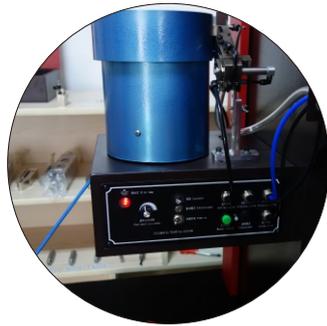


SELF CLINCHING MACHINE

SELF INSERTION



Auto Feeding System (AFS)



Features and Functions

- Hydraulically powered, PLC controller
- Safety system preventing operator from injury
- Insertion force adjustable
- System of driver motor overload
- 380V, 3 phase inspection
- Positive stop system for fastener installation in soft workpiece
- Up travel adjustment
- Fastener/Workpiece counter to prevent from any missing insertion per workpiece.
- Stroke counter to count total fastener installation during a period of time
- Dwell time adjustment

Optional equipment and functions:

- Auto Feeding System (AFS)
- J frame

SELF CLINCHING MACHINE

SELF INSERTION



Autofeed system

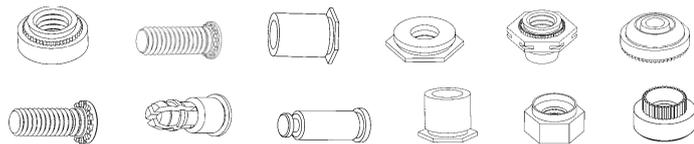


Hand pressing prevent system



Manula tool kit

Works on different consumables:



Compatible with various brands:

CAPTIVE® SOUTHCO® PSM® STRUX®
 PEM® KALEI® KERB KONUS® EUROTEC21®

PARAMETER	A618	A1024
Ram force	54KN	72KN
Pressure system type	Hydraulic	Hydraulic
Air requirement	6-8 bar	6-8 bar
Throat depth	458 mm	610 mm
Throat Height	400 mm	432 mm
Stroke length	0-203 mm adjustable	0-250 mm adjustable
Electrical	380 V 3 phase	380 V 3 phase
Power	1.5 KW	3.75KW
Current	4A	4A
Oil tank reservior	39 L	80 L
Dimension	1100*840*2130 mm	1100*1700*2400 mm
Weight	545 KG	1340 KG
Ambient temperature	0°-40°	0°-40°
Ambient Humidity	0-100%	0-100%