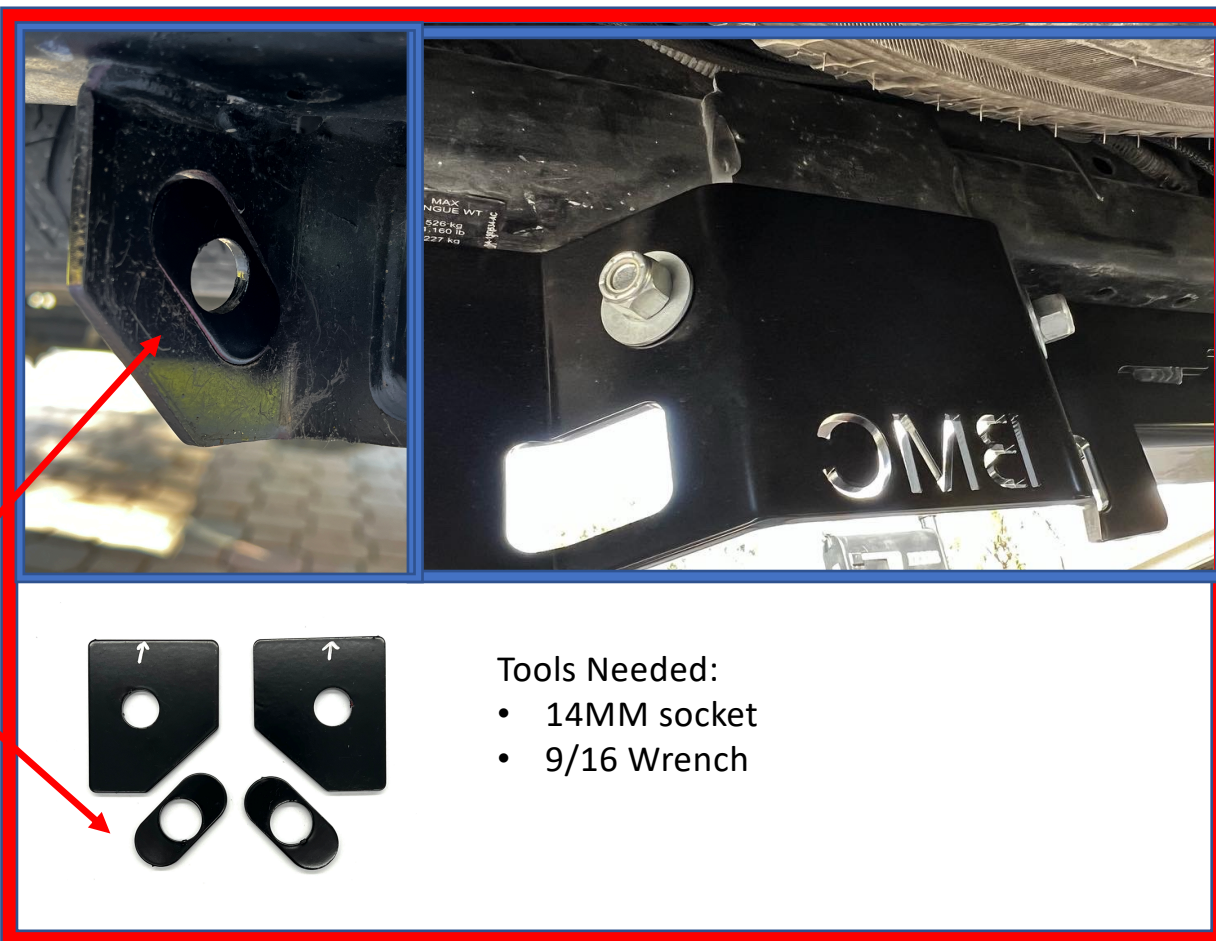


## Ford F150 Hitch Bar Installation

### Step 1 –HITCH BAR™ INSTALL

- Remove any Hitch Pins, Locks or Mounted accessories before attempting to install your Hitch Bar
- Slide the Hitch Bar up ( from behind the Hitch up until the chain loops are aligned with Hitch Bar mounting Holes )
- Install Oval spacers into the opening of the OE chain loops.
- Install Bolting plates and install bolts ( bolting plates have an arrow that will show instillation direction that will be facing inside when installed )
- Install Lock Nuts, adjust Bar and tighten





