

#### Refining Crude Oil





• The cat-cracking process breaks up heavier fuels. Diesel fuel and heating oil are the product of severe catalytic cracking and want to change back into something heavier.

• Heat from an engine accelerates the production of solids - gums, varnishes and sludge's that will plug filters, strainers, nozzles, and injectors. 93% of what clogs filters is re-polyermerization of the fuel.

• ProOne Fuel Maximizer addresses these issues ..



## Petroleum Consumption U.S. Market



Petroleum Consumption by Sector, 1949-2008



Source: Energy Information Administration, *Annual Energy Review 2008*, Tables 5.13a, 5.13b, 5.13c, and 5.13d (June 26, 2009).





Note: Due to rounding, data may not sum to exactly 100%. Source: U.S. Department of Energy, *Transportation Energy Data Book Edition 28* (2009).



## Fuel Technology



#### **Fuel Maximizer**

MFC Marine Fuel Conditioner More efficient combustion to produce more energy and less emissions per unit of fuel burned









• Breaks down large fuel particles so the fuel burns more efficiently

• Lowers the temperature at which soot burns.

• Accelerates the combustion rate of hard-toburn hydrocarbon molecules

• Dramatically reduces ash and unburned carbon in the exhaust system



More efficient combustion which produces more energy and less emissions per unit of fuel burned.







### **ProOne Fuel Maximizer is a Fuel Catalyst (Diesel and HFO)**

- Reduces Emissions
- Reduces Maintenance Costs
- Reduces Fuel Consumption
- Cleans the Fuel System
- Adds Lubricity to Diesel Fuels
- Increases BTU's of the Fuel
- Decreases Oxidation of Diesel Fuel
- Improves Performance







Emissions Maintenance costs Fuel consumption Oxidation Ash formation

Lubricity BTU's Performance Cleaning





## What Makes Fuel Maximizer Different ?

- Captures more of the energy of the fuel, allowing an increase in Power, Efficiency and Cleanliness.
- Is EPA tested.
- Has been tested at world-renowned South West Research Institute for fuel economy, emissions and manufacture (OEM) acceptability.
- Has been proven to work with BioDiesel applications. B20 biodiesel mixture has been tested with the product and has proven reduction in NOx particulates as well as Nox gases.
- Is very effective in Diesel and Heavy Fuel Oil (HFO) applications.



## Vs. Regular Fuel Treatment

**ProOne Fuel Maximizer** 

### **Regular Fuel Treatments**

#### Most Fuel Treatments are made of: Sulfur Hydrogen Does not contain these Carbon ingredients Nitrogen Oxygen ... the exact same constituents as fuel Also, cleans, but is designed Designed to clean the fuel system. to make fuels more efficient **EPA Registered, after review** Do not need EPA Certification for approval. of fuel economy, emissions and manufacture (OEM) acceptability



















## **Cleans Carbon Deposits**







### BEFORE





## ASTM D6079 Lubricity Test





## Fail MWSD

**Mean Wear Scar Diameter** 

0.57mm



### Pass MWSD Mean Wear Scar Diameter 0.35mm

Conclusion: Improves lubricity in fuel.



Wear Test ASTM D6078



### SCUFFING LOAD BALL ON CYLINDER LUBRICITY EVALUATOR

#### **TEST RESULTS**

**Base Diesel Fuel: 2750** 

Fuel Maximizer 1 to 3000 ratio: 4550

Typical Pass = > 3100

Fail Criteria = <3100

**Conclusion:** 

When added to a low lubricity fuel, Fuel Maximizer provides excellent anti-wear performance



## **Injector Cleaning**



### With Fuel Maximizer



### Without Fuel Maximizer





## **Injector Cleaning**



### **Before Fuel Maximizer**



### After Fuel Maximizer



Cummins L10 Injector Depositing Test



#### **TEST SUMMARY**

Engines: Two (2) Cummins ' 88 L10 engines operated in tandem Cylinders, Displacement: 6 Cylinders, 10 L Displacement Speed: 2300 RPM

Load: 50 – 60 HP

Test Cycle: 15 second cycle – one engine driving, the other being driven. The roles are reversed for each subsequent 15 second cycle.

