

Upper Midwest Sleep, LLC

Box Spring Frame Building Job Description

Job Summary: Produces wood or wire grid box spring frames. The builder obtains individual pieces of wood and/or wire frames/springs from storage rack and positions pieces into fixture, securing them with a staple gun or nail down/pound down gun.

Job Procedure:

Frame assembly for wood frame

- Prep work table for frame build-up
- Put end wood pieces on work table
- Put mid-section wood on work table
- Put side wood on work table
- Put end top wood on work table
- Staple wood frame together
- One hand holds the staple gun while the other hand lines up the wood

Grid assembly for wire framed box spring

- Place wire frame on work table
- Put lock-fast springs/coils on wire frame
- Move grid to frame table or storage area

Attaching grid to wood frame

- Place wood frame on work table
- Line frame up correctly to fit into fixture
- Place wire grid assembly onto wooden frame and correctly fit into the fixture.
- Fasten corners of the grid assembly to frame
- Fasten each spring to the wooden frame
- Place mid bond onto grid assembly and staple corners.
- Move completed assembly to upholstering or storage area.

Responsibilities:

- Obtaining all needed supplies
- Maintaining all supplies
- Repair of own mistakes
- Repair warranty work when needed
- Maintain a clean and safe work area
- Operate band saw or miter saw to cut lumber for special sizes
- Operate pneumatic stapling tool or nail down/pound down gun.
- Maintaining a clean and safe work environment
- Other duties as necessary

I have received, reviewed and fully understand the job description for “**Box Frame Building**”.

As an employee of the facility, I understand that I am responsible for the satisfactory execution of the essential functions therein and acknowledge that I have no limitations or

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medical condition that would prevent me from fulfilling them. Furthermore, I understand these are intended as guidelines and may change over time, and that I may be asked to perform duties and handle responsibilities that are not specifically addressed in my job description.

Employee Signature: _____ Date: _____

Employee Name (print)

Training Requirements:

Date Trained:

By: (Trainer Signature)

1. Air Tool Safety Training

2. Power Tool Safety
Training

3. Proper Lifting Training

4. Production Order Training

5. Personal Safety Training

This job description is not intended to be an exhaustive list of all duties or responsibilities associated with the job. Other job-related duties may be assigned.