



INSTALL MAY VARY SLIGHTLY BASED ON YEAR



2020-2024  
FORD SUPER DUTY  
CONVERTIBLE LIGHT BRACKET INSTALL

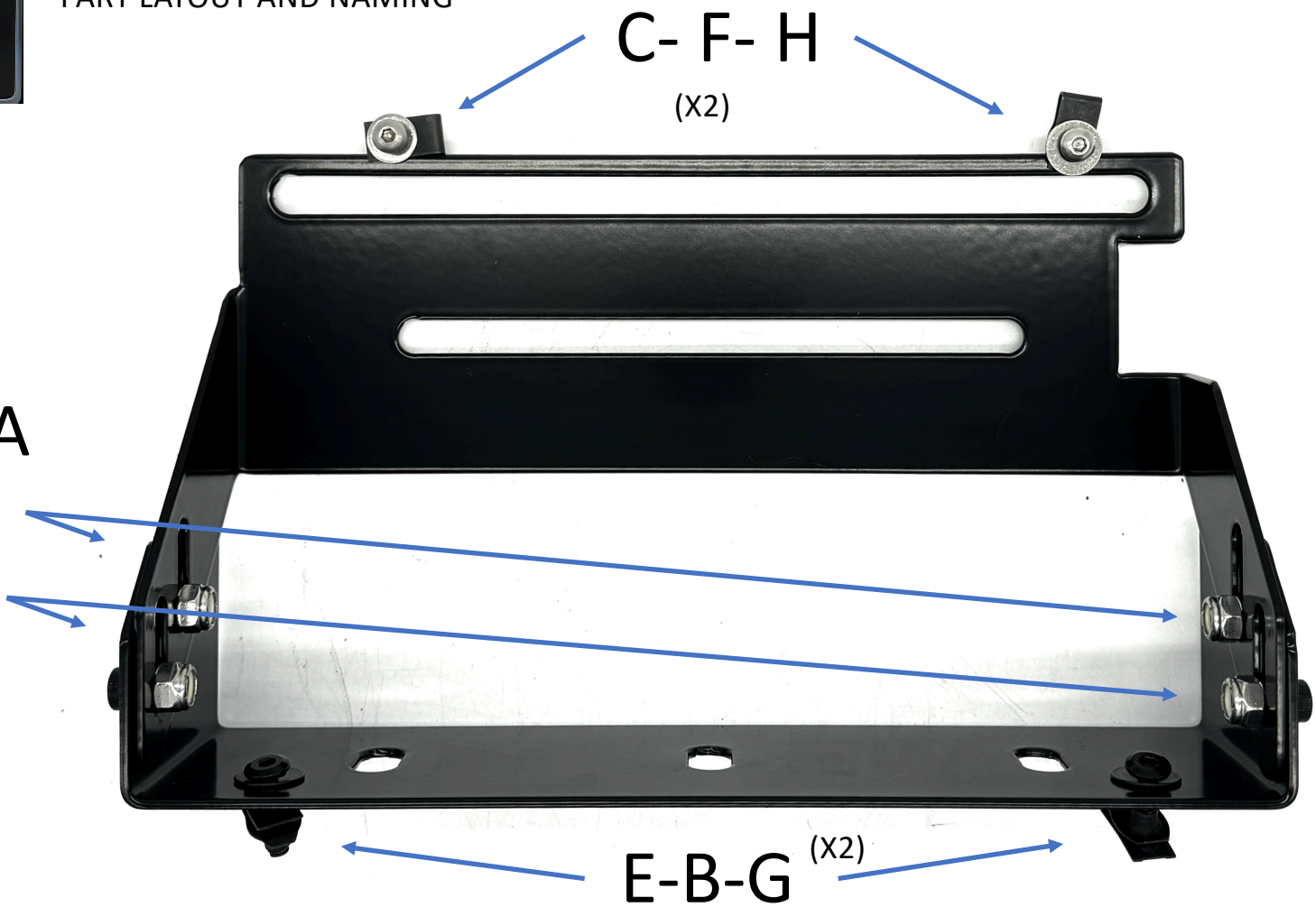


PART LAYOUT AND NAMING

C-F-H  
(X2)

D-B-A  
(X4)

E-B-G (X2)