Duration: 125 hours

**Passing Criteria:** Average Injector Plunger Rating </=10

Average Injector Flow loss </=6%



## Cummins L10 Injector Depositing Test



Fuel	Untreated/ Treated	Engine	Plunger Rating	% IMPROVEMENT		
САТ	None	Rear	26.3	<b>CO</b> 0/		
САТ	1:2000	Rear	9.9	62%		
САТ	None	Front	22.4	610/		
САТ	1:2000	Front 8.6		0170		
САТ	None	Front	21.8	610/		
САТ	1:2000	Front	8.4	0170		
САТ	None	Rear	23.0	740/		
САТ	1:2000	Rear	5.9	1470		



## Cummins L10 Injector Depositing Test





## FAIL Without Fuel Maximizer



### PASS

### With Fuel Maximizer







Additive	NACE Visual Rating	% Rust
Base Fuel A	E	75-100%
Fuel A + Fuel Maximizer @ 1:2000 ppm w/w	В	<10%
Fuel A + Fuel Maximizer @ 1:1000 ppm w/w	А	None
Base Fuel B	D	50-75%
Fuel B + Fuel Maximizer @ 1:2000 ppm w/w	B+	<1%



#### **'E' NACE RATING**



#### **'A' NACE RATING**

#### CONCLUSIONS

Provides superior anti-corrosion protection in extremely severe diesel fuels. Ensures anti-rust protection to storage facilities, fuel handling systems, and end user's diesel engines.



## SAE J1321 Fuel Consumption Stationary Test

#### MPG+ SAE J1321 Fuel Consumption Test Results

JEngine Tested: Cummings N14 with #2 Sinclair Diesel 10Z to 23 gallons of Fuel



0 : minutes : seconds









Fuel Maximizer Results August 2013

#### CATERPILLAR D398

#### June 23rd to July 19th 2013 - Before ProOne

- ➤ 26 Day operation
- > 54,490 Gallons of diesel used
- > 2096 Gallons per day

#### July 20th to August 3rd After ProOne

- ➤ 15 Day operation
- > 28,123 Gallons of diesel used
- > 1875 Gallons per day



✓ 11.18% Fuel Savings in same location
 ✓ 221 gallons of fuel per day less

\$718.25 per day SAVED!!

Total Savings on 28 Days of Operation 28 days x \$718.25 = \$20,111 - \$3,000 (ProOne) = **\$17,111** 

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## Fuel Economy Fleet Testing



#### SAE J1321 "Joint TMC/SAE Fuel Consumption Test Procedure – Type II

Three (3) Freightliner trucks equipped with Detroit DD60 engines from an in-use fleet were used for this testing. The trucks were numbered as follows:

Unit 27 – Test truck, starting mileage of 337,000 miles

- Unit 28 Test truck, starting mileage of 603,000 miles
- Unit 31 Control Truck, starting mileage of 332,000 miles









#### **OXIDATION STORAGE STABILITY TEST**

#### **TEST PARAMETERS**

Base Fuel: Temperature: Test Duration: Test Conditions:

Commercial #2 Diesel Fuel 95°C (203°F) 16 Hours

Test Conditions: Bubble oxvoen through sample at a rate of 3 liter/hour



#### Performance Criteria: Amount of insolubles and fuel color change

#### **OXIDATION STORAGE STABILITY TEST**

**ASTM D2274** 

No Harm

Fuel Color (D1500)

Final

<2.0

<2.0

<2.0 <1.5

<1.5

#### <u>RESULTS</u>

Typical Pass/ Fail Criteria

InitialBase Fuel A<1.5</td>Fuel A + Fuel Maximizer @ 1:1000<1.5</td>Base Fuel B<1.5</td>Base Fuel B + Fuel Maxmizer @ 1:1500<1.0</td>Base Fuel B + Fuel Maximizer @ 1:2000<1.0</td>

Total Insolubles (mg/100 ml) 0.16 0.03 0.23 0.14 0.12



## Cummins Fuel Filter Compatibility Test





#### **CUMMINS FUEL FILTER COMPATIBILITY TEST**

#### **TEST PARAMETERS**

Filter Used:	Fleetouard F105d and F1212
Base Fuel:	Low sulfur Reference Diesel (LSRD-4) with and
	without 1% distilled water added
Aaina Cvcle:	Filters filled with fuel and stored for three (3)
	weeks at 160°F. Additive treated at two (2) times
	recommended treat rate.
Performance:	Pressure drop measured before and after aging at 20, 60 and 100 gallons per hour.







