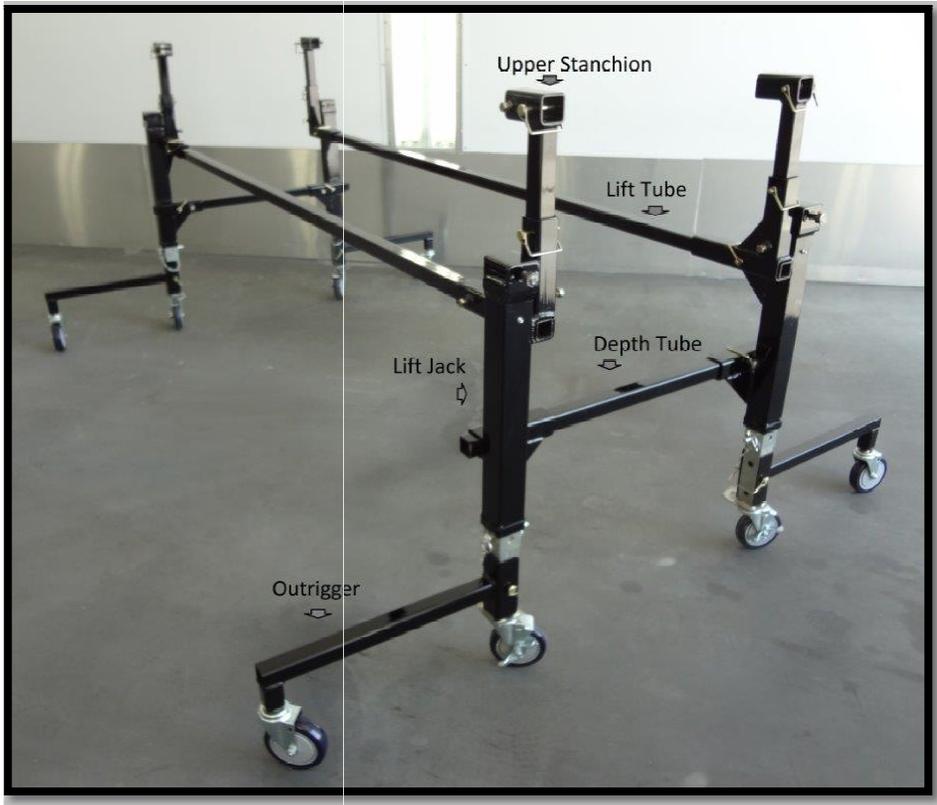


Safety & Assembly



The SlideOutLift™ consists of the following:

- 4 – Lift Jacks
- 4 – Upper Stanchions
- 4 - Outriggers
- 2 – 16” Depth Tubes
- 2 – 24” Depth Tubes
- 2 – 36” Depth Tubes
- 2 – 102” Lift Tubes
- 2 – 180” Lift Tubes
- 24 – Safety Pins
- 16 - Set Bolts

Shipping weight is approximately 300 lbs.

Tensioner (tie-down) straps



*16' tensioner (tie-down) straps are not included.
They are available in your local market.*

Safety Rules

1. Do not permit anyone to use the SlideOutLift™ unless familiar with these rules.
2. If in doubt about the SlideOutLift™ ability to handle a particular job, consult your supervisor.
3. Never use a SlideOutLift™ that is damaged or improperly erected.
4. Slide out lifting should be conducted on level concrete surfaces.
5. Apply all caster brakes before lifting the slide out from the RV and when used as a work platform.
6. Never move a SlideOutLift™ when anyone is on it.

