

TRANSCOAT 3252

Coal Tar Epoxy

Product Description	High build polyamide cured coaltar epoxy coating.	
Recommended Use	Can be used in a wide variety of immersion conditions, typically splash zone areas of offshore platforms and drilling rigs, piling and bridges and tank lining. For factory and site application, and as an industrial maintenance coating.	
Characteristics	<ul style="list-style-type: none"> • For tank lining, intermittent or continuous immersion service in crude oil, salt solution, fresh water and seawater. • For marine structures, piling, hulls and ship bottoms. • Good resistance against chemically polluted water. • Good abrasion resistance. 	
Physical Data	Colour	Black and Brown
	Gloss Level	Flat
	Volume Solid	Approx. 77%
	Dry Film Thickness	400 microns per coat
	Number of Coat	1
	Theoretical Coverage	1.90 sq.m/ltr for 400 microns
	Temperature Resistance	150°C (dry) 60°C (wet)
	VOC	268 g/ltr
	Flash Point	Base : 27°C Hardener : 27°C
	Shelf Life	At least 12 month
	Pack Size	20 litres unit Base : 16 litres , Hardener : 4 litres
Surface Preparation	Dry abrasive blast in accordance with ISO - Sa 2.5 or SSPC - SP 10 "Near White". Blast to achieve a 50 - 100 microns anchor profile as indicated by a Keane Tator Surface Profile Comparator. Remove abrasive residue or dust from surface.	
Application Data	Application Methods	
	Airless Spray	
	Nozzle Tip	0.46 - 0.58 mm (0.018 - 0.023 inch)
	Nozzle Pressure	10 MPa (approx. 1400 psi)
	Conventional Spray	
	Nozzle Tip	1.8 - 2.0 mm (0.071 - 0.079 inch)
	Nozzle Pressure	0.3 MPa (approx. 43 psi)
	Brush or Roller Only for touch-up	
	Mixing Ratio By Volume	Base : Hardener = 4 : 1
	Thinner	Thinner Trans 650
	Cleaner	Thinner Trans 120

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Surface Temperature	Should be 10 ⁰ C - 49 ⁰ C, at least 3 ⁰ C above the dew point to prevent condensation
Drying Time	
Touch Dry	5 hours at 25 ⁰ C, 3 hours at 32 ⁰ C
Overcoating Interval	
Minimum	5 hours at 25 ⁰ C, 3 hours at 32 ⁰ C
Maximum	24 hours at 25 ⁰ C, 12 hours at 32 ⁰ C
Full Cure	10 days at 25 ⁰ C, 5 days at 32 ⁰ C
Pot Life	4 hours at 25 ⁰ C, 2 hours at 32 ⁰ C

System Compatibility	Primer <ul style="list-style-type: none">• Transcoat 710 ZP• Transcoat 3850 For other suitable primers or intermediates, please consult Transcoat Protective Coating.
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Safety Precaution	Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use. Proper ventilation and protective measures must be provided during mixing, application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.
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Disclaimer	The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.
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