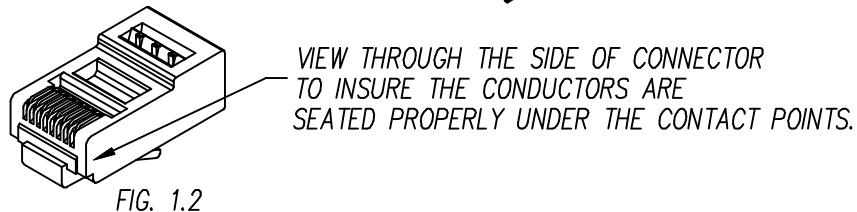
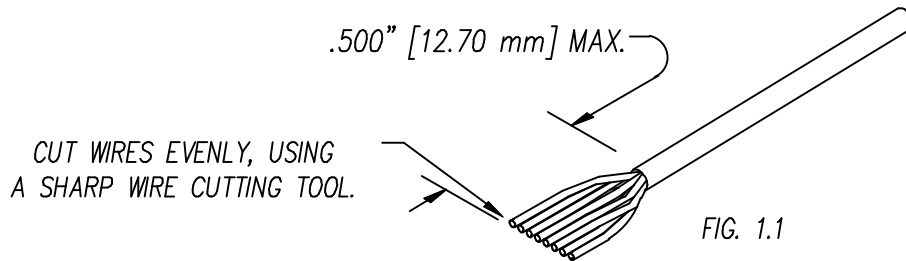


Sentinel Connector Systems, Inc

PART NO. : ENG00008

CATEGORY 5, EIGHT CONDUCTOR WIRING CONFIGURATIONS
FOR USE ON STANDARD MODULAR PLUGS

- 1- CUT ROW OF WIRES WHILE HOLDING IN PROPER WIRING CONFIGURATION (FIG. 1.1) THEN INSERT BOTTOM ROW OF WIRES INTO THE MANAGEMENT CONFIGURATION AT OPEN END OF PLUG (FIG. 1.2)
- 2-PUSH CABLE FIRMLY INTO PLUG USING A SLIGHT TWISTING ACTION MAINTAINING CONFIGURATION OF THE WIRES UNTIL THE CONDUCTORS SEAT FULLY INTO THE PLUG.
- 3-INSPECT THE CONDUCTOR POSITIONING BY VIEWING THEIR POSITION LOOKING FROM THE SIDE OF THE CONNECTOR AND INSURING THE FRONT OF THE CONDUCTORS ARE PAST THE POINTS OF THE CONTACTS DIRECTLY ABOVE THE CONDUCTORS. (FIG.1.2)



- 3- AFTER LOADING THE WIRES (IN PROPER POSITION) INTO THE CONNECTOR, INSERT THE CABLE ASSEMBLY INTO THE PROPER TERMINATING TOOL.
- 4- TERMINATE THE ASSEMBLY AND INSPECT PRODUCT TO INSURE NO DAMAGE HAS OCCURRED.

<u>568-A</u>		<u>568-B</u>	
WHT/GRN	————— 1	POSITION 1	————— WHT/ORG
GREEN	————— 2	POSITION 2	————— ORG
WHT/ORG	————— 3	POSITION 3	————— WHT/GRN
BLUE	————— 4	POSITION 4	————— BLUE
WHT/BLU	————— 5	POSITION 5	————— WHT/BLU
ORANGE	————— 6	POSITION 6	————— GREEN
WHT/BRN	————— 7	POSITION 7	————— WHT/BRN
BROWN	————— 8	POSITION 8	————— BROWN