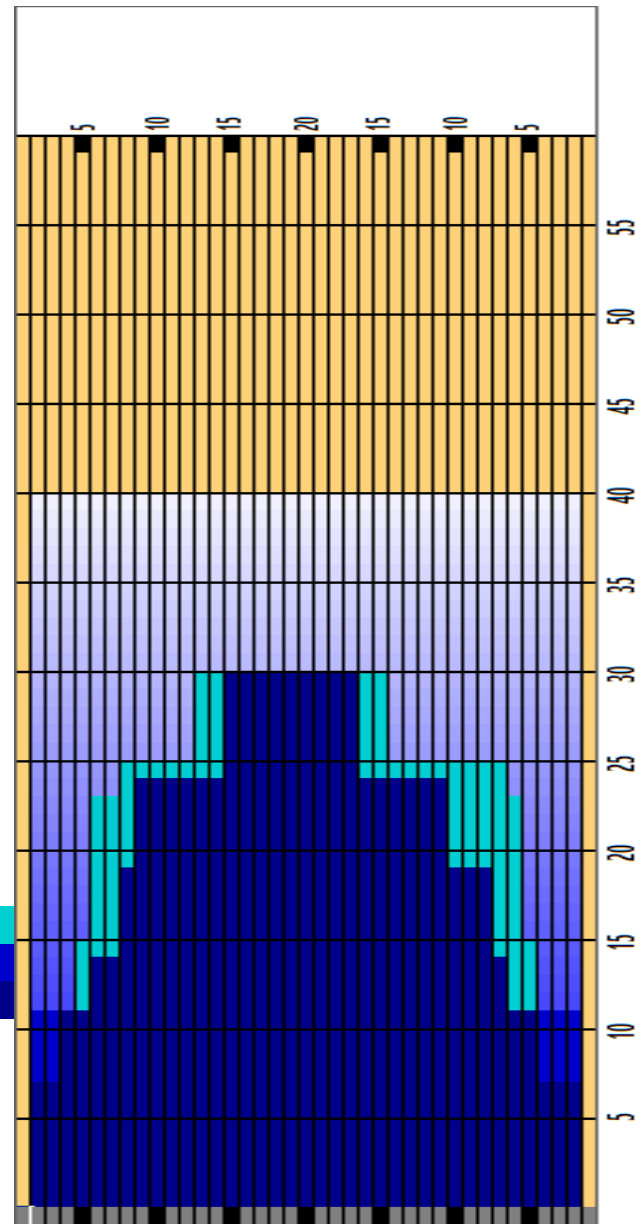


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	18 mL	Reverse Oil Total	7 mL	Volume Oil Total	25 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	7400
2	4L	5R	2	14	3	A	64	7.9	11.8	3.9	2560
3	5L	5R	2	14	3	A	62	11.8	15.7	3.9	2480
4	6L	6R	3	18	3	A	87	15.7	23.3	7.6	3480
5	8L	7R	1	18	3	A	26	23.3	25.8	2.5	1040
6	13L	15R	2	18	3	A	26	25.8	30.9	5.1	1040
7	2L	2R	0	22	3	A	0	30.9	40.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	15L	17R	2	22	3	B	18	30.0	23.8	-6.2	720
3	9L	11R	2	18	3	B	42	23.8	18.7	-5.1	1680
4	8L	8R	2	18	3	B	50	18.7	13.6	-5.1	2000
5	6L	7R	1	18	3	B	28	13.6	11.1	-2.5	1120
6	2L	2R	1	18	3	B	37	11.1	8.6	-2.5	1480
7	2L	2R	0	14	3	B	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.21	1.24	1.04	1.12	1.29	2.3

