

live. love. cook.

THE ADVANTAGES

schüller.

# 05 Individuality

Our kitchens can be tailored to customer requirements.

# 13 Flexibility

Our kitchens are designed to be perfectly ergonomic and flexible in terms of planning.

# 25 Quality

Our kitchens are Made in Germany and embody durability and quality down to the very last detail.

## 45 Ideas

Our kitchens stand out for their practicality and a multitude of delightful ideas and solutions.

# 57 Service

Morn tools with constantly updated functions make everyday sales work easier.

# 67 Sustainability

Our kitchens are carbon neutral and Made in Germany – for customers who know what really matters.

# 71 Inspiration

Your (and our) passion for kitchens is the key to winning customers over.

## Make our advantages your own

#### And make sales enjoyable.

Selling products that you are positive about in every way is not only easier and more believable, but also a lot more fun. These thoughts are always in the back of our minds when we're manufacturing and refining our kitchens together with our production, service and marketing departments.

### The customer's wishes always come first.

We aim to meet a wide range of requirements in all aspects of use and planning. This particularly includes individuality, functionality and flexibility in design and features. So, we offer different systems and installation heights, as well as plenty of innovative ideas to give each kitchen a certain "je ne sais quoi". We have also opened up into other areas of business to be able to provide our customers with versatile solutions for the entire home, and not just the kitchen. Our products for pantries, utility rooms, wardrobes and living rooms leave nothing to be desired. Other success factors are our outstanding quality assurance and equally excellent and reliable service. We achieve this through ongoing training for employees and consistent manufacturing exclusively in Germany.

### Arguments for our products – and for your sales consultations.

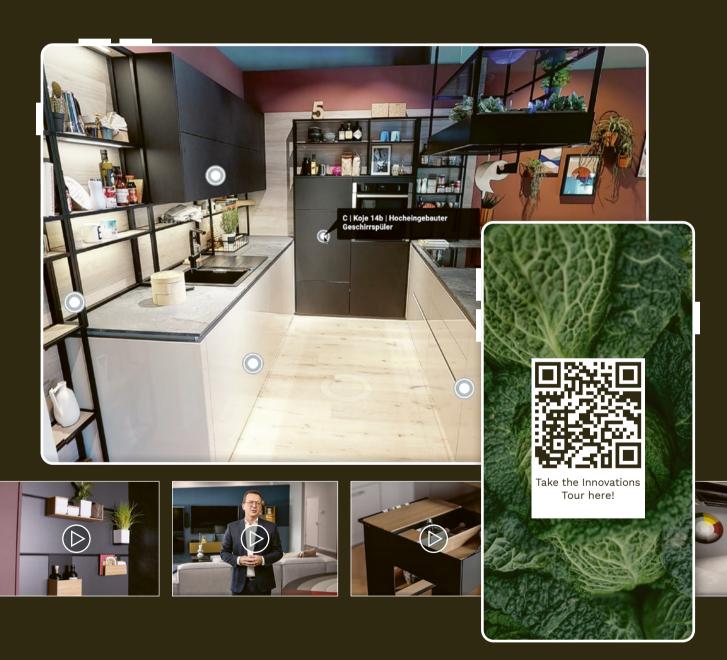
All of these aspects are not only beneficial to the many enthusiastic individuals who cook and live with a lust for life in a Schüller kitchen but also, of course, to you as a retailer. At the end of the day, the numerous advantages that Schüller kitchens and furniture have to offer are at the same time strong arguments for your sales consultations with long-term, satisfied customers.



# Digital exhibition platform

Digital .

Our digital solution for all who want to dive into our world of kitchens and living spaces quickly and easily: our Innovations Tour. Homes inspire us – check out our videos or 360° tour to see how we make these feel-good places more wonderful than ever – with innovations by Schüller.





## Individuality

Our kitchens can be tailored to customer requirements.









## Kitchens to suit all tastes

### ₩ KEY FACT

Different target groups make different demands as far as kitchens are concerned. But all of themagree on one thing: they want a kitchen that is tailored to their needs. That's precisely what we offer in terms of design, function, ergonomics and quality. This means more satisfied customers thanks to our extensive targeted product range.

### Family Urban Gourmet. Natural Intelligent solutions $\times$ Functionality X Sustainability $\times$ Small space $\times$ Function $\times$ $\overline{\mathsf{Variety}} imes$ Value for money Spirit of the time $\times$ Technology ] AtmosphericimesJoy X Everyday Life $\times$ ${\tt Details}\, \times$ At home At home At home At home with Theo and Lore with Eric and Lisa with Julia and Marc with Nik and Peter

More and more people are longing to get back to nature, and this should be reflected in the design of their kitchens: open and light, and as inviting as possible. With subtle colour combinations in the front design and details in natural wood, you can create a charming, convivial atmosphere in the kitchen. Open shelves round off the design and provide space for things with a history. This is how the new country kitchen looks. A cosy, timeless place where rugged nature meets open spaces and enjoyment is key.

The heart of the family beats in the kitchen. It's a room that needs to endure a lot and. alongside an attractive priceperformance ratio, above all provide a homely feel and functionality. Raised built-in appliances and hard-wearing fronts not only make the hustle and bustle of family life easier, but also safer. Thus family life, with all its ups and downs, can freely unfold in a Schüller kitchen.

Home, social and professional lives all merge in morn city apartments. The kitchen is what links them all and both functional and aesthetic aspects need to be tailored accordingly. Contiguous materials and lines create even transitions, while ceiling-high units provide maximum storage space. The personal touch is added by the many accessories, all attuned to the casual but stylish urban lifestyle and cuisine.

Anyone who wishes to combine quality of life with true values and experiences will find just the place for that in the kitchen. When planning and designing the room, the focus is always on creating unobtrusive, tasteful design, utilising high-quality materials, intelligent lighting and perfect kitchen ergonomics. This means that everything can be precisely tailored to the personal preferences of cooking enthusiasts and bon-vivants across generations. resulting in a kitchen where the views are just as enjoyable as the food.



# Design elements for greater individuality

## Interior lighting

Providing you and your customers added value, the integrated LED lighting with a switching sensor for pull-outs provides you with optimum unit lighting, and its well-thought-out planning shows off our expertise.





## Support panel open shelf units

Support panel open shelf units offer many possibilities when designing a kitchen. Whether nestled between wall units or as a large feature of the kitchen island, they always make a good impression. They can even be used to make bookcases. Indirect lighting can also be added for effect.

## Sliding doors and curved units

Sliding doors enable objects to be concealed and at the same time treasured items to be displayed in the open sections. Lighting can be used to make them really stand out.

Curved units are perfect for more unusual designs. They provide the perfect finish to a row of units or an island and are available as base units, wall units or tall units.





# Roller-shutter cabinet and pull-out shelf

Appliances can be stowed away or placed at a practical working height. The pull-out shelf for tall units can be concealed behind the roller-shutter or integrated into an open tall unit for quick access.

## Natural oak shelf inserts

Create new visual appeal in the kitchen with natural wood. Criss-cross bottle inserts allow you to perfectly arrange your drinks while Tip-On pull-outs with a crate design provide neat storage for vegetables, apples and other fresh produce in the kitchen. All elements have a high-quality natural oak finish which contrasts with and draws attention to the front.

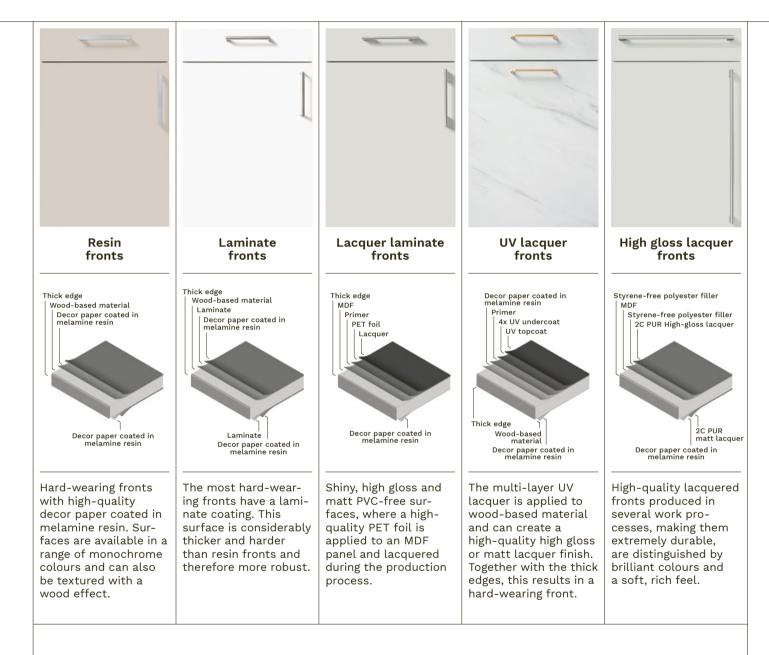




### Panel system

Whether for use in recesses or on the wall, the panel system blends in to the kitchen beautifully. Panel profiles are available in a stainless-steel coloured or onyx black design. A wide selection of panel inserts mean that everyday objects can be tidied away but remain close at hand. Spices, kitchen utensils and even the tablet for looking up recipes all have their place.

# Fronts to suit all needs

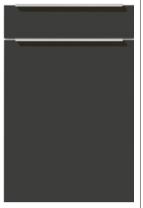


The fronts give a kitchen its individual appearance and are fully tailored to customer requirements. Here at Schüller, we move with the times and have fronts to suit all needs. From resin or lacquer laminate fronts to lacquer fronts and glass or wood surfaces. Not only do we offer a wide range of options in terms of materials and textures, but our selection of design options in terms of form, colour and style is bigger than ever and therefore highly customisable.

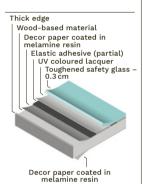


## Environmentally friendly water-based lacquer fronts





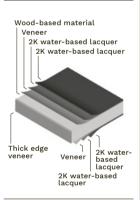
#### Glass fronts



High-gloss or satinated fronts in 0.3 cm white toughened safety glass lacquered all over on rear and glued to a 1.6 cm wood-based material panel. The glass is protected by laminate edges.



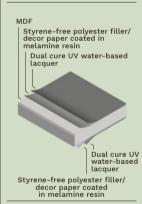
### Wood



Wood fronts are made of high-quality veneers. The use of real wood creates a more natural look.
A hard-wearing water-based lacquer provides protection.



### Matt velvet lacquer fronts



This water-based dual cure lacquer system with UV drying not only meets ecological demands but is also highly durable.



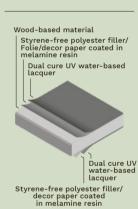
### Satin lacquer fronts with pores



These fronts have a backboard that has a layered wood pore structure and is coated with a dual cure lacquer system. It looks very much like a lacquered wood surface.



### Satin lacquer fronts



This water-based dual cure lacquer system with UV drying not only meets ecological demands but is also highly durable.



### **⋈** KEY FACT

Thanks to their uniform appearance and range of colours, lacquered surfaces are extremely popular with many customers. Today, there is also demand for sustainable production, which we satisfy with the dual cure water-based lacquer system.

# Kitchens to meet all demands

### ₩ KEY FACT

The ideas and options available to the customer in terms of quality and character are just as diverse as the customer's requirements. Contrary to many other manufacturers, we do not rely on a special segment, but cover a whole range of kitchen marketing options for you: from functional starter kitchens to high-quality kitchens for the broad middle class, right through to the demanding planning of a creative designer kitchen with all its bells and whistles. All from a single source and made to the highest standards.



