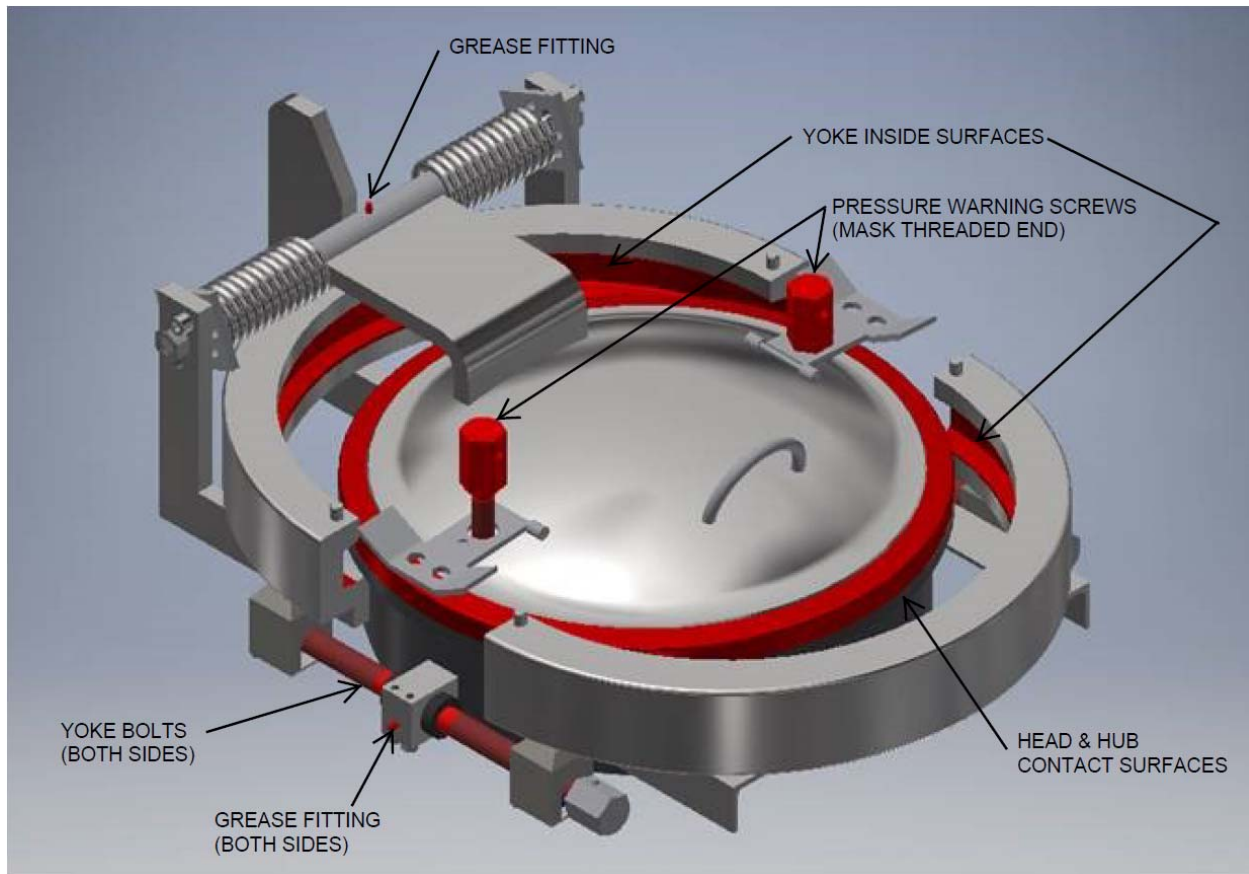


MASKING FOR PAINTING - YOKE TYPE HINGED CLOSURES

BULLETIN TT720 “YOKE TYPE HINGED CLOSURES INSTALLATION, OPERATION & MAINTENANCE” STATES THE FOLLOWING WITH REGARD TO PAINTING THE YOKE TYPE HINGED CLOSURE.

Paint: If the closure is to be painted this should be done with the head in the closed position to prevent paint from being applied to the contact surfaces of the head and hub and inside surfaces of the yokes. The yoke bolts should not be painted.

IN THE FOLLOWING ILLUSTRATION SURFACES WHICH SHALL BE NOT BE PAINTED ARE SHADED RED.



NOTES:

1. WHEN THE HEAD & YOKES ARE CLOSED THE HEAD & HUB CONTACT SURFACES, YOKE INTERNAL SURFACES & O-RING GROOVE ARE PROTECTED. THE BARE CONTACT SURFACES SHALL BE CLEANED AND LUBRICATED PRIOR TO CLOSING.
2. YOKE BOLTS, GREASE FITTINGS AND THE THREADED END OF THE PRESSURE WARNING SCREWS SHALL BE MASKED.
3. IT IS RECOMMENDED THAT IDENTIFICATION & DATA TAGS ALSO BE MASKED PRIOR TO PAINTING.