

# ROAD MARKING PAINT

Road Marking Paint is a finish coat based on acrylic resin and drying evaporation of the solvent. It is desirable as finish coat for marking paint. It dries quickly and has good weather resistance, abrasion resistance.

## TECHNICAL DATA

Type	Acrylic resin finish paint					
Recommended Use	As road marking paint					
Information	Color	: White and Yellow				
	Flash Point	: 25,5.0 [deg C]				
	Density	: 1.35 [g/ml]				
	Volume Solid	: 48 ± 2 [volume %]				
	Coverage (Theoretical)	: 0.083 - 0.125 [L/m <sup>2</sup> ], 0.112 - 0.169 [Kg/m <sup>2</sup> ]				
	Film Thickness	: WET 83 - 125 [microns] DRY 40 - 60 [microns]				
	Drying Time	Set-to-touch	5 °C	10 °C	20 °C	30 °C
			1,5 hrs.	1 hrs.	50 Mins.	30 Mins.
	Painting Interval	Min.	10 hrs.	8 hrs.	6 hrs.	4 hrs.
			16 hrs.	12 hrs.	8 hrs.	6 hrs.
	Max.	-	-	-	-	
Condition of Application	Method of Application	: Airless spray, Brush, Roller				
	Weather	: Temperature : Min. 5 °C				
		: Humidity : Max. 85 % RH				
	For Airless Spray	: Viscosity : (Ford Cup #4) 60 [sec]				
		: Tip No. : (GRACO) 725				
		: Paint Output Pressure : 10.7 - 13.8 [Mpa]				
	Thinner	: CR/ACRI THINNER A				
: Thinning : 0 - 15 % by volume						
Preceding Coats	: BANNOH 1500 , UMEGUARD SX , EPICON C - 100 UNDERCOAT , etc.					
Subsequent Coats	: -					
Packaging Size	One pack product 20L, 5L for size in Indonesia only					
Storage	Shelf Life / 12 months after the date of production Subject to the satisfactory results of inspection, the product exceeding 12 months may be used.					
Safety	Follow all the local or national Health, Safety and Environment regulation. Read and follow all the precautionary notices on Material Safety Data Sheet and Container Labels. Apply only at ventilated areas. Handle with care.					
Notes	1. Agitate paint with a power agitator until it is turned homogeneous, then add appropriate thinner and mix thoroughly. 2. In confined space or low temperature condition, ventilation is required during application and drying to remove solvent vapors and promote drying. 3. Density and Volume Solid are measurement data of product samples without thinner. And there are various value depending on color or manufacturing regulation etc.					

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The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.