Functional starter kitchen



Customised dream kitchen



Creative designer kitchen

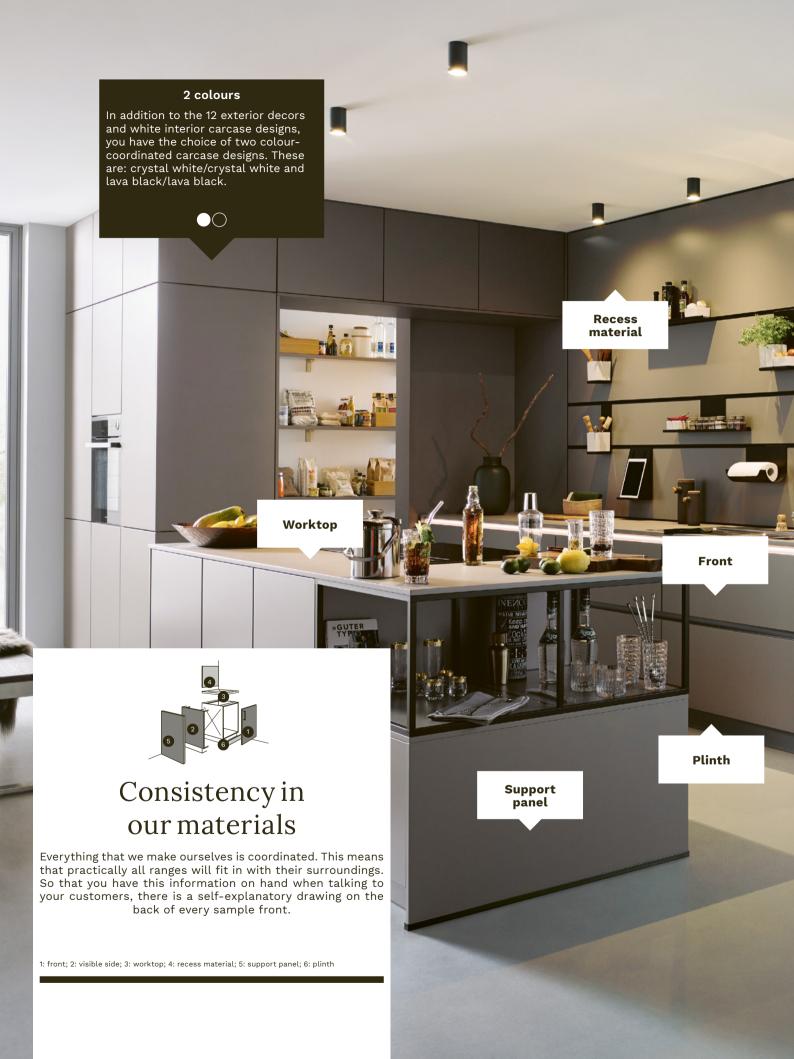








Our kitchens are designed to be perfectly ergonomic and flexible in terms of planning.



# Greater consistency for greater freedom

### **⋈** KEY FACT

Schüller stands out for its surprisingly wide range of kitchens and furniture. The wealth of contemporary styles, shapes and colours, as well as materials, surfaces and carcase sizes oozes creativity. We aim to provide our extensive group of target customers with a design that meets their individual needs and creates a confidently stylish living environment.



## Consistency in our systems

The consistency of our systems with handles and those without them for smooth fronts enables maximum planning freedom. Only a few models, such as our country-style fronts, are not available in the handleless design. This gives you maximum freedom in your kitchen planning. Creativity knows practically no bounds.



## Consistency in our dimensions

All systems have virtually the same types of units. All unit widths and depths (35/46/56) are available across all systems. Changing between the C1/C2/C5 systems is supported by the planning software and therefore can be done relatively effortlessly.



## Consistency in our grids

Schüller kitchen systems are based on a standard 13 cm grid. This provides perfect lines and an ideal 0.4 cm joint pattern. The result is consistent fronts that provide a perfect finish to a minimalistic design, especially in handleless kitchens.



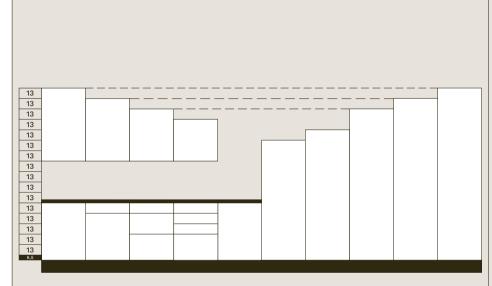
## Consistency in our planning

Consistently available front ranges and logical product numbers make finding and replacing matching products very easy. As a planner, beyond the carcase system, the same options are open to you. For example, changing the carcase height or making a kitchen with handles handleless is simple. Our six carcase systems are brought together in a single sales manual and digital catalogue.

# Planning freedom, storage space & ergonomics

### **⋈** KEY FACT

An optimally adjusted working height is essential from an ergonomic point of view as this helps to protect your back when going about everyday tasks in the kitchen. The ideal level depends on how tall you are and is determined by your elbow height. This can be customised thanks to the three different carcase heights combined with two worktop thicknesses of 1.6/3.9 cm and up to seven plinth heights from 5 to 20 cm.



## A 13 cm grid provides the basis for three installation heights:

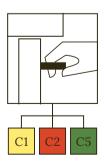
The 13 cm grid is the perfect size to attain three ergonomic carcase heights and a joint pattern that is pleasing to the eye at the same time. The resulting interior dimensions for drawers and pull-outs are balanced out. This means that no room is wasted and there is still ample storage space.

Multiplying by 5.5 we get the C1 grid with a 71.5 cm base unit height; 6 grid measures result in the 78 cm C2 grid and the 6.5 times grid gives us C5 with a carcase height of 84.5 cm. For the handleless version with grip ledge profile, we use the designations X1, X2 and X5.

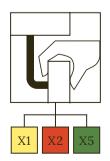
## Perfect results whether with handles, handleless or with Tip-On

To create the desired appearance in a kitchen, not just the planning and front design come into play. Does the customer want subtle handles or ones that stand out? Should the lines of their kitchen be emphasised even more or are they a minimalist through and through and nothing is to interfere with the kitchen front? We have solutions to meet all requirements: a wide range of handles, grip ledge profiles in many colours and handleless models with innovative Tip-On technology.

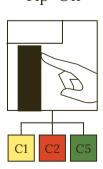
### With handles



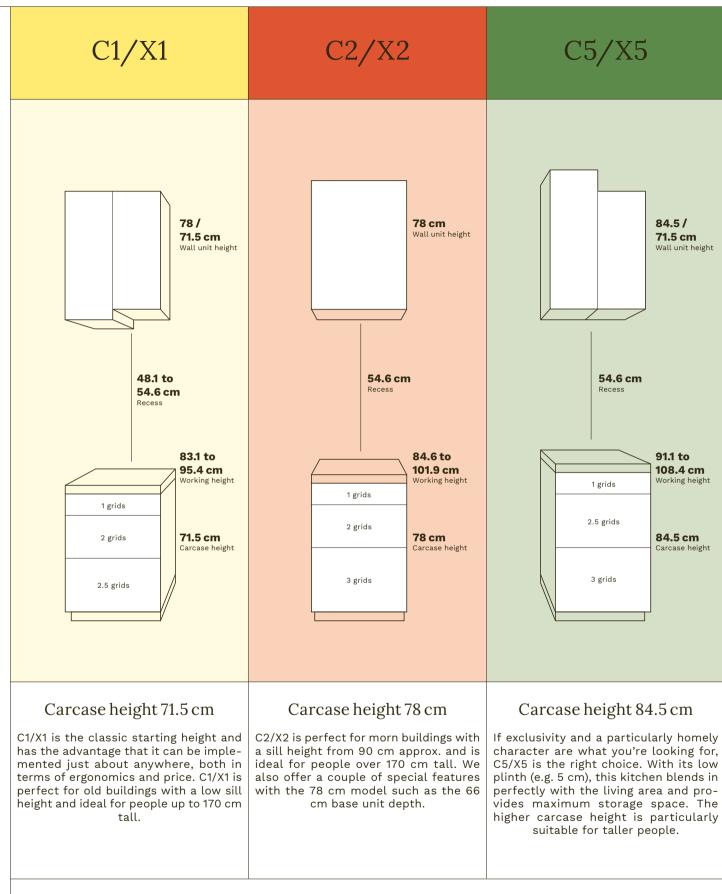
### Handleless



### Tip-On



The handleless model has a 3.6 cm gap at the top which is the perfect size for reaching into.



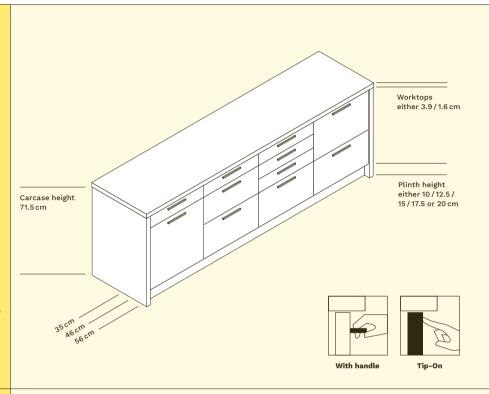
All systems will enable you – based on the plinth height and worktop thickness – to seamlessly achieve your individual ergonomic working height.

# The potential of the collection

### C1

### Carcase height 71.5 cm

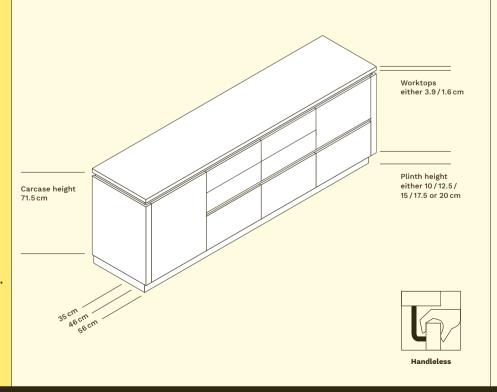
The C1 system is based on five full grid heights of 13 cm each and a half grid measuring 6.5 cm, which results in a base unit height of 71.5 cm. Three different carcase depths are possible: 35, 46 and 56 cm. Five different plinth heights provide clearances ranging from 10 to 20 cm. It's also possible to choose between two worktop thicknesses: 3.9 cm or 1.6 cm.



## X1

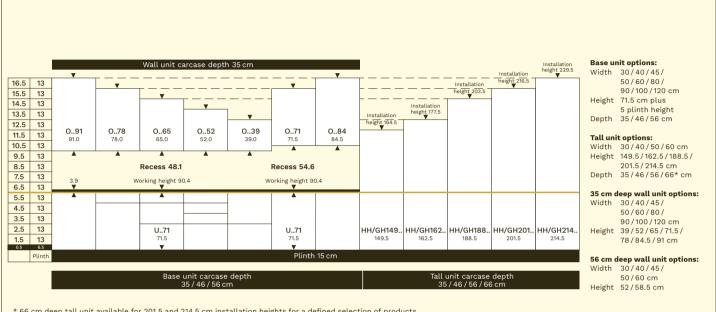
### Carcase height 71.5 cm

At a height of 71.5 cm, the X1 measures the same as the C1 system, but this system is handleless and so allows for more demanding minimalist kitchen designs. All other specifications as far as construction depths, carcase widths, plinth heights and worktops are concerned also match those of the C1 system.

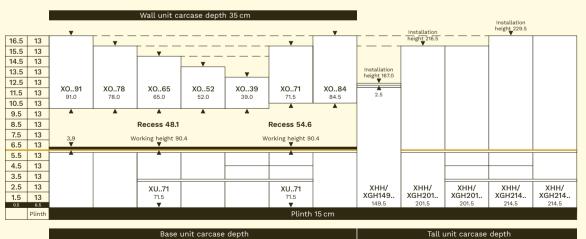


### **⋈** KEY FACT

Thanks to their modular design and three installation heights, Schüller kitchens and furniture know virtually no bounds. What does this mean? The perfect kitchen can be planned to meet all customer requirements, such as layout and ergonomics.



<sup>\* 66</sup> cm deep tall unit available for 201.5 and 214.5 cm installation heights for a defined selection of products.



\* 66 cm deep tall unit available for 201.5 and 214.5 cm installation heights with vertical ledge grip for a defined selection of products.