A



B



C



D



E



F



G



H

PARTS LABEL KEY





UPPER BRACKET

LOWER BRACKET

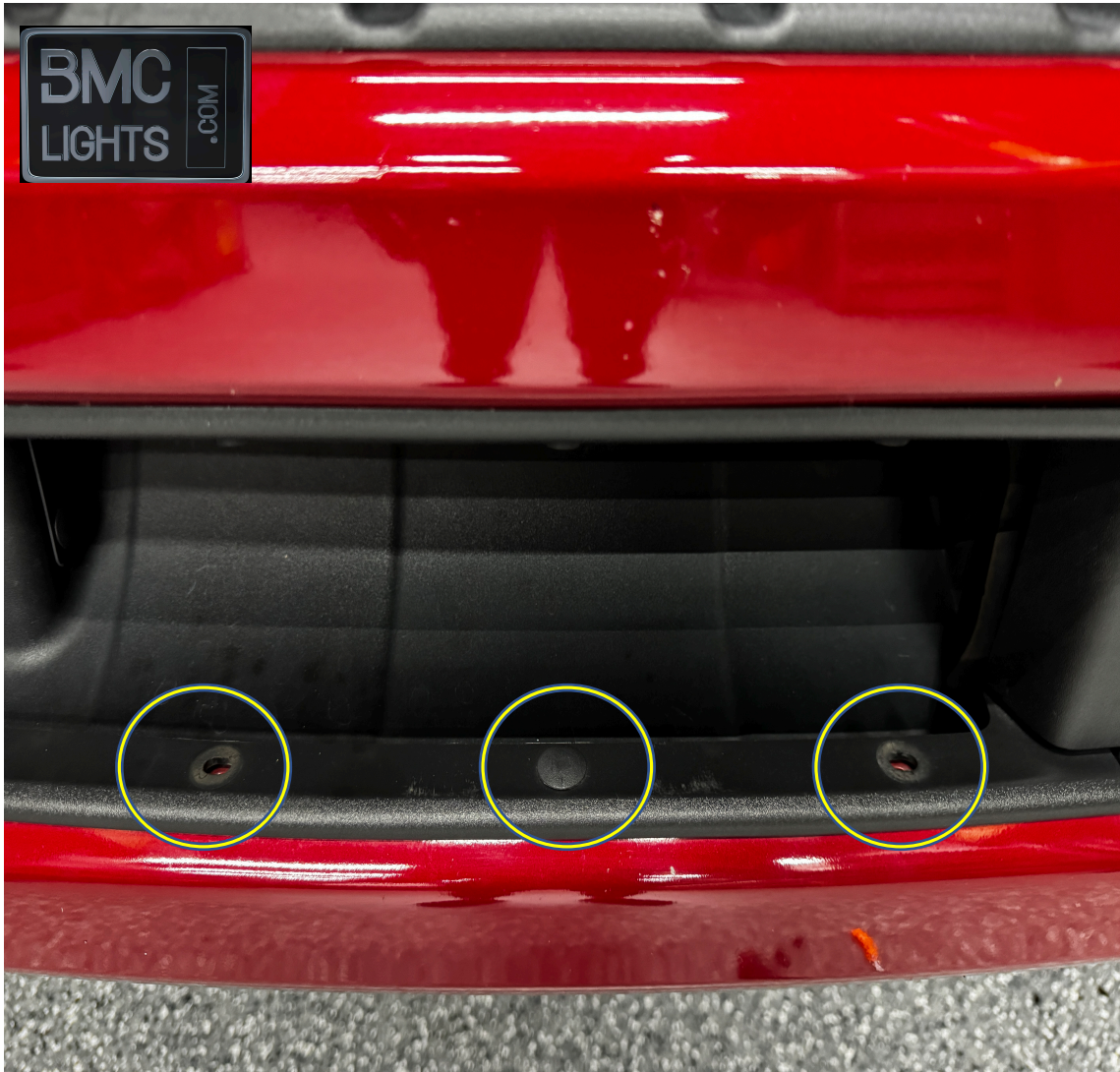


## STEP 1- PREP FOR INSTALL

- REMOVE RADAR SENSOR COVER BY PULLING FROM THE INSIDE (TOWARDS THE TRANS COOLER OPENING) FIRST.
- THIS STEP WILL ALLOW YOU TO SECURE BOLTS ( D ) LATER ON IN THE PROCESS

\*\*LATER TO REINSTALL –  
REVERSE REMOVAL PROCESS ( LAST STEP )





