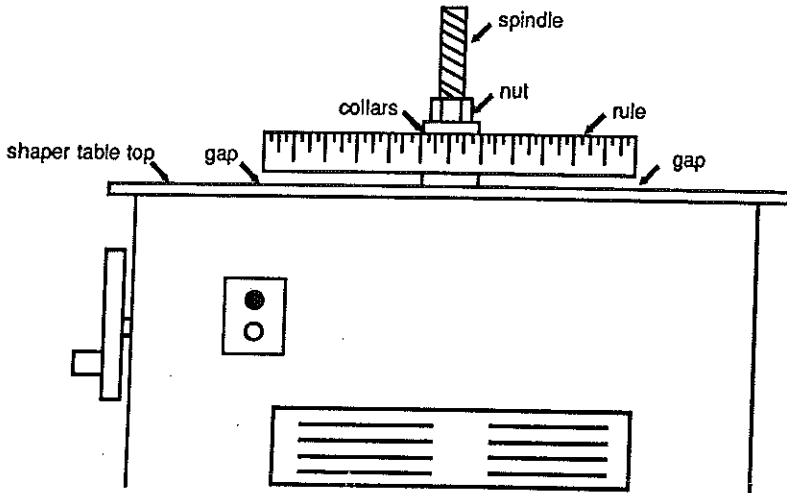


FLOORING SET STACKING INSTRUCTIONS

BEFORE you start, check the alignment of your spindle. **REMEMBER:** for a proper fit, your cutters must be aligned.



Before using any shaper cutter always check your spindle to be sure it is square with the shaper table. Misalignment here causes off pattern and fitting problems.

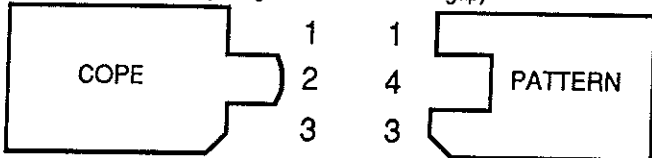
To check spindle alignment:

1. Unplug the machine. Remove the fence and cutter.
2. Raise the spindle to its highest position and clamp a 12" - 18" steel straight edge between the collars of the spindle.
3. Lower the spindle until the straight edge almost touches the table top.
4. Rotate the spindle by hand, observing the gap between the table top and the straight edge. If this gap is not uniform, indicating shaft misalignment, shim the spindle cartridge as needed to correct.

STACK CUTTERS AS SHOWN FOR DESIRED CUT

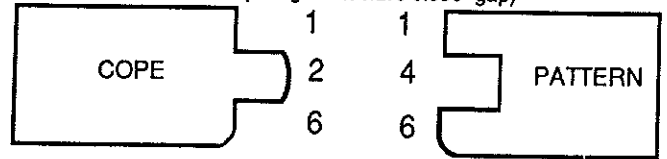
SINGLE - V

(Designed to have 0.030" gap)



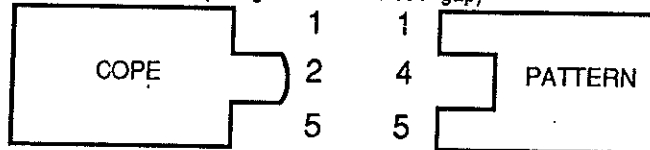
RADIUS - V

(Designed to have 0.030" gap)

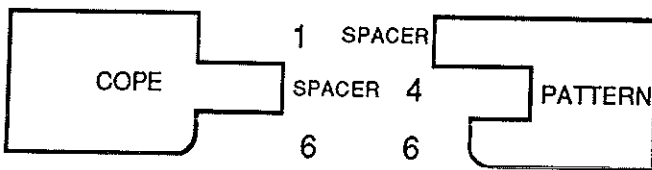


STRAIGHT TONGUE & GROOVE

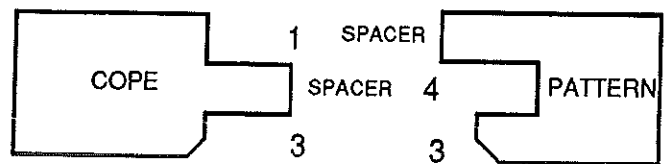
(Designed to have 0.030" gap)



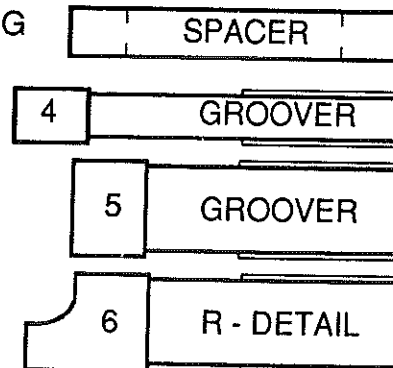
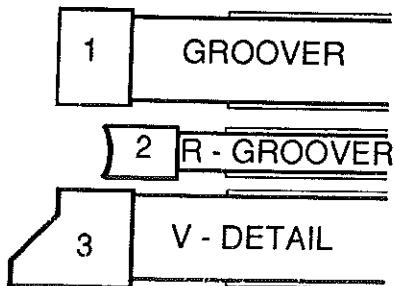
EXPANDED RADIUS - V



EXPANDED SINGLE - V



CUTTER NUMBERING



All cutters run COUNTER - CLOCKWISE rotation with the wood fed FACE DOWN or CLOCKWISE rotation with the wood fed FACE UP