Base unit options: Width 30/40/45/

50/60/80/ 90/100/120 cm Height 71.5 cm plus

5 plinth height Depth 35/46/56 cm

Tall unit options:

Width 30/40/50/60 cm with vertical grip Height

ledge 149.5/162.5/201.5/

Height with horizontal grip ledge

149.5 / 201.5 / 214.5 cm Depth 35/46/56/66\* cm

35 cm deep wall unit options: Width 30/40/45/

50/60/80/ 90/100/120 cm Height 39/52/65/71.5/

78 / 84.5 / 91 cm

57.2 cm deep wall unit options: 50/60 cm

Height 52/58.5 cm

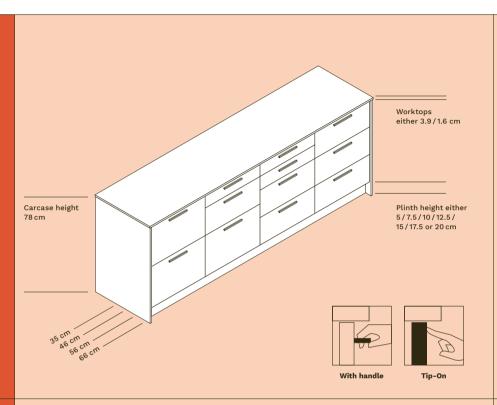
You can see a cross-section of the units in the sales manual. This will enable you to let your customers know the exact interior dimensions.

# The potential of the collection

### C2

### Carcase height 78 cm

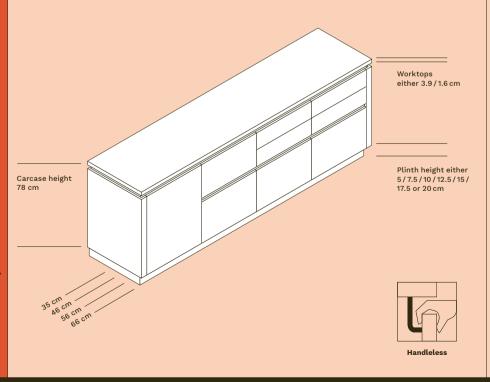
The C2 system consists of six grids, each with a height of 13 cm. This means that the base unit height is 78 cm. There are four different carcase depths: 35, 46, 56 and 66 cm. Seven different plinth heights provide clearances ranging from 5 to 20 cm. It's also possible to choose between two worktop thicknesses: 3.9 cm or 1.6 cm.

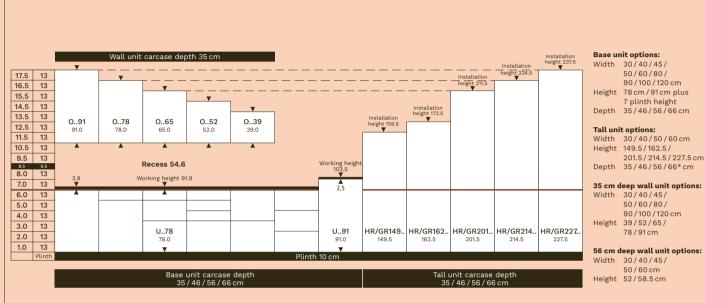


### X2

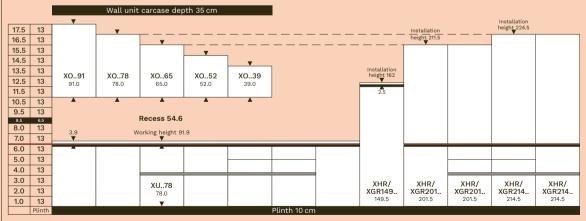
### Carcase height 78 cm

At a height of 78 cm, the X2 measures the same as the C2 system, but this system is handleless and so allows for more demanding minimalist kitchen designs. All other specifications as far as construction depths, carcase widths, plinth heights and worktops are concerned also match those of the C2 system.





<sup>\* 66</sup> cm deep tall unit available for 201.5 and 214.5 cm installation heights for a defined selection of products.



Base unit carcase depth Tall unit carcase depth 35 / 46 / 56 / 66 cm 35 / 46 / 56 cm

\* 66 cm deep tall unit available for 201.5 and 214.5 cm installation heights with vertical ledge grip for a defined selection of products.

Base unit options:
Width 30/40/45/
50/60/80/
90/100/120 cm
Height 78 cm plus
7 plinth height
Depth 35/46/56/66 cm

### Tall unit options:

Width 30/40/50/60 cm Height with vertical grip ledge 149.5/162.5/ 201.5/214.5/227.5 cm With horizontal grip ledge

149.5 / 201.5 / 214.5 cm

Depth 35/46/56/66\* cm

### **35 cm deep wall unit options** Width 30/40/45/

50/60/80/ 50/60/80/ 90/100/120 cm Height 39/52/65/ 78/91 cm

### 56 cm deep wall unit options:

Width 30/40/45/ 50/60 cm Height 52/58.5 cm

You can see a cross-section of the units in the sales manual. This will enable you to let your customers know the exact interior dimensions.

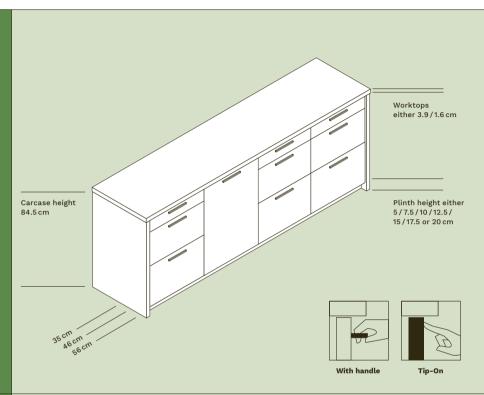
# 5

# The potential of the collection

### C5

Carcase height 84.5 cm

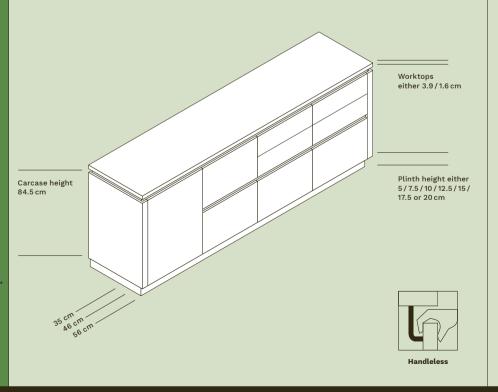
The new installation height C5 provides more options for a tailored kitchen design. Its cubic appearance is achieved by a reduced plinth height of 5 cm. The middle drawer has been enlarged by half a grid, which creates more storage space. A 1.6 cm worktop makes it look even more elegant.

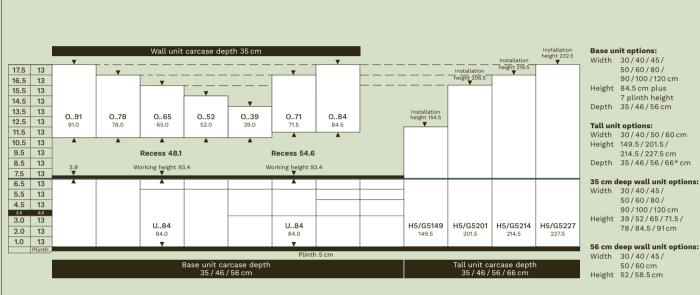


## X5

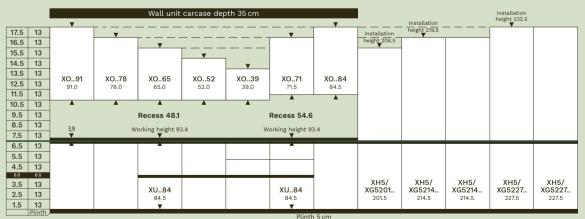
Carcase height 84.5 cm

At a height of 84.5 cm, the X5 measures the same as the C5 system, but this system is handleless and so allows for more demanding minimalist kitchen designs. All other specifications as far as construction depths, carcase widths, plinth heights and worktops are concerned also match those of the C5 system.





<sup>\* 66</sup> cm deep tall unit available for 201.5 and 214.5 cm installation heights for a defined selection of products.



\* 66 cm deep tall unit available for 201.5 and 214.5 cm installation heights with vertical ledge grip for a defined selection of products.

Base unit carcase depth 35 / 46 / 56 cm

Base unit options:

Width 30/40/45/ 50/60/80/

90/100/120 cm Height 84.5 cm plus

7 plinth height Depth 35/46/56 cm

Tall unit options:

Width 30/40/50/60 cm with vertical grip Height

ledge 149.5 / 201.5 / 214.5 / 227.5 cm

Height with horizontal grip ledge

201.5 / 214.5 / 227.5 cm Depth 35/46/56/66\* cm

35 cm deep wall unit options:

Width 30/40/45/ 50/60/80/

90/100/120 cm Height 39/52/65/71.5 78/84.5/91 cm

56 cm deep wall unit options:

Width 30/40/45/ 50/60 cm Height 52/58 cm

You can see a cross-section of the units in the sales manual. This will enable you to let your customers know the exact interior dimensions.

35 / 46 / 56 cm

# More storage space thanks to different depths

### **⋈** KEY FACT

In smaller apartments especially, the available space needs to be used well. With our different unit depths, we create storage space for everything that needs to be kept in the kitchen. The range of depths applies to tall units, wall units and base units alike.

### Base and wall units Tall units 56 cm\* 35 cm 46 cm 56 cm 66 cm\* 35 cm deep 35 cm 46 cm 56 cm 66 cm deep C2/X2 only In the case of system C, three carcase depths of between 35 You can also obtain the tall units of all systems with the same and 56 cm are available for the base units. In the case of C2, range of carcase depths from 35 to 56 cm. In the case of C1/ you can also choose a depth of 66 cm. In the wall unit range, C2/C5, a depth of 66\*\* cm is also available. the 35 cm deep unit provides plenty of storage space, even for large plates. The 56 cm\* deep wall unit can also hold bulky kitchen utensils. \* 56 cm deep wall unit available for 52 and 58.5 cm installation heights, in the widths \*\* 66 cm deep C1/C2/C5 tall unit available for 201.5 and 214.5 cm installation heights for a 30, 40, 45, 50 and 60 cm. defined selection of products.



## Quality

Our kitchens are Made in Germany and embody durability and quality down to the very last detail.

# High-end finish and quality assurance



**⋈** KEY FACT

High demands can only be met when the requirements are also checked regularly. This is why we have created a number of standardised test series that guarantee the consistently high quality of Schüller kitchens. The outstanding quality of our products has been certified by independent bodies. What is it all for? So that your customers can enjoy their kitchens for longer – because they came from Schüller.



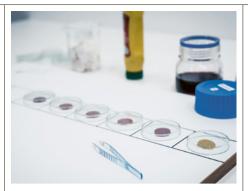
### Tensile and compression test

This test examines the strength of materials and connections, such as the strength of fittings, transverse tensile strength of woodbased materials, stability of glued joints.



### Static load testing of shelves

We use weights to test the maximum sagging of shelves made of wood-based materials or glass.



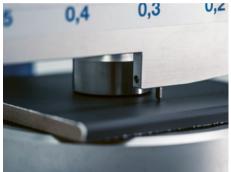
### Resistance to chemicals

Kitchen surfaces come into contact with a wide range of substances such as juices, acids, cleaning products and many more. This is why we perform thorough resistance tests.



### Heat test, dry and moist

This test provides information on resistance to heat. The temperature for testing worktops is up to 180° C. Colour, shine and resistance to blistering must be maintained.



### Scratch resistance

Using force, a diamond tip is placed on a rotating furniture surface. The resulting scratches are then assessed accordingly.



### Microscratch resistance

In the case of work surfaces, we test resistance to microscratches, the resistance of matt surfaces to shiny patches and the resistance of high gloss surfaces to deadening.



### Sun test

Surfaces are irradiated using a xenon arc lamp. After different lengths of time, ageing and any colour changes are inspected and assessed.



### Endurance and long-term testing

Robot-based, long-term tests are carried out to test fittings for wear, with their life cycle being simulated in endurance tests involving exposure to continuous stress and strain.



### Colour assurance

To ensure colour consistency, e.g. for repeat orders, colours undergo permanent inspection with special measuring instruments in the incoming goods department.

