## United States Patent [19]

Archer

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[54]	HEXAHYDRO-DIBENZO[B,D]PYRAN- 9-ONES AS ANALGESIC DRUGS		[56]	R	eferences Cited	
[75]	Inventor:	Robert A. Archer, Indianapolis, Ind.	UNITED STATES PATENTS			
[73]	Assignee:	Eli Lilly and Company, Indianapolis, Ind.	3,507,885 3,636,058	4/1970 1/1972	Fahrenholtz       260/345.3         Fahrenholtz       260/345.34	
[22]	Filed:	May 23, 1975	Primary Examiner-Jerome D. Goldberg			
[21]	Appl. No.: 580,391		Attorney, Agent, or Firm-James L. Rowe; Everet F. Smith			
Related U.S. Application Data						
[63]	Continuation-in-part of Ser. No. 413,009, Nov. 5, 1973.		[57]		ABSTRACT	
			Use of 1-hydroxy-3-alkyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-ones as an analgesic drug			
[52]	U.S. Cl					
[51]	Int. Cl. <sup>2</sup> A61K 31/35			and pharmaceutical compositions containing same.		
[58]	Field of Search 424/283			7 Claims, No Drawings		

Duberal (10)

HART SUPERIOR COURT

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#### **CROSS-REFERENCE**

This application is a continuation-in-part of my copending application Ser. No. 413,009 filed Nov. 5, 1973.

#### **BACKGROUND OF THE INVENTION**

1-Hydroxy-9-keto-3-alkyl-7,8,9,10-tetrahydro-6H-dibenzo[b,d]pyrans (preferably named as 1-hydroxy-3-alkyl-6, 6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-ones) were synthesized as intermediates by Fahrenholtz, Lurie and Kierstead, J. Am. Chem. Soc., 88, 15 2079 (1966), 89 5934 (1967) according to the following reaction procedure: a 5-alkyl resorcinol is reacted with diethyl α-acetylglutarate to form an ethyl 4-methyl-5-hydroxy-7-alkylcoumarin-3-propionate. Cyclization of this lactone ester with a metal hydride yields a tricyclic keto lactone of the following structure (Formula I):

Protection of the 9-keto group by ketal formation fol- 40 lowed by treatment by the ketal with a methyl Grignard Reagent and subsequent cyclization and removal of the ketal group yields a 1-hydroxy-3-alkyl-6,6-dimethyl-6,6a,7,8-tetrahydro-9H-dibenzo[b,d]pyran-9-one of Formula II below: 45

Reduction of the  $\Delta^{10(10a)}$  double bond with lithium in liquid ammonia at  $-78^{\circ}$ C. yields predominantly the the trans ketone dl-trans-(1-hydroxy-3-alkyl-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]-pyran-9-one) Formula III, along with minor quantities of the corresponding 6a,10a cis isomer.

III No pharmacological activity was reported for this compound and it was used only as an intermediate. Compounds according to Formula III can readily be transformed by treatment with a methyl Grignard Reagent to the corresponding 9-methyl-9-hydroxy compound, dehydration of which yields directly either a  $\Delta^8$  or  $\Delta^9$ tetrahydrocannabinol derivative, the latter being an active constituent of hashish. The Fahrenholtz et al. synthesis is also described in U.S. Pat. No. 3,507,885 and in U.S. Pat. No. 3,636,058, a continuation-in-part of the previous patent. (In the Fahrenholtz et al patents, structure VI corresponds to Formula I above, 25 structure VII to Formula II above, and structure III to Formula III above). Although apparently only a single compound of Formula III above was actually prepared by Fahrenholtz (the 3-n-pentyl derivative — see example 8 of U.S. Pat. No. 3,636,058), a large number of 30 alkyl substituted resorcinols are described, all of which can be used to synthesize other 3-alkyl derivatives of Formula III. Resorcinols named include 5-(1,2-dimethylheptyl)resorcinol, 5-(1-methyloctyl)resorcinol, 5-(1-methylheptyl)resorcinol, 5-(1,2-dimethylbutyl)-35 resorcinol, etc. A review article "Problems of Drug Dependence - Cannabis (Marijuana) Selected Bibliography (1950-1967) prepared by the Medical Literature Branch, Bureau of Medicine, FDA, Department of Health, Education and Welfare, Addendum I, Substances Occurring Naturally in Marijuana, etc., Isbel, (Washington, D.C., 1968)" and an article entitled Recent Advances in the Chemistry of hashhish, Mechoulam and Gaoni, Fortschritte Der Chemie Organicher Naturstoffe, 25, 175 (Springer, Wien, 1957) mention the 45 Fahrenholtz, et al. synthesis as well as other synthetic procedures for preparing active tetrahydrocannabinols;

### SUMMARY OF THE INVENTION

recorded therein.