RESULTS		
	<u>GPH</u>	<u>CHANGES</u>
Base Fuel	20 60 100	None None None
Base Fuel + Fuel Maximizer @ 1:500	20 60 100	None None None
Base Fuel + 1% Water	20 60 100	None None None
Base Fuel + 1 % water + Fuel Maximizer @ 1:500	20 60 100	None None None

#### **CONCLUSIONS**

Fuel Maximizer is completely compatible with diesel fuel filters and will not harm their performance by increasing the pressure drop or restriction across the filter. No signs of residue form on the filter media. The plastic material joining the filter media and the metal end plates remains unchanged.



## Cummins Elastomer Compatibility Test



RESULTS	
	FAIL/PASS
Change in Elongation	
Low Swell Nitrile	PASS
Medium Swell Nitrile	PASS
Fluoroelastomer	PASS
Change in Tensile Strength	
Low Swell Nitrile	PASS
Medium Swell Nitrile	PASS
Fluoroelastomer	PASS
Change in Volume	
Low Swell Nitrile	PASS
Medium Swell Nitrile	PASS
Fluoroelastomer	PASS
Change in Hardness	
Low Swell Nitrile	PASS
Medium Swell Nitrile	PASS
Fluoroelastomer	PASS
Surface Cracks	NONE

Conclusion: Fuel Maximizer is compatible with elastomers and seal materials typically found in diesel engines and will not harm their performance.



Tougher Emissions Standards







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## NOx Testing with Biodiesel



#### N.O.X. Reduction Case Study: Clark County School Buses (Bio Diesel Fuel)

Unit Number: 24801 "Electronic C Series Engine"				Unit Number: 24501 "Electronic B Series Engine"						
Test	Date	Mileage	Nox			Test	Date	Mileage	Nox	
Baseline:	2/18/2004	15577	505 ppm			Baseline:	2/18/2004	22467	529 ppm	
First Test	3/16/2004	16899	370 ppm			First Test	3/16/2004	24055	361 ppm	
		Traveled	Reduced					Traveled	Reduced	
		1322	135 ppm					1588	168 ppm	
Unit Number: 96939 "Mechanical C Series Engine"			Unit Number: 97602 "Mechanical B Series Engine"					gine"		
Test	Date	Mileage	Nox			Test	Date	Mileage	Nox	
First	2/18/2004	110,486	385 ppm			First	2/18/2004	127,352	479 ppm	
Second	3/16/2004	112,638	432 ppm			Second	3/16/2004	128,445	567 ppm	
Third	4/7/2004	119,354	100 ppm			Third	4/7/2004	134,558	461 ppm	
		Traveled	Reduced					Traveled	Reduced	
		8,868	285 ppm					7,206	18 ppm	





#### Standardized emissions tests conducted by: Battelle Columbus Division

Engine: Superior Model 2406D/Mitsubishi Model S6U-PTA, 4-stroke, 6-cylinder, 4300 cubic-inch diesel engine rated at 1,400 brake-horsepower and 1,200 r.p.m. at full load, run at 85% load to artificially create a particulate emissions problem.

Measurable and reproducible results:

•CO emissions reduced by 10 percent,
•HC emissions reduced by 9 percent,
•Particulate carbon reduced by 26 percent,
•Particulate emissions reduced by 43 percent,
•No increase in NOx emissions

Note: ProOne Fuel Maximizer offers a unique, cost-effective means to reduce diesel engine particulate emissions <u>without</u> aggravating NOx emissions or diminishing fuel economy.