STEP 2- LOWER OPENING PREP

REMOVE ALL 3 LOWER PLASTIC CLIPS  
FROM TRANS COOLER OPENING

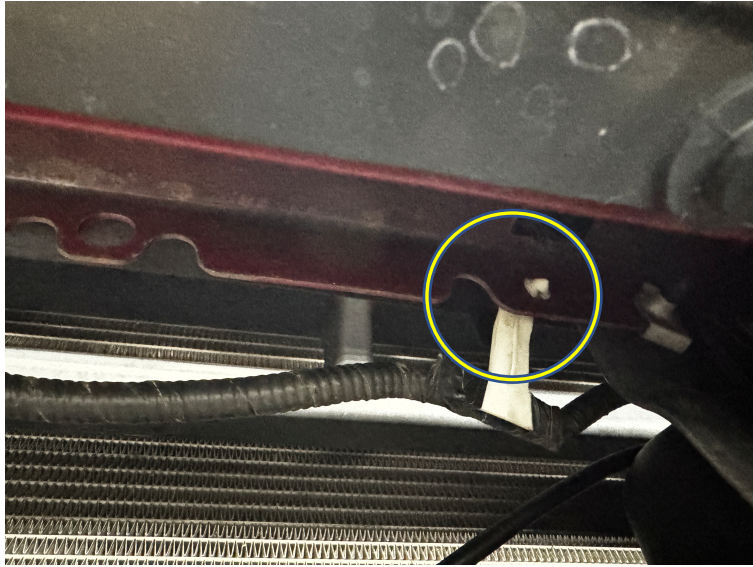


### STEP 3 – LOWER OPENING PREP CONTINUED

- LIFT UP SLIGHTLY ON PLASTIC TRIM TO INSTALL ( G ) C-NUTS ONTO THE METAL BUMPER UNDER THE PLASTIC TRIM ON BOTH OUSIDE OPENINGS..

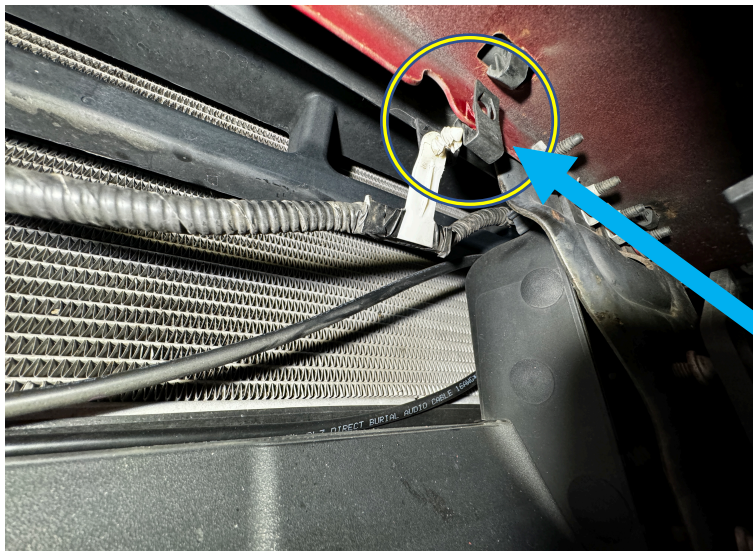
\*\*THE MIDDLE ONE WILL REMAIN EMPTY





#### STEP 6 – REMOVE HARNESS CLIPS

- INSIDE THE UPPER LIP OF THE BUMPER , YOU WILL LOCATE
- THE PLASTIC HARNESS CLIPS , PUSH THE CLIPS OUT FROM THE
- BUMPER

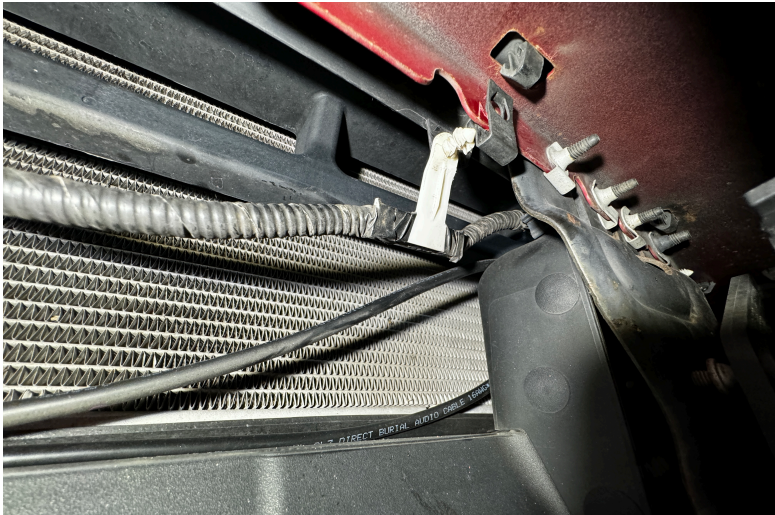


#### STEP 7 – U NUT INSTALLATION

- INSTALL 2 (G) BLACK 1/4” U-NUTS INTO THE HOLES FOR THE HARNESS CLIPS AND RESECURE HARNESS WITH ZIP TIES TO OTHER HOLES IN THE BUMPER NEXT TO THE ONES YOU JUST REMOVED