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no pharmacological activity for compounds having a ketone group at 9 in the dibenzopyran ring system is

This invention provides a process for the treatment of mammals suffering from pain and in need of analgesia which comprises administrating to a mammal in need 55 of such treatment an effective dose of a compound of Formula IV:

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wherein R' is either  $C_7$ — $C_{10}$  normal alkyl or is

wherein R" is  $C_2$ – $C_7$  alkyl,  $R^{\nu}$  is H or methyl, R" is hydrogen or  $C_1$ – $C_4$  alkanoyl, and wherein both R groups are the same and can be hydrogen or methyl. This invention also provides pharmaceutical compositions for use in the above process for providing analgesia, said pharmaceutical compositions being in unit dosage form for provision of analgesia consisting of a 15 pharmaceutical carrier and, as a therapeutic agent, from 0.1 to 25 mg. of a compound of Formula IV. The dosage form may be given 1 to 6 times daily, yielding a daily dosage in the range of 0.1 to 100 mgs. of a compound of structure IV with the preferred daily dosage 20 being in the range 1–20 mg.

Illustrative of R' in Formula IV when it is  $C_7$ – $C_{10}$  normal alkyl are n-heptyl, n-octyl, n-nonyl and n-decyl. Illustrative groups which R'' can represent in the grouping

are the following: ethyl, n-propyl, isopropyl, sec-butyl, n-butyl, isobutyl, iso-amyl, t-amyl, n-amyl 2-pentyl, 3-pentyl, 3-methyl-2-butyl, 2-hexyl, 1-hexyl, 3-hexyl, 35 4-methyl-1-pentyl, 3-methyl-1-pentyl, 3-methyl-1-pentyl, 3,3-dimethyl-1-pentyl and the like groups. Thus groups illustrative of R', when it is the above moiety are the following: 1,2-dimethylheptyl, 1,1-dimethylheptyl, 1,2-dimethylhexyl, 40 1,1-dimethylphenyl, 1,1-dimethylpropyl, 1-methylbutyl, 1-methyloctyl, 1-methylbutyl, 1-methylbutyl, 1-methylbutyl, 1-methylbutyl, 1-methylbutyl, 1-methylpropyl, 1-methylbutyl, 1-methylbutyl, 1-methylpropyl, 1-methylbutyl, 1-methylpropyl, 1-methylbutyl, 1-methylpropyl, 1-methylbutyl, 1-methylpropyl, 1-meth

The following hexahydrodibenzopyranones illustrate the scope of Formula IV above for compounds useful in the processes and compositions of this invention.

1-Acetoxy-3-n-heptyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-hydroxy-3-(1'-methyl-2'-butenyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

I-propionoxy-3-(1'-methylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]py-ran-9-one

1-hydroxy-3-(1',1'-dimethylheptyl)-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-butyroxy-3-(1',2'-dimethylpentyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

I-hydroxy-3-(1',1'-dimethyl-2'-butyl)-6,6a,7,8,10,-10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-hydroxy-3-n-heptyl-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-hydroxy-3-(1',1'-dimethylhexyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]py-ran-9-one,

1-acetoxy-3-n-heptyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-hydroxy-3-(1'-methyl-2'-butyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-propionoxy-3-(1'-methylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-hydroxy-3-(1',1'-dimethylhexyl)-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one,

1-n-butyroxy-3-(1',1'-dimethylpentyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]py-ran-9-one

1-acetoxy-3-(1',1'-dimethyl-2'-butyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]py-ran-9-one,

The compounds of this invention in which both R groups in the 6-position of Formula IV are methyl are prepared according to the procedure of Fahrenholtz et al. referred to above. In this procedure, an alkyl resorcinol is condensed with a dialkyl  $\alpha$ -acetoglutarate followed by cyclization with sodium hydride in DMSO to yield a compound according to Formula I above which, after initial formation and reaction with a Grignard Reagent followed by treatment with 6N acid, yields a 10,10a-dehydro-9H-dibenzo[b,d]pyran of Formula II above. Reduction of the  $\Delta^{10(10a)}$  double bond then yields dimethyl compounds according to Formula III.

