THEME	Point Lesson V - Belt Tensioning	OPL No. :	OPL-MF-MM-TAM-10
		Date of Preparation :	27-Dec-03
	Basic Improvement Trouble	Prepared by	Dinesh Sharma
	Knowledge Case Cases	Approved by :	HOD
	Initial Loosening & Ten	sioning of Main M	lotor V - Belt
	Belt Specification:Type of BeltBelt SizeNo. of Belt in a SetBelt Type	V - Belt 5V 630 5 Cogged Type	
	Belt Tension Standard: 5 mm sagging (deflection) at		as shown in figure
	A Driven Pulley		otor lley
djust	n: ot loosen within 24 hours due the tension as per standard the belts after 24 ~48 hour o	d while installation o	of belts and again
tudent			