0.075 % of Reading	
Equipment to Output Resistance ^{FO}	Up to 190 Ω	0.063 % of Reading	Fluke 5080A
	1 kΩ to 190 kΩ	0.089 % of Reading	A.I. 21A1-4-001-1
	1 MΩ to 190 MΩ	0.058 % of Reading	
Equipment to Measure DC Voltage ^{FO}	Up to 1 000 mV	0.001 3 % of Reading	Fluke 45
	3 V to 30 V	0.006 6 % of Reading	A.I. 21A1-4-001-1
	300 V to 1 000 V	0.009 7 % of Reading	
Equipment to Measure	Up to 300 mV	0.2 % of Reading	Fluke 45
AC Voltage ^{FO} (45 Hz to 1 kHz)	3 V to 30 V	0.028 % of Reading	A.I. 21A1-4-001-1
(45 Hz to 1 kHz)	300 V to 750 V	0.011 % + 0.22 V]

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Electrical			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure	Up to 300 Ω	0.13 % of Reading	Fluke 45
Resistance FO	300Ω to $3 k\Omega$	0.003 7 % of Reading	A.I. 21A1-4-001-1
	$30 \text{ k}\Omega$ to $300 \text{ k}\Omega$	0.013 % of Reading	
	3 MΩ to 300 MΩ	0.044 % of Reading	
Equipment to Measure AC	Up to 30 mA	0.014 % of Reading	Fluke 45
Current ^{FO} 45 Hz to 1 kHz	30 mA to 100 mA	0.017 % of Reading	A.I. 21A1-4-001-1
45 HZ 10 T KHZ	1 A to 10 A	0.11 % of Reading	
Equipment to Measure DC Current ^{FO}	Up to 30 mA	0.000 34 % of Reading	Fluke 45
	30 mA to 100 mA	0.018 % of Reading	A.I. 21A1-4-001-1
	1 A to 10 A	0.069 % of Reading	

Mechanical			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Vacuum Gauge ^{FO}	-30 inHg to 0 psi	0.011 % of Reading	Ametek IS33 A.I. 21A1-1-002-1
Pressure Gauge FO	Up to 36 psi	0.011 % of Reading	Ametek IS33
	36 psi to 5 000 psi	0.035 % of Reading	A.I. 21A1-1-001-1
	1 000 psig to 10 000 psig	0.015 % + 0.66 psig	Fluke 700G31 A.I. 21A1-1-001-1
	10 000 psig to 30 000 psig	0.043 % + 9.00 psig	Additel ADT680
			A.I. 21A1-1-001-1
Differential Pressure	Up to 36 psi	0.011 % of Reading	Ametek IS33
Gauge ^{FO}	36 psi to 5 000 psi	0.035 % of Reading	A.I. 21A1-1-004-1
Torque Wrench ^{FO}	30 lbf·ft to 600 lbf·ft	$0.81 \% + 0.14 \text{ lbf} \cdot \text{ft}$	Digitool Solutions SPT-6004 A.I. 21A1-2-001-1

Thermodynamic

Temperature Sensor FO 50 °C to 650 °C $0.001 7\% + 0.51°C$ Fluke 9141 Infrared Thermometer FO 122 °F to 932 °F $0.34 \% + .09 °F$ Reed BX-500 Infrared Thermometer FO 122 °F to 932 °F $0.34 \% + .09 °F$ Reed BX-500 Temperature -200 °C to 1 370 °C $0.038 \% + 0.1 °C$ Fluke 724 Sensor/Indicator FO -40 °F to 169 °F $0.28 \% + 0.01 °F$ Onset Hobo UX100-003 Environmental Chambers FO -40 °F to 169 °F $0.28 \% + 0.01 °F$ Onset Hobo UX100-003	MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED		
Temperature Sensor/Indicator FO -200 °C to 1 370 °C 0.038 % + 0.1 °C Fluke 724 Environmental Chambers FO -40 °F to 169 °F 0.28 % + 0.01 °F Onset Hobo UX100-003	Temperature Sensor FO	50 °C to 650 °C	0.001 7% + 0.51°C			
Sensor/Indicator FOA.I. 21A1-3-001-1Environmental Chambers FO-40 °F to 169 °F0.28 % + 0.01 °FOnset Hobo UX100-0030.28 % + 0.01 °F0.28 % + 0.01 °F	Infrared Thermometer FO	122 °F to 932 °F	0.34 % + .09 °F			
Up to 00 % PH 2.7 % of Pooling + 0.15 % PH A.J. 21A1-3-001-1	Environmental Chambers FO	-40 °F to 169 °F	0.28 % + 0.01 °F			
2. / % of Reading + 0.15 % RH		Up to 99 % RH	2. 7 % of Reading + 0.15 % RH	A.I. 21A1-3-001-1		

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Accreditation is granted to the facility to perform the following calibrations:

Mass.	Force.	and	Weighing	Devices
TTTUDD.	I UIUU.	unu	VI VIGIIIIG	

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Balances ^{FO}	1 g to 180 g	1.01 % + 0.000 5 g	Class 7 Weights NAVAIR 17-20MM-18

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor *k* (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.