

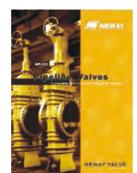
Cat.no.:E-PS



Cat.no.:E-FBV



Cat.no.:E-TMBV



Cat.no.:E-PLV



Cat.no.:E-TOV



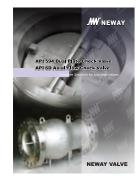
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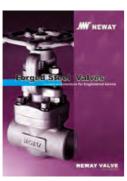
Cat.no.:E-GGC



Cat.no.:E-AV



Cat.no.:E-DAV



Cat.no.:E-FSV



Cat.no.:E-CSS



Cat.no.:E-CSC



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Quality Commitment

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Complete Solutions for Industrial Valves

As a global leader of valve manufacturing, Neway (SSE:603699) is dedicated to the production, research, and development of industrial valves. Neway is committed to providing complete valve solutions to all industries through advanced engineering and innovation.

Neway's product line includes Ball, Gate, Globe, Check, Butterfly, Nuclear, Control, Subsea, Safety valves. Our high quality standards and innovative ability are recognized by many global end users and EPCs. Neway valves are utilized in a wide variety of industries and working conditions such as Gas, Oil, Refining, Chemical, Coal Chemical, Offshore, FPSO, Air Separation, LNG, Nuclear Power, Power Generation, and Pipeline Transmission applications.

Facilities & Service

Neway has developed a sophisticated multi-plant management system operating one valve assembly plant, one API6A valve plant, three foundries, and one R&D center. Our newest assembly plant was expanded in 2013, and it now covers 35,000 square meters.

Advanced software (ANSYS, FE-Safe, CF-Design, Siemens PLM and NX) is applied here at Neway for the Research & Development of products. We use SAP to control the traceability and status of all products during the manufacturing process. In order to ensure the safety, eco-friendliness, and reliability of our products, we use the most advanced fire-safe, cryogenic, high pressure, and fugitive emission test equipment.

As part of Neway's global strategy, to provide better service to our customers, we have established our overseas subsidiaries in North America, Brazil, Netherlands, Italy, Singapore, and Dubai along with over 80 agents and distributors worldwide.

High Quality, High Value

Neway is dedicated to the pursuit of "Zero Defect". We maintain a quality management system that encompasses our entire operation from order entry, to final inspection. Through Neway's continuous efforts, our products have achieved industrial certificates including ISO 9001, API 6A, API 6D, CE/PED, ASME N & NPT, TA-Luft, ABS, CU-TR, and Fire-Safe approvals.

Introduction

In this catalogue, you will find the latest developed NEWAY Ball Valves, which include 4 different designs:

- BA series 1PC uni-body floating type
- B series 2PC cast steel floating type
- BB series 2PC forged steel floating type
- BC series 3PC forged steel floating type





API 6D

TA Luft

R

MANAGEMENT SYSTEM CERTIFICATE Neway Valve (Suzhou) Co., Ltd. ter inention) in continue bits Costs Minger SED 9000 (2003/98/T 19000-2808 G (A) SAMETER

THE REAL PROPERTY.



CE/PED

ABS

Fire Safe Test

0 CERTIFICATE 0 Series read married to Live

eway recognizes the importance of valve quality for the safety and protection of personnel health and property. It is our quality commitment to focus our resources to provide our customers with first class products at a competitive price, designed, manufactured, inspected and tested in accordance with our customers specifications and complying with all international standards

Current industrial standards do not always take into consideration the likelihood and consequences of possible deterioration in

service, related to specific service fluids or the external environments in which they operate. Therefore we request that our customers communicate with our engineering department. Our valve optimization program continuously strives to provide valves that withstand deterioration in service, and ensure safety over the valves expected lifetime.

Design and Inspection Standard:

Pressure-Temperature Ratings		ASME B16.34, ASME B16.5 (Class 400), API 602 (Class 800)
Shell Wall Thickness		ASME B16.34
Face-to-face Dimensions	Flange	ASME B16.10
Face-to-face Dimensions	Socket Weld & NPT	Neway standard
	Flange	ASME B16.5
End connection Dimensions	Butt-Weld	ASME B16.25
		ASME B16.11
Socket Weld NPT		ASME B1.20.1
Pressure Test		API 598 or API 6D (Optional)
Fire Safe Test		API 607 or API 6FA (Optional)
Marking		MSP-SP 25
Surface Quality		MSP-SP 55
Sour Service		NACE Std. (MR 0175 or MR 0103)
Low Fugitive Emission		ISO 15848, TA-Luft, SPE 77/312

Product Range:

Product								Size						
Coding	Class	1/4"	3/8"	1/2"	3/4"	1"	1-1/2"	2"	2-1/2"	3"	4"	6"	8"	10"
DΛ	150			•	•	•	•	•	•	•	•	•	•	•
BA	300			•	•	•	•	•	•	•	•	•	•	•
В	150				•	•	•	•	•	•	•	•	•	•
Ь	300			•	•	•	•	•	•	•	•	•	•	•
	150			•					•	•				
	300													
BB	400			•	•	•	•	•				_		
	600													
	900			•	•	•	•	•		•				
	1500			•	•	•	•	•						
	150	•	•	•	•	•	•	•						
	300	•	•	•	•	•	•	•						
	600	•	•	•	•	•	•	•						
ВС	800													
	900	•	•	•	•	•	•	•						
	1500	•	•	•	•	•	•	•						
	2500	•	•	•	•	•	•	•						

- Design Standard: ASME B16.34, ISO 17292, API 608, API 6D
- Design Standard: ASME B16.34, API 6D
- Design Standard: ASME B16.34, API 608, API 6D

With cutting-edge computer technology utilized, NEWAY Technical Center focuses on providing outstanding quality products and developing new lines. There is a highly educated and well-trained engineering team, supported by a comprehensive internal computer network which links the entire operations of design, manufacturing and administration.

NEWAY design philosophy is to develop a safe and cost-efficient valve. We introduced the latest Ansys, Fe-safe, CF-design and NX software for all our new product design research which include the advanced finite element analysis, fluid and fatigue analysis to virtually verify the new design prior to production, which has resulted in dramatically shortening development duration and assure a safe and cost-efficient final product.

NEWAY technical personnel are always ready to offer on line or on site technical training and suppout for all of its distributors, agents and end users.



















Valve casting quality is of prime importance for product life, personnel and environmental safety, particularly in high temperature and high pressure service as valve serves as one of pressure-containing equipment in process-controlled pipeline. Thus, castings are always certified firstly by the customers requiring strictly before a valve manufacturer is pre-qualified and approved as a qualified supplier.

Compared with most of other competitors, we own three foundries: two of them work on produce large-sized sand castings by organic ester water glass, and two of them are for production of small-sized investment castings by lost-wax casting. Besides, each is equipped with all kinds of quality inspection facilities, such as spectrum instrument, non-destructive test machinery, and mechanical property test device. Against such backdrop, Neway can monitor the whole process of manufacture to ensure product quality, delivery and competitive price and enable Neway to remain a creditable supplier for every customer.







Supply Range & capacity:

Plant Name	Dafeng Foundry	Suzhou Foundry
Process Technology	Lost wax investment casting	Organic ester water glass sand casting
Size Range(in)	1/2" ~10"	2" ~64"
Pressure Rating	ANSI Class 150~600	ANSI Class 150~2500
Weight(Kg)	1~150	100~11000
Material	WCB, WCC, LCB, LCC, WC6, WC CF3M, CN7M, Monel, Inconel, Du	9, C5, C12, C12A, CF8, CF8M, CF3, plex Steel, 4A,5A
Monthly Capacity(Ton)	1500	1800
Quality Certificate	ISO9001,CE/PED, AD W0	ISO9001,CE/PED, Norsok

The latest computer technology has been extensively applied in NEWAY manufacturing, which includes a large number of numeric control machines (machining center, CNC horizontal and vertical lathe and CNC drilling machine) and ERP management system. Additionally, the data through all factories have been connected and shared. These facilitate resource integration, boost productivity, evidently enhancing machining quality and tightening process control.

















NEWAY developed comprehensive and advanced inspection and test facilities to control the quality from rough castings or forgings to final products, which enable us to perform radiographic test, liquid penetrant test, magnetic-particle test, spectrum analysis, Material Positive Identification (MPI), impact test, tensile test, hardness test, fire safe test, cryogenic test, vacuum test, low fugitive emission test, high pressure gas test, ultrasonic testing and hydrostatic test.

















Example:















Neway part numbers are designed to cover essential features. When ordering, please show the part numbers and a detailed description to avoid misunderstanding of your requirements.

