

RAVAX AC HB

RAVAX AC HB is a special synthetic resin paint giving a high-build quick drying, effective protection against corrosion. It possesses good sea water resistance and shows good adhesion to subsequent coats.

TECHNICAL DATA

Type	Special synthetic resin anti-corrosive paint				
Recommended Use	Steel ship's hull and other steel structures				
Information	Color	: SR(Pink Silver), S(Silver)			
	Flash Point	: 27.0 °C			
	Density	: 1.30 [g/ml]			
	Volume Solid	: 47 ± 2 [volume %]			
	Coverage (Theoretical)	: 0.085 - 0.160 [L/ m ²], 0.111 - 0.208 [kg/ m ²]			
	Film Thickness	: WET 85 - 160 [microns], DRY 40 - 75 [microns],			
	Drying Time	Set-to-touch	5 °C	10 °C	20 °C
			1 hr.	45 mins.	30 mins.
	Painting Interval	Min.	5 °C	10 °C	20 °C
			12 hrs.	8 hrs.	6 hrs.
	Max.	5 °C	10 °C	20 °C	
		-	-	-	
Condition of Application	Method of Application	: Airless spray, Brush, Roller			
	Weather	: Temperature : Min. 0 °C Humidity : Max. 85 % RH			
	For Airless Spray	: Viscosity : (Ford Cup #4) 140 [sec] Tip No. : (GRACO) 721, 723 Paint Output Pressure : 14.7 - 17.7 [Kgf/c m ²] Spray Speed : 60 - 80 [cm/sec]			
	Thinner	: CR/ACRI THINNER A Thinning : 0 - 7 % by volume			
	Preceding Coats	: NZ PRIMER S, EPICON ZINC RICH PRIMER B-2, CERABOND 2000, etc.			
	Subsequent Coats	: ACRI 700 FINISH, SEATENDER series, SEA GRANDPRIX series, etc.			
	Packaging Size	One pack product 20L, 5L for size in Indonesia only			
Storage	Shelf Life / 12 months after the date of production Subject to the satisfactory results of inspection, the product exceeding 12 months may be used.				
Safety	Follow all the local or national Health, Safety and Environment regulation. Read and follow all the precautionary notices on Material Safety Data Sheet and Container Labels. Apply only at ventilated areas. Handle with care.				
Notes	1. Agitate paint with a power agitator until it is turned homogeneous, then add appropriate thinner and mix thoroughly. 2. Density and Volume Solid are measurement data of product samples without thinner. And there are various value depending on color or manufacturing regulation etc.				

The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.

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