## C.H.I. | WIND LOAD RESIDENTIAL PRODUCT GUIDE





## PICK YOUR GARAGE DOOR STYLE

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# CHOOSE YOUR WIND LOAD GARAGE DOOR

Wind Loaded garage doors are specified for regions that are at risk for storms with high winds such as hurricanes.

Utilizing independent testing labs, our wind rated garage doors are built to meet the wind speed and pressure requirements for Wind Load Zones, including Florida. With the addition of impact rated windows, you won't have to sacrifice your home's style for safety.

Wind Load products are tested to ASTM E330 and ANSI\DASMA 108.

Impact doors and windows are additionally tested to ANSI\DASMA 115.

Check out our General Wind Speed map on pages 4-5 to find your zone requirements to apply to our Product Window Guide Charts.

The local code authority ultimately determines the rating requirements for your garage door. However, there are general guidelines that you can use to determine which C.H.I. products are available for you.

#### Built to Meet Pressure Requirements

Garage doors are often the largest opening in the wall of a structure. If that door fails during a storm, significant wind could potentially collapse the entire building. Because of these dangers, wind codes pay particular attention to garage doors.

C.H.I. doors are built, tested, and approved to meet pressure requirements for their respective wind load zones. Approved Wind Load garage doors are available in a variety of styles and construction types to ensure your door matches your home's style and meets performance requirements.



Smaller doors will often meet lower pressure requirements without additional reinforcement.



As doors get larger and/or pressure requirements grow, additional reinforcement may be required.



## FIND YOUR C.H.I. WIND LOAD ZONE

While wind speeds give initial information, pressures provide actual scientific data on your local requirements. Our General Wind Speed map allows you to pinpoint your specific zone or refer to the Minimum Pressure Requirements map for more detailed information.

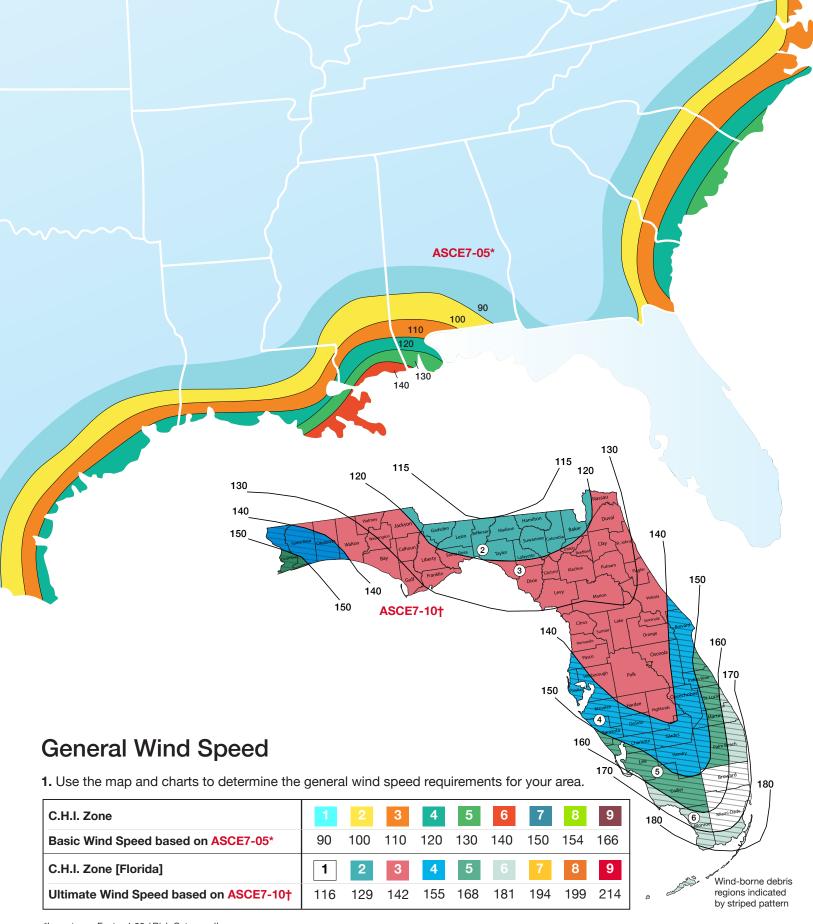
### **Minimum Pressure Requirements**

- 1. Determine Exposure Category.
- Exposure B: Urban and suburban areas, wooded areas, or other terrain with numerous closely spaced obstructions having the same size of single family dwellings or larger.
- Exposure C: Open terrain with scattered obstructions having heights generally less than 30'.
- 2. Identify Building Type.
- Single Story: Buildings with mean roof height up to 15'
- Two Story: Buildings with mean roof height up to 30'