# Quality along the entire delivery chain

### KEY FACT

Schüller product quality does not end at the factory gate. We have developed highly effective processes to make things as easy for you as possible. After final assembly, everything comes together in the same place – the logistics hub. Here, according to route planning and delivery, orders are checked to ensure they are complete and then loaded up. Then one of our more than 70 Euro-6 compliant HGVs or one of our long-standing logistics partners makes their way to you. At their destination, checks are carried out to ensure that everything on the order is unloaded. This makes your job easier, prevents delays or complaints and results in satisfied customers. Our assembly videos for smartphones and tablets complete our range of services. This is how quality reaches the customer!



### **Packaging**

We use true-to-size packaging, adapting it to the size of the components. This is to benefit you and the environment. Carcase sides and fronts are protected all over. Long parts are attached to a solid wood board. Wall end strips are transported in a sturdy cardboard tube to prevent breakage.





### Bags of fittings

Labelled and correctly sorted pre-packed bags of fittings, containing a low number of parts, make assembly easier.

### Support panels edged on 4 sides

This makes it possible to turn panels so that the perfect surface is always on the outside.





### Plinth top section

Plinth top sections have a bore hole inside the unit. This means that height adjustments can be made easily from inside the unit instead of directly on the unit feet. This is especially handy in the case of shallow plinths.

### Plinth cutting

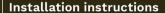
Plinths are cut to size, allowing for a streamlined design. Plinth parts are numbered to facilitate correct positioning of the cut-outs.





### Additional handles

Dowelled fronts and fixed panels are provided without drill holes but with a handle. This means that the end customer can decide where it is to be attached and therefore create a customised look.



These enable quick and accurate assembly. Customer specifics are set out and complex components are labelled with QR codes that lead to helpful assembly videos. Floor plans, views, plinth levelling and worktop layouts are explained in detail.

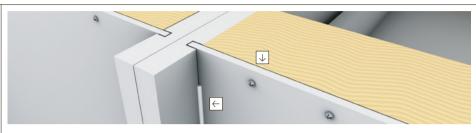




### **Care instructions**

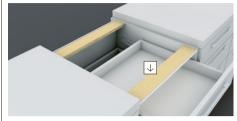
After completing assembly, please hand over the care instructions together with the assembly instructions. They provide the end customer with important information on how to look after the different materials. Proper care helps them to last longer and is part of the guarantee.

# Carcase finishes



### The carcase rear panel

Screw attachments across the rear panels and adhesive on the vertical edges guarantee stability. The lamination on both sides of the 0.32 cm thick rear panels keeps them warp resistant and minimises the ingress of moisture from the house walls. The carcase sides are sealed with an edging strip and glued with PUR. The rear panels have a recess behind them to prevent the build-up of moisture and the formation of mould. This ensures better circulation of air between the wall and the kitchen units.



#### Carcase crossbars

The use of solid wood for the carcase crossbars in the base unit is a mark of quality. The solid wood crossbars in the base unit are sturdy and increase the life cycle and stability of the kitchen.



### Front edge of the carcase

This is designed as a thick, resistant edge thanks to PUR bonding. The front edges run over the transverse edges creating a seamless appearance.



## Adjustable and fixed shelves, 1.9 cm thick

Compared to thinner materials, the particularly high load-bearing capacity and dimensional stability exceeds standard values.



### Plinth sealing profile

The profile is fitted in the shadow gap and glued with PUR so it is watertight. This keeps the plinth looking nice.



### Plinth top sections

These provide protection during transportation and are attached underneath the carcase in such a way that the load from the side of the carcase can be directly transferred into the top section. They can also be used to connect the plinth feet.



### Plastic-coated plinths

The waterproof plastic plinth made of polypropylene is long-lasting and resistant. Particularly in the case of shallow plinths, our focus is on stability.



### Hinge for refrigerator units

If the furniture door on refrigerator units with fixed-door system projects more than 25 cm above the refrigerator door, an additional hinge with the same kinematics is supplied with the unit to stabilise the door and prevent it from warping.



#### **Panels**

The front panel on sink units and the appliance filler panel on tall units are horizontally and vertically adjustable.



### Corner profiles

The corner profile on diagonal corner units is horizontally and vertically adjustable.



### Carousel unit

The vertical wooden rail above the rear plinth top section provides greater stability during transportation. It also gives additional support to the worktop.



### Half corner unit

A solid filler piece in 1.6 cm thick material provides a high level of stability in transportation and gives the unit strength during assembly and use.



### Cable protection

This covers the hob cables and prevents direct access. This guarantees a longer cable life and protection for the customer.



### Shelves with pull-out guard

The 1.9 cm thick shelves are fixed in place at the front with securing pins that prevent the shelf from being pulled out unintentionally when taking out kitchen utensils.



### Glass shelves

A non-slip silicone suction cup is used to protect ESG glass shelves when removing them (single-pane safety glass). Glass thickness up to 60 cm Width: 0.5 cm; glass thickness from 80 cm Width: 0.8 cm.



### Corner unit

Without corner profile, avoiding any colour variation between door and profile. The reduced gap alignment between panels is maintained.



### Tall appliance unit for refrigerator

The production processes for assembly doors with sliding and flat hinges differ. When assembling flat hinges, no strip drill holes are made, which would be visible after assembly and would have to be sealed. When transporting the tall unit, the loose unit doors are securely attached to the carcase.



## Wall unit details

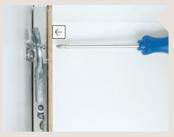
### KEY FACT

Functions well thought out down to the very last detail: our wall units boast several technical refinements to guarantee that they are as easy as possible for customers to use.

### Wall-unit mount

Dowelled at three points and additionally glued, the wallunit mount in solid metal guarantees a huge load-bearing capacity. The fitting is located on the back of the rear panel.



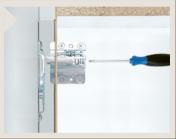


### Concealed cabinet mounting with lock screw

The lock screw prevents the units from becoming detached, providing greater safety in everyday kitchen routine.

### Heavy-duty hooks for 56 cm deep wall units

Due to the greater depth of the unit, the hooks are designed to hold more weight.



### Wall-unit suspension fitting

On the inside, the cover cap virtually masks out the sturdy solid-metal mount. Units can be adjusted in all three dimensions.

### Wall unit hanging rail

The hanging rails are consistently adapted to the width of the unit and are intended to make installation easier.



### Wall-unit lift-up door

The integrated drive unit provides easy opening and soft closing, while also reliably keeping the wall-unit lift-up door open in any chosen position.



### Wall unit folding flap

The mechanism enables the folding flap to stay in any position and to close softly. The lower door unlocks itself if an object becomes trapped in the fold.



### Single-track wall unit sliding doors

Units with handleless sliding doors can be integrated in the kitchen or in the living area. Units are available with different front and glass designs.



### Wall unit interior handle

In handleless kitchens, the wall units are equipped with an interior handle that enables pivot doors and folding flaps to be closed more easily.



### Wall units for the living area

Units up to 130 cm high are installed in the living area. Their interior and exterior decor is the same and they're fitted with glass shelves.



# Technical accessories for the kitchen

### **⋈** KEY FACT

Smart ideas and intelligent kitchen accessories make our kitchens unique and provide our customers with greater quality in every detail.

### Versatile LED lighting

A range of options are available to ensure the perfect lighting for work, such as linear, designer LED lighting or classic spotlights. Almost all LED lights are available as adjustable models.





### LED mood lighting, Zigbee enabled

With this LED mood lighting it's possible to set the light colour and brightness. What's more, it's also compatible with smart home systems using ZigBee 3.0.

### **Pendant lights**

Subtle lighting for kitchen islands or over the dining table. Light colour and brightness can also be adjusted.





### Plinth lighting

With adjustable light colour and brightness, this plinth lighting is housed in a profile and can also be installed under the dishwasher and refrigerator.

## Revolving power module (closed)

This elegant cover conceals a USB socket and two power sockets that can be accessed with the tap of a finger and are immediately ready for use.





### Inductive charging station

A number of ways to charge the mobile in a single station: inductive charging, power socket or USB charger.

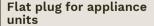


In their smart housing, the sockets are protected both from dirt and little fingers.



### Pop up sockets

This retractable model can be concealed in the worktop, for example.



The unit can now stand as close to the wall as you want it to. Large gaps are a thing of the past with this extremely flat plug.





### Sockets for fixed front panels/support panels

Type F sockets can be installed individually or in groups. The low installation depth means that they can be used in many components.

# Added value and perfection in design



### Added value in the hinges

The integrated cushioning in the hinges ensures that doors close silently. The height of the front can be adjusted using the additional adjustment screw in the mounting plate with a single turn of the screw.



### Hinge clip function

The clip function enables the front to be installed easily.



### Cross mounting plate with plastic expansion anchor

The cross mounting plate with expansion anchor ensures above-average stability and durability.



### Wide-angle cabinet hinges

Interior drawers and pull-outs use the full internal width. The standard interior set-up of normal drawers and pull-outs can be used.



#### Torx screws

Particularly flat Torx screws (wood screws and threaded bolts) guarantee that carcases joined together are sturdy and handles are strongly attached.



### Opening limiter

Rather than opening doors to an angle of 110°, the opening limiter opens them to an angle of no more than 86°. This prevents doors from knocking against fronts, such as in an L-shaped kitchen.



### Raised dishwasher

The raised position is convenient for loading and unloading. The plastic panel provides protection from moisture and is pleasing to the eye.



### Slanted front under raised dishwasher

This provides a consistent joint pattern and prevents collision with the dishwasher door.



### Island tilt protection

Tilt protection on the carcase base and floor effectively prevents the base unit from toppling over.

### **⋈** KEY FACT

Kitchens require many technical details that are often visible. Here at Schüller, we work relentlessly to make the technical aspects as subtle and innovative as possible. We are constantly perfecting our products so that they speak for themselves and your customers can get true added value from them.



### Visible side with increased carcase depth

Where required (e.g. in room corners greater than 90° or where walls are uneven), the visible side of the carcase can be made deeper and all in one piece to compensate. This means that the row of units can be easily adapted to the circumstances at the installation site.



### Indirect ventilation for refrigeration appliances

The special design of the tall appliance unit enables air to be circulated at the back of the unit. The air is channelled to the rear through a double floor underneath where it then ventilates the back of the appliance.



### Cover caps

A choice of white or lava black cover caps are provided for the shelf drill holes in the sides of the carcase. The use of the cover caps makes the unit interior look tidier and homogenous.



### Front and side plinth recess

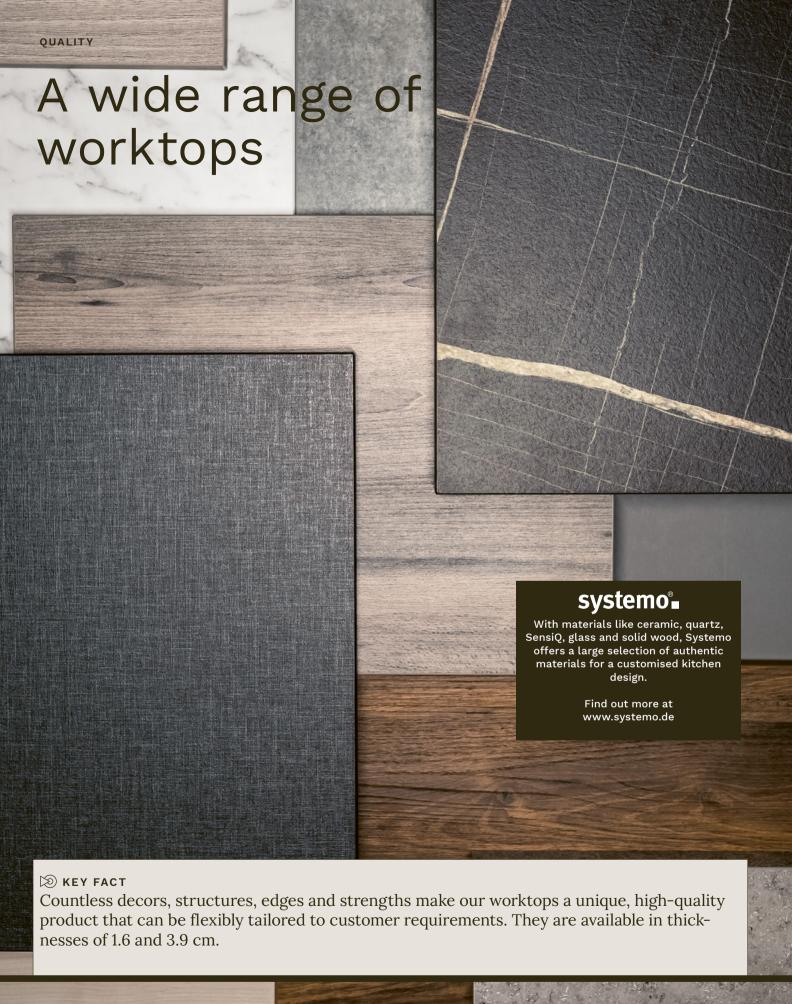
To create a uniform appearance at the end of the row, the side and front plinth recesses can be the same depth. The side of the carcase is also reinforced.