Compounds in which both R groups attached to C<sub>6</sub> are hydrogen in Formula IV are prepared according to the following general procedure: The ketone group of a keto-lactone according to Formula I above is reacted with ethylene glycol to form the corresponding 9-ketal. Reduction of the ketal with sodium bis-methoxyethoxyaluminum hydride in benzene yields a 2-(2'-hydroxymethyl-5'-ethylenedioxy-Δ¹-cyclohexenyl)-5-alkyl resorcinol of formula V.

On work-up in acidic medium, the ketal protecting 55 group is removed and a compound of Vc is actually isolated.

6 alkyl group, or by hydrogenolysis of a benzylic alcohol

directly. oxide in benzene cyclizes the compound to yield a derivative which, upon hydrogenation by the procedures of U.S. Pat. No. 3,507,885—either lithium, sodium, or potassium in liquid ammonia or hydrogenation over Raney nickel at a hydrogen pressure in the range 100-5000 psi-yields a dibenzo[b,d]pyran-9-one EXAMPLE 1 according to Formula III above in which both R groups

attached to C<sub>6</sub> are hydrogen. Compounds according to formula IV above contain asymmetric centers at 6a and 10a. In addition, there may be asymmetric centers in the side-chain alkyl group as, for example, when R' is 1,2-dimethyl heptyl, two asymmetric centers are present in this side-chain. The Fahrenholtz synthetic procedure described above in which the double bond isomerizes from the  $\Delta^{6a(10a)}$ position to the  $\Delta^{10(10a)}$  position produces a racemate in which C<sub>6a</sub> is asymmetric, the hydrogen being either above or below the plane of the dibenzopyran fusedring system. Hydrogenation of the  $\Delta^{10(10a)}$  double bond with, for example, an active metal in liquid ammonia produces a second asymmetric center at C10a, but the hydrogen which adds to this carbon under the hydrogenation or reduction conditions will usually take the more favorable trans configuration relative to the hydrogen at C<sub>60</sub> with a lesser quantity of compound of the cis configuration being produced. Thus, synthesis of a compound in which the side chain contains no asymmetric centers, as for example 1-hydroxy-3-(1',1'dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9 H-dibenzo[b,d]pyran-9-one, will result in two racemates or racemic pairs in which the trans racemate predominates. Compounds such as 1-hydroxy-3-(1',2'dimethylheptyl-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one containing two asymmetric centers in the side chain will have a total of four asymmetric centers, those at 6a, 10a and at C1- and C<sub>2</sub>— in the side chain, yielding altogether 16 possible

The resorcinol starting materials useful in the Fahrenholtz synthesis such as n-hexyl resorcinol are readily available from the art. Resorcinols with a doubly branched alkyl group in the 5-position can be prepared 70, 664 (1948). These  $\alpha,\alpha$ -branched 5-alkylresorcinols are in general produced by doubly alkylating a 3,5dimethoxyphenylacetonitrile, converting the nitrile group to a ketone, reducing the ketone carbonyl to an alcohol, dehydrating the alcohol and then hydrogenat- 50 ing the resulting double bond. Demethylation then yields a 5-(1',1'-dimethylalkyl resorcinol. Resorcinols having an alkyl side chain with an  $\alpha,\beta$ -substitution pattern are in general prepared from 3,5-dimethoxybenzamide. Conversion of the benzamide to a ketone 55 using the appropriate Grignard Reagent followed by the action of a methyl Grignard Reagent on the resulting ketone yields a tertiary carbinol. Dehydration of the carbinol produces an ethylenic compound which on hydrogenation yields a 3,5-dimethoxy- $(\alpha,\beta$ -substituted alkyl)benzene. This latter compound is readily demethylated to form the corresponding 5-(1'-methyl-2'alkyl-substituted alkyl)resorcinol. 5-alkyl resorcinols lacking an \alpha branch can be prepared by standard methods available in the art, including the reaction of a 65 nitrile with a Grignard Reagent followed by reduction of the resulting carbonyl, dehydration of the thus formed benzylic alcohol and hydrogenation to yield an

isomers occuring as 8 racemates.

