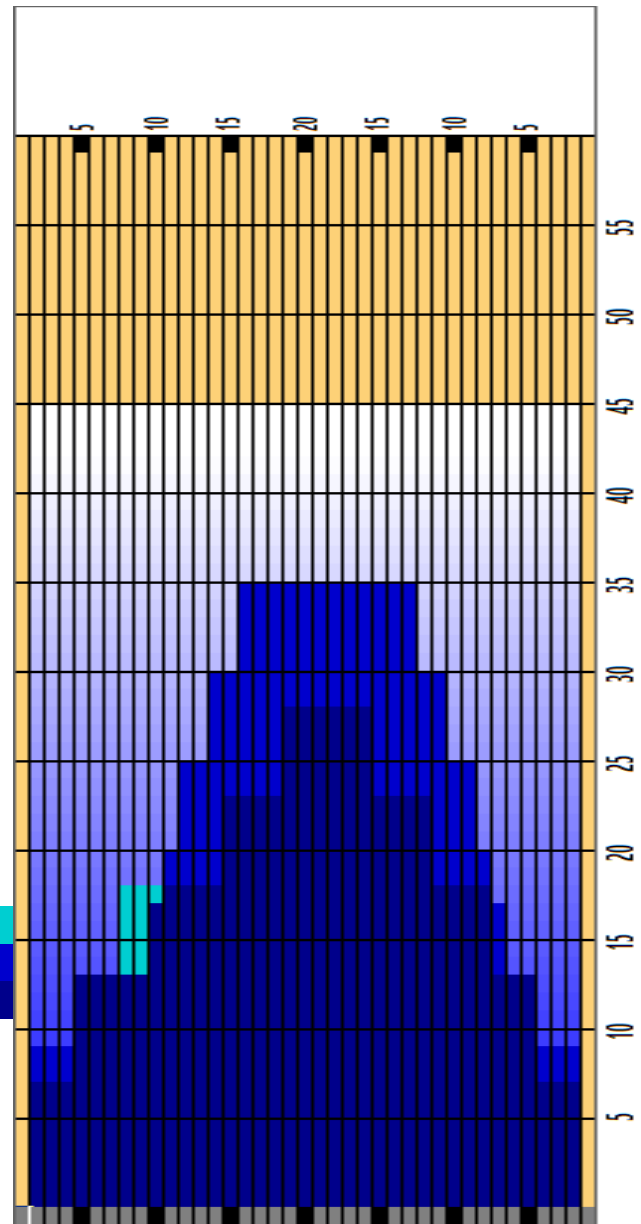


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	15.165 mL	Reverse Oil Total	11.925 mL	Volume Oil Total	27.09 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	8325
2	5L	5R	2	18	3	A	62	7.9	13.0	5.1	2790
3	8L	8R	2	18	3	A	50	13.0	18.1	5.1	2250
4	15L	12R	2	18	3	A	28	18.1	23.2	5.1	1260
5	19L	16R	2	18	3	A	12	23.2	28.3	5.1	540
6	2L	2R	0	18	3	A	0	28.3	45.0	16.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	35.0	-10.0	0
2	16L	13R	2	18	3	B	24	35.0	29.9	-5.1	1080
3	14L	11R	2	18	3	B	32	29.9	24.8	-5.1	1440
4	12L	9R	2	18	3	B	40	24.8	19.7	-5.1	1800
5	11L	8R	1	18	3	B	22	19.7	17.2	-2.5	990
6	10L	7R	2	14	3	B	48	17.2	13.3	-3.9	2160
7	5L	5R	2	14	3	B	62	13.3	9.4	-3.9	2790
8	2L	2R	1	14	3	B	37	9.4	7.5	-1.9	1665
9	2L	2R	0	14	3	B	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.93	1.76	1.19	1.03	1.38	2.8

