

TRANSCOAT 902 HS

Epoxy Phenolic

Product Description	High build amine cured phenolic epoxy finish.	
Recommended Use	Excellent protection against corrosive chemical and weather environments. Also used as a water tank lining to protect steel and concrete surfaces exposed to immersion in water.	
Characteristics	<ul style="list-style-type: none"> • Excellent resistant to continuous service for crude and fuel oils, solvent, caustic. • Withstands continuous immersion in water up to 60°C. • Economical water tank lining, requires only 2 coats. • Tank lining for ship tanks, storage tanks, road tankers in petrochemical industries. It may be cleaned with hot water cleaning up to 80°C. 	
Physical Data	<p>Colour</p> <p>Finish</p> <p>Volume Solid</p> <p>Dry Film Thickness</p> <p>Number of Coat</p> <p>Theoretical Coverage</p> <p>Temperature Resistance</p> <p>VOC</p> <p>Flash Point</p> <p>Shelf Life</p> <p>Pack Size</p> <p style="padding-left: 20px;">5 litres unit</p> <p style="padding-left: 20px;">20 litres unit</p>	<p>White, Grey and Cream</p> <p>Flat</p> <p>Approx. 65%</p> <p>125 microns per coat</p> <p>2 or 3</p> <p>5.20 sq.m/ltr for 125 microns</p> <p>121°C (dry) 60°C (wet)</p> <p>321 g/ltr</p> <p>Base : 39°C Hardener : 28°C</p> <p>At least 12 months</p> <p>Base : 4 litres , Hardener : 1 litre Base : 16 litres , Hardener : 4 litres</p>
Surface Preparation	<p>Steel</p> <ul style="list-style-type: none"> • Dry abrasive blast in accordance with ISO - Sa 2.5 or SSPC - SP 10 "Near White". • Blast to achieve an anchor profile of 25 - 50 microns as determined with a Keane Tator Surface Profile Comparator. • Remove abrasive residue or dust from surface. <p>Concrete</p> <ul style="list-style-type: none"> • Abrasive blast to ASTM D 4259. • Surface must be free of moisture, grease and other contaminants. 	
Application Data	Application Methods	
	<p>Airless Spray</p> <p style="padding-left: 20px;">Nozzle Tip</p> <p style="padding-left: 20px;">Nozzle Pressure</p> <p>Conventional Spray</p> <p style="padding-left: 20px;">Nozzle Tip</p> <p style="padding-left: 20px;">Nozzle Pressure</p>	<p>0.46 - 0.58 mm (0.018 - 0.023 inch)</p> <p>10 MPa (approx. 1400 psi)</p> <p>1.8 - 2.0 mm (0.071 - 0.079 inch)</p> <p>0.3 MPa (approx. 43 psi)</p>

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Mixing Ratio By Volume	Base : Hardener = 4 : 1
Thinner	Thinner Trans 650
Cleaner	Thinner Trans 120
Surface Temperature	Should be 10 ^o C - 49 ^o C, at least 3 ^o C above the dew point to prevent condensation
Drying Time	
Touch Dry	3 hours at 25 ^o C, 1.5 hours at 32 ^o C
Through Dry	11 hours at 25 ^o C, 7 hours at 32 ^o C
Recoat Interval	
Minimum	8 hours at 25 ^o C, 4 hours at 32 ^o C
Maximum	7 days
Full Cure	8 days
Pot Life	4 hours at 25 ^o C, 2 hours at 32 ^o C

System Compatibility

Primer

- Transcoat 902 HS

Topcoat

- Transcoat 902 HS

For other suitable primers or intermediates, please consult Transcoat Protective Coating.

Safety Precaution

Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use.

Proper ventilation and protective measures must be provided during mixing, application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard.

Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.

Disclaimer

The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.