Continued on next page

7. Always install tensioner straps to the lower lifting jacks when the length of the platform will exceed 6 feet.
8. When removing a narrow slide out, 20 inches or less, always install the four outriggers to widen the SlideOutLift™ base.
9. When removing a narrow slide out, 20 inches or less, always use safety straps to secure it to the SlideOutLift™.
10. When the top of the slide out to be removed exceeds 9 ½ feet from the floor, always use safety straps to secure it to the SlideOutLift™.
11. Do not climb on or stand on horizontal braces - square tubes.
12. A SlideOutLift™ should never be overloaded (maximum load limit is 2,800 lbs.) **A 30 ft. slide out with a galley requires two SlideOutLift™.**
13. Inspect all SlideOutLift™ components regularly.
14. If lumber is used for scaffolding planks, they must be properly inspected and graded for that purpose. Also, planks must have cleats installed to prevent planks from sliding off the end supports.
15. Ladders or makeshift equipment should never be used on top of the SlideOutLift™.



Continued on next page

16. Always tighten all set bolts before lifting.
17. Always install safety pins when in use.
18. Always lift or lower the SlideOutLift™ using all 4 jacks together. Never have one corner or end more than 1 inch higher or lower than the other corners.
19. Always use two people to assemble the SlideOutLift™™.

Assembly Instructions

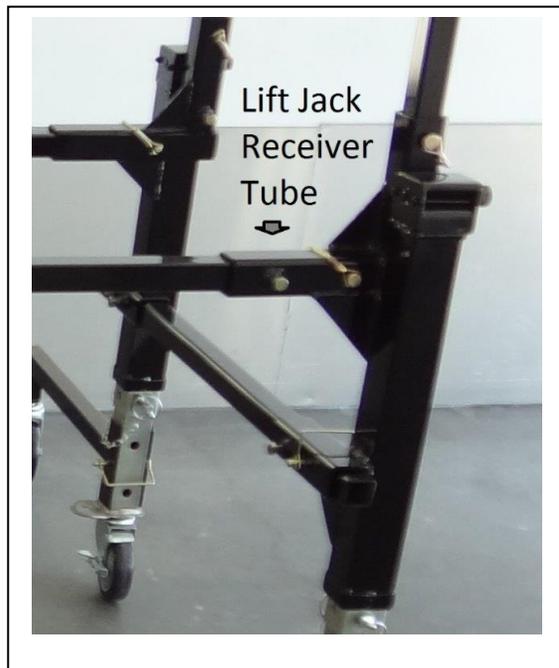
For use with most slide outs follow these procedures:

Always use at least two people to assemble the SlideOutLift™™

1. Unpin and remove the Outriggers and their mounting plate from the assy.
2. Loosen the set bolts of the 24" upper Depth Tubes, these are the long, top tubes, and remove the pins.
3. Slide 24" upper Depth Tubes out one end using one person to steady each Lift Jack assembly.
4. Install appropriate length Lift Tubes (102" or 180") by inserting them between the slide out floor and its rails.
5. Position the two Lift Jack assemblies at each end of the slide out, adjust to proper height and slide them onto the Lift Tubes. Lower legs can be pinned in higher positions. Take precautions not to bump the RV.
6. Loosen the set bolts of the lower 16" Depth Tubes, these are the short, lower tubes, and remove the pins. Can also be used for Depth Tubes.
7. Slide the storage tubes out of the Lift Jacks away from the RV.

Continued on next page

8. Install the appropriate length Depth Tubes for the slide out depth.
9. Position the Lift Jack receiver tubes under the slide out. Note: place the weight of the slide out on Lift Jacks and not the Lift Tubes if at all possible.
10. Tighten set bolts and install pins.
11. Install tensioner straps between the lower Lift Jack legs in an “X” pattern for all slide outs over 8 feet in length. This keeps the Lift Jacks plumb with the slide out end walls when weight is put on them.
12. Use safety straps to secure slide out to the SlideOutLift™ for slide outs taller than 9 ½’ from floor or 20” deep or narrower.
13. Set caster brakes. Upper Stanchions can be left in place or removed.
14. Attach the Outriggers by pinning them to the lower Lift Jack legs if the slide out to be removed is less than 20” deep or top heavy.
15. Assuming the slide out is disconnected and ready to remove, use a hand ratchet with a 15/16” socket to lift each corner to the slide out and begin lifting the slide out. Always lift or lower all Lift Jacks together, never have one corner or end higher or lower than 1” from the other corners.