PSF* for Expo	sure B									
Mean Roof Height	Door Size									
	Single Car	12.8	15.8	19.1	22.8	26.7	31.0	35.6	38.3	43.6
Less than 30'	9'x7'	-14.5	-17.9	-21.6	-25.8	-30.2	-35.1	-40.2	-43.3	-49.3
Less than 50	Double Car	12.3	15.2	18.3	21.8	25.6	29.7	34.1	38.8	41.8
	16'x7'	-13.7	-16.9	-20.4	-24.3	-28.5	-33.1	-38	-43.3	-46.6
PSF* for Expo	sure C									
	Single Car	15.5	19.2	23.2	27.7	32.5	37.7	43.2	46.6	52.8
	9'x7'	-17.5	-21.7	-26.3	-31.3	-36.7	-42.6	-48.9	-52.6	-59.7
15' Single Story	Double Car	14.9	18.4	22.3	26.5	31.1	36.1	41.4	46.8	50.6
15' Single Story	16'x7'	-16.6	-20.5	-24.8	-29.5	-34.7	-40.2	-46.2	-52.2	-56.4
	Single Car	17.2	21.2	25.7	30.6	35.9	41.6	47.8	51.5	58.4
	9'x7'	-19.4	-24.0	-29.1	-34.6	-40.6	-47.1	-54.0	-58.2	-66.0
25' Double Story	Double Car	16.4	20.3	24.6	29.3	34.4	39.9	45.8	51.8	55.9
20 Double City	16'x7'	-18.3	-22.7	-27.4	-32.7	-38.3	-44.5	-51.0	-57.8	-62.3
	C.H.I. Zone	1	2	3	4	5	6	7	8	9

\*pounds per square foot

Determine your exact pressure requirement at chiohd.com/feel-the-pressure



<sup>\*</sup>Importance Factor 1.00 †Risk Category II

Exposure B Wind speed calculated using fully enclosed 60' x 40' building size with 2' edge distance of door to corner of building

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#### RAISE THE STANDARD

## **RAISED PANEL**

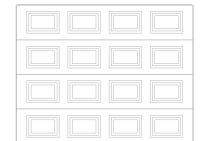
Add depth to your garage door with C.H.I.'s raised panel design, available in both short and long panel options.

The raised panels start with a recessed edge, but the interior surface of each panel is brought slightly forward, adding just a hint of definition to a classic garage door design.

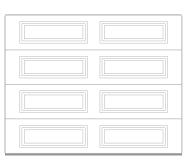


Short Raised Panel, Model 2241 shown in white.

#### **GARAGE DOOR STYLES**

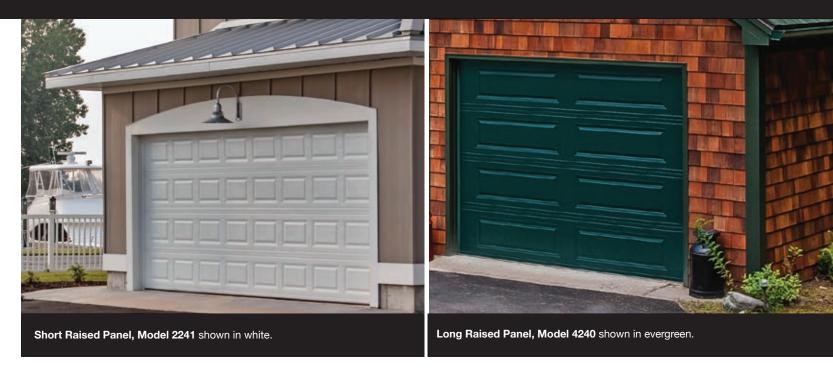


Short Raised Panel



Long Raised Panel





#### RAISED PANEL PERSONALIZING OPTIONS

#### COLORS1 White Sandstone Desert Tan Black PAINTED WOODTONES<sup>1</sup> **ACCENTS WOODTONES**<sup>1</sup> Mahogany Dark Oak Woodgrain

#### WINDOWS

Windows for Raised Panel doors are available in two sizes: Long and Short. Short windows are available as certified impact windows to meet zone requirements.



#### GLASS



Plain polycarbonate available for impact rated windows.

#### WINDOW INSERTS

A variety of inserts are available for both short and long windows. Inserts can be added to any of the glass options to add style to your garage door facade. Refer to the chart on page 38 for design availability in long and short windows.











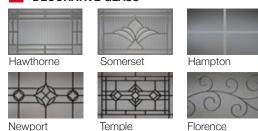






Limited Lifetime

#### DECORATIVE GLASS

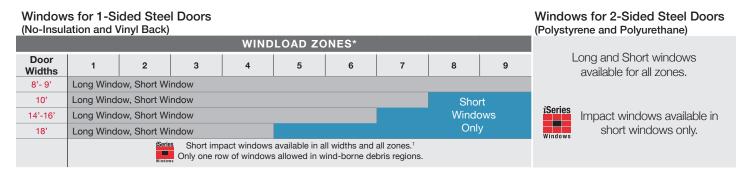


Decorative Glass is available in long and short windows. Not available impact rated.

#### RAISED PANEL MODEL SELECTION CHART

	GC	OOD		BETTE	R	BEST
Section Construction	1-Sided Ste	eel - 2" Thick		Steel with k - 2" Thick	2-Sided Steel Sandwich - 2" Thick	2-Sided Steel Sandwich - 2" Thic
Materials	Standard/ 25 <sup>2</sup> Ga. Steel	Heavy Duty/ 24 <sup>2</sup> Ga. Steel	Standard/ 25 <sup>2</sup> Ga. Steel	Heavy Duty/ 24 <sup>2</sup> Ga. Steel	Medium Duty/ 27 <sup>2</sup> Ga. Steel	Heavy Duty/ 27 <sup>2</sup> Ga. Steel
Insulation Type	No Ins	sulation	1-3/8" F	Polystyrene	1-13/16" Polystyrene	1-7/8" Polyurethane
R-value / Thermal Performance	N	//A	R-	7.94	R-9.65	R-17.19
Panel Style / Model Number <sup>3</sup>					I	I
Short Raised Panel	2250	2240	2251	2241	2283	2216
Long Raised Panel	4250	4240	4251	4241	4283	4216
Personalize Your Gara	ge Door					
Colors <sup>1</sup> All Models are available in:	: White Almon	d Sandstone Bro	wn			
Bronze	•		•		•	•
Gray	•		•		•	•
Evergreen  Desert Tan	•	•	•	•	•	•
Black	•		•		•	-
Painted Woodtones <sup>1</sup>	•		•			
Accents Woodtones <sup>1</sup>					•	•
Designer Glass					•	•

<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Model number indicates window styles.



\*Refer to pages 4-5 to determine the wind load zone for your door.

<sup>1</sup>Only short impact rated windows are available for Impact zones



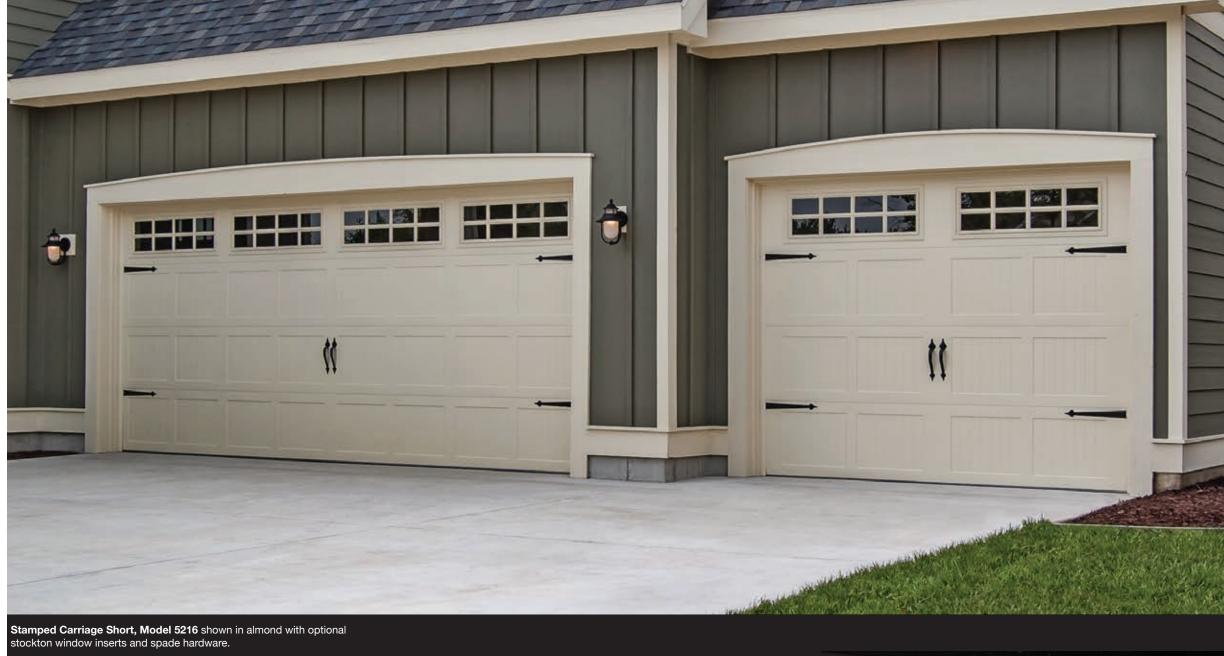
C.H.I. Raised Panel door models available for all zones. Refer to chart above for window options.



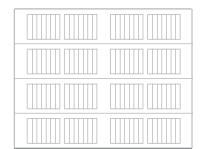
#### REKINDLE THE PAST

## STAMPED CARRIAGE HOUSE

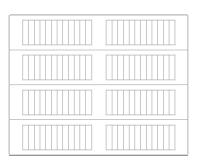
Rustic craftsmanship brings unparalleled warmth and individuality to our line of carriage house style garage doors. Built with handcrafted details and a deeply embossed wood grain finish, this series perfectly captures the appeal of traditional carriage house doors.



#### **GARAGE DOOR STYLES**



Stamped Carriage Short



Stamped Carriage Long







**Stamped Carriage Long, Model 5983** shown in cedar with optional impact rated short windows, plain glass.

#### STAMPED CARRIAGE HOUSE PERSONALIZING OPTIONS

#### COLORS1



#### PAINTED WOODTONES<sup>1</sup>



#### ACCENTS WOODTONES





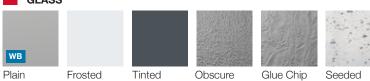


#### WINDOWS

Windows for Stamped Carriage House doors are available in three sizes: Oversized, Long, and Short. Short windows are available as certified impact windows to meet zone requirements.



#### GLASS



Plain polycarbonate available for impact rated windows.

#### WINDOW INSERTS

A variety of inserts are available for all window sizes. Inserts can be added to any of the glass options to add style to your garage door facade. Refer to the chart on page 38 for design availability in oversized, long, and short window.



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Cathedral



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Madison





#### ■ DECORATIVE GLASS



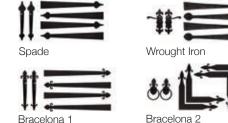






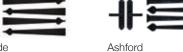
Decorative Glass is available in oversized, long, and short windows. Not available impact rated.

#### **EXTERIOR HARDWARE**



#### Magnetic\*





\*Check with your local authority having jurisdiction for compliance in your zone.

#### STAMPED CARRIAGE HOUSE MODEL SELECTION CHART

	GOOD	BET	TER	BEST		
Section Construction	1-Sided Steel - 2" Thick	1-Sided Steel with Vinyl Back - 2" Thick	2-Sided Steel Sandwich - 2" Thick	2-Sided Steel Sandwich - 2" Thick		
Materials	Standard/ 25² Ga. Steel	Standard/ 25 <sup>2</sup> Ga. Steel	Medium Duty/ 27 <sup>2</sup> Ga. Steel	Heavy Duty/ 27 <sup>2</sup> Ga. Steel		
Insulation Type	No Insulation	1-3/8" Polystyrene	1-13/16" Polystyrene	1-7/8" Polyurethane		
R-value / Thermal Performance	N/A	R-7.94	R-9.65	R-16.55		
Panel Style / Model Number						
Stamped Carriage Short	5250	5251	5283	5216		
Stamped Carriage Long	5950	5951	5983	5916		
Personalize Your Ga	rage Door					
Colors <sup>1</sup> All Models are available	e in: White Almond Sandston	e Brown Desert Tan Brown	nze Black Gray			
Painted Woodtones <sup>1</sup>	•	•				
Accents Woodtones <sup>1</sup>			•	•		
Designer Glass			•	•		

<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel.

#### Windows for 1-Sided Steel Doors Windows for 2-Sided Steel Doors (No-Insulation and Vinyl Back) (Polystyrene and Polyurethane) WINDLOAD ZONES\* Oversized, Long, and Short Door 2 Widths windows available Oversized Window, Long Window, Short Window 8'- 9' for all zones. 10' Oversized Window, Long Window, Short Window Short 14'-16' Oversized Window, Long Window, Short Window Windows Impact windows available in Only short windows only. 18' Oversized Window, Long Window, Short Window



C.H.I. Stamped Carriage House door models available for all zones. Refer to chart above for window options.

Short impact windows available in all widths and all zones.1



Wind-borne debris regions WB require doors with windows to be impact rated.

Short impact windows available in all windows are some Only one row of windows allowed in wind-borne debris regions. \*Refer to page 4-5 to determine the wind load zone for your door.

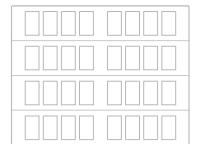
<sup>&</sup>lt;sup>1</sup>Only short impact rated windows are available for Impact zones

#### A HISTORY OF STYLE

## **STAMPED SHAKER**

Clean, simple lines and a minimalist design characterize our line of stamped shaker garage doors. The timeless style, expert craftsmanship, and attention to detail will create a lasting impression.

#### **GARAGE DOOR STYLES**



Stamped Shaker

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#### STAMPED SHAKER PERSONALIZING OPTIONS

#### COLORS<sup>1</sup>



#### PAINTED WOODTONES<sup>1</sup>



#### ACCENTS WOODTONES<sup>1</sup>

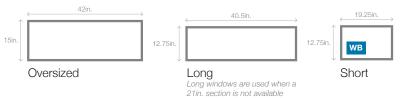




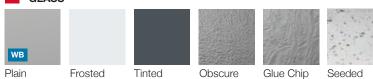


#### WINDOWS

Windows for Stamped Shaker doors are available in three sizes: Oversized, Long, and Short. Short windows are available as certified impact windows to meet zone requirements.



#### GLASS



Plain polycarbonate available for impact rated windows.

#### WINDOWS INSERTS

A variety of inserts are available for all window sizes. Inserts can be added to any of the glass options to add style to your garage door facade. Refer to the chart on page 38 for design availability in oversized, long, and short window.



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#### DECORATIVE GLASS





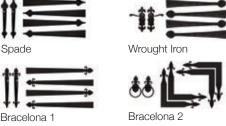


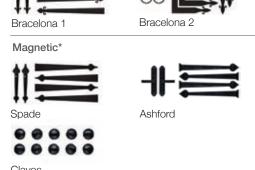


Decorative Glass is available in oversized, long, and short windows. Not available impact rated.

#### **EXTERIOR HARDWARE**



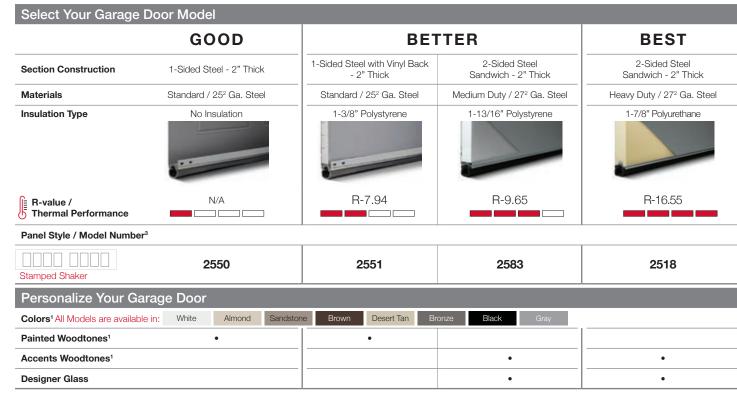




#### Clavos

\*Check with your local authority having jurisdiction for compliance in your zone.

#### STAMPED SHAKER MODEL SELECTION CHART



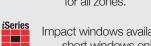
<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Model number indicates window styles.



