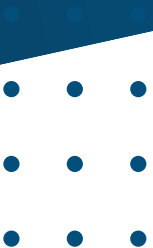




QUICK CHANGEOVERS

Learn the steps to apply the Single-Minute Exchange of Die (SMED) techniques.



**OBSERVE & DOCUMENT THE
CHANGEOVER PROCESS**



CONDUCT EXPERIMENTS



**IDENTIFY INTERNAL &
EXTERNAL ACTIVITIES**



**STANDARDIZE THE
PROCESS**



**SEPARATE INTERNAL &
EXTERNAL ACTIVITIES**



SUSTAIN & IMPROVE



**STREAMLINE REMAINING
ACTIVITIES**

1. WHAT THOUGHTS DID THIS VIDEO SPARK IN YOUR MIND?

2. WHAT ACTION WILL YOU TAKE IN THE UPCOMING WEEKS FOLLOWING THE INSIGHTS GAINED FROM THIS VIDEO?

ACTION:

DUE DATE:

EXPECTED OUTCOME:

ACTUAL OUTCOME:

NEXT ACTION:

