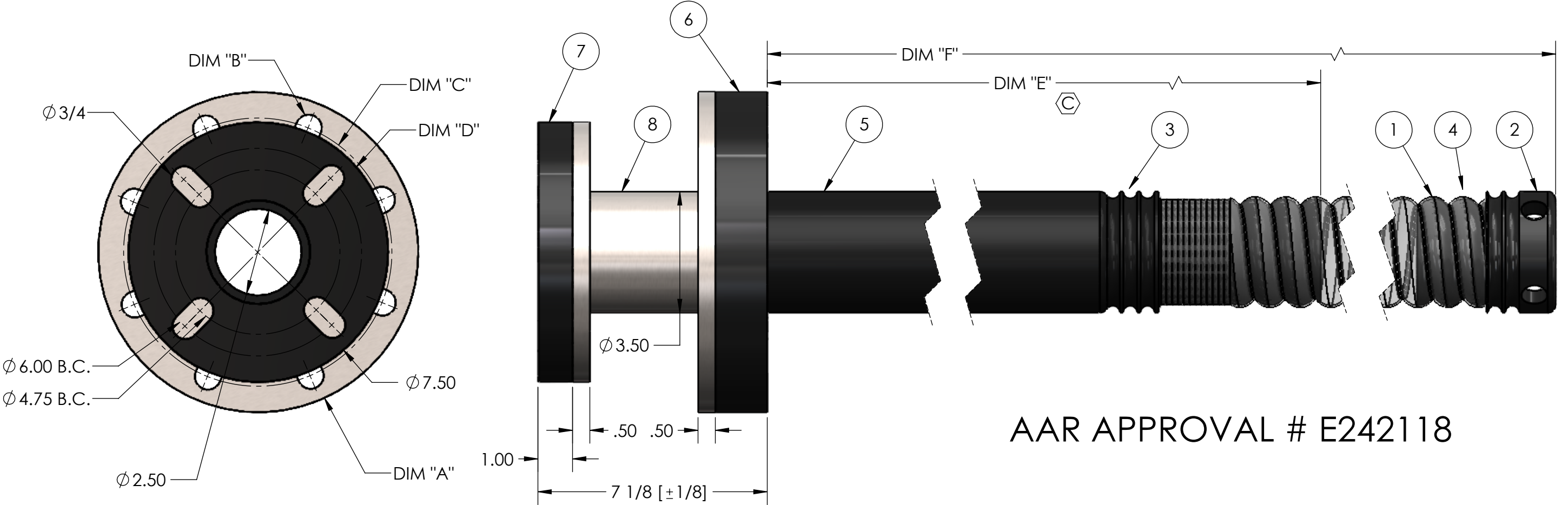


"BLACK SPOOL FLEX PIPE"

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
1	PPC2-4FLX	3 1/2" FLEX 20" LONG	1	PTFE
2	PPC2-4SE	3 1/2" STRAINER END	1	BLACK UHMW PE
3	PPC3-4HS4	3 1/2" HEAT SHRINK	1	FEP
4	PPC3-4HS4	3 1/2" HEAT SHRINK	1	FEP
5	PPC3RSEP	3" REDUCING SPOOL EDUCTION PIPE	1	BLACK UHMW PE
6	SEE CHART	4", 5" OR 6" RAIL FLANGE	1	BLACK UHMW PE
7	PPC32RSF	3-2" MULTIFLANGE	1	BLACK UHMW PE
8	SEE CHART	4", 5" OR 6" X 3-2" REDUCING SPOOL	1	316 STAINLESS



AAR APPROVAL # E242118

	PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"	ITEM 6	ITEM 8	DESCRIPTION
⌘	PPC432RSREP103	Ø 9.25"	Ø 3/4"	Ø 7.75" B.C.	Ø 7.50" B.C.	103"±1/2"	113"-121"	PPC4RLF	PPC4X32RS	3-2 MULTIFLANGE X 4 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC432RSREP110	Ø 9.25"	Ø 3/4"	Ø 7.75" B.C.	Ø 7.50" B.C.	111"±1/2"	121"-129"	PPC4RLF	PPC4X32RS	3-2 MULTIFLANGE X 4 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC432RSREPL	Ø 9.25"	Ø 3/4"	Ø 7.75" B.C.	Ø 7.50" B.C.	116"±1/2"	126"-134"	PPC4RLF	PPC4X32RS	3-2 MULTIFLANGE X 4 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC532RSREP103	Ø 10.75"	Ø 7/8"	Ø 8.50" B.C.	N/A	103"±1/2"	113"-121"	PPC5RLF	PPC5X32RS	3-2 MULTIFLANGE X 5 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC532RSREP110	Ø 10.75"	Ø 7/8"	Ø 8.50" B.C.	N/A	111"±1/2"	121"-129"	PPC5RLF	PPC5X32RS	3-2 MULTIFLANGE X 5 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC532RSREPL	Ø 10.75"	Ø 7/8"	Ø 9.50" B.C.	N/A	116"±1/2"	126"-134"	PPC5RLF	PPC5X32RS	3-2 MULTIFLANGE X 5 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC632RSREP103	Ø 11.25"	Ø 7/8"	Ø 9.50" B.C.	N/A	103"±1/2"	113"-121"	PPC6RLF	PPC6X32RS	3-2 MULTIFLANGE X 6 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC632RSREP110	Ø 11.25"	Ø 7/8"	Ø 9.50" B.C.	N/A	111"±1/2"	121"-129"	PPC6RLF	PPC6X32RS	3-2 MULTIFLANGE X 6 REDUCING SPOOL RAIL EDUCTION PIPE
⌘	PPC632RSREPL	Ø 11.25"	Ø 7/8"	Ø 9.50" B.C.	N/A	116"±1/2"	126"-134"	PPC6RLF	PPC6X32RS	3-2 MULTIFLANGE X 6 REDUCING SPOOL RAIL EDUCTION PIPE

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	
	A	INITIAL RELEASE.	5/26/2021	JCB	
A4	B	ADDED LINE PPC532RSREP110 TO CHART.	8/1/2022	JCB	
A4, B2	C	ADDED DIM "E" & "F" TO CHART; ADDED 103 & 116 LENGTHS.	12/13/2022	DLB	
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	POLYPETROCHEM TITLE: 3-2 MULTIFLANGE X _ REDUCING SPOOL RAIL EDUCTION PIPE	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm \frac{1}{16}$ ANGULAR: MACH $\pm 1^{\circ}$ TWO PLACE DECIMAL $\pm .60$ THREE PLACE DECIMAL $\pm .30$		DRAWN	JLP		5/26/2021
		CHECKED	JB		5/26/2021
		ENG APPR.	JB		5/26/2021
		MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
MATERIAL		PROPRIETARY INFORMATION:		SIZE B	
FINISH		THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM POLYPETROCHEM LLC.			
DO NOT SCALE DRAWING				DWG. NO. PPC_32RSREP110	REV C
SCALE: 1:50			WEIGHT:		SHEET 1 OF 1