Continued on next page

16. Release caster brakes and move the SlideOutLift™ straight away from RV.
17. Reverse these procedures for re-installing the slide out and returning the SlideOutLift™ to storage configuration.

Assembly Instructions

For use with 5th Wheel “bedroom” slide outs follow these procedures:

1. Unpin and remove the outriggers and their mounting plate from the assy.
2. Loosen the set bolts for only one of the lift tubes, these are the long, top tubes, and remove the pins.
3. Slide only one long storage tube at a time out one end of its receiver tube using one person to steady each Lift Jack assembly.
4. Install appropriate length Lift Tube by inserting it through the outside of the Upper Stanchion then through the opposite Stanchion. Now repeat this and steps #2 and #3 to install the other Lift Tube.
5. Loosen the set bolts for only one of the storage tubes, these are the short, bottom tubes, and remove the pins. Can also be used for Depth Tubes.
6. Slide only one short storage tube at a time out one end of its receiver tube using one person to steady each Lift Jack assembly.
7. Install appropriate length Depth Tube by sliding it in one end to join the two Lift Jack assemblies together. Now repeat this and steps #5 and #6 to install the other Depth Tube.
8. Move the SlideOutLift™ under the slide out and adjust to proper height by pinning the lower legs where needed.

Continued on next page

9. Position the two Lift Jack assemblies as close as possible to the slide out, there may be extra Length Tube sticking out each end. Take precautions not to bump RV with the SlideOutLift™.
10. Tighten all set bolts and install all pins.
11. Install tensioner straps between the strap mount plates on the lower Lift Jack legs in an “X” pattern. This keeps the Lift Jacks plumb with the slide out end walls when weight is put on them.
12. Set caster brakes.
13. Attach the Outriggers by pinning them to the lower Lift Jack legs.
14. Use safety straps to secure slide out to the SlideOutLift™.
15. Assuming the slide out is disconnected and ready to remove, use a hand ratchet with a 15/16” socket to lift each corner to the slide out and begin lifting the slide out. Always lift or lower all Lift Jacks together, never have one corner or end higher or lower than 1” from the others.
16. Release caster brakes and move the SlideOutLift™ straight away from RV.
17. Reverse these procedures for re-installing the slide out and returning the SlideOutLift™ to storage configuration.

Caster Safety Tips

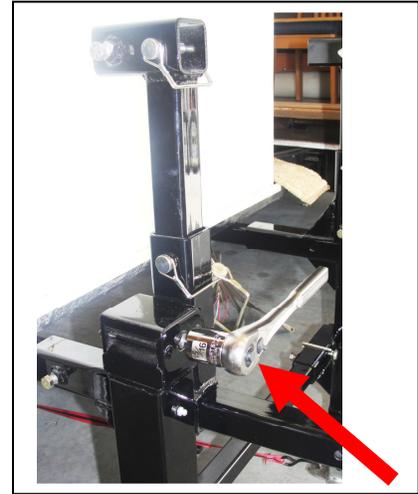
Caster failure can occur due to misuse or abuse. Dropping the load instead of setting it down can damage the casters due to shock or impact.

1. Do not drag the casters sideways.
2. Allow the casters to turn with the direction of the lift.
3. Do not exceed the rated capacity of the wheel or caster.
4. Do not exceed a rolling speed of 3 MPH.

Gear Lift Precautions

To avoid lift gear damage only use a cordless drill to lift the SlideOutLift™ to the slide out then use a 3/8" ratchet/ wrench to actually lift the slide out.

Do not use a cordless or air impact wrench!



Storage Recommendations

When the SlideOutLift™ is in storage configuration always tighten set bolts to prevent components from coming apart.

Always make certain the outriggers are securely inserted into storage plate receptacles.