Following descriptions provide a basic guideline in valve specification:

① Valve S	Sizes														
Full bore:															
in	3/8	1/2	3 / 4	1	1-1/4	1-1/2	2	2-1/2	3	3-1/2	4	5	6	8 10	12
mm	10	15	20	25	32	40	50	65	80	90	100	125	150 2	00 250	300
Reduced bore):														
in	3/8*1/4	1/2*3/	8 3/4	4*1/2	1*3/4	1-1/2*1	2*1-1/2	2-1	/2*2	3*2	4*3	6*4	8*6	10*8	12*10
mm	10*6.4	15*10) 2	0*15	25*20	40*25	50*40	65	*60	80*50	100*80	150*100	200*150	250*200	300*250

Symbol Valve Type Symbol Valve Type BA Uni-body Floating ball valve - cast B 2-pcs Floating ball valve - cast BC 3-pcs floating ball valve - forged	② Valve Type	es		
B 2-pcs Floating ball valve - cast BB 2-pcs floating ball valve - forged	Symbol	Valve Type	Symbol	Valve Type
	ВА	Uni-body Floating ball valve - cast		
BC 3-pcs floating ball valve - forged	В	2-pcs Floating ball valve - cast	ВВ	2-pcs floating ball valve - forged
50	ВС	3-pcs floating ball valve - forged		

③ ASME Class								
Code	1	3	4	6	8	9	15	25
Class (LB)	150	300	400	600	800	900	1500	2500

End Connection	18		
Symbol	End	Symbol	End
R	Raised face flanged end	S	Socket weld end
J	RTJ flanged end	N	Screwed end
В	Butt-weld end	SN	Socket Weld/Screwed End
F	Flat Face Flanged End	NC	55° Taper Screwed End

⑤ Operator			
Symbol	Description	Symbol	Description
	Lever	BS	Bare shaft
G	Gear operator	Н	Hydraulic actuator
M	Electric actuator	L	Gas over oil actuator
Р	Pneumatic actuator	С	Chainwheel

6 Body I	Materials							
Material	A105	LF2	F316	F304	F316L	F304L	Alloy 20	F51
ASTM Ref	A105N	A350 LF2	A182 F316	A182 F304	A182 F316L	A182 F304L	Alloy 20	A182 F51
Material	WCB	LCB	CF8M	CF8	CF3M	CF3	CN7M	4A
ASTM Ref	A216 WCB	A352 LCB	A351 CF8M	A351 CF8	A351 CF3M	A351 CF3	A351 CN7M	A890 4A

7 Trim	Codes									
	Seat		O-ring		Stem		Ball	Packing		
Code	Material	Code	Material	Code	Material	Code	Material	Code	Material	
1	PTFE	1	NBR	1	AISI 410	1	AISI 410	1	PTFE	
2	NYLON1010	2	VITON	2	F304	2	F304	2	Graphite	
3	PEEK	3	VITON AED	3 A105/EN	A105/ENP	3	A105/ENP	9	Garlock(low emission)	
7	NYLON 12	4	VITON B	4	17-4PH	4	17-4PH			
8	PCTFE	5	HNBR-70	5	AISI 4140/ENP	5	AISI 4140/ENP			
С	FILLED PTFE	8	VITON GLT	6	F316	6	F316			
F	TFM1700	9	BUNA-N	9	LF2/ENP	9	LF2/ENP			
		N	None O Ping	^	FE4	^	FE4			

Note: Other materials upon request.

Low Emission Control

Low Emission

packing

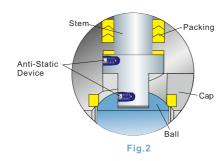
Blow-out Proof Stem

The lower end of the stem is T-shaped structured, protected by boss of body, which assures stem retention at any pressure and acts as backseat. (Fig 1)

Stem Packing Body Cap

Anti-static Device

A spring-loaded plunger fitted on stem keeps constant contact between ball, stem and body to create an electric path to transfer charges, avoiding acceleration of static electricity as a result of friction during valve on-off. Such build-up is utterly hazardous to some services. (Fig2)



Fire Safe - Metal to Metal Sealing

When soft seats are decomposed or ruined by fire, the ball, driven by pressure, comes into contact with the metal lipseal seat of original soft seat, creating a metal-to-metal seal to shut off service fluids and minimize internal leakage.

Additionally, the fire safe metal seat prevents damage the medium imposed on soft seat and minimizes creep of nonmetal materials. All the NEWAY floating valves are designed to be fire safe per API 607 and are tested and certified by the third party.

Before Fire Seat Seal Stem Seal Stem Seal Ball Cap Gasket Body Metal-to-Metal contact Seat Seal Body-cap Seal

Modern industry sectors are challenged by valve fugitive emission to control service fluids released from the valve and curb environmental degradation. Therefore, emission control features NEWAY floating ball valves of B, BA, BB and BC Series. Low emission packing is assembled, whose max. leaking rate of design and test stands at 100 PPM (Test is performed according to ISO15848)

Roughness control over stem and packing

Stem surface roughness is strictly restricted between Ra0.4 and Ra0.8, which ensures entry of graphite packing powder into tiny stem scratches to function as a lubricator, minimizing leakages around stem. Max. roughness of stuffing box is RA3.2, which is a proper value to hold packing ring in place and result in better sealing performance.



Low Emission Test

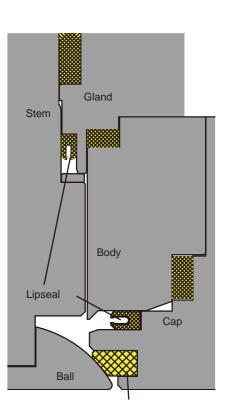
Low Emission Packing

The packing is combination of parallel and vertical layer which is made of die-formed graphite ring processed by flexible graphite, characterizing heat resistance, less stress relaxation and low creep. The special structure means low friction on rotary stem, providing stabilized seal capability for the valve for a long time under frequent functioning.

For low-temperature and cryogenic service, the standard V shape PTFE packing rings are installed for low emission control.



Lipseal is the spring-energized seal, including Elgiloy or Inconel spring and PTFE jacket. It's effective in a wide breadth of applications, such as highly corrosive chemical media, high sour gas, low temperature or cryogenic service.



Neway offers four series of floating ball valves:

- BA Series, one piece, side-entry, cast steel
- B Series, two-piece,side-entry, cast steel
- BB Series, two-piece, side-entry, forged steel
- BC Series, three-piece, side-entry, forged steel

NEWAY floating ball valves function in service ranging from -196°C to 200°C (from -320°F to 392°F), with size which varies from 1/2 inch to 12 inch (15mm~300mm) and pressure range of ASME Class150~Class 2500 (2.0Mpa~25.0Mpa). Our floating ball valves are capable of fulfilling sour service requirements stated in NACE MR0175.





Pneumatic Actuated Ball Valve

2PC Forged Steel Design







3 PC Floating Ball Valve

Cryogenic floating ball valve

Hastelloy Ball Valve





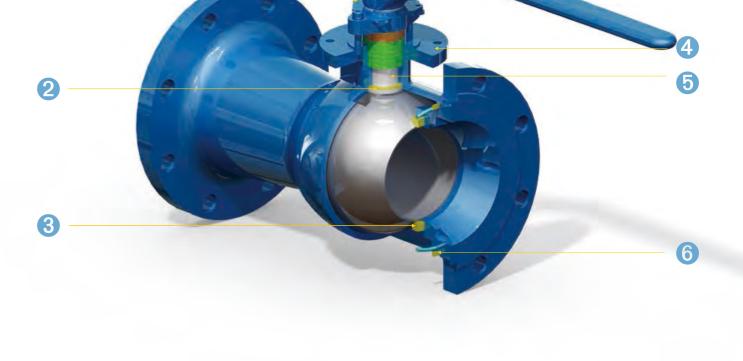


1PC Cast Steel Design

2PC Cast Steel Design



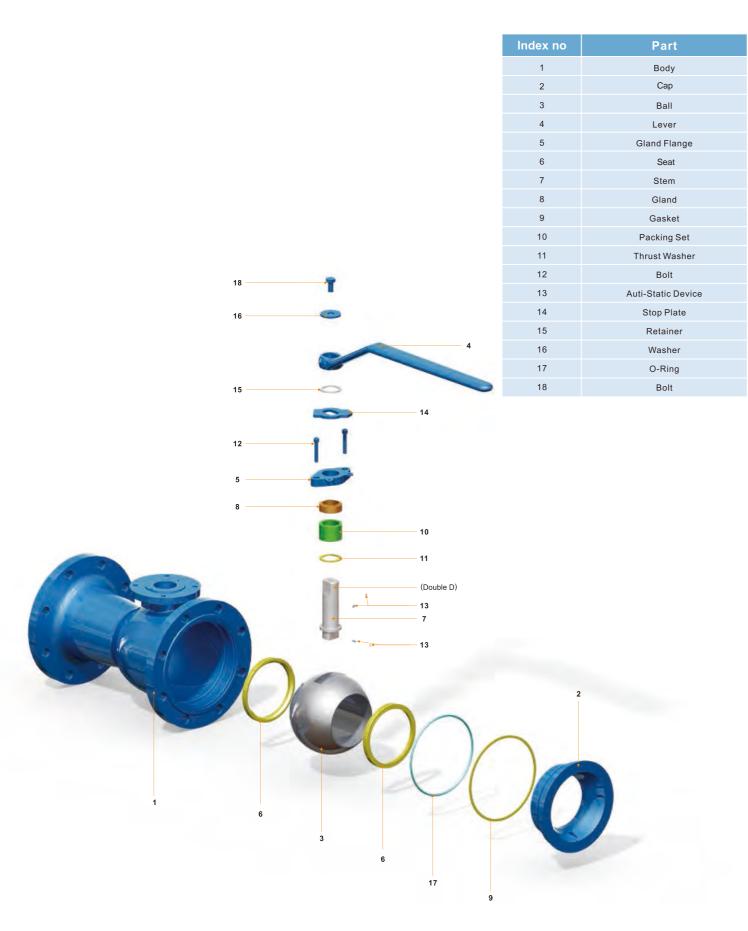
Stainless Steel



- Reliable Flow Locking Device: Valve is equipped with an integral locking device to secure flow.
- Blow-out proof stem: The lower end of the stem is T-shaped structured, protected by boss of body, which assures stem retention against any pressure.
- Fire Safe Design: Metal to metal sealing shuts off valve flow when soft sealing materials are destroyed
- ISO5211 connection dimension: actuator installation is simplified by using connection dimension recog nized in international standards.
- Double "D" Stem Head: ensures handle lever will always be mounted correctly, parallel to the media flow, indicating valve open and closed positions.
- Emission-free Gasket: Low-emission graphite is employed in gasket to eliminate leakage.

