

PRODUCT TECHNICAL DATA



DESCRIPTION

BIOFLEX NATURA is a two-part roof coating that is made of natural, renewable materials. It is sustainable, primer-less, VOC-free, BPA-free, odourless, self-levelling, super-adhesive, waterproof, and fast-curing.

INTENDED USAGE

Use as a complete waterproofing roof membrane solution or to restore existing roof membranes, including: acrylic (& cementitious), metal, mineral cap, BUR, asphalt, concrete, single ply (TPO, PVC, CSPE, EPDM) and more. Certified for use in potable water situations.

PROPERTIES

DURABILITY - ASTM C627: 16,000 passes - no de-bonding or deterioration

ESTIMATED TENSILE STRENGTH - ASTM D412 900 PSI (6MPa)

PULL-OFF STRENGTH FROM STEEL - ASTM D4541 1000 PSI with 95-100% cohesive

ESTIMATED ELONGATION - ASTM D412 50-100%

HEAT RESISTANCE - CONTINUOUS 212F / 100C

MINIMUM SERVICE TEMPERATURE 20 to - 40 F / - 30 to - 40 C

WATER ABSORPTION - ASTM D570 0.3% - 30 g/m2 @ 185F / 85C for 30 days.

PERM RATING - ASTM D1653 USA 5 PERMS for 0.030 to 0.050 inches thickness

SOLIDS 100% solids, solvent free, VOC free

FIRE CHARACTERISTICS - CNA/ULC \$102-M88 CLASS "1" OR "A"

UV RESISTANCE 1500 Hours, no degradation

SOLVENT RESISTANCE High resistance to most petrochemical solvents with few

exceptions.

HANDLING

MIX RATIO - 4.25 : 1

CURE TIME - 12 hrs. / Top Coat, 24-36 hrs. / Full Cure **COVERAGE RATES** - Variable based on substrate. **STORAGE** - Do not allow unused product to freeze

CONTAINERS - One package includes: Part 1 / 3.47 US gal. (13.14 L) pail & Part 2 / 0.83 US gal. (3.14 L) jug.

SHIPPING - 36 packages to a skid.

833.425.2441

TECHSUPPORT@BIOFLEXROOFS.COM



LIMITED WARRANTY

BIOFLEX ROOF PRODUCTS warrants this product to be free of defects according to our published literature at time and place of shipment.

DISCLAIMER

The information herein contained is, to the best of our knowledge, accurate and reliable. **BIOFLEX ROOF PRODUCTS** cannot, however, guarantee results in connection with the use of this information.

Specifier and User shall be responsible for determining the suitability of the products for specific applications.

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