			WINDL	OAD ZO	NES*			
1	2	3	4	5	6	7	8	9
Oversized W	/indow, Long	Window, Sho	rt Window					
Oversized W	/indow, Long	Window, Sho	rt Window				Short	
Oversized W	/indow, Long	Window, Sho	rt Window				Window	/S
Oversized W	/indow, Long	Window, Sho	rt Window				Only	
	iSeries Windows							
	Oversized W	Oversized Window, Long Oversized Window, Long Oversized Window, Long Oversized Window, Long Series	Oversized Window, Long Window, Sho Oversized Window, Long Window, Sho Oversized Window, Long Window, Sho Oversized Window, Long Window, Sho Series Short impa	1 2 3 4  Oversized Window, Long Window, Short Window Short impact windows a Only one row of windows	1 2 3 4 5  Oversized Window, Long Window, Short Window  Short impact windows available in all  Only one row of windows allowed in windows and short windows are short impact windows allowed in windows.	Oversized Window, Long Window, Short Window  Short impact windows available in all widths and a	1 2 3 4 5 6 7  Oversized Window, Long Window, Short Window  Short impact windows available in all widths and all zones.¹  Only one row of windows allowed in wind-borne debris regions.	1 2 3 4 5 6 7 8  Oversized Window, Long Window, Short Window  Only  Series  Short impact windows available in all widths and all zones.¹  Only one row of windows allowed in wind-borne debris regions.

#### Windows for 2-Sided Steel Doors (Polystyrene and Polyurethane)

Oversized, Long, and Short windows available for all zones.



Impact windows available in short windows only.



C.H.I. Stamped Shaker door models available for all zones. Refer to chart above for window options.



Wind-borne debris regions WB require doors with windows to be impact rated.

<sup>\*</sup>Refer to page 4-5 to determine the wind load zone for your door. <sup>1</sup>Only short impact rated windows are available for Impact zones

## STUDIO COLLECTION

LESS IS MORE

## SKYLINE FLUSH

Elevate your home's style with crisp, clean lines and a geometric silhouette.



**Skyline Flush, Model 2158** shown in cedar accents woodtones with optional right stacked windows with tinted glass.

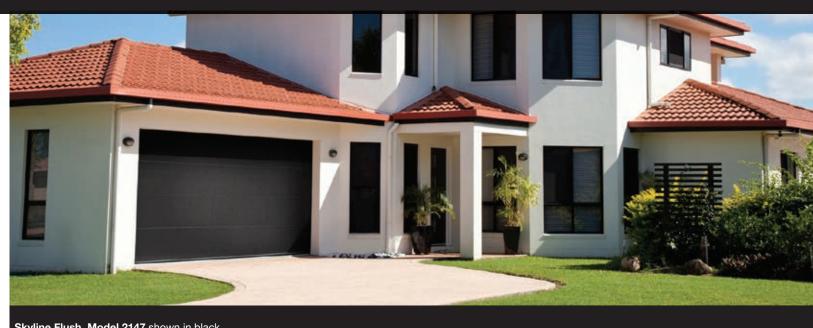
#### **GARAGE DOOR STYLES**



Flush

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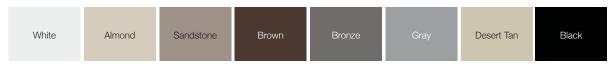




Skyline Flush, Model 2147 shown in black.

#### SKYLINE FLUSH **PERSONALIZING OPTIONS**

#### COLORS<sup>1</sup>

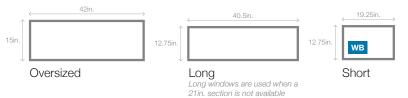


#### ACCENTS WOODTONES<sup>1</sup>



#### WINDOWS

Windows for Skyline Flush doors are available in three sizes: Oversized, Long, and Short. Short windows are available as certified impact windows to meet zone requirements.



#### GLASS



Plain polycarbonate available for impact rated windows.

#### WINDOWS INSERTS

A variety of inserts are available for all window sizes. Inserts can be added to any of the glass options to add style to your garage door facade. Refer to the chart on page 38 for design availability in oversized, long, and short window.













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#### DECORATIVE GLASS



LaSalle only available in oversized windows

Decorative Glass is available in oversized, short, and long windows. Not available impact rated.

#### WINDOW PLACEMENT INSPIRATION\*

Studio Collection doors offer customizable window placement for endless potential in unparalleled appearance and design. See examples below:



#### Oversized



Windows placed in multiple window sections require approval from the Authority Having Jurisdiction.



\*Impact rated doors are available with one window section only.

#### SKYLINE FLUSH MODEL SELECTION CHART

		GC	OD				Е	BETT	ER				BEST	Г
Section Construction		2" Thick -	1-Sided Ste	el	2	" Thick - 1- with Vin		el	2" Thi	ck - 2-Side	d Steel	2" Thick - 2-Sided Steel		
Material		ndard / Sa. Steel		Duty / a. Steel	Heavy Duty / Heavy Duty / 25 <sup>2</sup> Ga. Steel 24 <sup>2</sup> Ga. Steel		Heavy Duty / 27 <sup>2</sup> Ga. Steel		Heavy Duty / 27 <sup>2</sup> Ga. St		Ga. Steel			
Insulation Type		No In	sulation			1-3/8" Po	olystyrene		1-13	/16" Polyst	yrene	1-1	7/8" Polyuret	thane
R-value / Thermal Performance			_			R-7	.94			R-10.29			R-17.54	
Panel Style / Model Nu	mber													
Flush	2150	4150	2140	4140	2151	4151	2141	4141	2127	2147	2157	2128	2148	2158
Personalize Your	r Gara	age Do	or											
Window Style <sup>3</sup>	Short	Long	Short	Long	Short	Long	Short	Long	Short	Long	Oversized	Short	Long	Oversiz
Designer Glass									•	•	•	•	•	•
Colors¹ All Models are av	/ailable i	n: White	e Almo	ond Sa	ndstone	Brown					·			
Bronze	•	•			•								•	
Gray	•	•			•					•			•	
					•								•	
Desert Tan Black	•	'										-		

<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Model number indicates window style.