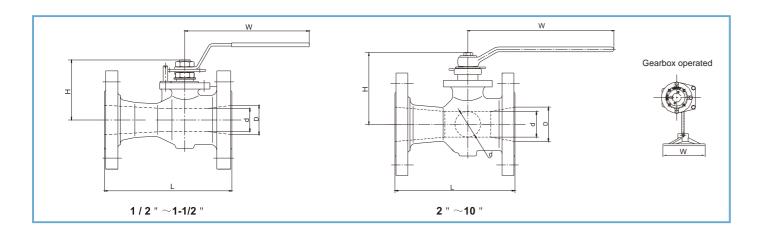
APPLICATIONS

- Refinery
- Petrochemical
- Paper
- Chemical Pharmaceutical
- Food and Beverage



No	Part	Standard	Stainless Steel	Sour Service	Low Temperature Service
1	Body	ASTM A216-WCB	ASTM A351-CF8M	ASTM A216-WCB	ASTM A352-LCB
2	Сар	ASTM A216-WCB	ASTM A351-CF8M	ASTM A216-WCB	ASTM A352-LCB
3	Ball	ASTM A105N/ENP	ASTM A182-F316	ASTM A105N/ENP	ASTM A182-F316
4	Lever	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
5	Gland Flange	ASTM A216-WCB	ASTM A351-CF8	ASTM A216-WCB	ASTM A352-LCB
6	Seat	PTFE	PTFE	PTFE	PTFE
7	Stem	ASTM A182-F6a	ASTM A182-F316	ASTM A182-F6a	ASTM A182-F316
8	Gland	ASTM A276-420	ASTM A276-316	ASTM A276-420	ASTM A276-316
9	Gasket	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite
10	Packing Set	Graphite	Graphite	Graphite	Graphite
11	Thrust Washer	PTFE	PTFE	PTFE	PTFE
12	Bolt	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
13	Anti-Static Device	S.S.	S.S.	S.S.	S.S.
14	Stop Plate	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
15	Retainer	Carbon Steel	S.S.	Carbon Steel	S.S.
16	Washer	Carbon Steel	S.S.	Carbon Steel	S.S.
17	O-Ring	Viton A	Viton A	Viton A	HNBR
18	Bolt	Carbon Steel	S.S.	Carbon Steel	S.S.

ISO5211 connection dimension: actuator installation is simplified by using connection dimension recognized in international standards.

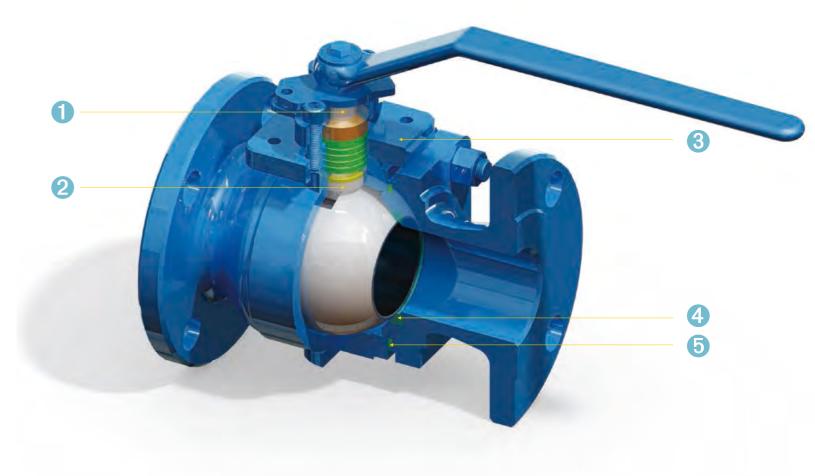


Size		d		D		L		I	Н	W		Weight	
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg
1/2*3/8	15*10	0.37	10	0.50	13	4.25	108	1.75	44.50	4.72	145	3.3	1.5
3/4*1/2	20*15	0.50	13	0.75	19	4.61	117	2.11	53.50	5.51	165	5.5	2.5
1*3/4	25*20	0.75	19	1.00	25	5.00	127	2.42	61.50	5.51	165	6.6	3.0
1-1/2*1	40*25	1.18	30	1.50	38	6.50	165	3.15	80	6.30	215	11.0	5.0
2*1-1/2	50*40	1.50	38	2.00	51	7.01	178	4.17	106	10.43	265	19.2	8.7
2-1/2*2	65*50	2.00	51	2.50	64	7.52	191	4.72	120	10.43	265	27.3	12.4
3*2-1/2	80*65	2.50	64	3.00	76	7.99	203	5.67	144	10.43	285	36.8	16.7
4*3	100*80	3.00	76	4.00	102	9.02	229	6.54	166	11.81	300	53.8	24.4
6*4	150*100	4.50	114	6.00	152	10.51	267	8.39	213	15.75	*300	110.2	50.0
8*6	200*150	6.00	152	8.00	203	11.50	292	20.71	526	11.81	*400	222.7	101.0
10*8	250*200	7.36	187	10.00	254	12.99	330	21.65	550	16	*400	330.7	150.0

Class 300 Dimension and Weight

Si	ze	(t	[)		L	H	1	W		Weight	
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg
1/2*3/8	15*10	0.37	10	0.50	13	5.51	140	1.75	44.50	4.72	145	6.2	2.8
3/4*1/2	20*15	0.50	13	0.75	19	5.98	152	2.11	53.50	5.51	165	7.9	3.6
1*3/4	25*20	0.75	19	1.00	25	6.50	165	2.42	61.50	5.51	165	10.6	4.8
1-1/2*1	40*25	1.18	30	1.50	38	7.48	190	3.15	80	6.30	215	21.2	9.6
2*1-1/2	50*40	1.50	38	2.00	51	8.50	216	4.17	106	10.43	265	24.3	11.0
2-1/2*2	65*50	2.00	51	2.50	64	9.49	241	4.72	120	10.43	265	33.3	15.1
3*2-1/2	80*65	2.50	64	3.00	76	11.14	283	5.67	144	10.43	285	49.6	22.5
4*3	100*80	3.00	76	4.00	102	12.01	305	6.54	166	11.81	300	81.6	37.0
6*4	150*100	4.50	114	6.00	152	15.87	403	8.39	213	11.81	*300	159.8	72.5
8*6	200*150	5.67	144	8.00	203	16.50	419	20.71	526	15.75	*400	275.6	125.0
10*8	250*200	7.36	187	10.00	254	17.99	457	21.65	550	15.75	*400	451.9	205.0