The synthesis procedure used for preparing compounds useful in the processes and compositions of this invention is illustrated by the following specific exam-

Preparation of 1-hydroxy-3-(1',1'-dimethylheptyl)-10 6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one

A mixture containing 114 g. of 5-(1',1'-dimethylheptyl)resorcinol, 112 g. of diethyl 2-acetylglutarate and 74 g. of phosphorous oxychloride was stirred at ambient temperature for about 10 days. The reaction mixture was then dissolved in ethyl acetate and the ethyl acetate layer washed several times with an equal volume of water until the water wash was neutral to litmus. The organic layer was separated and dried, and the solvent removed by evaporation in vacuo. The residue, comprising ethyl 7-(1',1'-dimethylheptyl)-5-hydroxy-4-methyl-2-oxy-2H-1-benzopyran-3-propionate formed in the above reaction, was purified by chromatography over 2 kg. of neutral alumina using chloroform as the eluant. 142 g. of purified product thus obtained, were dissolved in 300 ml. of DMSO (dimethvlsulfoxide), and the solution added in dropwise fashion to a suspension of 33.6 g. of sodium hydride in 100 ml. of DMSO. After the addition had been completed, the reaction mixture was allowed to stand at ambient temperature overnight. Excess sodium hydride present was decomposed by the dropwise addition of ethanol. The reaction mixture was next carefully poured over a mixture of ice and 12 N aqueous hydrochloric acid. A solid resulted comprising 3-(1',1'-dimethylheptyl)-7,10-dihydro-1-hydroxy-6H-dibenzo[b,d]pyran-6,9(8H)-dione, which was collected by filtration. The solid filter cake was dissolved in methyl ethyl ketone and the resulting solution washed with 5 percent aqueous sodium bicarbonate followed by saturated aqueous sodium chloride. The organic layer was dried, and the solvent removed by evaporation in vacuo. Trituration of the crude residue with anhydrous ether followed by branched alkyl group in the 5-position can be prepared by the procedure of Adams et al., J. Am. Chem. Soc., 45 92.6 g. of a light yellow solid. 3-(1',1'-Dimethylheptyl)-7,10-dihydro-1-hydroxy-6H-dibenzo[b,d]pyran-6,9(8H)-dione thus obtained was used in its semi-purified state. A solution of 2.3 g. of the above product in 125 ml. of benzene also containing 2.5 ml. of ethylene glycol and 5 mg. of p-toluenesulfonoic acid was heated overnight under reflux using a water collector. After cooling, the reaction mixture was poured into 5 percent aqueous sodium bicarbonate. The organic layer was separated, washed with water and then dried. Removal of the organic solvent in vacuo yielded 2.5 g. of 3-(1',-1'-dimethylheptyl)-7,8-dihydro-1-hydroxyspiro[9Hdibenzo[b,d]pyran-9,2'-[1,3]-dioxolan]-6(10H)-one.

> This product was also used without purification. A solution of the product in 50 ml. of anhydrous ether was added dropwise to 46 ml. of a 2.8 M methyl Grignard Reagent in anhydrous ether. After the addition had been completed, the reaction mixture was refluxed overnight, cooled, and then carefully poured into an ice and 6N aqueous hydrochloric acid mixture. Evaportation of the ether by heating on a steam bath yielded a light yellow precipitate which was collected by filtration. The solid material was washed several times with ether to give 1.64 g. of a light yellow solid

dl-3-(1',1'-dimethylheptyl)-6,6a,7,8-tetcomprising rahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one; MP = 194°-6°C. RF=0.26 (silica gel, 20% UV acetate:benzene): (ethanol) 207/230/323 m $\mu$  (= 25,600/13,200/23,200); IR(-Chloroform)  $6.1\mu$  (C=O); NMR (CDCl<sub>3</sub>)  $\delta 7.4$  (d/J=2  $cps/1H/H_{10}$ ),  $\delta6,46/6.26(2d/J=2 cps/2H/H<sub>2</sub> and H<sub>4</sub>),$ δ1.21(s/6H/gem dimethyl at C-1') and δ9.83ppm  $(t/3H/\omega$ -methyl); molecular ion; m/e=370.

