

ACRI 700 FINISH G

ACRI 700 FINISH G is a finish coat based on acrylic resin and drying evaporation of the solvents. It has excellent adhesion property, weathering resistance and gloss and color retention.

TECHNICAL DATA

Type	Acrylic finish paint					
Recommended Use	Finishing coat on ship's topside and steel structures					
Information	Color	: White, as specified				
	Flash Point	: 25.5 [deg C]				
	Density	: 1.14 [g/ml]				
	Volume Solid	: 40 ± 2 [volume %]				
	Coverage (Theoretical)	: 0.100 [L/m ²],		0.114 [kg/m ²]		
	Film Thickness	: WET 100 [microns], DRY 40 [microns],				
	Drying Time	Set-to-touch	5 °C	10 °C	20 °C	30 °C
			1.5 hrs.	1 hr.	30 mins.	30 mins.
	Painting Interval	Min.	10 hrs.	8 hrs.	6 hrs.	4 hrs.
			16 hrs.	12 hrs.	8 hrs.	6 hrs.
Condition of Application	Hard dry	-	-	-	-	
		Max.	-	-	-	-
Condition of Application	Method of Application	: Airless spray, Brush, Roller				
	Weather	: Temperature : Min. 0 °C Humidity : Max. 85 % RH				
	For Airless Spray	: Viscosity : (Ford Cup #4) 60 [sec] Tip No. : (GRACO) 719				
	Thinner	: CR/ACRI THINNER A Thinning : 0 - 15 % by volume				
	Preceding Coats	: BANNOH 500, UMEGUARD SX etc.				
	Subsequent Coats	: -				
Packaging Size	One pack product 20L, 5L for size in Indonesia only					
Storage	Shelf Life / 12 months after the date of production Subject to the satisfactory results of inspection, the product exceeding 12 months may be used.					
Safety	Follow all the local or national Health, Safety and Environment regulation. Read and follow all the precautionary notices on Material Safety Data Sheet and Container Labels. Apply only at ventilated areas. Handle with care.					
Notes	1. Agitate paint with a power agitator until it is turned homogeneous, then add appropriate thinner and mix thoroughly. 2. Density and Volume Solid are measurement data of product samples without thinner. And there are various value depending on color or manufacturing regulation etc.					

The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.