



## RFS 300x370 ENC HORIZONTAL AUTO BAND SAW MACHINE

\*Photo may feature machine with optional accessories

#### **CUTTING CAPACITY**

	0°
Ø	300 mm
	280 mm
	280 x 370 mm

#### TECHNICAL SPECIFICATIONS

*Main Motor* : 2, 2kW

Gearbox : Bevel Helical PKD 1390 High Efficiency

*Hydraulic Motor* : 0,37kW

**Hydraulic Tank Capacity** : 8 Liters

**Coolant Motor** : 0,12kW

Coolant Tank Capacity : 25 liters

**Conveyor Motor** : 0,12kW

**Blade Speed** : 25-90 m/min

**Blade Dimensions** :  $3.850 \times 27 \times 0.9 \text{ mm}$ 

Machine Weight : 900kg

Machine Dimensions : 1.200 x 1.950 x 1.300 mm

Table Height : 740 mm

#### STANDARD ACCESSORIES

#### Digital Control Panel

Only control panel without buttons

Error page

Alarm list

Easy language selection

Easy denomination selection



#### Inverter

Provides to adjust blade speed up to workpiece diameter, thickness and hardness.

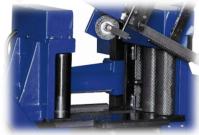


#### Moveable Control Panel

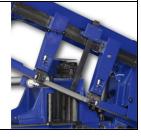


#### Hydraulic Vise

Pressure, clamping period and clamping time can be adjusted.



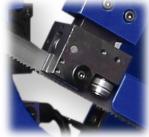
#### Fast Down Speed Approach



### Hydromechanical Blade Tensioning and Manometer Blade does not relax and curve cutting gets prevented.

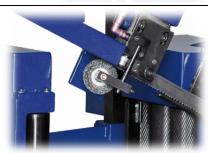


#### Bedding with 2 Bearings and Carbide Plate



#### Swarf Brush

Removes swarfs to keep clean the wheels and blade.



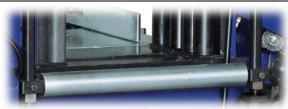
#### 1,4 m Roller Table



#### Helical Channeled Feeder Roller

**Material Move Support Roller** 





#### Adjustable Bow Down Speed



#### Adjustable Vise Pressure and Manometer



Transport Hooks



#### Levelling Foot Leg



Bow Switch



Tension Switch

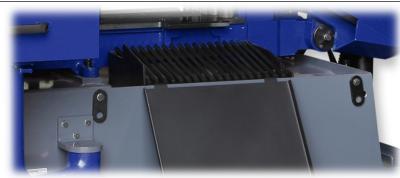


# Electric Cabinet Switch Bearing Bedding at Wheels Moveable Guide Arms **Bevel Helical Gearbox** Mechanical Top Clamps

#### **Helical Channeled Feeder Bars**



Rope Holes for Moving Machine



#### Height Adjustment Switch



#### S.A.P (Itally) Brand Coolant Pump



#### Automatic Stop When;

- > The covers are open
- ➤ Blade is broken
- ➤ Blade tension is low

#### **OPTIONAL ACCESSORIES**

#### Laser Line Indicator



#### Micro Molecular Coolant System

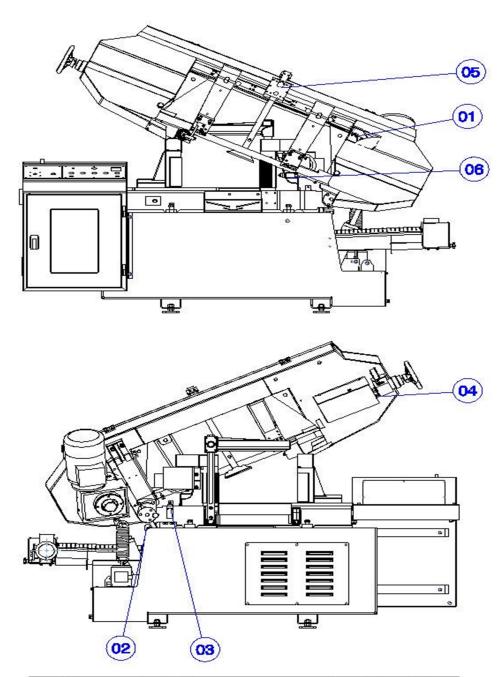


#### Swarf Conveyor

Remove swarfs from machine by Motor driven conveyor.



#### **SAFETY EQUIPMENT**



01	Cover Switch	150 01 020
02	<b>Bottom Limit Switch</b>	150 01 254
03	Upper Limit Switch	150 01 022
04	Hydraulic Band Tension Sw.	150 01 050
05	Height Adjustment Switch	150 01 020
06	Vise Switch	150 01 020

#### **TERMS**

Delivery (After Receipt of written PO):

Type of Delivery :Exwork

#### **WARRANTY CONDITIONS**

The machine is under the warranty of SAPHIR For a period of 2 years for mechanical parts, 1 year for electric and electronic parts from the date of purchase. This warranty is subject to all of the terms and conditions listed below:

- 1. This warranty is valid only if the **Warranty Registration Form** is filled in and returned to the manufacturer or its authorized dealer within two months after the date of purchase.
- 2. The obligation of the manufacturer under this warranty shall be limited to repairing or replacing components which proves defective and which our examination shall disclose to our satisfaction to be defective.
- 3. Defects due to improper operation, misuse, neglect, alteration, irregular voltage conditions, inadequate wiring, improper installation (all electrical and electronic components, all electrical motors etc.) and due to accidents or any damage caused by transportation, flood, fire, natural disasters, theft are not included in this warranty and are strictly the responsibility of the purchaser.
- 4. Any part returned to SAPHIR or its authorized dealer under the terms of this warranty shall be on the basis of transportation charges prepaid by the customer and must be accompanied by a record of the machine model code and serial number.
- 5. This warranty does not apply to the following components; band saw blade, blade pressure pads or brackets and blade guide bearings because of being consumables.
- 6. Manufacturer and authorized dealer cannot be blamed within maximum repair period for the material or moral damage. Apart from that act the period as Warranty Conditions and there will not be done any retroactive requirement



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