A solution of 1.5 g. of dl-3-(1',1'-dimethylheptyl)-6,6a,7,8-tetrahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one in 50 ml. of anhydrous tetrahydrofuran (THF) was added dropwise to a solution of lithium metal in liquid ammonia at -80°C. Excess lithium metal was added in chunks to the solution as the blue color, indicating free dissolved lithium, disappeared. After the addition was complete, ammonium chloride was added to react with any excess lithium metal still present. The mixture was then allowed to warm to 20 room temperature in a nitrogen atmosphere during which process the ammonia evaporated. The reaction mixture was then acidified in 1N aqueous hydrochloric acid, and the organic constituents extracted with ethyl acetate. The ethyl acetate extracts were combined, acetate. The ethyl acetate extracts were combined, 25 13.93. Found:C, 76.80; H, 9.12; O, 13.68 washed with water and dried. Evaporation of the ethyl acetate under reduced pressure yielded 1.4 g of crude dl-trans-3-(1',1'-dimethylheptyl)-6,6a,7,8,10,10a-hexahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one. The crude product was chromatographed over 50 g. of silica gel from benzene solution and the desired product was eluted in 20 ml. fractions with a benzene eluant containing 2 percent ethyl acetate. Fractions 200-240 contained 808 mg. of a white crystalline solid comprising purified dl-trans-3-(1',1'-dime-35 thylheptyl)-6,6a,7,8,10,10a-hexahydro-1-hydroxy-6,6dimethyl-9H-dibenzo[b,d]pyran-9-one. The purified compound melted at 159°-160°C. after recrystallization from an ethyl acetate-hexane solvent mixture. R=0.45 (silica gel, 20% ethyl acetate:benzene). UV(e-40 thanol)  $\lambda \max 207/280 \text{m} \mu \ ( = 47,000/250 ); \ IR(CHCl_3)$ 5.85  $\mu$ (C=O); NMR (CDCl<sub>3</sub>)  $\delta$ 7.75(s/1H/exchanges with  $D_2O$ ),  $\delta 6.36/6.34$  (2d/J= 2 cps/2H/H<sub>2</sub> and H<sub>4</sub>),  $\delta 4.15(d \text{ broad/J=}14,3 \text{ cps/}1\text{H/H}_{10\alpha})$ ,  $\delta 3.08-0.7$  (multiplet/32H), especially  $\delta 1.47/1.13$  (2s/each 3H/6 $\alpha$  and 45  $6\beta$  CH<sub>3</sub>),  $\delta$ 1.21 (s/6H/gem-dimethyl at C-1') and  $\delta$ 0.83 ppm  $(t/3H/\omega$ -methyl); molecular ion, m/e 372.

Anal. Calcd. for C<sub>24</sub>H<sub>36</sub>O<sub>3</sub>: C, 77.38; H, 9.74; O, 12.88. Found:C, 77.59; H, 9.68; O, 12.99.

ahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one was prepared by further elution of the above chromatographic column with benzene containing 5 percent ethyl acetate. 140 mg of a white crystalline solid consisting of dl-cis-3-(1',1'-dimethylheptyl)- 55 6,6a7,8,10,10a-hexahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one having the following physical and chemical characteristics: m.p. 151°-153°C; R<sub>2</sub>0.38(Silica Gel, 20% EtOAc-benzene); NMR (CDCl<sub>3</sub>)  $\delta 6.98(s/1H/\text{exchanges})$  with D<sub>2</sub>O), 60  $\delta 6.36(s \text{ broad/2H/H}_2 \text{ and H}_4), \delta 1.40, 1.35(2s/each)$  $3H/6\alpha$  and  $6\beta$  CH<sub>3</sub>),  $\delta 1.20$  (s/6H/gem dimethyl at C-1') and  $\delta 0.83$  ppm (t/3H/ $\omega$ -methyl); molecular ion, m/e 372

Anal. Calcd. for C<sub>24</sub>H<sub>36</sub>O<sub>3</sub>: C, 77.38; H, 9.74; O, 65 12.88. Found:C, 77.61; H, 10.00; O, 12.57.