*Gearbox operated



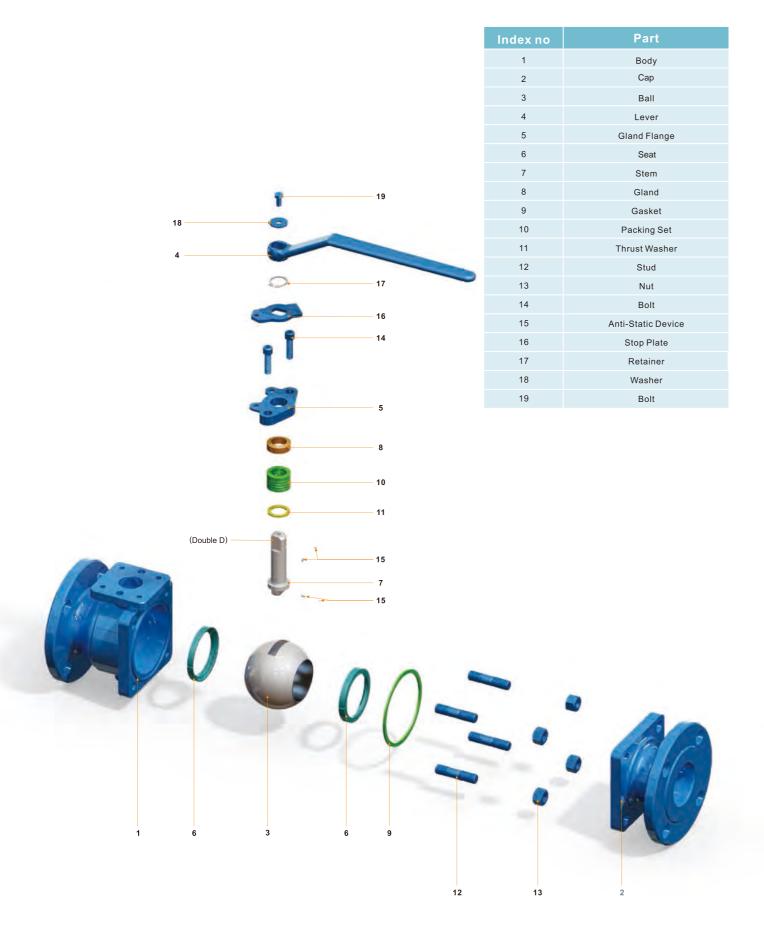
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- (3) ISO5211 connection dimension: actuator installation is simplified by using connection dimension recog
- 4 Fire Safe Design: Metal to metal sealing shuts off valve flow when soft sealing materials are destroyed by fire.
- Emission-free Gasket: Low-emission graphite is employed in gasket to eliminate leakage.

APPLICATIONS

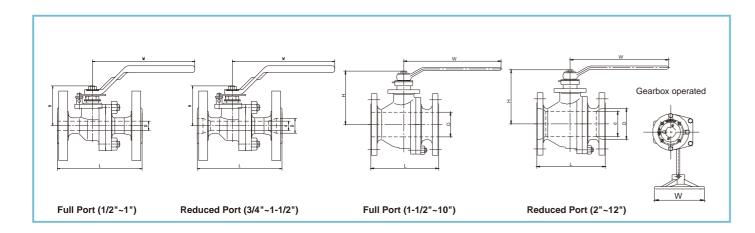
- Refinery
- Petrochemical

Power

- Chemical
- Pharmaceutical



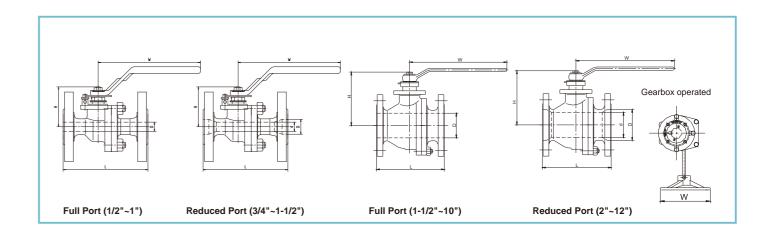
No	Part	Standard	Stainless Steel	Sour Service	Low Temperature Service
1	Body	ASTM A216-WCB	ASTM A351-CF8M	ASTM A216-WCB	ASTM A352-LCB
2	Сар	ASTM A216-WCB	ASTM A351-CF8M	ASTM A216-WCB	ASTM A352-LCB
3	Ball	ASTM A105N/ENP	ASTM A182-F316	ASTM A105N/ENP	ASTM A182-F316
4	Lever	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
5	Gland Flange	ASTM A216-WCB	ASTM A351-CF8	ASTM A216-WCB	ASTM A352-LCB
6	Seat	PTFE	PTFE	PTFE	PTFE
7	Stem	ASTM A182-F6a	ASTM A182-F316	ASTM A182-F6a	ASTM A182-F316
8	Gland	ASTM A276-420	ASTM A276-316	ASTM A276-420	ASTM A276-316
9	Gasket	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite
10	Packing Set	Graphite	Graphite	Graphite	Graphite
11	Thrust Washer	PTFE	PTFE	PTFE	PTFE
12	Stud	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
13	Nut	ASTM A194-2H	ASTM A194-8	ASTM A194-2HM	ASTM A194-7M
14	Bolt	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
15	Anti-Static Device	S.S.	S.S.	S.S.	S.S.
16	Stop Plate	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
17	Retainer	Carbon Steel	S.S.	Carbon Steel	S.S.
18	Washer	Carbon Steel	S.S.	Carbon Steel	S.S.
19	Bolt	Carbon Steel	S.S.	Carbon Steel	S.S.



					Full	Port					
Si	ze		D	L	_	H	1	V	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg
1/2	15	0.50	13	4.25	108	2.19	55.50	6.50	165	4.0	1.8
3/4	20	0.75	19	4.61	117	2.58	65.50	6.50	165	4.4	2.0
1	25	1.00	25	5.00	127	3.03	77	8.46	215	7.9	3.6
1-1/2	40	1.50	38	6.50	165	4.21	107	10.43	265	15.9	7.2
2	50	2.00	51	7.01	178	4.84	123	10.43	265	24.5	11.1
2-1/2	65	2.50	64	7.48	190	5.91	150	11.22	285	30.9	14.0
3	80	3.00	76	7.99	203	6.69	170	11.81	300	48.5	22.0
4	100	4.00	102	9.02	229	8.11	206	15.75	400	116.8	53.0
6	150	6.00	152	15.51	394	20.91	531	15.75	*400	238.1	108.0
8	200	7.99	203	17.99	457	24.65	626	19.68	*500	429.9	195.0
10	250	10.00	254	20.98	533	26.30	668	19.68	*500	687.8	312.0

						Reduce	d Port						
Si	ze	(d	I	D	ا		ŀ	1	1	N	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg
3/4*1/2	20*15	0.50	13	0.75	19	4.63	118	2.19	55.50	6.50	165	6.6	3.0
1*3/4	25*20	0.75	19	1.00	25	5.00	127	2.58	65.50	6.50	165	9.9	4.5
1-1/2*1	40*25	1.00	25	1.50	38	6.50	165	3.03	77	8.46	215	15.4	7.0
2*1-1/2	50*40	1.50	38	2.00	51	7.01	178	4.21	107	10.43	265	19.8	9.0
2-1/2*2	65*50	2.00	51	2.50	64	7.48	190	4.84	123	10.43	265	33.1	15.0
3*2	80*50	2.00	51	3.00	76	7.99	203	4.84	123	11.22	285	35.3	16.0
4*3	100 *80	3.00	76	4.00	102	9.02	229	6.69	170	11.81	300	65.0	29.5
6*4	150 *100	4.00	102	6.00	152	15.51	394	8.11	206	15.75	400	105.8	48.0
8*6	200 *150	6.00	152	8.00	203	17.99	457	20.91	531	15.75	*400	271.2	123.0
10*8	250 *200	8.00	203	10.00	254	20.98	533	24.65	626	19.68	*500	480.6	218.0
12*10	300 *250	10.00	254	12.00	305	24.02	610	26.30	668	19.68	*500	507.1	230.0

*Gearbox operated

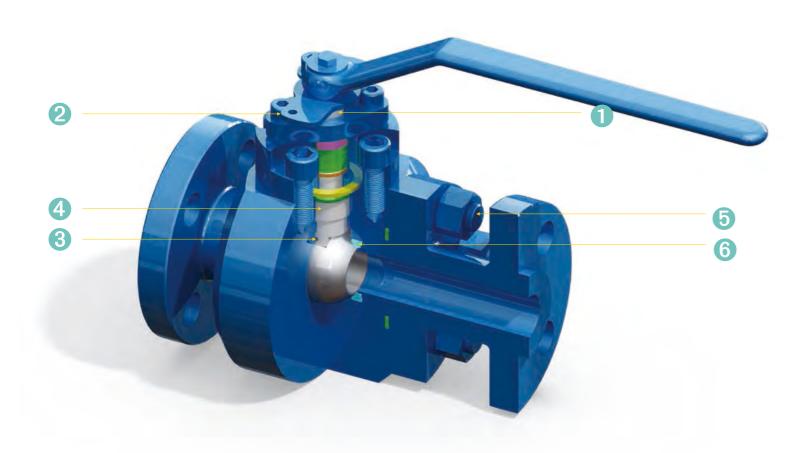


Class 300 Dimension and Weight

	Full Port														
Size		I	ס	L		l l	Н	V	V	We	ight				
in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg				
1/2	15	0.50	13	5.51	140	2.19	55.50	6.50	165	5.1	2.3				
3/4	20	0.75	19	5.98	152	2.58	65.50	6.50	165	7.9	3.6				
1	25	1.00	25	6.50	165	3.03	77	8.46	215	11.2	5.1				
1-1/2	40	1.50	38	7.48	190	4.21	107	10.43	265	22.0	10.0				
2	50	2.00	51	8.50	216	4.84	123	10.43	265	30.9	14.0				
2-1/2	65	2.50	64	9.49	241	5.91	150	11.22	285	50.7	23.0				
3	80	3.00	76	11.14	283	6.69	170	11.81	300	67.5	30.6				
4	100	4.00	102	12.01	305	8.11	206	15.75	400	110.2	50.0				
6	150	6.00	152	15.87	403	20.91	531	15.75	*400	255.7	116.0				
8	200	8.00	203	19.76	502	27.56	700	23.62	*600	517.0	234.5				
10	250	10.00	254	22.36	568	36.30	922	23.62	*600	1086.9	493.0				

