#### 2017-23 Ford SD

### HOW NOT TO MAKE THIS DIFFICULT....

#### STEP 1

#### DETERMINE LEFT FROM RIGHT LIGHT BAR

SIDE LIGHTS WILL BE FACING DOWN IF YOU HAVE THEM IN THE PROPER ORIENTATION.

# INSERT 1 LIGHT BAR INTO EACH HE END OF THE HITCH FRAME





## STEP 2 USING THE SUPPLIED HARWARE

- -INSERT 1 BOLT THRU THE HOLE IN THE SIDE OF THE HITCH FRAME WITH A WASHER
- -SECURE ON THE INSIDE OF THE HITCH FRAME WITH WASHER AND LOCKING NUT.
- -LOOSELY TIGHTEN, CHECK ALIGNMENT OF LIGHT BARS, ADJUST IF NEEDED
- FULLY TIGHTEN LOCKING NUT.

\*\*LAST CHANCE TO CHECK THAT THE SIDE LIGHTS ARE FACING DOWN AND YOU HAVE THEM IN THE PROPER ORIENTATION PRIOR TO SECURING



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### **STEP 2 – HARNESS INSTALLATION**

- A. STARTING AT THE PASSENGER REAR CORNER
  LAY OUT YOUR HARNESS SO THAT THE LONG
  SIDE (A) OF THE HARNESS IS FACING THE LEFT SIDE
- B. ROUTE THE (A) SIDE OF THE HARNESS OVER THE TRAILER HITCH TO THE LEFT HITCH BAR
- C. ROUTE THE (B) SIDE OF THE HARNESS TO THE RIGHT SIDE HITCH BAR
- D. SECURE BY INSERTING AND TWISTING THE IP68
  WATERPROOF CONNECTORS TO EACH HITCH BAR
- E. ROUTE THE ( C ) SIDE OF HARNESS ALONG PASSENGER SIDE FRAME RAIL TO POWER SOURCE OR SWITCH
- F. GO BACK THRU YOUR WIRING AND SECURE WIRES AS NEEDED. ENSURE HARNESS DOES NOT CONTACT ANY MOVING OR HOT PARTS OF THE TRUCK
- G. HOOK UP YOUR POWER SUPPLY TO THE END OF (C)
- H. ADJUST HITCH BARS AS NEEDED TO OPTIMAL COVERAGE