#### Windows for 1-Sided Steel Doors

				WINDI	LOAD ZO	NES*							
Door Widths	1 2 3 4 5 6 7 8 9												
8'- 9'	Oversized Window, Long Window, Short Window												
10'	Oversized Window, Long Window, Short Window Short												
14'-16'	Oversized Window, Long Window, Short Window Windows												
18'	Oversized Window, Long Window, Short Window Only												
		iSeries Windows			available in all allowed in wir								

\*Refer to page 4-5 to determine the wind load zone for your door.

<sup>1</sup>Only short impact rated windows are available for Impact zones

#### Windows for 2-Sided Steel Doors (Polystyrene and Polygrethane)

one and i o	ny ure triane,											
			WINDL	OAD ZO	NES*							
1	2	3	4	5	6	7	8	9				
All Window	Options											
All Window	Il Window Options											
All Window	<u> </u>											
All Window	Options							Short Windows Only				
Short Windo	ows Only							Not Available				
	1 All Window All Window All Window All Window		1 2 3  All Window Options  All Window Options  All Window Options  All Window Options  Short Windows Only  Short impa	1 2 3 4  All Window Options  Short Windows Only  Short impact windows a	MINDLOAD ZO  1 2 3 4 5  All Window Options Short Windows Only Short impact windows available in all	WINDLOAD ZONES*  1 2 3 4 5 6  All Window Options  All Window Options  All Window Options  All Window Options  Short Windows Only  Short impact windows available in all widths and a	WINDLOAD ZONES*  1 2 3 4 5 6 7  All Window Options  All Window Options  All Window Options  All Window Options  All Window Options	1 2 3 4 5 6 7 8  All Window Options  All Window Options  All Window Options  All Window Options  Short Windows Only  Short impact windows available in all widths and all zones.¹				

\*Refer to page 4-5 to determine the wind load zone for your door.

<sup>1</sup>Only short impact rated windows are available for Exposure C or Impact zones



C.H.I. Skyline Flush door models available for all zones. Refer to the charts on the left for window



require doors with windows to be impact rated.

## STUDIO COLLECTION

LESS IS MORE

## **PLANKS**

Horizontal grooves lend texture and interest to Planks doors, creating depth and subtle dimensions.

#### **GARAGE DOOR STYLES**



Planks



right stacked windows with obscure glass (black frames not standard). Planks photo supplied by Bowers Construction

#### PLANKS PERSONALIZING OPTIONS

#### COLORS1

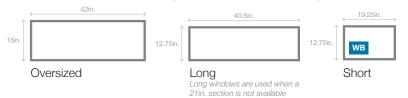


#### ■ ACCENTS WOODTONES¹



#### WINDOWS

Windows for Planks doors are available in three sizes: Oversized, Long, and Short. Short windows are available as certified impact windows to meet zone requirements.



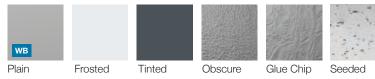
#### DECORATIVE GLASS



LaSalle only available in oversized windows

Decorative Glass is available in oversized, short, and long windows. Not available impact rated.

#### GLASS



A variety of inserts are available for both short and long windows.

Inserts can be added to any of the glass options to add style to

your garage door facade. Refer to the chart on page 38 for design

Cascade

Cathedral

Limited Lifetime

Plain polycarbonate available for impact rated windows.

availability in oversized, long, and short window.

Stockton

Sherwood

WINDOWS INSERTS

#### WINDOW PLACEMENT INSPIRATION\*

Studio Collection doors offer customizable window placement for endless potential in unparalleled appearance and design. See examples below:

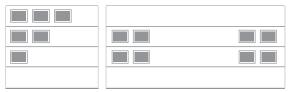


#### Oversized



Long\*

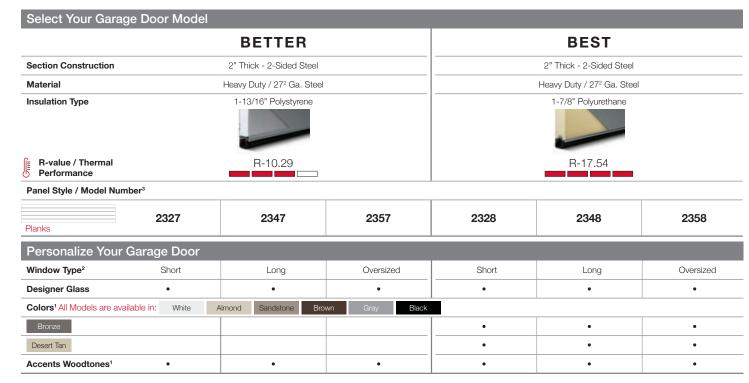
Windows placed in multiple window sections require approval from the Authority Having Jurisdiction.



#### Short

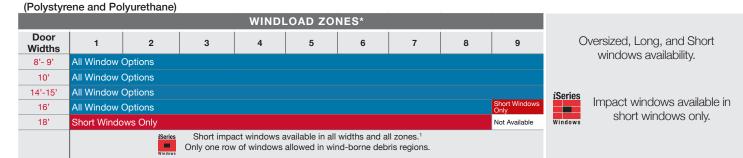
\*Impact rated doors are available with one window section only.