### **Stability**

The stability of wall units and island solutions is extremely important. We provide the following solutions:

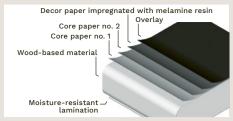
- 01 Base unit-connection
- 02 Wall unit wall attachment
- **03** Base unit and island floor attachment (tilt protection)
- 04 Tall unit wall attachment
- **05** Tall appliance unit attachment via metal rod in the appliance recess





### Extensive range

The range of worktops is perfectly tailored to your customers' needs and design requirements.



#### Structure

The laminates structure makes the worktop a robust high-end product.



### Plastic edges

Lamination with plastic edges takes place in the factory using PU glue in a matching colour. This makes the very fine gap watertight and practically invisible.



### **Sealing**

On worktops with laminate edging, the front lengthwise edge of the worktop is sealed from below with a moisture-resistant laminate.



### Straight postformed edges

The underside of straight postformed edges is sealed to prevent the penetration of moisture.



### Postformed edges used

The worktop boards are precision-machined and the postformed edges used are mitred and glued. The underside is sealed to prevent the penetration of moisture.



### **Cut-outs**

As a time-saving measure, the sink or hob cut-out can be milled in the corresponding place. This saves time during kitchen assembly.



### Flush-mounted installation

We provide flush-with-surface cut-outs for sinks and hobs for all decors and both worktop thicknesses. Watertight bore holes for taps are also possible.



### Flush cut-out design

Optimum swell protection is achieved with a watertight cast resin filler under the laminate.



### Worktops with tongue-and-groove connection

Connecting worktops at right angles in this way produces a smooth, highly precise joint which is glued together for a water-tight seal. The groove depth is almost invisible.



### Worktop connector

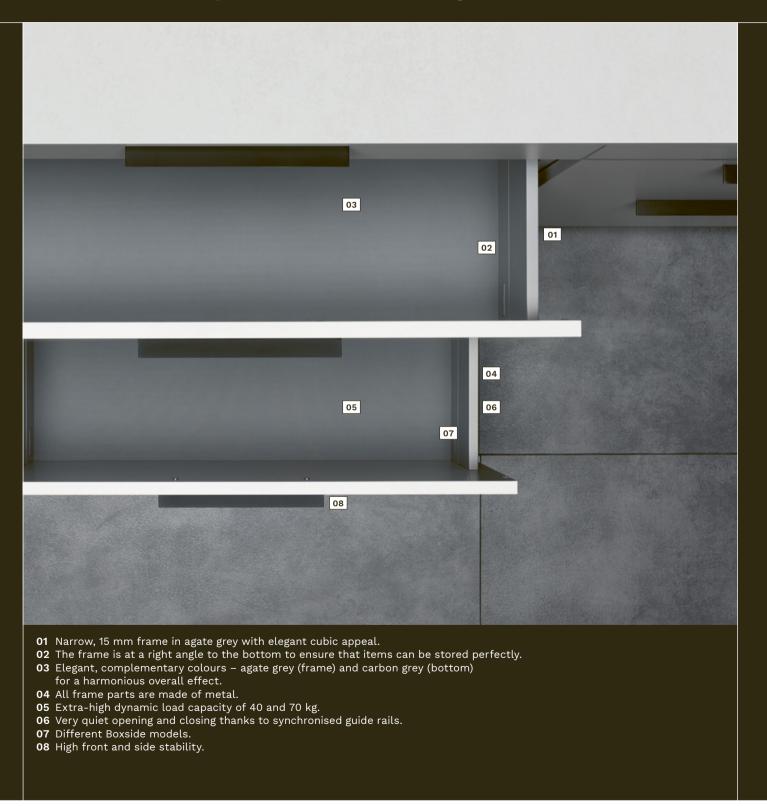
The connecting fittings provided and the water-resistant adhesive produce a perfect, seamless and sealed joint between worktops.



### Packaging

High-quality packaging – polystyrene edge protection, plastic corner protectors and full-surface cardboard packaging – ensures that the worktop reaches the customer in perfect condition.

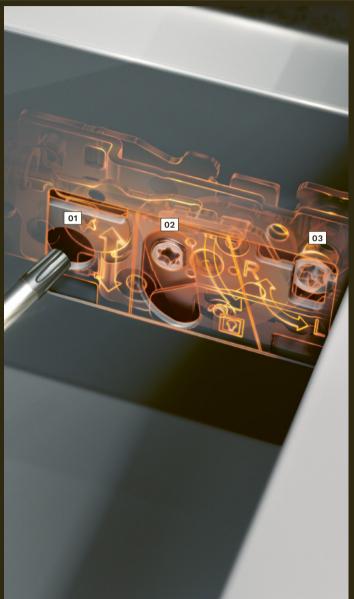
# The Optimus drawer/pull-out system





**01 Safety catch**The safety catch ensures protection and quality. **02 Guide rail** 

The guide rail is securely attached to the carcase in numerous places with furniture screws.



### Front adjustment

All adjustments can be made with the Torx T20 system. This makes adjustment easier.

- 01 Height adjustment 02 Front removal 03 Side adjustment

# The Optimus drawer/pull-out system

Every carcase model can be equipped with all kinds of pullouts – you're free to decide with your customer!



# Railing side

Standard with the 71.5 cm carcase height (C1/X1). The standard pull-out fittings consist of frames with an elegant agate grey metal rectangular railing.



## Glass Boxside

Standard with the 78 (C2/X2) and 84.5 cm (C5/X5) carcase heights. Add-on with the 71.5 cm (C1/X1) model. The standard pull-out fitting on both carcase heights consists of a closed, high-quality glass Boxside. The design with its 15 mm railing, glass and frame as a closed unit has visual appeal and keeps stored objects inside the pull-out.



## Metal Box-Cap

Add-on for 71.5 (C1/X1), 78 (C2/X2) and 84.5 cm (C5/X5) carcase heights. All made in a single colour and material for a uniform appearance. This matching design achieves maximum front stability thanks to the fully closed frames.

This version comes as standard on the living elements.





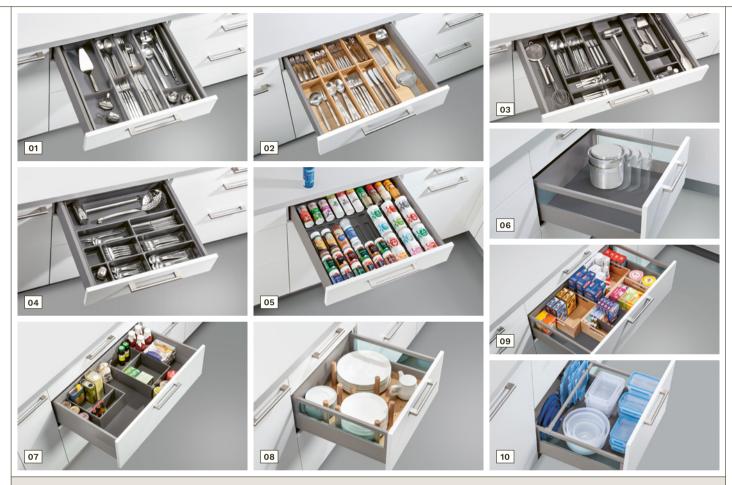








# Comfort features and pull-out specials



### 01 Cutlery insert, translucent plastic

The flexible dividers can be repositioned for special requirements

### 02 Cutlery insert, natural oak

The natural, high-quality wood solution for more order in kitchen drawers.

### 03 Function insert

Made of plastic, these inserts have been designed in such a way that other utensils can be stored in the free spaces around them.

### 04 Cutlery insert, carbon-grey plastic

The compartments are parallel with the front of the drawer and make access easier and more ergonomic.

### 05 Spice insert, carbon-grey plastic

Clearly arranged and immediately to hand, even spice jars of different sizes can be stored for quick and easy use.

### 06 Carbon-grey insert mats

Insert mats provide grip thanks to a non-slip coating on both sides that matches the interior colour of the drawer.

### 07 Partition frame, carbon-grey metal

This magnetic frame, attached to one of the sides or the rear panel, keeps things nice and tidy and holds them in place when the pull-out is opened.

### 08 Perforated baseboard, natural oak

By inserting the wooden rods or partitions in the perforated baseboard, compartments of suitable sizes can be created for crockery and supplies.

### 09 Flex-Box for drawer and pull-out, natural oak

Stackable and movable, they accommodate even the smallest items whilst creating space for other kitchen accessories.

### 10 Agate grey pan lid holder/cross divider

The cross divider is simply added on and enables lids, plastic containers and even pans to be kept neat and tidy. It can be used on all pull-out systems and is also available with separators.







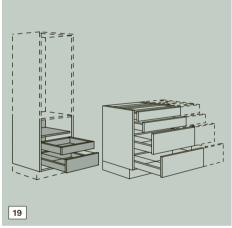












### 11 Induction drawer

As induction hobs need a greater installation depth, they take up more carcase space. In spite of this, an extra-shallow drawer is available to make use of storage space, e.g. for cutlery.

### 12 Sink unit pull-out

The low rear panel supports the water and waste water fittings and provides storage space and convenience. Where the trap is particularly low, the moulded plastic part provided can be used on site.

### 13 Pull-out base unit for cooking utensils

Variable storage space in a small area. The plastic boxes hold food or a range of cooking utensils. A wine bottle insert is also available.

### 14 "LE MANS" corner base unit

LE MANS unit for optimum use of storage space in the corner. The wooden shelves are edged in a practical metal band.

### 15 Sink unit with hanging waste disposal system

The over-extension of the waste disposal system provides enough space for fittings and also enables rubbish bins to be removed more easily. Other waste disposal systems are available.

### 16 Tall unit larder pull-out

The stored goods come out when the user pulls the door towards them and can be accessed from both sides.

### 17 Tall unit tiered larder pull-out

The stored goods come out when the user opens the hinged door and contents can be practically accessed from the front and side. Available in different widths. The position of the hanging baskets can be varied.

### 18 Base unit for downdraft extractors

This provides the perfect solution for the installation of many brands. We also offer tailored solutions for other appliances as far as we are able.

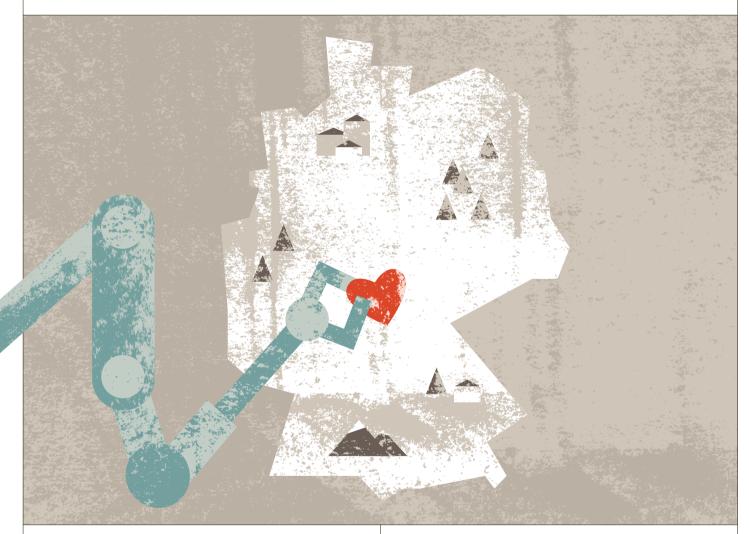
### 19 Vario-system: custom-made designs

Simplified ordering of custom-made designs such as reduced heights, depths and widths – the latter of which is even available for drawers and pull-outs – or of tailored interior fittings for refrigerator recesses.