Other compounds preparable by the above procedure include:

dl-trans-3-(1',2'-dimethylheptyl)-6,6a,7,8,10,10ahexahydro-1-hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one having the following physical and chemical characteristics: m.p. 119°-120°C; R=0.68 (silica gel, 20% ethyl acetate:benzene); UV(C<sub>2</sub>H<sub>5</sub>OH) λmax  $208/280 \text{m} \mu$  ( $\Leftarrow$ 48,400/800); IR (CHCl<sub>3</sub>) 5.85 $\mu$ (C=O); NMR (CDCl<sub>3</sub>) δ6.30 (brs/2H/aromatics);  $\delta 4.23(d \text{ broad/J}=14.0, 3.0 \text{ cps/1H/H}_{10α}); \delta 1.50/1.15$  (2s/each 3H/6α and 6β CH<sub>3</sub>) and  $\delta 0.82 \text{ ppm}(t/3\text{H}ω$ -10 methyl); molecular ion, m/e=372.

Anal. Calcd. for C<sub>24</sub>H<sub>36</sub>O<sub>3</sub>: C, 77.38; H, 9.74; O, 12.88. Found:C, 77.67; H, 9.98; O, 13.00.

dl-trans-3-n-heptyl-6,6a,7,8,10,10a-hexahydro-1hydroxy-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one having the following physical and chemical characteristics: m.p. 116°-117°C; R=0.38 (Silica gel, 20% ethyl acetate:benzene);UV(C<sub>2</sub>H<sub>5</sub>OH) \(\lambda\)max \(208.280\)m\(\mu\)  $(\Leftarrow 12,000/600)$ ; IR (CHCl<sub>3</sub>) 5.87  $\mu$  (C=O); NMR (CDCl<sub>3</sub> 87.95 (s/1H/exchanges with D<sub>2</sub>O), 86.30(s broad/2H/H<sub>2</sub> and H<sub>4</sub>),  $\delta 4.22$  (broad d/J = 14.0,  $3.0/1H/H_{10\alpha}$  ),  $\delta 1.30/1.12$  (2s/each  $3H/6\alpha$  and  $6\beta$ CH<sub>3</sub>) and  $\delta 0.87$  ppm ( $t/3H/\omega$ -methyl): molecular ion, m/e = 344.

Anal. Calcd. for C<sub>22</sub>H<sub>32</sub>O<sub>3</sub>: C, 76.70; H, 9.36; O,

dl-trans-1-hydroxy-3-(1'-methylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one with these characteristics: m.p. 137°-138° R<sub>f</sub> 0.36 (Silica gel, 20% ethyl acetate:benzene); UV-(EtOH)  $208/280 \text{ m}\mu$  ( $\epsilon = 48,800/400$ ); IR(CHCl<sub>3</sub>) 5.86  $\mu$  (C=O); NMR (CDCl<sub>3</sub>)  $\delta 7.8(s/1H/\text{exchanges with})$  $D_2O$ ),  $\delta 6.32(2H/H_2 \text{ and } H_4)$ ,  $\delta 4.20$  (d broad/J=14/3 cps/1H/H<sub>10</sub> ),  $\delta$ 1.48/1.13(2s/each 3H/6 $\alpha$  and 6 $\beta$  CH<sub>3</sub>),  $\delta$ 1.23(s/6H/gem dimethyl at C-1') and  $\delta 0.83$ ppm (t/3H/ $\omega$ -methyl); high resolution mass spec confirms MW = 358 and empirical formula  $C_{23}H_{34}O_3$ .

Other compounds preparable by the above procedure and useful in the processes of this invention include:

dl-trans-1-hydroxy-3-(1',1'-dimethylpentyl)-6,6dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one

dl-trans-1-hydroxy-3-(1',1'-dimethylpropyl)-6,6dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one

dl-trans-1-hydroxy-3-(1',1'-dimethyloctyl)-6,6dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]-

The 1-acetoxy derivatives according to the Formula dl-cis-3-(1',1'-dimethylheptyl)-6,6a,7,8,10,10a-hex- 50 IV in which R''' is C<sub>1</sub>-C<sub>4</sub> lower alkanoyl are prepared by reacting a compound in which R" is hydrogen with a lower alkanoyl chloride or anhydride.