						Reduce	ed Port						
Si	ize	(d	I	D	l	L _.	I	H		V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg
3/4*1/2	20*15	0.50	13	0.75	19	5.98	152	2.19	55.50	6.50	165	7.7	3.5
1*3/4	25*20	0.75	19	1.00	25	6.50	165	2.58	65.50	6.50	165	12.1	5.5
1-1/2*1	40*25	1.00	25	1.50	38	7.48	190	3.03	77	8.46	215	22.0	10.0
2*1-1/2	50*40	1.50	38	2.00	51	8.50	216	4.21	107	10.43	265	24.3	11.0
2-1/2*2	65*50	2.00	51	2.50	64	9.49	241	4.84	123	10.43	265	51.8	23.5
3*2	80*50	2.50	64	3.00	76	11.14	283	4.84	123	10.43	265	66.1	30.0
4*3	100 *80	3.00	76	4.00	102	12.01	305	6.69	170	11.81	300	86.0	39.0
6*4	150 *100	4.00	102	6.00	152	15.87	403	8.11	206	15.75	400	159.8	72.5
8*6	200 *150	6.00	152	8.00	203	19.76	502	20.91	531	15.75	*400	326.3	148.0
10*8	250 *200	8.00	203	10.00	254	22.36	568	36.30	700	23.62	*600	705.5	320.0

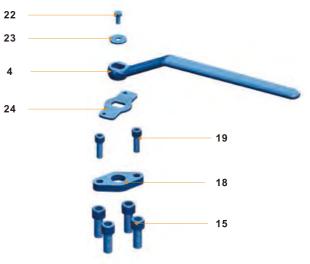
*Gearbox operated



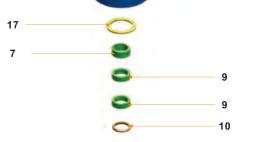
- Double "D" Stem Head: ensures handle lever will always be mounted correctly, parallel to the media flow, indicating valve open and closed positions.
- Reliable Flow Locking Device: Valve is equipped with an integral locking device to secure flow.
- Anti-static Device: Spring-loaded plunger assures the electrical continuity between the ball, stem and body, to avoid static buildup.
- Blow-out proof stem: The lower end of the stem is T-shaped structured, protected by boss of body, which assures stem retention against any pressure.
- Bolted body-cap configuration: Properly torqued nut is used to maintain seal performance.
- 6 Fire Safe Design: Metal to metal sealing shuts off valve flow when soft sealing materials are destroyed

APPLICATIONS

- Refinery Petrochemical Power
- Chemical Pharmaceutical Paper





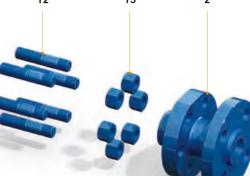




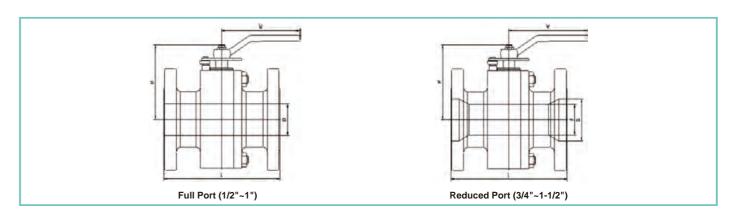
Index no	Part
1	Body
2	Сар
3	Ball
4	Lever
5	Seat
6	Stem
7	Gland
8	Gasket
9	Packing Set
10	Spacer Ring
11	Thrust Washer
12	Stud
13	Nut
14	Anti Static Device
15	Bolt
16	Cover
17	Gasket
18	Gland Flange
19	Bolt
20	Locking Plate
21	Screw
22	Bolt
23	Washer
24	Stop Plate







No	Part	Standard	Stainless Steel	Sour Service	Low Temperature Service
1	Body	ASTM A105N	ASTM A182-F316	ASTM A105N	ASTM A350-LF2
2	Сар	ASTM A105N	ASTM A182-F316	ASTM A105N	ASTM A350-LF2
3	Ball	ASTM A105N/ENP	ASTM A182-F316	ASTM A105N/ENP	ASTM A182-F316
4	Lever	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
5	Seat	PTFE	PTFE	PTFE	PTFE
6	Stem	ASTM A182-F6a	ASTM A182-F316	ASTM A182-F6a	ASTM A182-F316
7	Gland	ASTM A276-420	ASTM A276-316	ASTM A276-420	ASTM A276-316
8	Gasket	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite
9	Packing Set	Graphite	Graphite	Graphite	Graphite
10	Spacer Ring	ASTM A276-420	ASTM A276-316	ASTM A276-420	ASTM A276-316
11	Thrust Washer	PTFE	PTFE	PTFE	PTFE
12	Stud	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
13	Nut	ASTM A194-2H	ASTM A194-8	ASTM A194-2HM	ASTM A194-7M
14	Anti Static Device	S.S.	S.S.	S.S.	S.S.
15	Bolt	Carbon Steel	S.S.	Carbon Steel	S.S.
16	Cover	ASTM A105N	ASTM A182-F316	ASTM A105N	ASTM A350-LF2
17	Gasket	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite
18	Gland Flange	ASTM A216-WCB	ASTM A351-CF8	ASTM A216-WCB	ASTM A352-LCB
19	Bolt	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
20	Locking Plate	S.S.	S.S.	S.S.	S.S.
21	Screw S.S.		S.S.	S.S.	S.S.
22	Bolt	Carbon Steel	S.S.	Carbon Steel	S.S.
23	Washer	Carbon Steel	S.S.	Carbon Steel	S.S.
24	Stop Plate	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel



					Ful	Port					
Si	ze)		L		1	V	٧	Wei	ight
in	mm	in	in	mm	lb	K g					
1/2	15	0.50	13	4.25	108	2.19	55.50	6.50	165	5.50	2.50
3/4	20	0.75	19	4.61	117	2.58	65.50	6.50	165	7.70	3.50
1	25	1.00	25	5.00	127	3.03	77	8.46	215	11.00	5.00

	Reduced Port														
Si	ze	C	1)		L	F	1	V	V	We	ight		
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g		
3/4*1/2	20*15	0.50	13	0.75	19	4.61	117	2.19	55.50	6.50	165	6.60	3.00		
1*3/4	25*20	0.75	19	1.00	25	5.00	127	2.58	65.50	6.50	165	8.80	4.00		
1-1/2*1	40*25	1.00	25	1.50	38	6.50	165	3.03	77	8.46	215	15.40	7.00		

Class 300 Dimension and Weight

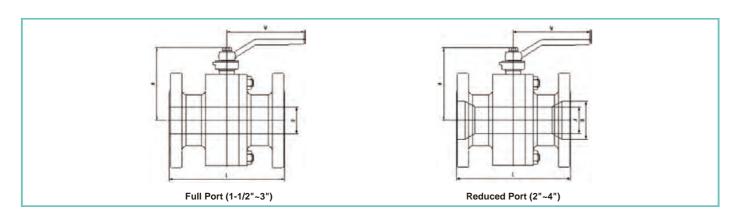
	Full Port														
Si	Size D L H W Weight														
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g				
1/2	15	0.50	13	5.51	140	2.19	55.50	6.50	165	6.60	3.00				
3/4	20	0.75	19	5.98	152	2.58	65.50	6.50	165	8.80	4.00				
1	25	1.00	25	6.50	165	3.03	77	8.46	215	15.40	7.00				

	Reduced Port														
Si	Size d D L H W Weight														
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g		
3/4*1/2	20*15	0.50	13	0.75	19	5.98	152	2.19	55.50	6.50	165	8.80	4.00		
1*3/4	25*20	0.75	19	1.00	25	6.50	165	2.58	65.50	6.50	165	11.00	5.00		
1-1/2*1	40*25	1.00	25	1.50	38	7.48	190	3.03	77	8.46	215	19.80	9.00		

Class 600 Dimension and Weight

					Ful	l Port					
Si	ze)		_	ŀ	1	V	٧	Wei	ght
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
3	80	3.00	76	14.02	356	6.30	160	15.75	400	136.70	62.00

						Reduc	ed Port						
Si	ize	C	d		D		L	ŀ	ł	V	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
4*3	100*80	3.00	76	4.00	102	17.01	432	6.30	160	15.75	400	180.80	82.00



