

DRACO MFG, INC. – EQUIPMENT LIST

CNC

- 1 HAAS Vertical Machining Center VF-8
- 2 HAAS Vertical Machining Center VF-2
- 1 HAAS Vertical Machining Center VF-3
- 1 HAAS Mini Mill
- 1 HAAS 5-C Programmable Index Fixture for 4th Axis
- 1 HAAS TR-160 Trunnion for 4th & 5th Axis

Turning

- 2 Hardinge Tool Room Lathes with Acurite-III Digital Readouts
- 2 Full Line of Hardinge Collets and Tooling

Milling

- 3 Bridgeport Series II Vertical Mills with Acurite Digital Readouts
- Angle Head Attachments
- Horizontal Attachments
- Rotary Tables
- Index Fixtures for 5C Collets
- Hardinge Collets

Grinding

- 1 Mitsui 6 X 18 Surface Grinder with Mitutoyo Readout
- 1 Harig Surface Grinder with Acurite-III Readouts
- 1 Suburban Tool MasterGrind for Shapes & Diameters between Centers
(5-3/4 Ø X 7-1/4 long)
- 1 Precision Wheel Dresser for Angles & Radius

Saws

- 1 DoAll Band Saw 15" Capacity
- 1 Baxter Cutoff Saw – 11" Ø Capacity
- 1 Kalamazoo Cutoff Saw – 6" Ø Capacity

Welding

- 1 Lincoln Aspect 375 AD/DC Tig Welder
- 1 Lincoln Power Mig 256 Welder
- 1 Acetylene Welding & Brazing Outfit
- 1 24" X 24" Ground T-Slot Welding Plate

3D Printing

- 1 Markforged Mark Two 3D Printer

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Sheet Metal

- 1 Tennsmith 16 Gage Brake
- 1 Pexto 16 Gage Shear
- 1 Rogers 75 Ton Hydraulic Press

Inspection

- Starrett Surface Plates
- Chatillon Spring Force/Travel Stand
- Bausch & Lomb Microscope
- Set Mitutoyo Gage Blocks
- Gage Pins .0110" to 1.00 " Ø
- 12" Height Gage
- 24" Height Gage
- ID Groove Gages
- Bore Gages
- Air Gage
- Digital Outside Micrometers (Mitutoyo)
- Outside Groove Micrometers (Mitutoyo)
- Digital Depth Micrometers
- ID Groove Micrometers
- Disc Micrometers
- Anvil Micrometers
- Digital Calipers
- Vision Engineering Microscope
- Mitutoyo SJ-210 Profilometer

Design

- 2 Seats of SurfCam –2021 (3 Axis & 5 Axis)
- 2 Seats of Solidworks 2024
- 2 Seats of Mastercam 2024 (3 Axis & 2 Axis)

All machinery at Draco Mfg, Inc. is backed by a complete stock of name brand cutters, end mills, reamers, vises, die heads, collets, etc.

Like our work environment, all machinery in our shop is kept clean and in top condition.