#### **EXAMPLE 2**

Preparation of dl-trans-1-acetoxy-3-(1',1'-dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9Hdibenzo[b,d]pyran-9-one:

A mixture of 500 mg. of dl-trans-1-hydroxy-3-(1',1'dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, 5 ml. of acetic anhydride, and 5 ml. of pyridine was stirred under an inert atmosphere for 16 hours. The mixture was then poured onto ice and extracted with ethyl acetate. The ethyl acetate extract was washed with 1 N HCl and saturated sodium chloride solution, dried over anhydrous sodium sulfate and evaporated in vacuo to give 450 mg. of dl-trans-1-acetoxy-3-(1',1'-dimethylheptyl)-6,6dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]- pyran-9-one as a viscous oil: R=0.33(Silica gel, 10% Ethyl acetate:benzene): IR(CHCl<sub>3</sub>) 5,62, 5.80, and 8.28 µ; molecular ion at m/e 414.

As previously mentioned, compounds represented by formula IV above are useful in the treatment of pain 5 and have the ability to provide analgesia in mammals. They manifest this activity in standard laboratory tests such as the mouse-writhing test. In particular, dl-trans-1-hydroxy-3-(1',1'-dimethylheptyl)-6,6-dimethyl-6.6a,7.9.10.10a-hexahydro-9H-dibenzo[b,d]pyran-9-one at an oral dose level of 5 mg/kg gave a 61 percent inhibition of writhing at 90 min. and 100 percent inhibition of writhing at 180 min.

Other compounds within the scope of Formula IV above which show excellent activity in the above tests 15 and are therefore potent analgesics, include dl-trans-1hydroxy-3-(1',2'-dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, dl-cis-1-hydroxy- 3-(1',1'-dimethylheptyl)-6,6dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]- 20 pyran-9-one, dl-trans-1-hydroxy-3-(1'-methylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, dl-trans-1-hydroxy-3-(n-heptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, dl-trans-1-hydroxy-3(1',1'-dime-25 thylpentyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, dl-trans-1-hydroxy-3-(1',1'-dimethylpropyl)-6,6-dimethyl-6,6a,7,8,10,10ahexahydro-9H-dibenzo[b,d]pyran-9-one, hydroxy-3-(1',1'-dimethyloctyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one, and dl-trans-1-acetoxy-3-(1',1'-dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,10a-hexahydro-9Hdibenzo[b,d]pyran-9-one.

Compounds represented by Formula IV above can be 35 administered to mammals suffering who are in pain by either the oral or parenteral route, the oral route being preferred. The compounds are relatively insoluble and in preparing any pharmaceutical form containing them it is desirable that the compound be in a finely divided 40 state such as that obtainable after rapid evaporation of a solution of the drug. In addition, aqueous suspensions of the drug should be used as soon as possible after being prepared, and the suspension concentrate should be maintained in the dry state until use since it has been 45 found that, upon standing in solution, the compound which was originally in a finely divided state may slowly crystallize to a less absorbable form. Preferably, a polymorphic form of the drug, prepared by rapidly adding an ethanolic solution thereof to a large quantity of water, as set forth in the copending application of Arvind L. Thakkar, Ser. No. 413,011. filed Nov. 2, 1973 now abandoned, and in continuation-in-part application of Thakkar Ser. No. 504,391 filed Sept. 11, 1974 stable and readily absorbable, giving satisfactory drug blood levels after oral administration. It does not revert (probably by recrystallization) to less absorbable crystalline forms on standing for periods of time up to two

An aqueous suspension of a drug represented by Formula IV is prepared as follows: An acetone solution containing 2 parts of weight of, for example 1-hydroxy-3-(1',1'-dimethylheptyl)-6,6-dimethyl-6,6a,7,8,10,-10a-hexahydro-9H-dibenzo[b,d]pyran-9-one is mixed 65 with 1 part by weight of aqueous polyoxyethylenesorbitan monooleate. The solution is placed in a glass ampoule and the acetone evaporated in vacuo. Just before

use, 100 parts by weight of water are added giving a final concentration of 2 mg/ml.