#### PLANKS MODEL SELECTION CHART



<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Model number indicates window style.

#### Windows for 2-Sided Steel Doors



<sup>\*</sup>Refer to page 4-5 to determine the wind load zone for your door.

¹Only short impact rated windows are available for Impact zones



C.H.I. Planks door models available for all zones. Refer to chart above for window options.





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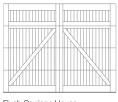
PLANKS GARAGE DOORS Refer to your local C.H.I. Dealer for exact color or woodtones matching, model options, and specific sizes.

#### CLASSIC STYLE IN ONE-DIMENSION

## **FLUSH CARRIAGE HOUSE**

A unique blend of light and shadow, these one-dimensional doors are the perfect complement to carriage house applications. Insulated steel offers high quality, low maintenance doors, manufactured using ground breaking advances in design and technology.

#### **GARAGE DOOR STYLES**



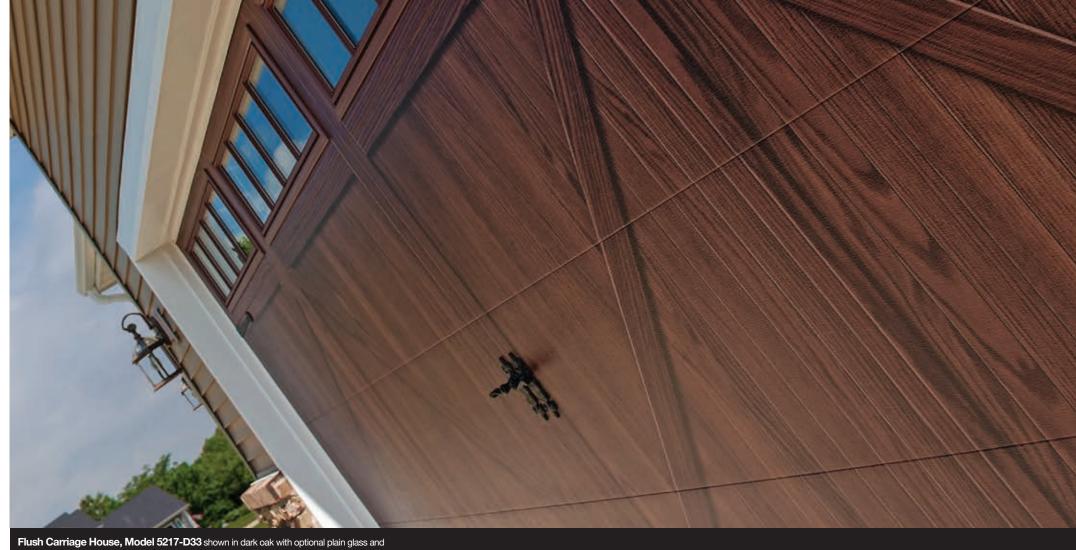
Flush Carriage House shown in design 33







26



#### madison window inserts. This door family delivers the image of a carriage house overlay door on a completely flat surface.

#### FLUSH CARRIAGE HOUSE **PERSONALIZING OPTIONS**

All available personalizing options and colors can be found on p. 31. Options include Accents Woodtones, windows and inserts, glass and decorative glass, and exterior hardware.

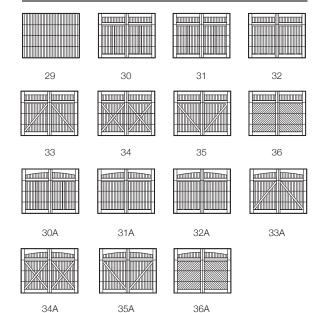
#### Windows for 2-Sided Steel Doors (Polyurethane)

				WINDL	OAD ZO	NES*			
Door Widths	1	2	3	4	5	6	7	8	9
8'- 9'	All Window	w Options							
10'	All Window	w Options							
14'-15'	All Window	w Options							
16'	All Window	w Options							Short Windows Only
18'	Short Win	dows Only							Not Available
			nort impact or one row of						

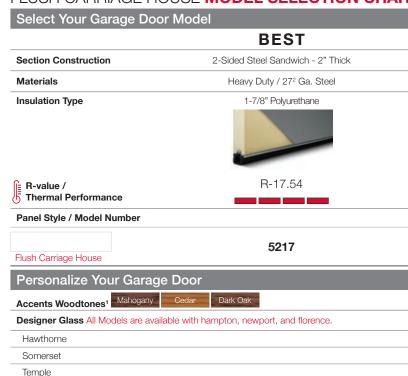
\*Refer to page 4-5 to determine the wind load zone for your door. <sup>1</sup>Only short impact rated windows are available for Exposure C or Impact zones



#### FLUSH CARRIAGE HOUSE DESIGNS



#### FLUSH CARRIAGE HOUSE MODEL SELECTION CHART



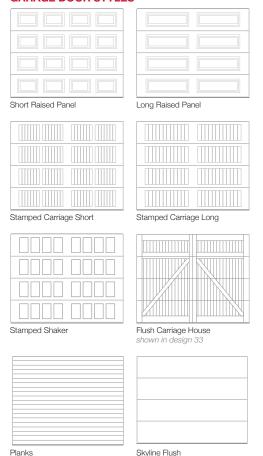
<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Model number indicates window style.

