



# RFS 300x370 HORIZONTAL AUTO BAND SAW MACHINE

\*Photo may feature machine with optional accessories

RFS 300x370 HORIZONTAL AUTO BAND SAW MACHINE

# **CUTTING CAPACITY**

	<b>0</b> °
Ø	300 mm
	280 mm
	280 x 370 mm

# **TECHNICAL SPECIFICATIONS**

Main Motor	: 2, 2kW
Gearbox	: Bevel Helical PKD 1390 High Efficiency
Hydraulic Motor	: 0, 37kW
Hydraulic Tank Capacity	: 8 Liters
Coolant Motor	: 0,12kW
<b>Coolant Tank Capacity</b>	: 25 liters
Blade Speed	: 25-90 m/min
Blade Dimensions	: 3.850 x 27 x 0,9 mm
Machine Weight	: 850kg
Machine Dimensions	: 1.200x 1.950 x 1.300 mm
Table Height	: 740 mm

# **STANDARD ACCESSORIES**

### **Digital Control Panel**

Only control panel without buttons Error page Alarm list Easy language selection

### Inverter

Provides to adjust blade speed up to workpiece diameter, thickness and hardness.

Hydraulic Vise Pressure, clamping period and clamping time can be adjusted.

Hydromechanical Blade Tensioning Blade does not relax and curve cutting gets prevented.

Swarf Brush Removes swarfs to keep clean the wheels and blade.

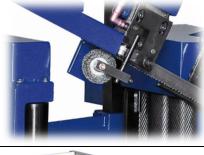
1,4 m Roller Table





















Tension Switch	
Electric Cabinet Switch	
Manometer	
S.A.P (Italy) Brand Coolant Pump	
Bearing Bedding at Wheels	

**OPTIONAL ACCESSORIES** 

Laser Line Indicator

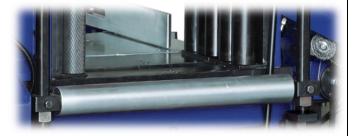
Micro Molecular Coolant System



Helical Channeled Feeder Bars

Material Move Support Roller

Fast Down Speed Approach









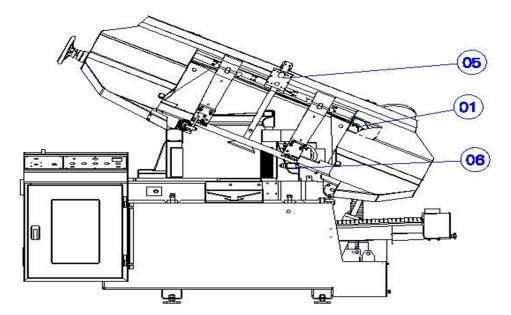


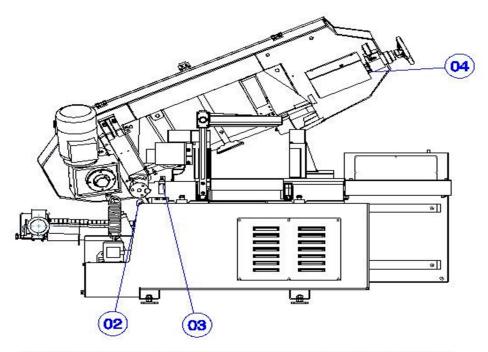
- $\succ$  The covers are open
- ➢ Blade is broken
- $\succ$  Blade tension is low





# SAFETY EQUIPMENT





01	Cover Switch	150 01 020
02	Bottom Limit Switch	150 01 254
03	Upper Limit Switch	150 01 022
04	Hydraulic Band Tension Sw.	150 01 050
05	Height Adjustment Switch	150 01 020
06	Vise Switch	150 01 020

### **TERMS**

**Delivery** (After Receipt of written PO) :

Type of Delivery

### Exwork

## WARRANTY CONDITIONS

The machine is under the warranty of SAPHIR For a period of 2 years for mechanical parts, 1 year for electric and electronic parts from the date of purchase. This warranty is subject to all of the terms and conditions listed below:

- 1. This warranty is valid only if the **Warranty Registration Form** is filled in and returned to the manufacturer or its authorized dealer within two months after the date of purchase.
- 2. The obligation of the manufacturer under this warranty shall be limited to repairing or replacing components which proves defective and which our examination shall disclose to our satisfaction to be defective.
- 3. Defects due to improper operation, misuse, neglect, alteration, irregular voltage conditions, inadequate wiring, improper installation (all electrical and electronic components, all electrical motors etc.) and due to accidents or any damage caused by transportation, flood, fire, natural disasters, theft are not included in this warranty and are strictly the responsibility of the purchaser.
- 4. Any part returned to SAPHIR or its authorized dealer under the terms of this warranty shall be on the basis of transportation charges prepaid by the customer and must be accompanied by a record of the machine model code and serial number.
- 5. This warranty does not apply to the following components; band saw blade, blade pressure pads or brackets and blade guide bearings <u>because of being consumables</u>.
- 6. Manufacturer and authorized dealer cannot be blamed within maximum repair period for the material or moral damage. Apart from that act the period as Warranty Conditions and there will not be done any retroactive requirement.



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