# Made in Germany

### ₩ KEY FACT

Only the good will endure. This is why we focus on a good deal of in-house production, ongoing product development, continuous quality control and efficient suppliers. After all, manufacturing in Germany requires the highest possible degree of discipline and innovative power. This is why, here at Schüller, we're making long-term investments in two areas: our employees and our production facilities.



Constant investment in new manufacturing equipment makes products possible that bring innovation to the market which, in turn, boosts sales potential. Perfected processes make sure everything runs like clockwork – from order to shipment.

Our employees bring together the necessary components on modern assembly lines, where they are assembled by experts and checked several times in the product flow according to the quality management guidelines. To do this, very highly qualified engineers and specialists work together in our Quality Assurance Department using clearly structured processes.



# Ideas

Our kitchens stand out for their practicality and a multitude of delightful ideas and solutions.

# More than just a kitchen: the utility room



### **⋈** KEY FACT

Whether a room in the cellar or next to the living area, the utility room is a functional place equipped for everything that a household needs. Wash, iron, store and recycle in a well-organised, ergonomic space. The specially-designed units for the washing machine, for sorting laundry and for storing cleaning appliances, supplies and shoes allow you to perfectly manage your home.

## Tall unit for washing machine or washer dryer

Raised for comfort: the washing machine or washer dryer in the tall unit with its handy pull-out shelf for the laundry basket.



Through the openings, dirty washing can be perfectly sorted in the laundry sorting unit – whether by washing temperature or colour. All hidden away behind a door.

### Tall unit for fittings (cross section)

Doors and full pull-outs allow things to be hidden away and kept neat and tidy. Pull-outs are shortened where the fittings are and the rear panel is removed so that connections can be accessed.









### Tall unit for shoes

The clearly arranged tall unit for shoes provides plenty of space and visibility. Even the door can be used for storage. The shortened top and floor of the unit provide ventilation.



Tall storage unit for tools and recycling

From the cable reel to screwdrivers and the drill – there's room for it all. A large pull-out enables bulky objects to be concealed and the drawer holds all the little things. Containers are included for perfect recycling.



Open shelf tall unit with garment rail and pull-out laundry rack

Everything on hangers and saving space. The lower pull-out laundry rack also offers the facility of drying small items and trousers. The protective panel provides protection against moisture.

# More than just a kitchen: the pantry



**⋈** KEY FACT

The pantry is designed to provide storage space for all kitchen-related items. Whether drinks crates, food, the microwave or awkwardly-shaped kitchen appliances: everything has its place. What's more fitting than redesigning tried-and-tested high-quality kitchen furniture for this purpose and offering price-oriented open units? The frontless design provides visibility for less – a good argument for taking advantage of new potential in this field of business.

# More than just a kitchen: the wardrobe



**⋈** KEY FACT

Often the first thing we see when we enter someone's home is the wardrobe. To create a good impression here too, the furniture must be as unique as the customer. Wardrobes are preconfigured as batch items so that you can provide ideas quickly and easily. Who knows, perhaps this was just the item of furniture you were missing?

More than just a kitchen: wall combinations

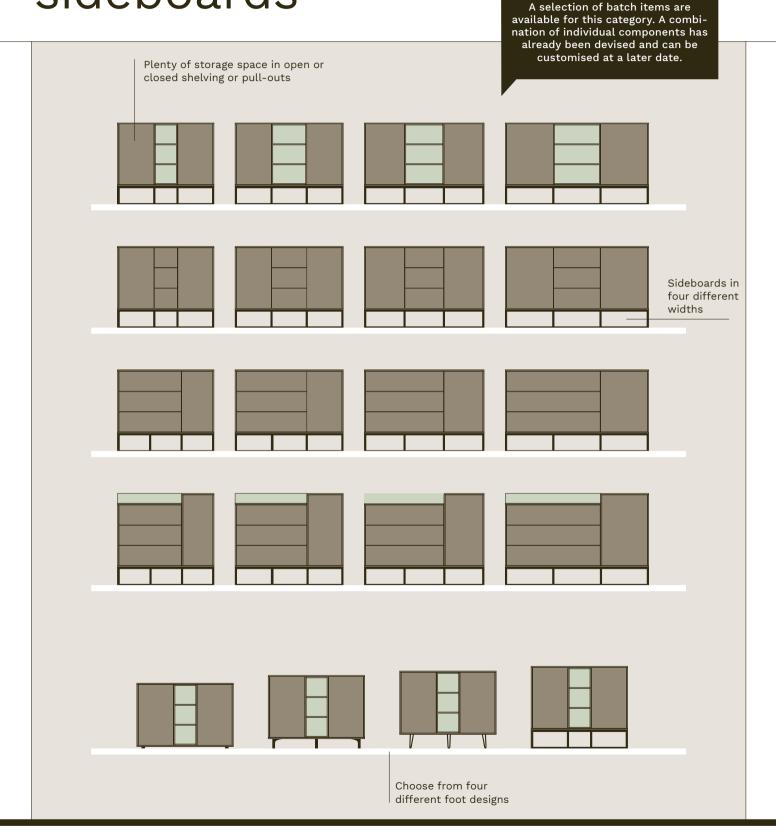
A selection of batch items are

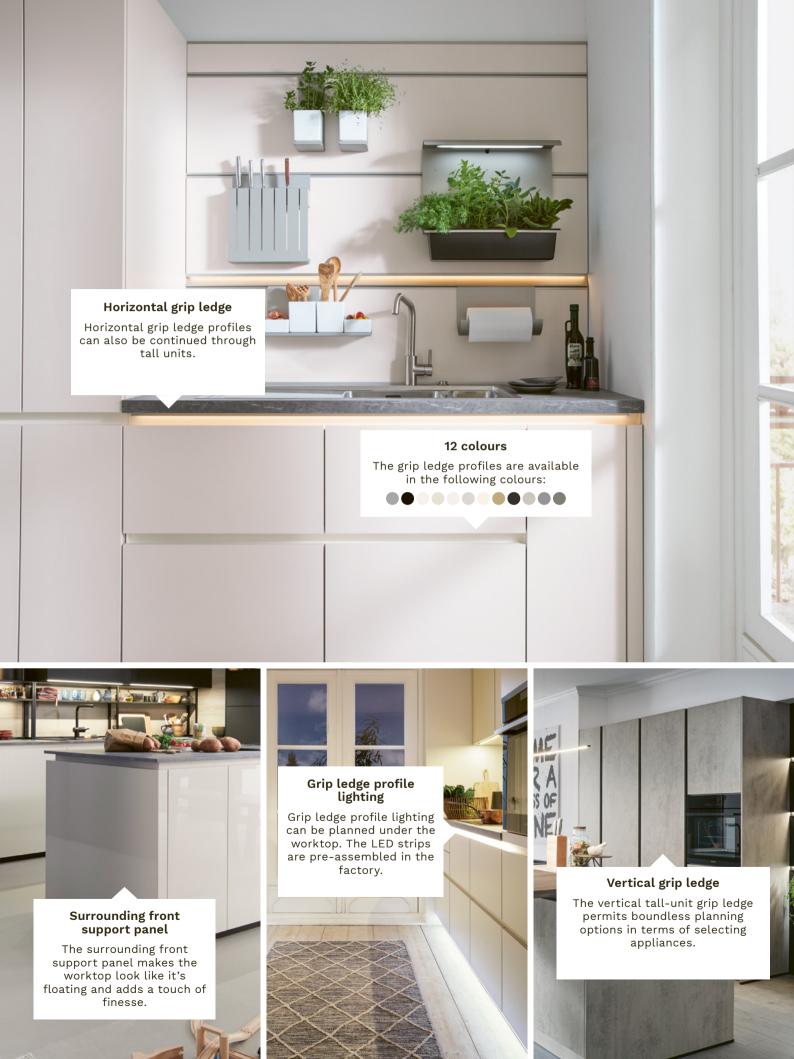






More than just a kitchen: sideboards





# Handleless options

### ₩ KEY FACT

The handleless kitchen is a true highlight in terms of design. Very few other concepts can look so scaled back, so pure. Nothing spoils the smooth finish of the closed front. Only horizontal and vertical lines strategically divide up the panels. Those who like handleless kitchens will love our collection.

## All-round front support panel (1-part)

A particular highlight and specially developed for admirers of exquisite design, the all-round front support panel takes the grip ledge round the corner so to speak, with the result that the worktop almost appears to float.





## All-round front support panel (2-part)

Planning a kitchen with handleless, divided front support panels creates a quality, graphic look. This solution lends itself to base units and islands.

## Continuous grip ledge profile

In most handleless plans, the grip ledge profile can only be continuous with the 82 cm high dishwasher. This depends on the carcase and plinth height. An alternative would be a drawerline front with a divided grip ledge profile.





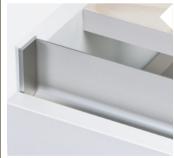
#### **Drawerline front**

If the double pull-out look is required for the dishwasher in a handleless kitchen, this can be imitated with a "two-part" drawerline front. Please bear in mind the spring load of the dishwasher when planning.

## Aluminium profile for reinforcement

Slim worktops are stabilised on the X1, X2 and X5 with a special aluminium hollow chamber profile. On C1, C2 and C5 this is achieved by installing additional metal crossbars.





### **Pocket recess**

If a handleless kitchen is planned without support panels, the side of the carcase is given a pocket recess so that the side of the carcase remains closed on the outside. The grip ledge profile then ends with a

### Distance from wall

To guarantee optimum grip in handleless kitchens, the worktop overlap is reduced by positioning the carcase 1.2 cm from the wall using a spacer.



### Increase in carcase depth

So that the side of the carcase at the end of the row of units is flush to the wall, the carcase depth is increased by 1.2 cm if no support panel is planned. We include this feature by default at no extra cost.

# Greater convenience with no handles

### **⋈** KEY FACT

Added value in the kitchen – a core theme. Handleless drawers, pull-outs and doors can be opened by pressing on them. Besides being convenient, they also look great. A kitchen can only be considered truly handleless when its design is unique and the architecture of the kitchen really comes into its own. To achieve this, the C-drive system is electrical whereas the Tip-On system is purely mechanical and works with a soft press.

### C-Drive



Opening with C-drive

Electric opening for folding flaps and pivot and lifting doors. The front opens automatically when pressed lightly.



Closing with C-drive

If the remote switch integrated in the carcase is operated, the door closes – convenient, easy and ergonomic.



C-drive on waste pull-

The fitted plug-in C-drive with its electric motor assists on the most frequently used unit. Particularly useful when your hands are full.



Electric opening system for refrigeration appliances

This opening system, which is integrated in the plinth, is especially useful for large refrigerators with high contact pressure.

## Tip-On



### Tip-On hinged doors

With the mechanical Tip-On opening system, hinged doors on wall, base and tall units open with a brief press and close just as easily.



## Tip-On on drawers and pull-outs

A light press with the hand, knee or even your finger is enough for the drawer or pull-out to open a little and then be pulled out.



# Service

Modern tools with constantly updated functions make everyday sales work easier.

# Kitchens are our thing



We are here to help. Personal contact is important to us. This is what our office and field staff stand for alongside our versatile online service which includes training, order information, news and much more. Installation videos show your fitters how everything fits together. We bring you this and much more to help your success come easily.





### Field staff

Our nationwide field staff support team guarantees that our retail partners are provided with expert assistance with planning and delivery, marketing and presentation at the POS. This enables us to help your kitchen sales staff to provide effective sales advice in your day-to-day business.