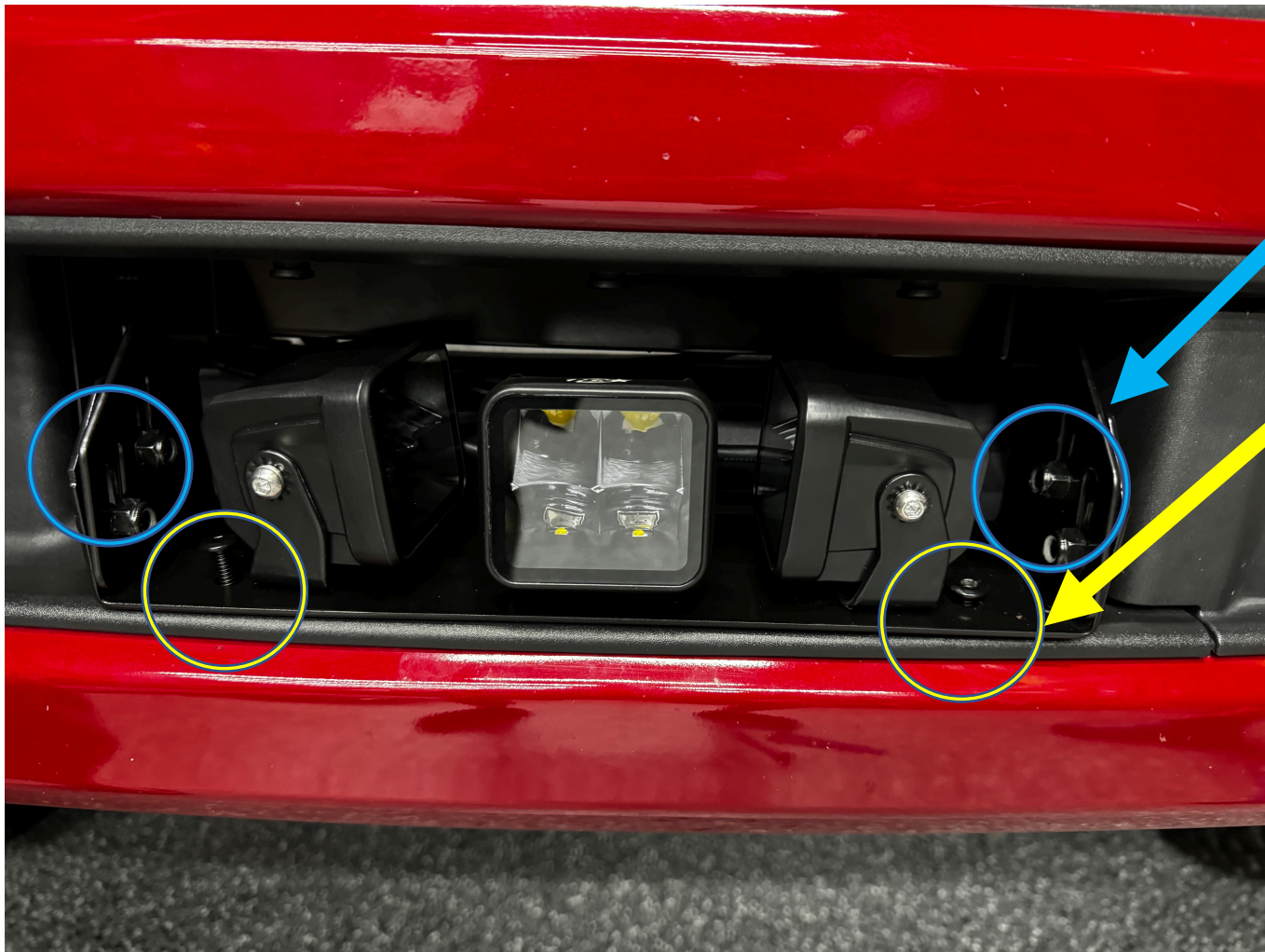




## STEP 8- UPPER BRACKET INSTALL

- SLIDE UPPER BRACKET INTO THE OPENING
- ALIGN WITH THE U NUTS AND INSTALL 2(H) – LEAVE A BIT LOOSE
- ONCE THE UPPER BRACKET IS BOLTED IN, SLIDE THE FULLY ASSEMBLED LIGHTS AND LOWER BRACKET INTO THE OPENING AND ALIGN WITH 4 SLOTS ON THE SIDE OF THE TOP BRACKET
- INSTALL ( D-B-A ) LOOSLEY ONTO THE UPPER BRACKET





#### STEP 9-11

- ATTACH LIGHTS TO BASE AND ALIGN INSIDE UPPER BRACKET
- INSTALL 4 (D-B-A) ON BOTH SIDES
- INSTALL (E) ON BOTH SIDES
- IT WILL BE IMPORTANT TO KEEP THE OUTSIDE LIGHTS JUST SLIGHTLY LOOSE ENOUGH TO ROTATE THEM, BUT TIGHT ENOUGH YOU CAN BARLEY ADJUST THEM