# STEP 2 – HARNESS INSTALLATION

STARTING AT THE PASSENGER REAR CORNER LAY OUT YOUR HARNESS SO THAT THE LONG SIDE (A) OF THE HARNESS IS FACING THE LEFT SIDE

ROUTE THE (A) SIDE OF THE HARNESS OVER THE TRAILER HITCH TO THE LEFT HITCH BAR

ROUTE THE (B) SIDE OF THE HARNESS TO THE RIGHT SIDE HITCH BAR

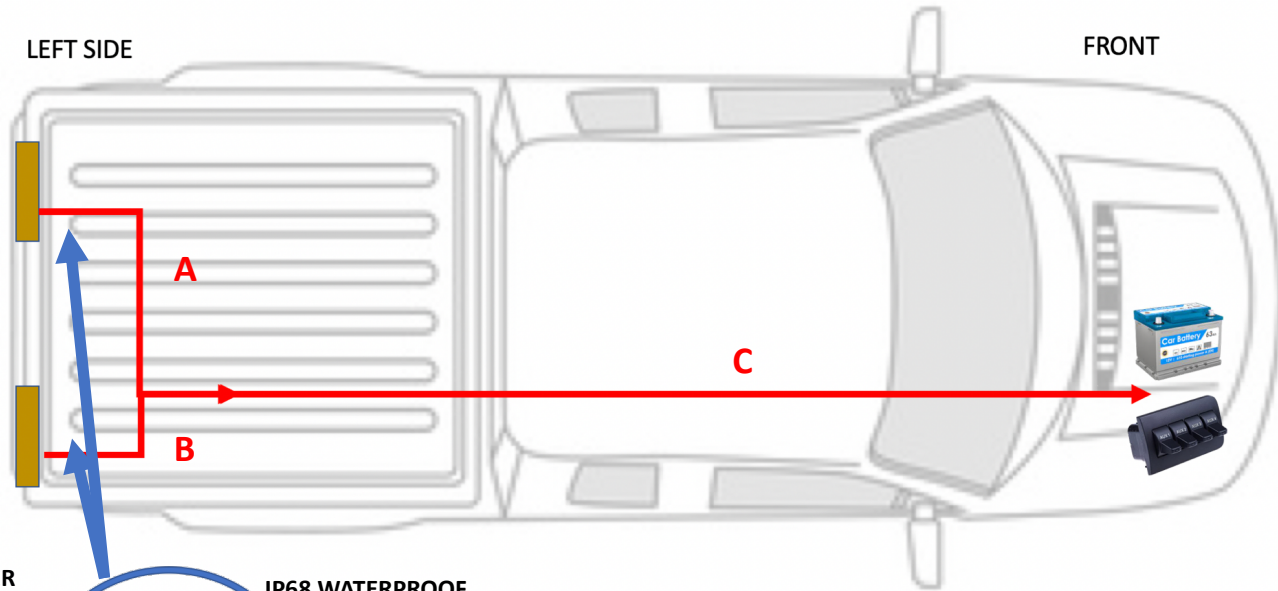
SECURE BY INSERTING AND TWISTING THE IP68 WATERPROOF CONNECTORS TO EACH HITCH BAR

ROUTE THE (C) SIDE OF HARNESS ALONG PASSENGER SIDE FRAME RAIL TO POWER SOURCE OR SWITCH

GO BACK THRU YOUR WIRING AND SECURE WIRES AS NEEDED. ENSURE HARNESS DOES NOT CONTACT ANY MOVING OR HOT PARTS OF THE TRUCK

HOOK UP YOUR POWER SUPPLY TO THE END OF (C)

ADJUST HITCH BARS AS NEEDED TO OPTIMAL COVERAGE



IP68 WATERPROOF CONNECTORS

## HARNESS ORIENTATION

- A) 5' SIDE OF HARNESS
- B) 3' SIDE OF HARNESS
- C) 25' EXTENTION TO POWER SUPPLY