Capsules containing drug according to formula IV above suitable for use in the processes of this invention can be prepared as follows: I part of weight of drug (obtained by adding an ethanol solution thereof rapidly to a large volume of water and then collecting the precipitate) is mixed with 9 parts of starch and the mixture loaded into empty telescoping gelatin capsules such that each capsules contains 10 mg of drug and 90 mg of starch. Alternatively, a mixture containing 10 parts of drug from acetone solution. I part of polyoxyethylenesorbitan monooleate or similar suitable surfactant and 89 parts of starch are thoroughly mixed and placed in empty telescoping gelatin capsules such that each capsule will contain 10 mg. of drug. Solutions of compounds according to the above formula for use in oral administration can be prepared in any desired strength in polyethyleneglycol 300 (N.F.). In addition, drugs according to Formula IV above in absorbable polymorphic form can be compounded into scored tablets containing from 0.4 to 100 mg of drug per tablet, along with other standard ingredients used in preparing tablets such as starch, a lubricants and binders.

One preferred mode of administration of a dibenzo[b,d]pyran-9-one according to Formula IV above is in the form of a dispersion with polyvinylpyrrolidone as taught in the copending application of Arvind L. Thakkar, Ser. No. 413,012, filed Nov. 2, 1973. In accordance with the teachings of Thakkar, a polyvinylpyrrolidone (PVP) complex is formed with the active drug having a structure of Formula IV above, for example 1-hydroxy-3-(1',1'-dimethylheptyl)-6,6-dimethyl-

6,6a,7,8,10,10a-hexahydro-9H-dibenzo[b,d]pyran-9-one. In preparing the complex, a solution of 90 parts of PVP dissolved in ethanol is mixed with an ethanol solution containing 10 parts of drug, and the ethanol is evaporated therefrom in vacuo. The resulting solid is then mixed with 89 parts of starch and 1 part of polyoxyethylenesorbitan monooleate, and the mixture loaded into an empty telescoping gelatin capsules such that each capsule contains 5 mg. of drug.

As will be understood by those versed in the art, it is possible to vary the amount of drug in each of the above dosage forms so that unit dosage will contain from 0.1 to 25 mg. of drug with final daily dosages of from 0.1 to 100 mg/patient.

In treating humans in need of analgesia daily dosages of from 0.1 to 100 mg of active drug according to formula IV above are customarily administered.

I claim:

1. A process for providing analgesia to mammals suffering from pain which comprises administering to a should be used. The polymorphic form thus prepared is 55 mammal in need of analgesia an analgetic dose of a compound represented by the formula

wherein R' is either C7-C10 normal alkyl or is the group

wherein both R groups are identical and are H or methyl and wherein R'" is H or C1-C4 alkanoyl, in an amount effective to provide analgesia.

from 0.1 to 100 mgs per day of the drug is administered.

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3. A process according to claim 1 in which a dose of from 1 to 20 mgs. per day of the drug is administered.

4. A process according to claim 1 in which the drug is administered by the oral route.

5. A process according to claim 1 in which dl-trans-1hydroxy-3-(1',1'-dimethylheptyl)-6,6a,7,8,10,10a-hexahydro-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one is administered.

6. A process according to claim 1 in which dl-trans-1wherein R'' is C<sub>2</sub>-C<sub>7</sub> alkyl and R<sup>v</sup> is H or methyl, <sup>10</sup> hydroxy-3-(1',2'-dimethylheptyl)-6,6a,7,8,10,10a-hexahydro-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one is administered.

7. A process according to claim 1 in which dl-trans-1hydroxy-3-(1'-methylheptyl)-6,6a,7,8,10,10a-hexahy-2. A process according to claim 1 in which a dose of 15 dro-6,6-dimethyl-9H-dibenzo[b,d]pyran-9-one is administered.

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# UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 3,944,673

DATED : March 16, 1976

INVENTOR(S): Robert A. Archer

It is certified that error appears in the above—identified patent and that said Letters Patent are hereby corrected as shown below:

Column 2, line 43, "hashhish" should be Hashish --.

Column 5, line 1, delete the word "the".

Column 7, line 23, "in" should be --with--.

Column 8, line 33, after "cps/lH/H $_{10}$ " insert -- $\alpha$ --.

## Bigned and Bealed this

Fifth Day of October 1976

[SEAL]

Attest:

RUTH C. MASON
Attesting Officer

C. MARSHALL DANN

Commissioner of Patents and Trademarks

## **ACTUAL PATENT URL LINK:**

https://patentimages.storage.googleapis.com/74/44/df/c3a8e056712ba4/US3944673.pdf

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