### Admin

Your personal contact person is available from 6 a.m. to 9 p.m. on workdays and can be contacted in German, English or French. We also provide support in another six languages (Dutch, Spanish, Czech, Hungarian, Russian, Croatian) during the official office hours of 7.30 a.m. to 4 p.m. We thoroughly check all order details and kitchen plans.



# Route planning and delivery

We can take delivery notifications for a particular day. Qualified HGV drivers ensure safe delivery. We scan each item when loading and unloading to guarantee that deliveries are complete. Our own fleet of over 70 HGVs, all emission free and Euro-6 compliant, and our long-standing logistics partners guarantee quick and timely delivery.



### Installation

Our products are particularly easy to install as they are optimally prepared by the production department, for example with pre-sorted, labelled bags of fittings or product-specific installation instructions. We also provide QR codes for installation videos. Special processing is of course possible.



### Show kitchens

Our planning is carried out by our own interior designers or by experienced freelancers. The planning proposals for show kitchens are perfectly adapted to the current collection. Show kitchens are installed by our own fitters or certified, direct subcontractors.



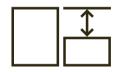
# Marketing package and image pool

Our journal, which is available both printed and as an online flip catalogue, is a great source of information and inspiration. What's more, our digital catalogues and POS materials enable targeted advertising campaigns to be created. The online image archive provides you with quick access to our images for your advertising activities.

# Multiple services in your planning software

### **⋈** KEY FACT

Design review: by integrating essential testing mechanisms, planning and order errors can be considerably reduced. This results in fewer queries and a decrease in subsequent, price-relevant corrections. Additional warnings and information assist advisers.



### Height change function

With the help of the automatic height change function, plans can be efficiently changed from one system (C1, C2, C5, X1, X2 and X5) to another. In doing so, the planned products are automatically changed according to the carcase height. This not only saves time, but also saves the additional effort of looking for alternative products. It is also possible to change from a plan with handles to our handleless systems (horizontal grip ledge profile).



### Link to sales manual PDF

Using the link to our sales manual in the planning software, it is possible to view a product on the corresponding page. This means that information on the planned product or alternative products with other front distributions or features can be quickly included in the sales talk with the customer, thus making the planning process easier.



### **EDI order process**

Process optimisation for you and for us – thanks to the electronic ordering system (EDI), you can transfer your order data directly to our registration system. This rules out manual errors. Orders are processed once the details have been thoroughly checked. The automatic A/B comparison makes the A/B test easier for you as all discrepancies are displayed. Changes can be submitted via EDI until order confirmation is received and must be from the original order.



## Original product sketches and images from the sales documents

By integrating our original product sketches and images, dimensional and visual product features can be shown directly in the planning software. This enables us to provide the option of printing out these image data on customer forms.



### Suggested accessories

To make everyday life at home easier, the right accessories (cutlery inserts, partitions, lighting and much more) are essential. With our linked products, we suggest suitable accessories during the product planning stage. This enables custom-fit inserts for drawers and pullouts or even lighting to be added to the plan clearly and easily. Images included specially for this purpose show how the accessories can be used.



### Planning suggestions

With a wide range of planning suggestions for wardrobes, wall combinations and sideboards, furnishing requirements beyond the kitchen can be flexibly included in talks with the customer. These suggestions can be directly added to the plan in just a few clicks, showing the customer that you really know your stuff, providing a wealth of ideas and saving you a considerable amount of planning time. Planning suggestions can be tailored to customer requirements after integrating them in the software.

# Sales manual and digital catalogue

### ₩ KEY FACT

The bound sales manual with thread stitching enables more contents to be conveniently included in a smaller space. This means that all important information is gathered in a compact format and close at hand for greater efficiency. The clear colour coding enables you to find things easily and saves you time.



Our six systems are clearly set out in a sales manual: the carcase heights are classified by colour codes.

### Key:

Blue

**Grey** Information, ranges, colours, dimensions, accessories, etc.

Yellow C1/X1 – 71.5 cm carcase height

Red C2/X2 - 78 cm carcase height

Green C5/X5 - 84.5 cm carcase height

Overlapping products: wall units, top units, support panels, etc. listed separately both for C1/C2/C5 and X1/X2/X5.



### Straightforward navigation.

The colour and page number on each corner, combined with well-organised summaries, will enable you to intuitively find your way around the sales manual.

Each index has a list of contents with a page reference to help you find what you're looking for.

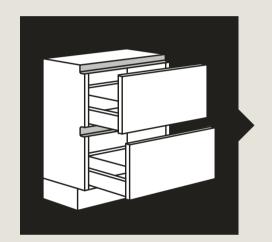
## Different overviews are available to give you a complete insight:

- extensive index
- · overview of product ranges
- index overview
- overview of materials

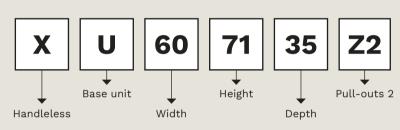
# User-friendly product number key

### **⋈** KEY FACT

Our simple principle for naming products enables you to quickly find and classify our products. The product number is made up of different building blocks; one tells you what type of unit you're dealing with, another will tell you a certain dimension and so on. This makes your everyday work much easier.



## Product number key



### Abbreviations for tall units

Tall unit carcase height C5 Tall unit grid HR

HRDI Tall unit grid, diagonal **HRE** Tall unit grid for corner

Tall unit half grid

HHDI Tall unit half grid diagonal Tall unit half grid for corner HHE

Tall unit visible side **HSSV** Tall unit visible side with

increased side depth Base construction for raised dishwasher



Watch the explanatory video here!

### Abbreviations Base units

Base unit Corner base unit UE

UDI Diagonal corner base unit

UR Open shelf base unit

UH Base unit for built-in oven

Base unit for hob UK

Base unit for microwave oven UM

US Sink base unit

Corner sink base unit UES

**UARO** Rondo end base unit

UL Base unit for table extractor

uwı Angled base unit

Base unit rear panel URW Plinth pedestal SPO

UI Base unit carcase filler panel

UP Base unit filler

Base unit visible side

Handleless for X1, X2 and X5

### Front/function abbreviations

Drawer (number after S) Z Pull-out (number after Z)

ī Internal pull-out, drawer

В Dowelled front

BF Fixed front panel Large drawer G

G Mesh basket

F Bottle basket Waste separation 34 l

Wood carousel shelf

with metal band

DK Plastic carousel

VH 360° wooden carousel

Divided front GF

GS Divided drawer

AT Extending table

LM Le Mans swivelling wood shelf

٧

Pull-out with plastic bowl AK

AG Pull-out with mesh basket

Е Tiered pull-out

Broom

Only if other than 56 cm

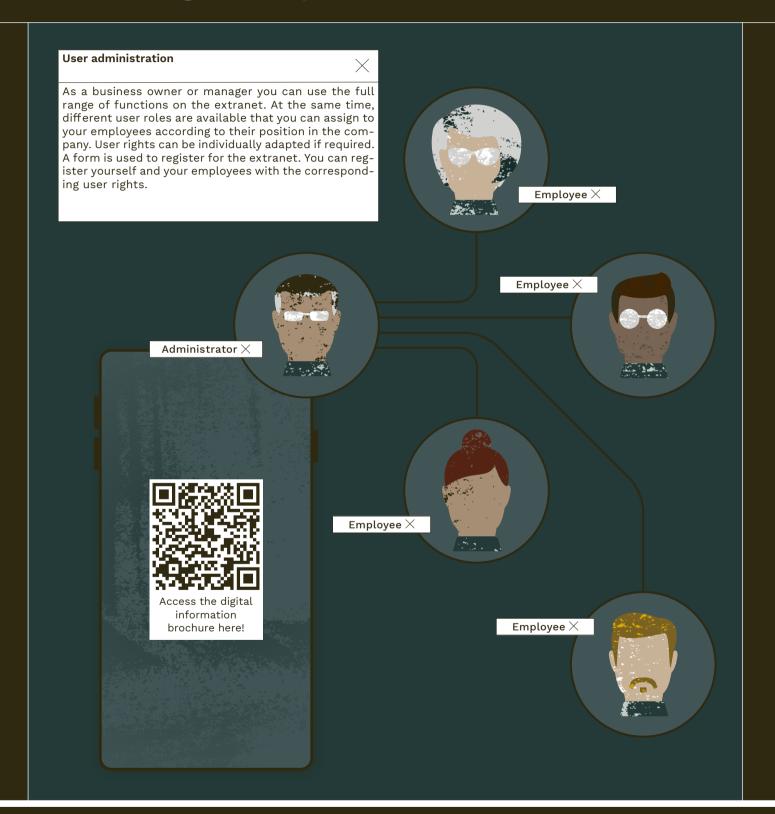
\*\* Specification based on door distribution, T1-T5 grip ledge

HSS

UG

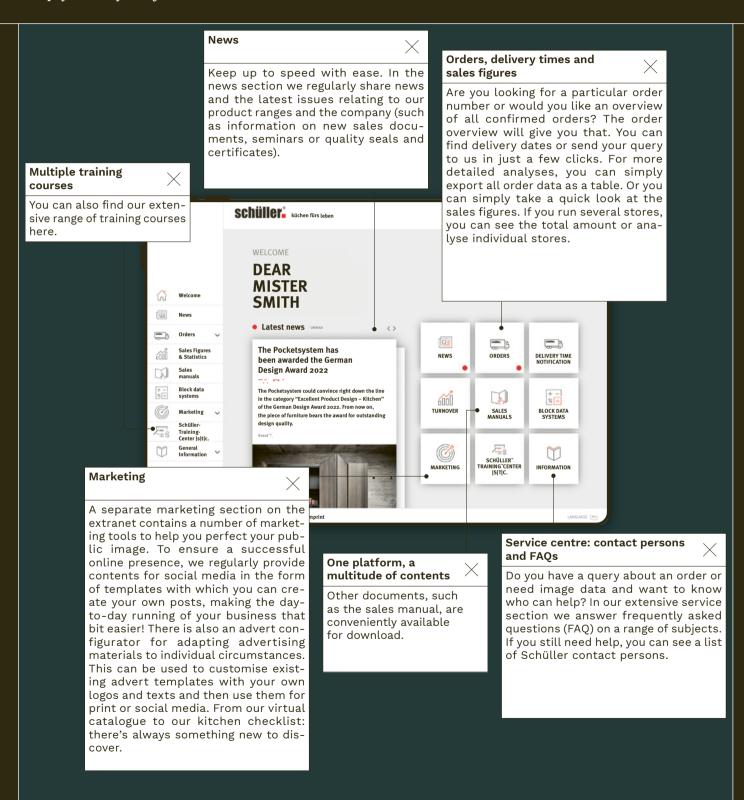
Base units				
Designation	Figure	Unit definition	Dimension definition	Front / function
C1 71.5 U 60 71 SZ2		<b>U</b> Base unit	<b>60 71</b> * Width Height Depth	S Z2  Drawer 1 Pull-outs 2
X1 71.5 XU 60 71 35 Z2		<b>XU</b> Handleless base unit	<b>60 71 35</b> Width Height Depth	Z2 Pull-outs 2
UE 90 78 -DM		U Corner base unit	90 78 * Width Height Depth	-DM Wood carousel shelf with metal band
X2 78 XU 60 78 S2Z		<b>XU</b> Handleless base unit	60 78 * Width Height Depth	S2 Z Drawers 2 Pull-out 1
U 60 84 -ISZ2		<b>U</b> Base unit	<b>60 84</b> * Width Height Depth	Inte- Draw- Pull-rior er 1 outs 2
X5 84.5 XU 60 84 Z-ISZ		XU Handleless base unit	<b>60 84</b> * Width Height Depth	Z I-I S Z Pull- Inte- Draw- Pull- out 1 rior er 1 out 1
Tall units				
Designation	Figure	Unit definition	Dimension definition	Front / function
C1		HH Tall unit half grid	60 201 * Width Height Depth	I S Z3 Inte- Draw- Pull- rior er 1 outs 3
X1 71.5 XHH 60 201 T1Z2		XHH  Handleless tall unit half grid	<b>60 201</b> * Width Height Depth	Door Pulldistribution** outs 2
C2 78  HR 50 214 BVEHM		HR Tall unit grid	50 214 * Width Height Depth	B VE HM  Dowelled Tiered larder Wooden panel pull-out bottoms with metal strip
X2   XHR   60   214   35   T1V		XHR Handleless tall unit grid	<b>60 214 35</b> Width Height Depth	Door Storage distribution**
C5 84.5 H5 30 201 B B	× 100	H5 Tall unit C5	30 201 * Width Height Depth	B B  Dowelled Broom panel
X5 84.5 XH5 40 214 Z2 AK		XH5 Handleless tall unit X5	40 214 * Width Height Depth	Z2 AK Pull-outs 2 Plastic pull-out

# Our extranet for full digital power



### **⋈** KEY FACT

The Schüller extranet is our service portal for our retail partners. All up-to-date information about orders, delivery times, sales figures and marketing tools can be accessed online any time and anywhere, making your day-to-day work more manageable. The extranet is growing with us and the increasing demands. We are constantly improving the range of functions to help you do your job.