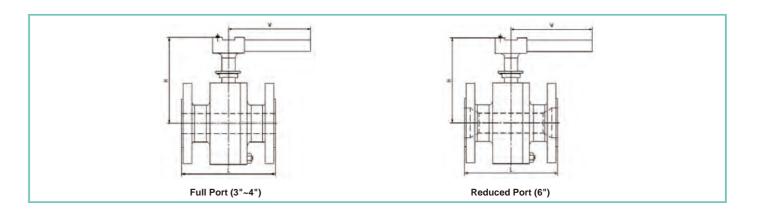
					Ful	l Port					
Si	ze		D	l			Н	V	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
1-1/2	40	1.50	38	6.50	165	4.21	107	10.43	265	24.30	11.00
2	50	2.00	51	7.01	178	4.84	123	10.43	265	35.30	16.00
2-1/2	65	2.50	64	7.48	190	5.71	145	11.22	285	57.30	26.00
3	80	3.00	76	7.99	203	6.50	165	11.81	300	70.50	32.00
4	100	4.00	102	9.02	229	7.68	195	15.75	400	116.80	53.00

						Reduc	ed Port						
Si	ze	C	d		D		L	ŀ	1	V	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
2*1-1/2	50*40	1.50	38	2.00	51	7.01	178	4.21	107	10.43	265	29.80	13.50
3*2	80*50	2.00	51	2.50	64	7.99	203	4.84	123	10.43	265	44.10	20.00
4*3	100*80	3.00	76	4.00	102	9.02	229	6.50	165	11.81	300	83.80	38.00
6*4	150*100	4.00	102	6.00	152	15.51	394	7.68	195	15.75	400	158.70	72.00

Class 300 Dimension and Weight

					Ful	l Port					
Si	ze)			ŀ	ł	\ \ \ \	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
1-1/2	40	1.50	38	7.48	190	4.21	107	10.43	265	30.90	14.00
2	50	2.00	51	8.50	216	4.84	123	10.43	265	39.70	18.00
2-1/2	65	2.50	64	9.49	241	5.71	145	11.22	285	63.90	29.00
3	80	3.00	76	11.14	283	6.50	165	11.81	300	88.20	40.00
4	100	4.00	102	12.01	305	7.68	195	15.75	400	163.10	74.00

						Reduc	ed Port						
Size d D L H W Weight													
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
2*1-1/2	50*40	1.50	38	2.00	51	8.50	216	4.21	107	10.43	265	32.00	14.50
3*2	80*50	2.00	51	2.50	64	11.14	283	4.84	123	10.43	265	55.10	25.00
4*3	100*80	3.00	76	4.00	102	12.01	305	6.50	165	11.81	300	110.20	50.00
6*4	150*100	4.00	102	6.00	152	15.87	403	7.68	195	15.75	400	211.60	96.00



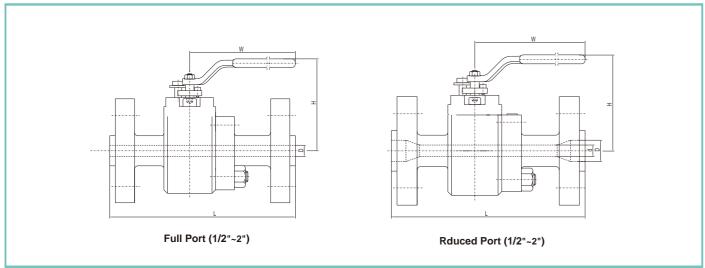
Class 600 Dimension and Weight

					Ful	l Port								
Si	Size D L H W Weight													
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g			
4	100	4.00	102	17.01	432	11.93	303	39.17	995	297.60	135.00			

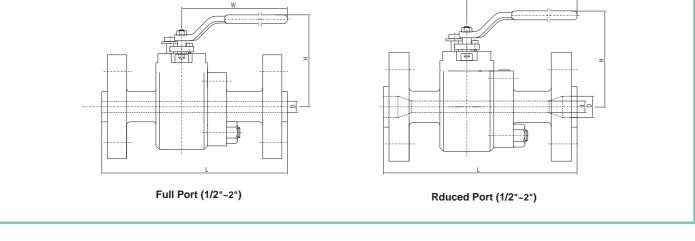
Class 900 Dimension and Weight

					Ful	l Port								
Si	Size D L H W Weight													
in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g			
3	80	3.00	76	15.00	381	9.80	249	31.50	800	198.40	90.00			

						Reduce	ed Port						
S	ize	(d)	L	_	ŀ	1	V	V	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	K g
4*3	100*80	3.00	76	4.00	102	18.00	457	9.80	249	31.50	800	249.10	113.00



Two-piece, Split Body, Forged Steel, Side Entry Design



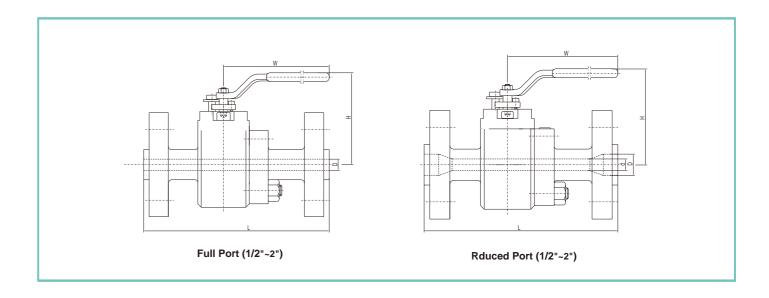
Class 400/600 Dimension and Weight

					Ful	l Port					
Si	ze)	L			Н	V	V	We	ight
	mm	in	mm	in	mm	in	mm		mm	lb	K g
1/2"	15	0.50	12.7	6.50	165	4.59	116.50	5.91	150	7.70	3.50
3/4"	20	0.75	19	7.52	191	5.14	130.50	7.09	180	12.80	5.80
1"	25	1.00	25.4	8.50	216	5.83	148	10.43	265	28.66	13.00
1-1/2"	40	1.50	38	9.49	241	6.32	160.50	11.81	300	50.71	23.00
2"	50	2.00	51	11.50	292	7.56	192	15.75	400	63.90	29.00

						Reduce	d Port				Reduced Port														
Si	ze	(d	ا	D	ا		ı	Н	V	V	We	ight												
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg												
1/2*3/8	15*10	0.37	9.5	0.50	12.7	6.50	165	4.59	116.50	5.91	150	11.02	5.00												
3/4"*1/2	20*15	0.50	12.7	0.75	19	7.52	191	4.59	116.50	5.91	150	17.64	8.00												
1*3/4	25*20	0.75	19	1.00	25.4	8.50	216	5.14	130.50	7.09	180	26.46	12.00												
1-1/2*1	40*25	1.00	25.4	1.50	38	9.49	241	5.83	148	10.43	265	37.48	17.00												
2*1-1/2	50*40	1.50	38	2.00	51	11.50	292	6.32	160.50	11.81	300	59.52	27.00												

Class 900 Dimension and Weight

					Ful	Port					
Si	ze	[)	L	_		Н	V	V	Wei	ght
in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg
1/2"	15	0.50	12.7	8.50	216	4.59	116.50	5.91	150	22.04	10
3/4"	20	0.75	19	9.02	229	5.35	136	7.09	180	28.66	13
1"	25	1.00	25.4	10.00	254	6.20	157.50	10.43	265	44.09	20
1-1/2"	40	1.50	38	12.01	305	6.99	177.50	11.81	300	90.39	41
2"	50	2.00	51	14.49	368	8.35	212	15.75	400	132.28	60



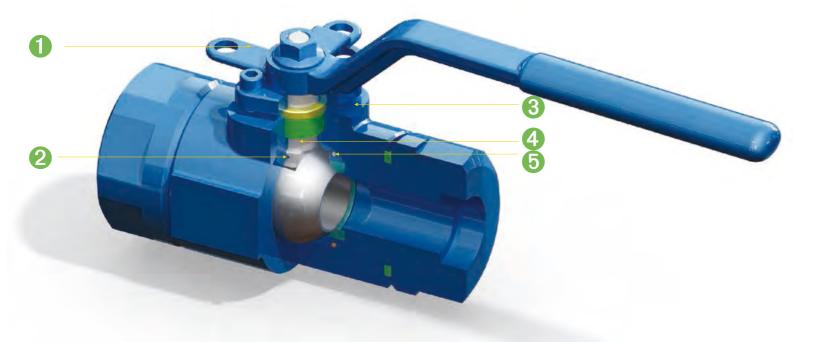
Class 900 Dimension and Weight

	Reduced port														
Si	ze	C	d	ı)	ı	_	ا	Н	V	V	Wei	ight		
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg		
1/2*3/8	15*10	0.37	9.5	0.50	12.7	8.50	216	4.59	116.50	5.91	150	19.84	9		
3/4*1/2	20*15	0.50	12.7	0.75	19	9.02	229	4.59	116.50	5.91	150	24.25	11		
1*3/4	25*20	0.75	19	1.00	25.4	10.00	254	5.35	136	7.09	180	35.27	16		
1-1/2*1	40*25	1.00	25.4	1.50	38	12.01	305	6.20	157.50	10.43	265	55.12	25		
2*1-1/2	50*40	1.50	38	2.00	51	14.49	368	6.99	177.50	11.81	300	123.46	56		

