

BULLETIN # B007A

REMOVAL OF THE ATL-2+, ATL-2000 LOWER MOTOR UNIT

You will need:

- 4mm hex ball head driver or 4mm Allen key supplied with your processor (*JOBO Part #16159*)
- 10mm nut driver or wrench
- Wrench or Channel Lock® Pliers or Vise Grip® locking pliers
- Grease (*JOBO Part #95465*) or equivalent

Procedure:

1) Remove the Upper Head of the ATL from the Lower Motor Unit as described in *Bulletin # B005A for ATL-1,2,2+, and 3 or# B005B for ATL-2000, 3000, and 2X00's.*

2) **WARNING! Unplug the main power cord from the electrical outlet before proceeding!**

3) Remove the 10mm nut located at the rear of the processor just above the water bath drain valve.



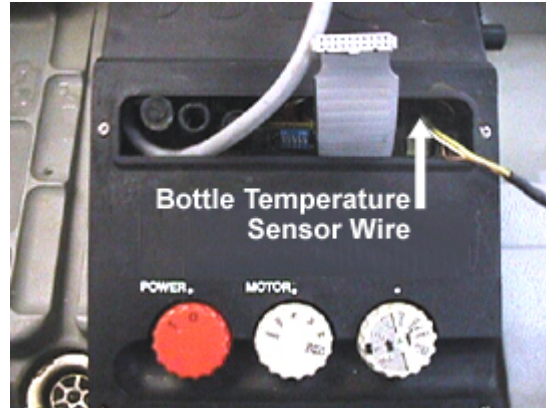
4) Remove the two (2) 4mm hex cap head screws using the 4mm Allen key provided with your processor. The two (2) 4mm hex cap head screws are located at the front right and left corners of the lower motor unit.

These screws mount the motor unit to the processor water trough. The screws have a small stainless steel plate below them.



NOTE: Grease has been injected into the center of the cap head screw. The grease will keep the screw from corroding. When installing the screw, make sure you inject more grease. We recommend using the JOBO Grease Syringe (*JOBO Part #95465*). If the cap head screws are extremely tight, use a wrench or Channel Lock® Pliers or Vise Grip® locking pliers to loosen them.

- 5) **For the ATL-2+ only (for the ATL-2000, skip to step 6):** Unplug the bottle chemical temperature sensor by following the wire from the bottle chemical temperature sensor to where it plugs into the lower motor unit. Reach into this access area and unplug the sensor.



NOTE: The orientation of the connector for the bottle chemical temperature sensor is not important. As long as all three pins male are connected with the sensor, the sensor will function properly.

- 6) Lift the lower motor unit upward out from the processor water trough by gripping the bottom left and bottom right sides of the lower control head.