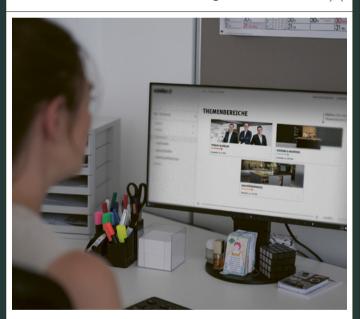
# Training courses

#### Schüller training centre |s|t|c.

Service has always played a very important role here at Schüller and that's why we're constantly devising training courses and adapting them to current requirements. To make the training process easier, we created a digital learning platform: the Schüller training centre |s|t|c, which can be easily accessed via the extranet. Clicking on the |s|t|c. section will take you directly to the learning platform. Access rights depend on the extranet user role assigned. All users can consult course dates and the availability of product or installation courses online. However, they must be booked by a manager.



### Online training



Thanks to the |s|t|c. platform, web-based training – WBT for short – is accessible to all (extranet) users free of charge and around the clock. Here you can learn about new additions to our collection all by yourself and in stages if you wish. This is perfect for beginners or if you want to refresh your knowledge. Live online courses are also provided by our trainers. These are divided into modules so that you can select those that interest you. The advantage here is the direct contact (with our course leaders) and you can ask questions. You are welcome to request tailored online courses for your company. The minimum number of participants is six. We provide all contents and courses in different languages.

### Face-to-face training



The classic face-to-face courses at our showroom in Herrieden have the added advantage of human contact and a tour of the company. There is also the option of attending courses in our equally up-to-date showroom in house-4kitchen in Löhne or our colleagues can simply come to you and give a training course at your company. Our range of training courses aims to provide participants with the information and arguments that they need to ensure success in their daily planning, sales and installation work. The basic training course gives newcomers to the kitchen sector a solid start in the areas of expert planning, consultation and sales. Product courses for more advanced kitchen planners round off their knowledge of our collections. Installation courses provide technical know-how relating to our product ranges and their correct installation. Sales staff and those checking orders are also invited to attend. You are welcome to request tailored product or installation courses in Löhne, Herrieden or at your own company. The minimum number of participants is six. Courses are provided in different languages.



# Sustainability

Our kitchens are carbon neutral and made in Germany – for customers who know what really matters.

# Sustainability in action

### Carbon neutral manufacturer

As an environmentally aware, nature-loving manufacturer, reducing our CO2 emissions is a matter that is very close to our hearts. Thanks to the continual improvement of our carbon footprint, we were certified a "carbon-neutral furniture manufacturer" by the German furniture quality assurance association Deutsche Gütegemeinschaft Möbel e.V. (DGM). The DGM climate pact supports the UN's 1.5 degree objective and is aimed at achieving carbon neutrality among the participating furniture manufacturers. Ongoing, sustainable carbon offsetting enables the basic requirements for company decision-making in the area of energy and emissions management to be met.



### Carbon-neutral products

Not only our company, but also our products have been subjected to close scrutiny in terms of their CO<sub>2</sub> emissions. Here, it was established that the heating materials used had previously absorbed so much CO<sub>2</sub> that there were no emissions through to the point of delivery. For this reason, we can take great pleasure in our "carbon-neutral product" certification.







### 

Economy doesn't work without ecology. The philosophy behind everything we do focuses on nature conservation, on maintaining the ecological balance. As such, we have long used business practices that are consciously kind to the environment. We do all this because actions speak louder than words.



### The cycle of nature

More responsibility for the cycle of nature. In our minds, this involves bringing the whole company in line with requirements as far as nature, design, product and logistics are concerned. Certification of the company according to the PEFC standard is a sign of our commitment to the environment and our careful handling of the essential wood that we use both raw and in composite materials. This enables us to ensure that the wood and wood-based materials used come from forests and controlled sources that are farmed sustainably from an ecological, financial and social point of view.



#### ISO 50001 certified

Energy is a resource for the future. This is why Schüller has committed to energy management according to ISO 50001, which involves improving our energy efficiency. Multiple measures include a heating system fired on scrap wood. So, our investments go far beyond just our products so that we can consolidate our commitment to sustainability and the responsible use of energy. For a better world.



### Scrap wood heating system

"You can't make an omelette without breaking eggs" – or so the saying goes. This is literally the case in our kitchens and figuratively in our kitchen production, where scrap wood is abundant. What could be better than to use this to produce energy rather than waste? The thermally cleaned burning of our scrap wood generates heat for the entire company. Other excess material is recycled to produce chipboard. This is a decision that makes sense both ecologically and financially.



#### Water-based lacquer

Solvent-free and therefore low-polluting lacquer: a great argument in favour of our range of lacquer fronts produced here in the company. Whether applied by hand or using our special facilities, our water-based lacquer always gives us optimum results – from applying the colour to the colour fidelity of all batches. This gives you the guarantee that you are selling a premium product with the added value of a customised finish.



## Clean travel nationwide with over 70 HGVs

From Germany to France, Spain, England, Benelux and beyond... Anyone who, like us, travels several thousand kilometres around Europe has a responsibility. To shoulder this responsibility, for years, Schüller has been investing in a fleet that continues to become ever more environmentally-friendly and fuel-efficient while currently boasting over 70 HGVs. So, for us, the Euro-6 standard is our contribution to cleaner air.



### Owner-managed and home-loving

As a second generation owner-managed company, we personally stand for our values which are courage, trust, responsibility and appreciation. We are constantly investing in our local area and our company in the Franconian town of Herrieden, where we prioritise sustainability for our customers, employees and region. This guarantees success for us and our partners. This is what makes us typically Schüller.

# Sustainable growth

### **⋈** KEY FACT

As a medium-sized company with a long family tradition, Schüller is deeply committed to the municipality of Herrieden. Schüller takes responsibility for the region and its people and has always aspired to work in line with the interests and needs of citizens, the town and the environment. Ecology and economy need each other. The social aspects are also very important to Schüller.



site philosophy



**2,051** workplace status quo



including
114
apprenticeship
positions



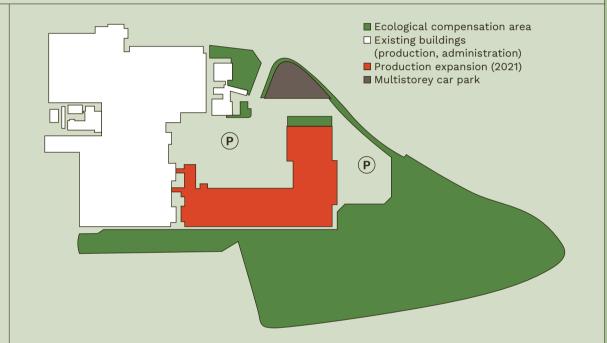
approx. 184,000 m<sup>2</sup> production area



approx. 230,000 m<sup>2</sup> ecological compensation



1,830 spaces in the new multistorey car park





### Schüller strives for sustainability

To remain sustainable in the future, our production and manufacturing facilities are continuously being improved and expanded. This is the only way in which Schüller can fulfil its commitment to being a solid guarantor for the region, its employees, customers and suppliers. A sustainable and tactical growth strategy requires the expansion of the production area. The evolution from a simple production company to a technology company requires expansion in terms of space, and not just due to new workplace requirements. To ensure environmental sustainability, the company premises are surrounded by ecological compensation areas. The creation of new jobs and the long-term guarantee of employment in the region that this entails involves investing in the future and with it long-term economic success and competitiveness.



# Inspiration

Your (and our) passion for kitchens is the key to winning customers over.

# Experience Schüller kitchens



### **⋈** KEY FACT

A Schüller kitchen is best experienced first-hand. This gives a good feel for the room, space distribution, colours and materials. For this reason, we provide show kitchens in several locations: our |s|a|c. in Herrieden, Küchenmeile in Löhne and Eurocucina in Milan. We look forward to seeing you there.



## Küchenmeile

The counterpart of the |s|a|c. in Herrieden is in the town of Löhne in North Rhine-Westphalia. There, Schüller's house4kitchen opens its doors every year on the dates of the Küchenmeile trade fair and offers its visitors the very best from the world of kitchens. Every year, Schüller presents its new range there alongside other exhibitors.



Löhne





## EuroCucina

For many the Milan trade fair is the absolute high point of the year and this is also true for next125. Every two years, the premium brand presents its new products at the fair. Schüller can also be seen there, both as a brand and in its products. This gives visitors a comprehensive picture of the extensive product range of both brands.



Milan







### About

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### Certification

#### Golden M

The "Golden M" quality label is an accolade for tried-and-tested furniture that meets strict criteria in terms of quality, health and safety and conservation. The "Golden M" is awarded by the Deutsche Gütegemeinschaft Möbel e.V. (DGM), which as a RAL quality assurance association performs an important task: guaranteeing the quality of furniture and stepping up consumer protection. To obtain this quality seal, furniture manufacturers must meet very high requirements.

#### **GS** mark

The kitchen furniture range (without electrics, electrical appliances, lighting, fittings and sinks) was tested for mechanical and general safety by TÜV Rheinland LGA Products GmbH. The voluntary GS mark certifies that the above products meet the requirements of the German law on product safety. External quality control on a regular basis ensures that the requirements continue to be met.

### Carbon-neutral company

The basis for a carbon-neutral furniture manufacturer is the company's carbon footprint. To be able to be labelled a carbon-neutral furniture manufacturer, a company must calculate its carbon footprint every year based on three standards. The carbon footprint is composed of direct and indirect greenhouse gas emissions. The calculated carbon footprint is offset by obtaining premium international climate protection certificates such as the Gold Standard, the VCS Standard or the Clean Development Mechanism. As Schüller has offset all CO<sub>2</sub> emissions as set out under the three standards, the company was awarded the top level "carbon-neutral furniture manufacturer".

### Carbon-neutral products

Products are labelled as "carbon neutral" if the emissions (generated) along the value chain to the point of delivery to the customer are fully offset through the carbon storage of the wooden materials used and the climate protection projects supported.

### ISO 9001:2015

The DIN EN ISO 9001:2015 quality management system, which the company has implemented voluntarily, regulates customer orientation and process quality based on defined processes. This starts with product development and is applied to production and assembly through to customer service.

### ISO 50001:2018

Thanks to the energy management system implemented in accordance with DIN EN ISO 50001:2018, the company undertakes to improve its energy efficiency in a structured and systematic way by continually gathering and analysing energy data and taking appropriate measures.

### **Furniture Made in Germany**

The "Made in Germany" label guarantees that the quality-relevant manufacturing processes predominantly take place in Germany. The demanding criteria ensure high quality standards as the design, assembly and quality inspections are carried out entirely in Germany. The requirements were set out by the German Institute for Quality Assurance (RAL) in their quality criteria which are overseen by the German Furniture Quality Assurance Association (DGM).

### **PEFC**

The manufacturer is PEFC certified. PEFC stands for "Programme for the Endorsement of Forest Certification Schemes". The PEFC label is proof that the wood and wood-based materials used come from forests and controlled sources that are farmed sustainably from an ecological, financial and social point of view. The obligation to regularly provide proof of this ensures that the PEFC chain of custody continues to be adhered to.

