Class 1500 Dimension and Weight

	Full Port														
	Size	Į.)	l	L	١	Н	V	V	We	ight				
in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg				
1/2"	15	0.50	12.7	8.50	216	4.59	116.50	5.91	150	22.04	10				
3/4"	20	0.75	19	9.02	229	5.35	136	7.09	180	28.66	13				
1"	25	1.00	25.4	10.00	254	6.20	157.50	10.43	265	44.09	20				
1-1/2"	40	1.50	38	12.01	305	6.99	177.50	11.81	300	90.39	41				
2"	50	2.00	51	14.49	368	8.35	212	15.75	400	132.28	60				

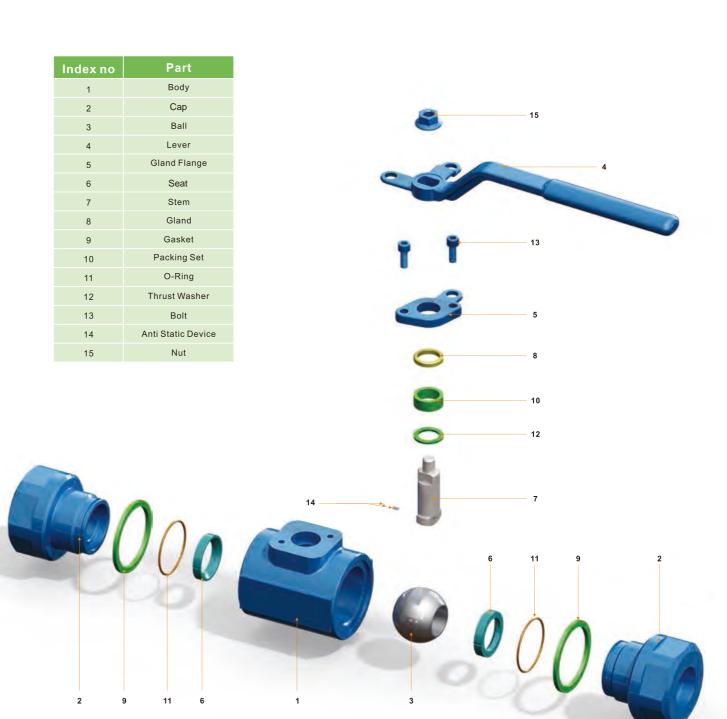
	Reduced port														
Si	ze	(d	ı	D	L		ı	Н	V	V	Wei	ight		
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lb	Kg		
1/2*3/8	15*10	0.37	9.5	0.50	12.7	8.50	216	4.59	116.50	5.91	150	19.84	9		
3/4*1/2	20*15	0.50	12.7	0.75	19	9.02	229	4.59	116.50	5.91	150	24.25	11		
1*3/4	25*20	0.75	19	1.00	25.4	10.00	254	5.35	136	7.09	180	35.27	16		
1-1/2*1	40*25	1.00	25.4	1.50	38	12.01	305	6.20	157.50	10.43	265	55.12	25		
2*1-1/2	50*40	1.50	38	2.00	51	14.49	368	6.99	177.50	11.81	300	123.46	56		



- Reliable Flow Locking Device: Valve is equipped with an integral locking device to secure flow.
- Anti-static Device: Spring-loaded plunger assures the electrical continuity between the ball, stem and body, to avoid static buildup.
- (3) ISO5211 connection dimension: actuator installation is simplified by using connection dimension recognized in international standards
- Blow-out proof stem: The lower end of the stem is T-shaped structured, protected by boss of body, which assures stem retention against any pressure.
- O-ring Seal Design: Protects threads from crevice corrosion.

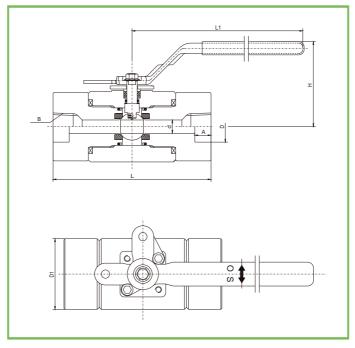
APPLICATIONS

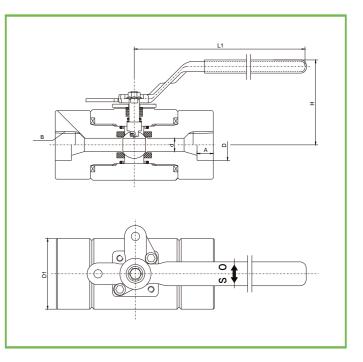
- Refinery
- Power
- Chemical
- Petrochemical



No	Part	Standard	Stainless Steel	Sour Service	Low Temperature Service
1	Body	ASTM A105N	ASTM A182-F316	ASTM A105N	ASTM A350-LF2
2	Сар	ASTM A105N	ASTM A182-F316	ASTM A105N	ASTM A350-LF2
3	Ball	ASTM A105N/ENP	ASTM A182-F316	ASTM A105N/ENP	ASTM A182-F316
4	Lever	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
5	Gland Flange	ASTM A216-WCB	ASTM A351-CF8	ASTM A216-WCB	ASTM A352-LCB
6	Seat	PTFE	PTFE	PTFE	PTFE
7	Stem	ASTM A182-F6a	ASTM A182-F316	ASTM A182-F6a	ASTM A182-F316
8	Gland	ASTM A276-420	ASTM A276-316	ASTM A276-420	ASTM A276-316
9	Gasket	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite	316 S.S.+Graphite
10	Packing Set	Graphite	Graphite	Graphite	Graphite
11	O-Ring	Viton AED	Viton AED	Viton AED	HNBR
12	Thrust Washer	PTFE	PTFE	PTFE	PTFE
13	Bolt	ASTM A193-B7	ASTM A193-B8	ASTM A193-B7M	ASTM A320-L7M
14	Anti Static Device	S.S.	S.S.	S.S.	S.S.
15	Nut	Carbon Steel	S.S.	Carbon Steel	S.S.

Material Specifications





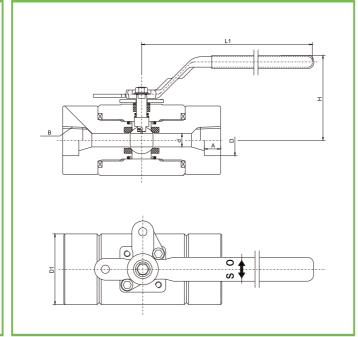
Full Bore (1/2"~2")

Reduced Bore (1/2"~2")

Class 150/300/600/800/900 Dimension and weight

	Full Bore																	
Si	ze		d	ı	L		Н	L	.1	ı	4)	D	1	В	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Ib	kg
1/4	8	0.25	6.40	4.09	104	2.44	62	5.91	150	0.37	9.50	0.56	14.20	1.65	42	1/4-18NPT	3.30	1.50
3/8	10	0.37	9.50	4.09	104	2.44	62	5.91	150	0.37	9.50	0.69	17.60	1.65	42	3/8-18NPT	3.30	1.50
1/2	15	0.50	13	4.09	104	2.44	62	5.91	150	0.37	9.50	0.86	21.80	1.65	42	1/2 - 14NPT	3.30	1.50
3/4	20	0.75	20	5.00	127	3.23	82	7.09	180	0.49	12.50	1.07	27.20	2.28	58	3/4 - 14NPT	6.39	2.90
1	25	1.00	25	4.53	115	3.94	100	9.06	230	0.49	12.50	1.33	33.90	2.68	68	1-11.5NPT	7.72	3.50
1-1/2	40	1.50	38	5.63	143	5.31	135	11.81	300	0.49	12.50	1.92	48.80	3.66	93	1-1/2-11.5NPT	16.53	7.50
2	50	2.00	51	6.30	160	6.50	165	14.57	370	0.63	16.00	2.41	61.20	4.49	114	2-11.5NPT	28.66	13.00

								Redu	iced Bo	ore								
Si	ze	(d	l	L	ı	Н	L	.1	1	4	I)	D)1	В		ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	Ь	lb	kg
3/8*1/4	10*8	0.25	6.40	4.09	104	2.44	62	5.91	150	0.37	9.50	0.69	17.60	1.65	42	3/8-18NPT	3.30	1.50
1/2*3/8	15*10	0.37	9.50	4.09	104	2.44	62	5.91	150	0.37	9.50	0.86	21.80	1.65	42	1/2 - 14NPT	3.30	1.50
3/4*1/2	20*15	0.51	13	4.09	104	2.44	62	5.91	150	0.49	12.50	1.07	27.20	1.65	42	3/4 - 14NPT	3.30	1.50
1*3/4	25*20	0.79	20	5.00	127	3.23	82	7.09	180	0.49	12.50	1.33	33.90	2.28	58	1-11.5NPT	6.39	2.90
1-1/2*1	40*25	0.98	25	4.53	115	3.94	100	9.06	230	0.49	12.50	1.92	48.80	2.68	68	1-1/2-11.5NPT	7.72	3.50
2-*1-1/2	50*40	1.50	38	5.63	143	5.31	135	11.81	300	0.63	16	2.41	61.20	3.66	93	2-11.5NPT	16.53	7.50



Three-piece, Split Body, Forged Steel, Side Entry Design

Full Bore (1/2"~2")

Reduced Bore (1/2"~2")

