



Three-Phase
Transformers
KOD090690

Effective May 2022

4108 E Sherwood Dr. Hutchinson,
Ks 67502

Three-phase pad-mounted compartmental type transformer



General Overview

We are committed to driving innovation in the transformer industry-delivering high-quality, highly reliable three-phase transformer solutions. All products are compliant with ISO 9001, with continuous process improvement embedded across design, manufacturing, and testing. Significant investment in transformer design research fuels ongoing advancements in performance, safety, and efficiency.

Transformer offerings span from 45 kVA to 12 MVA, with voltage ratings from 2,400 V to 46 kV-engineered to meet a wide range of application needs. From tank and cabinet fabrication to core and coil winding, and installation of arresters, switches, tap changers, expulsion fuses, current-limiting fuses, bushings (live and dead), and molded rubber components-every step is handled with precision. Products are proudly built using American-made components, ensuring quality and reliability from the inside out.



Table 1. Product Scope

Type	Three Phase, 50 or 60 Hz, 65 °C Rise (55 °C, 55/65 °C), 65/75 °C, 75 °C
Fluid Type	Mineral oil or Envirotemp™ FR3™ fluid
Coil Configuration	2-winding or 4-winding or 3-winding (Low-High-Low), 3-winding (Low-Low-High)
Size	45 – 30,000 kVA
Primary Voltage	2,400 – 70,000 V
Secondary Voltage	208Y/120 V to 14,400 V
	Inverter/Rectifier Bridge
	K-Factor (up to K-19)
	UL® Listed & Labeled and Classified



Standard features

Connections and neutral configurations

- Delta - Wye: Low voltage neutral shall be a fully insulated X0 bushing with removable ground strap.
- Grounded Wye-Wye: High voltage neutral shall be internally tied to the low voltage neutral and brought out as the H0X0 bushing in the secondary compartment with a removable ground strap.
- Delta-Delta: Transformer shall be provided without a neutral bushing.
- Wye-Wye: High voltage neutral shall be brought out as the H0 bushing in the primary compartment and the low voltage neutral shall be brought as the X0- bushing in the secondary compartment.
- Wye-Delta: High voltage neutral shall be brought out as the H0 bushing in the primary compartment. No ground strap shall be provided (line to line rated fusing is required).

High and low voltage bushings

- 200 A bushing wells (15, 25, and 35 kV)
- 200 A, 35 kV Large Interface
- 600 A (15, 25, and 35 kV) Integral bushings (dead-front)
- Electrical-grade wet-process porcelain bushings (live-front)

Tank/cabinet features

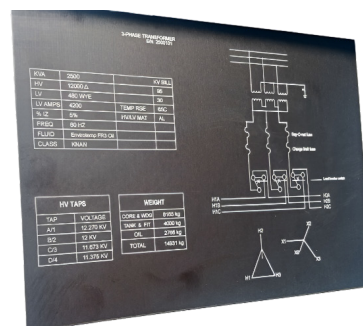
- Bolted cover for tank access (45-2500 kVA)
- Welded cover with hand hole (>2500 kVA)
- Three-point latching door for security
- Removable sill for easy installation
- Lifting lugs (4)
- Stainless steel cabinet hinges and mounting studs
- Steel divider between HV and LV compartment
- 20" Deep cabinet (45-1000 kVA)
- 24" Deep cabinet (1500-7500 kVA)
- 30" Deep cabinet (34.5/19.92 kV)
- Pentahead captive bolt
- Stainless steel 1-hole ground pads (45-500 kVA)
- Stainless steel 2-hole ground pads (750-10,000 kVA)
- Parking Stands (dead-front)

Valves/plugs

- One-inch upper filling plug
- One-inch drain plug (45-500 kVA)
- One-inch combination drain valve with sampling device in low voltage compartment (750-10,000 kVA)
- Automatic pressure relief valve

Nameplate

- Laser-scribed stainless steel plate



Optional features

High and low voltage bushings

- 200 A (15, 25 kV) bushing inserts
- 200 A (15, 25 kV) feed thru inserts
- 200 A (15, 25 kV) (HTN) bushing wells with removable studs
- High-voltage 600 A (15, 25, 35 kV) deadbreak one-piece bushings
- Low voltage 6-, 8-holes spade
- Low voltage 12-, 16-, 20-holes spade (750-2500 kVA)
- Low voltage bushing supports

Tank/cabinet features

- Stainless steel tank base and cabinet
- Stainless steel tank base, cabinet sides and sill
- 100% stainless steel unit
- Service entrance (2 inch) in sill or cabinet side
- Touch-up paint (domestic)
- Copper ground bus bar
- Kirk-Key provisions
- Nitrogen blanket
- Bus duct cutout

Special designs

- Factory Mutual (FM)
- UL® Classified
- Triplex
- High altitude
- K-Factors
- Step-up
- Critical application
- Modulation transformers
- Seismic applications (including OSHPD)

Switches

- One, two, or three On/Off loadbreak switches
- 4-position loadbreak V-blade switch or T-blade switch
- Delta-wye switch
- 3-position V-Blade selector switch
- 100 A, 150 A, 300 A tap changers
- Dual voltage switch
- Visible break with VFI interrupter interlock
- External visible break (15, 25, and 35 kV, up to 3 MVA)
- External visible break with gauges (15, 25, and 35 kV, up to 3 MVA)

Gauges and devices

- Liquid level gauge (optional contacts)
- Pressure vacuum gauge (optional contacts and bleeder)
- Dial-type thermometer (optional alarm contacts)
- Cover mounted pressure relief device (optional alarm contacts)
- Ground connectors
- Hexhead captive bolt
- Molded case circuit breaker mounting provisions
- External gauges in padlockable box

Overcurrent protection

- Bay-O-Net fusing (Current sensing, dual sensing, dual element, high amperage overload)
- Bay-O-Net expulsion fuse in series with a partial range under-oil ELSP current limiting fuse (below 23 kV)
- Cartridge fusing in series with a partial range under-oil ELSP current limiting fuse (above 23 kV)
- Visible break window
- Fuse/switch interlock

Valves/plugs

- Drain/sampling valve in high-voltage compartment
- Globe type upper fill valve

Overvoltage protection

- Distribution-, intermediate-, or station-class surge arresters
- Elbow arresters (for dead-front connections)

Metering/fan/control

- Full metering package
- Current Transformers (CTs)
- Metering Socket
- NEMA® 4 control box (optional stainless steel)
- NEMA® 7 control box (explosion proof)
- Fan Packages

Testing

- Customer test witness
- Customer final inspection
- Zero Sequence Impedance Test
- Heat Run Test
- ANSI® Impulse Test
- Audible Sound Level Test
- RIV (Corona) Test
- Dissolved Gas Analysis (DGA) Test
- 8- or 24-Hour Leak Test

Coatings (paint)

- ANSI® Bell Green
- ANSI® #61 Light Gray
- ANSI® #70 Sky Gray
- Special paint available per request

Nameplate

- Stainless steel nameplate

Decals and labels

- High voltage warning signs
- Mr. Ouch
- Bi-lingual warning
- DOE compliant
- Customer stock code
- Customer stenciling
- Shock and arc flash warning decal
- Non-PCB decal