

NCQC 2024

5S Knowledge Test

PRACTICE PAPER - 02

For 5S System Teams Participating in NCQC 2024

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Designed by:

Dinesh Sharma

9589004005

dinesh@ekpahlakadam.com

5S _ NCQC Knowledge Test _ Practice Paper No. 02

- 1) **What are not correct advantages of Jagruti Group?**
 - a. Cultural change in employees
 - b. Involvement of a few employees in rotation
 - c. Conducting meetings with employees
 - d. Personal Hygiene Improve
- 2) **Which outside agencies can be involved in 5S Implementation?**
 - a. Contract Workers
 - b. Vendors and Suppliers
 - c. Ancillary Agency
 - d. External Customers
- 3) **In 5S Concept, which color tag is used for UNUSED MATERIAL to be returned to stores?**
 - a. Green
 - b. Yellow
 - c. White
 - d. Red
- 4) **SERI MUSEUM has items which are**
 - a. In working condition but not in use
 - b. Broken and Discarded
 - c. Sending to store
 - d. All above
- 5) **Which items are stored at distant places?**
 - a. Often used items
 - b. Item used once in a week
 - c. Rarely used items
 - d. None of the above
- 6) **Which is related to Seiton?**
 - a. RACE
 - b. PASS
 - c. PEEP
 - d. All above
- 7) **Which one does not belong to 5 FOLDER SYSTEM?**
 - a. Action to be taken
 - b. To be Filed
 - c. Reference File
 - d. None of the above
- 8) **As per QCFI, the number of checkpoints in the audit should be**
 - a. Maximum 30
 - b. Minimum 30
 - c. No Maximum Limit
 - d. No limit given
- 9) **Each person in 5S will be responsible for?**
 - a. His / her own area
 - b. His / her own area + Given areas (Common Areas & No Man's Land)
 - c. His / her own Department area
 - d. His / her own Department + Given department by management
- 10) **If the frequency of Self Audit is weekly, when is the auditor to be informed for the next audit?**
 - a. On the present audit day
 - b. On the day of the next audit
 - c. One day before the next audit
 - d. Any day before the next audit

- 11) QCFI will recommend the "QCFI & JUSE" Joint certification audit to JUSE if:
- Unit is 5S certified by QCFI with 70% marks
 - Unit is 5S certified by QCFI with 75% marks
 - Unit is 5S certified by QCFI with 80% marks
 - Unit is 5S Certified by QCFI for three years
- 12) What is the full form of JUSE?
- Japan Union of Scientists & Engineer
 - Japanese Union of Science & Engineering
 - Union of Japanese Scientists and Engineers
 - None of the above
- 13) How many persons are to be selected for the JAGURUTI GROUP?
- 10 % for the month
 - 20 % for the month
 - Any number less than five
 - Any number more than five
- 14) Which does not belong to "USE ONE" at the best campaign?
- One-page circular
 - One-minute phone call
 - One-minute meeting
 - One location for keeping file
- 15) Which one is not correct for "3 MINUTE PRESENTATION OF STEERING COMMITTEE by HODs" on 5S?
- In 1st minute, present the improvement done during the last months
 - In 2nd minute, present the improvement done during the last one year
 - In 3rd minute, present the help required from management
 - All are correct
- 16) Which is correct for 5S HOME VISIT?
- On a mutually agreed date
 - On mutually agreed date and time
 - Surprise Visit
 - By informing one hour prior to the visit
- 17) MATERIAL IN 2nd DRAWER of your working table in the office, should contain
- Reference file
 - File of pending jobs and urgent job
 - Action to be taken papers
 - All above
- 18) Which "W" is not used for keeping items/things as per SEITON?
- What
 - When
 - Why
 - Where
- 19) What is the correct meaning of SEITON?
- Neatness
 - Set in Order
 - Systematic Arrangement
 - All Above
- 20) Explain LLFS, which is not desirable.
- Look for abnormality
 - Look for unusual sounds
 - Feel Vibration
 - Safety for everyone

Designed By	Dinesh Sharma	Mobile	9589004005	Total Marks	50
Date	25 th Nov 2024	e-mail ID	dinesh@ekpahlakadam.com	Duration	20 minutes

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Answer Sheet

Participant Name:

Circle Name:

Q. No.	Answer	Description	Marks
1			
2			
3			
4			
5			
6			
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14			
15			
16			
17			
18			
19			
20			
Total Marks			

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Answers

Q. No.	Answer	Description
1	c	Conducting meetings with employees
2	a	Contract Workers
3	b	Yellow
4	a	In working condition but not in use
5	c	Rarely used items
6	c	PEEP
7	d	None of above
8	b	Minimum 30
9	b	His / her own area + Given areas (Common Areas & No Man's Land)
10	a	On the present audit day
11	b	Unit is 5S certified by QCFI with a minimum 75 % Marks
12	c	Union of Japanese Scientists and Engineers
13	a	10% for one month
14	c	One-minute meeting
15	b	In 2 nd Minute, present the improvement done during the last one year
16	b	On Mutually agreed date and time
17	d	All above
18	b	When
19	a	Neatness
20	d	Safety for Everyone

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