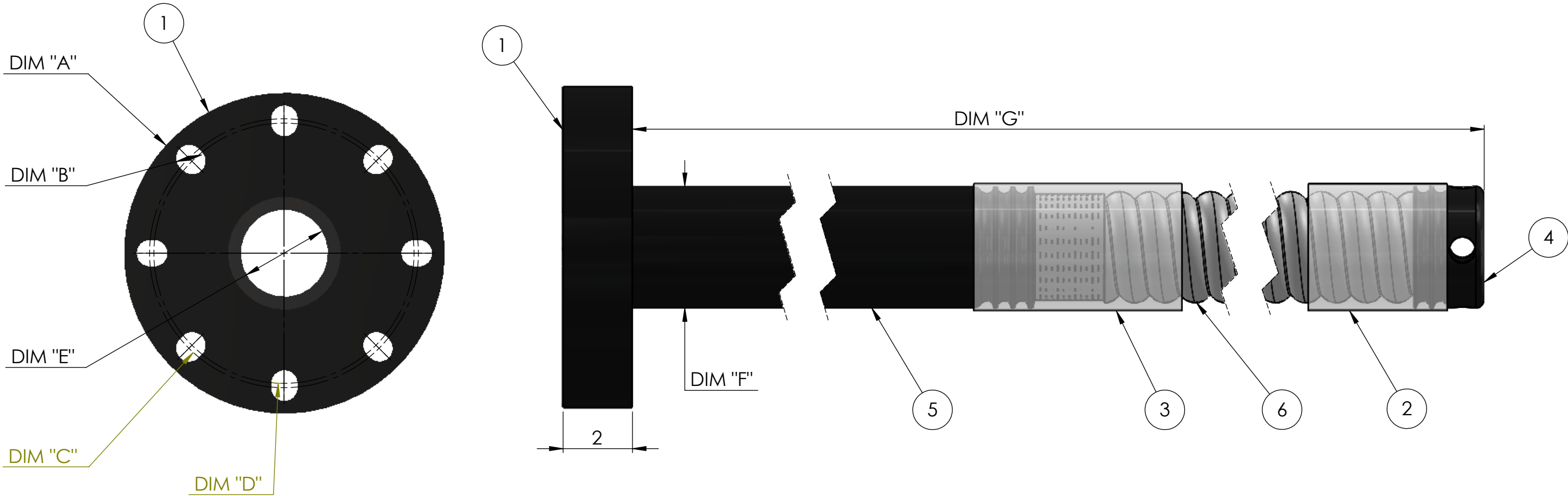


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
1	SEE CHART	6", 4" OR 3" FLANGE	1	UHMW PE
2	PPC3-4HS6	HEAT SHRINK	1	FEP
3	PPC3-4HS4	HEAT SHRINK	1	FEP
4	PPC2-4SE	STRAINER END	1	UHMW PE
5	SEE CHART	EDUCION PIPE	1	UHMW PE
6	PPC2-4FLX	FLEX END	1	PTFE

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	12/10/2021	RPB 12/10/2021

AAR APPROVAL #E242118

"BASIC BLACK FLEX PIPE"



PART NUMBER = PART#A | PART#B (EXAMPLE: PPC4REP111)

PART #A	ITEM 1	DIM"A"	DIM"B"	DIM"C"	DIM"D"
PPC3REP	PPC3RLF	Ø 7.75	Ø .75	Ø 6.00	N/A
PPC4REP	PPC4RLF	Ø 9.25	Ø .75	Ø 7.75	Ø 7.50
PPC6REP	PPC6RLF	Ø 11.25	Ø .87	Ø 9.50	N/A

PART #B	ITEM 5	DIM"E"	DIM"F"	DIM "G"
103	PPC2-4REP103	Ø 2-1/2	Ø 3-1/2	113 - 121
111	PPC2-4REP111	Ø 2-1/2	Ø 3-1/2	121 - 129
XL	PPC2-4REP116	Ø 2-1/2	Ø 3-1/2	126 - 134
103SM	PPC2REP103	Ø 2	Ø 3	113 - 121
111SM	PPC2REP111	Ø 2	Ø 3	121 - 129
XLSM	PPC2REP116	Ø 2	Ø 3	126 - 134

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APPROVAL		DESC: SINGLE FLANGED RAIL EDUCION PIPE		
PREPARED BY: DWB	12/09/2021	EST WEIGHT 18 - 26 LBS	DRAWING # PPC_REP__	
CHECKED BY: RPB	DATE: 12/10/2021	SHEET SIZE B	SHEET 1 OF 1	REVISION A
APPROVED BY: RPB	DATE: 12/10/2021	DO NOT SCALE DOCUMENT		
PROPRIETARY INFORMATION:		UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16" DECIMAL: ±.03" ANGULAR: ±1° DEBURR ALL SHARP EDGES ALL MACHINED SURFACES TO HAVE 125 RMS SURFACE FINISH UNLESS NOTED OTHERWISE		
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM POLYPETROCHEM, LLC.				