## KTECH CAP STEAMER

Thank you for your purchase of the one of a kind, KTech Cap Steamer. It is our sincerest hope that you will be satisfied with your purchase and that the steamer will be an asset to your business.

Please read all instructions carefully and thoroughly before usage!!
Use this unit only as described in this instruction manual. Otherwise, it may result in burns.

As a reminder per your confirmation at checkout, the Recipient and all related parties acknowledge and agree that they take all risk and responsibility for the use of the KTech Cap Steamer. KTech Services LLC accepts No responsibility for any possible damage/injuries due to either the steamer or to user error.

Never leave steamer unit unattended while turned on!!

The manufacturer, KTech Services LLC, is not liable in cases where a) the instructions provided are not followed, b) the device is used for unintended applications, or/and c) unqualified repair is attempted on the unit.

## Application/purpose of steamer unit:

The purpose of the KTech Cap Steamer is to steam a finished cap with fused buckram material to soften the material before machine embroidery to help the design run smoother as well as less needle breakage and less product loss.

The KTech Cap Steamer is a box type specialty steamer designed specifically for machine embroidery on finished caps.

**Never** steam a cap for longer than 30 seconds.

The fused buckram stiffness is at 100% before steaming.

After steaming the cap with the KTech Cap Steamer the fused buckram is brought down to a 40-50% less stiffness.

For the sweet spot sewing results, we recommend you sew the cap within 0-15 minutes range. If the cap sits longer than 15-20 minutes after steaming without sewing, we recommend re-steaming the cap for best results.

Be sure to allow caps to dry thoroughly before placing in any type of packaging.

See Welcome video on www.ktechserv.com for more details.

Safety:

The steam produced by this device is very hot. Never put your face over the unit while steaming. Do not put any part of your body, including hands over the unit while steaming. Do not allow the use of the steamer by children. Be sure anyone using this steamer has read the instruction manual and has been properly trained on its correct usage. Be sure to keep steamer unit upright, do not lay it on it's side.

Do not use any liquid other than water in the steamer unit bottle. **Distilled water** is highly recommended to prolong life of unit.

Never allow the steamer unit bottle to run out of water while using.

To protect against electric shock, do not immerse the device, plug or cord in water or other liquids.

Always unplug the unit when done using it. When unplugging the power cord, hold it by the plug; never pull on the cable.

**CAUTION:** This steamer unit has been designed to function on a power supply of 110V only with a 8 amp fuse.

No voltage converters and transformers for 220V to 110V power conversion should be used with this steamer unit.

Routine maintenance: If using the KTech Cap Steamer daily, we recommend cleaning the unit once a month.

See How To video on our website or follow the directions below.

Directions:

- 1) Unplug unit
- 2) Empty Steamer Unit Bottle
- 3) Fill Steamer Unit Bottle halfway with KTech Cap Steamer Cleaner Solution available on our website, or with distilled white vinegar.
- 4) Let Cap Steamer run until Steamer Unit Bottle is almost empty. (Do Not Use Steamer with Caps during this Cleaning)
- 5) Shut off Cap Steamer and empty Steamer Unit Bottle of cleaning solution.
- 6) Refill Steamer Unit Bottle halfway with distilled water.
- 7) Let Cap Steamer run again until Steamer Unit Bottle is almost empty.
- 8) Your KTech Cap Steamer is now ready for use.

## Storage:

Unplug the power cord after use.

Empty the water bottle.

Allow the device to cool completely.

Keep the device in a cool and dry place out of the reach of children.

## **Troubleshooting:**

**Problem** - Device does not produce steam.

**Actions** - Be sure power cord is plugged in to a grounded outlet. Be sure water bottle is full of distilled water. Turn steamer on.

Note: Cosmetic blemishes do not affect the function of the steamer unit.

<u>Visit website for How To Videos as well as testimonials</u>

www.ktechserv.com

For questions

Email - info@ktechservices.net

10/24