## **Power Plant in India**







### **Before Fuel Maximizer**



## 200 hours of run time..





#### AUTOMOTIVE

### Automotive Diesel Applications

#### **Maximizes Complete Combustion**

From passenger car to light trucks, Fuel Maximizer maximizes power & economy for diesel applications. With fuel prices in a constant flux, Fuel Maximizer helps today's new generation of electronically controlled, low emission, high speed, high horsepower diesel engines by ensuring complete combustion while reducing emissions.







#### FLEETS

# Over the Road Diesel Applications



#### **Get more Productivity from your Fleet**

Today we have a new generation of electronically controlled, low emission, high speed and high horsepower diesel engines. The reason for this new technology is the need for diesel engines to meet the <u>Clean Air acts of 1998, 2002 & 2007</u>. They are accomplishing this by using electronic injectors and by changing the diesel fuel we are presently burning.

Fuel Maximizer helps that diesel fuel burn more efficiently.





#### TRANSIT

### Transit Diesel Applications

#### **Clean, Soot Free Busses**



Fuel Maximizer saves transit companies thousands of dollars in fuel consumption and maintenance costs and, at the same time, reduces exhaust emissions. Incomplete combustion leads to problems in bus engines, <u>including soot formation, carbon deposits</u>, <u>black smoke</u> and corrosion. Transit and owner operators can reduce soot formation, extend maintenance intervals, and reduce the need for major component overhauls by using Fuel Maximizer.





#### INDUSTRIAL

#### OIL & GAS





Industrial applications include Construction Equipment, Mining, Agriculture, Oil Drilling, Off Shore Drilling, Generation units and more. The EPA is proposing new emission standards for non-highway diesel engines used in construction, agricultural and industrial operations. Fuel Maximizer can help oil and gas developers reduce emissions while drilling in the mountains and oceans around the world and at the same time keep their diesel engines running cleaner and longer.







### **Mining and Marine**

Improves the combustion of all grades of heavy, residual fuel oils, translating into reduced fuel consumption, better boiler performance at reduced levels of excess air, less particulate emissions and reduced maintenance requirements. By eliminating soot and black smoke at the source, Fuel Maximizer HFO reduces carbon deposits and improves thermal efficiency of heat exchangers. Maintenance schedules can also be extended. Safe to use with all boilers.

For standard grades of marine residual fuel oils, the recommended dosage rate of Fuel Maximizer HFO is 1: 5,000. During the first week of treatment, a higher dosage rate of 1:4,000 is recommended. For an initial treatment, include enough Fuel Maximizer HFO to dose the untreated fuel already in the fuel system and tanks, in addition to dosing the incoming delivery of fuel oil.







## Dosing ratio: 1:3,000

### oz./gal.

- 1oz treats 23 gallons of fuel
- I gallon treats 3,000 gallons of fuel
- 55 gallons (drum) treats 165,000 gallons of fuel

#### 29.6 mL treats 87 Liters of fuel

### ml/Liter

- 3.79 Liters treats 13,638 Liters of fuel
- 208 Liter (Drum) treats 750,106 Liters of fuel



Is Fuel Maximizer Safe to Use?



- Consists of a non-toxic, organo-iron compound dissolved in aromatic solvent. The only elements in Fuel Maximizer are carbon, hydrogen and iron.
- Produces no harmful incremental emissions as a by-product, unlike many fuel additives.
- The only by-products of its combustion are carbon dioxide, water and iron oxides, <u>all of which are harmless to humans</u>.
- Should be handled using the normal precautions associated with any solvent or fuel.



## MFC Marine Fuel Conditioner





Designed to meet new MARPOL/IMO and ULSD mandates. Helps the fuel burn cleaner to increase cetane number, reduce emissions and improve fuel performance.









MFC Marine Fuel Conditioner



- Meets new MARPOL/IMO and ULSD standards
- Reduces exhaust emissions
- Improves fuel economy
- ✓ Typically increases cetane number by 2
- L10 superior detergency
- ✓ Water dispersant to help safely remove water
- ✓ Controls algae
- Antioxidants protect thermal and oxidative stability
- Improves lubricity
- Corrosion inhibitor
- Superior low temperature additive handling properties















