

BITUMEN SOLUTION B

BITUMEN SOLUTION B is a bituminous paint which has excellent adhesion properties to steel plates. BITUMEN SOLUTION B is used as a primer for Liquid Bitumen Enamel, and may be applied by itself as a temporary anti-corrosive paint.

TECHNICAL DATA

Type	Bituminous paint					
Recommended Use	As protective coating for steel structures and inside of rudders, etc.					
Information	Color	: Black				
	Flash Point	: 31.0[deg C]				
	Volume Solid	: 45 ± 2 [volume %]				
	Coverage (Theoretical)	: 0.073 - 0.121 [L/m ²],				
	Film Thickness	: WET 73 - 121 [microns]				
		: DRY 30 - 50 [microns]				
	Drying Time	Set-to-touch	5 °C	10 °C	20 °C	30 °C
			2hrs.	1.5hrs.	1hr.	30mins.
		Hard dry	6hrs.	5hrs.	3hrs.	2hrs.
			Painting Interval	Min. : 6hrs.	5hrs.	3hrs.
	Max. :	-	-	-	-	
Condition of Application	Method of Application	: Airless spray, Brush, Roller				
	Weather	: Temperature : Min. 0 °C				
		: Humidity : Max. 85 % RH				
	For Airless Spray	: Viscosity : 0.7 Pa·s				
		: Tip No. : (GRACO) 515·517				
		: Paint Output Pressure : 11.7 - 14.7 [MPa]				
		: Spray Speed : 60 - 80 [cm/sec]				
Thinner	: MARINE THINNER					
	: Thinning : 0 - 5 % by volume					
Preceding Coats	: EVABOND, WELBOND, CERABOND, NZ PRIMER, EPICON ZINC RICH PRIMER					
Subsequent Coats	: -					
Packaging Size	One pack product					
	20L, 5L for size in Indonesia only					
Storage	Shelf Life / 12 months after the date of production Subject to the satisfactory results of inspection, the product exceeding 12 months may be used.					
Safety	Follow all the local or national Health, Safety and Environment regulation. Read and follow all the precautionary notices on Material Safety Data Sheet and Container Labels. Apply only at ventilated areas. Handle with care.					
Notes	1.Agitate paint with a power agitator until it is turned homogeneous, then add appropriate thinner and mix thoroughly. 2.Density and Volume Solid are measurement data of product samples without thinner. And there are various value depending on color or manufacturing regulation etc.					

The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.

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