Class 1500/2500 Dimension and weight

	Full Bore																	
Si	ze	(d		L	ŀ	Н	L	.1	1	4	l	D	D)1	В	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	Ь	lb	kg
1/4	8	0.25	6.40	4.09	104	2.44	62	5.91	150	0.37	9.50	0.56	14.20	1.65	42	1/4 - 18NPT	3.30	1.50
3/8	10	0.37	9.50	4.09	104	2.44	62	5.91	150	0.37	9.50	0.69	17.60	1.65	42	3/8-18NPT	3.30	1.50
1/2	15	0.50	13	4.09	104	2.44	62	5.91	150	0.37	9.50	0.86	21.80	1.65	42	1/2 - 14NPT	3.30	1.50
3/4	20	0.75	20	5.00	127	3.23	82	7.09	180	0.49	12.50	1.07	27.20	2.28	58	3/4-14NPT	6.39	2.90
1	25	1.00	25	4.53	115	3.94	100	9.06	230	0.49	12.50	1.33	33.90	2.83	72	1-11.5NPT	11	5
1-1/2	40	1.50	38	5.63	143	5.31	135	11.81	300	0.49	12.50	1.92	48.80	4.13	105	1-1/2-11.5NPT	28.66	13
2	50	2.00	51	6.30	160	6.50	165	14.57	370	0.63	16.00	2.41	61.20	5.28	134	2-11.5NPT	40.09	20

	Reduced Bore																	
Si	ze	(d	L		ı	1	L	.1	1	4	I	D	D	1	В	We	ight
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	Ь	lb	kg
3/8*1/4	10*8	0.25	6.40	4.09	104	2.44	62	5.91	150	0.37	9.50	0.69	17.60	1.65	42	3/8-18NPT	3.30	1.50
1/2*3/8	15*10	0.37	9.50	4.09	104	2.44	62	5.91	150	0.37	9.50	0.86	21.80	1.65	42	1/2 - 14NPT	3.30	1.50
3/4*1/2	20*15	0.51	13	4.09	104	2.44	62	5.91	150	0.49	12.50	1.07	27.20	1.65	42	3/4 - 14NPT	3.30	1.50
1*3/4	25*20	0.79	20	5.00	127	3.23	82	7.09	180	0.49	12.50	1.33	33.90	2.28	58	1-11.5NPT	6.39	2.90
1-1/2*1	40*25	0.98	25	4.53	115	3.94	100	9.06	230	0.49	12.50	1.92	48.80	2.83	72	1-1/2-11.5NPT	11	5
2-*1-1/2	50*40	1.50	38	5.63	143	5.31	135	11.81	300	0.63	16	2.41	61.20	4.13	105	2-11.5NPT	28.66	13

Flow Coefficient (Cv value)

Size (inch)	Class 150	Class 300	Class 600	Class 900	Class 1500
1/2	25	25	20	16	16
3/4	56	56	48	34	34
1	95	95	64	55	55
1-1/2	308	308	308	165	165
2	500	430	370	320	320
3	1360	1100	1020	920	
4	2500	2000	1850		
6	5300	5250			
8	10750	10100			
10	17500	16820			
12	26750	25950			

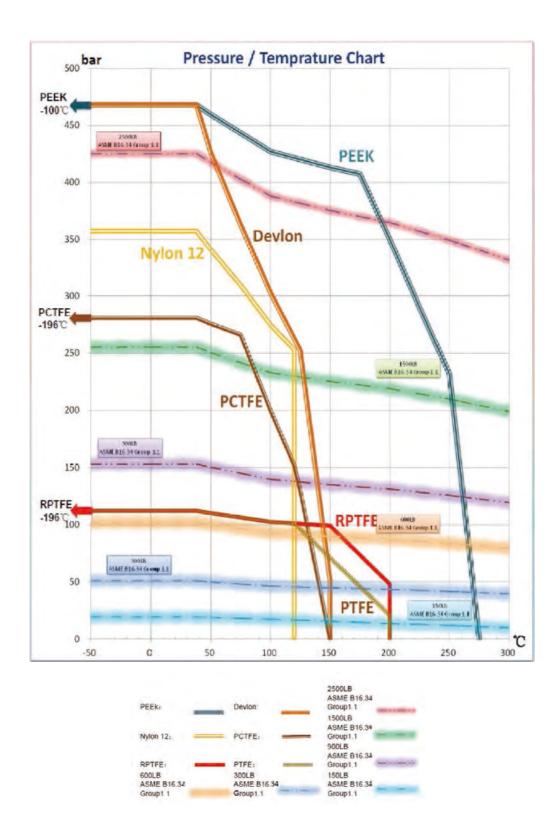
Notes:

- 1. All the sizes are in full port.
- 2. Pressure Ratings are according to ASME B16.34.

Method of Calculating Flow

The flow coefficient Cv is the flow rate of water (gallons/minute) through a fully opened valve, with a pressure drop of 1 psi across the valve. Cv is given using the formula.

Liquid Flow: Gas Flow: QL= Cv (P/G)1/2 $Qg = 61 \text{ Cv } (P_2 P/g)^{1/2}$ QL= Flow rate of liquid (gal. /min.) (For non-critical flow, P/P<1.0) P= differential pressure across the valve Qg = Flow rate of gas (CFH at STP) G= specific gravity of liquid (for water, G=1) P₂ = outlet pressure (psia) g = specific gravity of gas (for air, g=1.0)



Pressure Temperature Chart

Note: Other materials are available upon request.

If the operating condition is beyond the range above, please contact NEWAY's technical team. NEWAY reserves the right to update without notice.

Operating Torque

Size	Class	s 150	Class	s 300	Class	s 400	Class	s 600
Size	N.m	Ft/Lbs	N.m	Ft/Lbs	N.m	Ft/Lbs	N.m	Ft/Lbs
1/2	5	3.69	6	4.43	11	8.12	16	11.81
3/4	8	5.90	10	7.38	14	10.33	20	14.76
1	15	11.07	17	12.55	29	21.40	42	31.00
1-1/4	30	22.14	45	33.21	50	36.90	72	53.14
1-1/2	35	25.83	45	33.21	62	45.76	90	66.42
2	40	29.52	55	40.59	90	66.42	130	95.94
2-1/2	70	51.67	90	66.42	104	76.75	150	110.70
3	90	66.42	120	88.56	138	101.84	200	147.60
4	180	132.84	230	169.74	265	188.19	370	273.06
6	480	354.27	930	686.34				
8	900	664.26	1930	1424.34				
10	1800	1328.51	4000	2952.25				

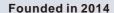
Size	Class	s 800	Class	s 900	Class	1500	Class	2500
Size	N.m	Ft/Lbs	N.m	Ft/Lbs	N.m	Ft/Lbs	N.m	Ft/Lbs
1/2	19	14.02	25	18.45	32	23.62	56	41.33
3/4	33	24.35	40	29.52	60	44.28	95	70.12
1	65	47.97	80	59.05	140	103.33	175	129.16
1-1/4	100	73.81	115	84.88	155	114.40		
1-1/2	130	95.94	140	103.32	171	126.21		
2	187	138.01	336	247.99	420	309.96		
3			431	318.08				

- 1. Torque is calculated based on ambient temperature, with RPTFE seat for Class 150~Class 800, NYLON for Class 900~1500, PEEK for Class 2500, NYLON (4" in size) for Class600.
- 2. Torque shown in this table is the reference for actuator selection. A safety factor of 1.3~1.5 is recommended for identifying actuator sizeing.
- 3. For cryogenic service, torque shall be increased about 2~2.5 times.
- 4. Torque may vary with fluids and trim materials. Contact NEWAY Ball Valve Engineering Department for specific requirements.

NEWAY Factory Product Warranty

NEWAY Head Office

Total area: 2,295sqm Office area: 6,885sqm





Neway Manufacturing Base

Main products: Ball Valve, Gate Valve,

Globe Valve, Check Valve, Forged Steel Valve, Butterfly Valve

Building area: 230,000 sqm Work shop: 140,061 sqm

Expanded in 2013



NEWAY Foundry (Suzhou)

Main products: Sand Casting Building area: 112,500 sqm Work shop: 98000 sqm

Founded in 2008



NEWAY Foundry (Dafeng)

Main products: Lost wax investment casting

Building area: 46,000 sqm Work shop: 12,000 sqm

Founded in 2004



NEWAY Foundry (Dafeng)

Main products: Lost wax investment casting

Building area: 40,000 sqm Work shop: 20,000 sqm

Founded in 2008



Seller will replace without charge or refund the purchase price of products provided by Seller which prove to be defective in material or workmanship, provided in each case that the product is properly installed and is used in the service for which Seller recommends it and that written claim, specifying the alleged defect, is presented to the Seller within 18 months from the date of shipment or 12 months after installation, whichever occurs first. Seller shall in no event bear any labor, equipment, engineering or other costs incurred in connection with repair of replacement. The warranty stated in this paragraph is in lieu of all other warranties, either expressed or implied. With respect to warranties, this paragraph states Buyer's exclusive remedy and seller's exclusive liability.