

Canning Machine Service Program

At Tap Hopper, LLC, and Twin Monkey Beverage Systems, Inc., we know how big of a deal it is for your company to make the investment in a canning line. Besides operating your machinery responsibly and accurately, it is crucial to stay up to date with scheduled maintenance on your Twin Monkeys canning line to ensure continuous satisfactory performance, productivity, and safety for years of seams to come.

Seamer Overhaul & Alignment

(Recommended every 500,000 seam cycles)

- Inspect, Clean & Lubricate seamer rails
- Replace 1st and 2nd OP Seamer pistons
- Replace can lift piston
- Clean can lift plate
- Overhaul system inspection
- Roller Adjustment
- X-Ray Analysis performed on seam at Tap Hopper facilities**

Price Option A:

SMC Piston (Newest Generation)

Price Option B: \$800 Bimba 4-Post (Previous Generation/New)

> Price Option C: \$400 Bimba 4-Post (Rebuilt)

Fill Head Inspection & Overhaul

(Recommended every 100,000 seam cycles)

- Includes disassembling and cleaning fill heads (\$200/piston)
- Replacing all 4 Gaskets per fill head
- Inspecting and replacing Fill Head tubes as needed (\$60/tube)

3 Head Parts + Service: Gaskets: \$240

<u>5 Head Parts + Service:</u> Gaskets: \$260

Beer Line & Manifold Inspection

(Recommended every 50,000 seam cycles)

- Change out fill lines accordingly (Kuritec brand)
- Inspect and clean manifolds accordingly

<u>3 Head Parts + Service:</u> Tubing: \$140

<u>5 Head Parts + Service:</u> Tubing: \$155

General service and training rates outside of these packages \$75/hr plus mileage.