#### PREMIUM WOODTONE DOORS

# ACCENTS WOODTONES

Featuring the most advanced, highest resolution finishes available, Accents Woodtones accurately portray a non-repeating wood grain to achieve the warmth, appeal, and beauty of a handcrafted wood garage door while providing the strength and durability of steel.

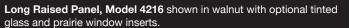
#### **GARAGE DOOR STYLES**





**Stamped Carriage Short, Model 5983** shown in driftwood with optional spade hardware.







Learn more at chiohd.com/accents

#### ACCENTS WOODTONES PERSONALIZING OPTIONS\*

#### ■ ACCENTS WOODTONES¹



At C.H.I. Overhead Doors, we believe garage doors should demonstrate both durability and class. Our Accents Woodtones garage doors are meticulously designed and manufactured using full color digital imaging and insulated steel to create the highest quality, most realistic woodtone doors available. Utilizing groundbreaking advances in design and technology, found only at C.H.I. Overhead Doors, each Accents Woodtones garage door is as colorful and authentic as real wood.



#### Step 1: Hand Select Premium Lumber

We start with carefully selected premium lumber that is milled with precision to uncover each board's unique grain pattern.
Only the highest quality boards, chosen for their natural design and texture, become part of our Accent s Woodtones family.



#### **Step 2: Digitally Craft Each Door**

High-resolution digital scanning captures each detail of the wood and allows our design engineers to digitally construct each door board-by-board. This craftsmanship provides a non-repeating grain pattern that reflects the true color and appeal of real wood.



## **Step 3: Flawlessly Create Every Section**

In order to ensure the classic woodtone appearance for the life of your door, the finished product is treated with an industry leading UV topcoat, providing years of protection from the natural elements.

<sup>\*</sup>Refer to specific product pages for personalizing options and wind load information.



#### ACCENTS WOODTONES MODEL SELECTION CHART

Select Your Garag	<del>JC D00</del> 1													
			BETT	ER					BES	Τ				
Section Construction		2-Sided	Steel Sand	wich - 2" Th	hick				2-Sided Steel Sandw	ich - 2" Thic	ck			
Materials	Mediur 27 <sup>2</sup> Ga	n Duty/ a. Steel		Heavy I 27 <sup>2</sup> Ga.	Duty/ Steel		Heavy Duty/ 27 <sup>2</sup> Ga. Steel							
Insulation Type		1	-13/16" Poly	ystyrene			1-7/8" Polyurethane							
R-value / Thermal Performance		R-9.65			R-10.29	9	R-1	6.55	R-17.19		R-	17.54		
Panel Style / Model Num	ber													
Short Raised Panel	2283								2216					
Long Raised Panel	4283								4216					
Stamped Carriage Short		5283					5216							
Stamped Carriage Long		5983					5916							
Stamped Shaker			2583					2518						
Skyline Flush				2127	2147	2157				2128	2148	2358		
Planks				2327	2347	2357				2328	2348	2358		
Flush Carriage House													52	
Personalize Your	Garage	Door												
Accents Woodtones <sup>1</sup>			Dark Oak											
Walnut	•	•	•		•		•	•	•		•			
Driftwood	•	•	•		•		•	•	•		•			
Designer Glass All Models	s are availab	le with hamp	oton, newpo	rt, and flore	ence.									
									•					
Hawthorne	•													
Hawthorne Somerset	•								•					

<sup>1</sup> Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel.

#### CLASSIC STYLE IN A BOLD WAY

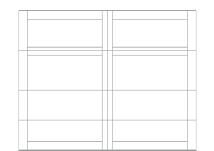
# OVERLAY CARRIAGE HOUSE

C.H.I.'s line of carriage style doors are carefully crafted, resulting in an exceptional collection of traditional doors. Whether you prefer the strength of steel, the durability of fiberglass or the beauty of rich, natural wood, you'll find the garage doors you want here with details you won't find anywhere else.

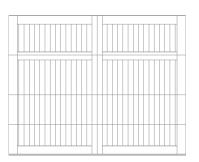


Wood Overlay Carriage, Model 5432 shown in cedar, field stained with optional stockton window designs, plain glass and optional spade hardware.

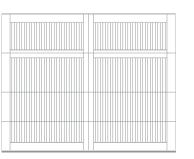
#### **GARAGE DOOR STYLES**



Steel Overlay Carriage



Wood Overlay Carriage



Fiberglass Overlay Carriage



son designs, plain glass and optional wrought iron hardware.



4 piece arched stockton window designs and tinted glass.



#### OVERLAY CARRIAGE HOUSE PERSONALIZING OPTIONS

#### COLORS1 White Almond Sandstone





#### WINDOWS

Windows for Overlay Carriage House doors are available as certified impact windows to meet zone requirements. Standard window sizes vary according to design and door size.



#### **FAUX WINDOWS**

Give the illusion of installed tinted windows and keep the integrity of the door intact. Available as an option with all overlay window sections.

#### GLASS



Plain polycarbonate available for impact rated windows.

#### WINDOWS DESIGNS

Add character to your carriage house windows with one-piece decorative inserts that give the illustration of divided-lites.

Decorative window designs will vary based on overlay design and door size.

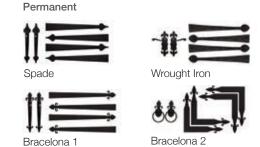




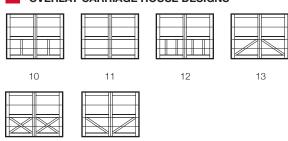
Madison

Limited Lifetime LIFETIME 3 & 6 Years

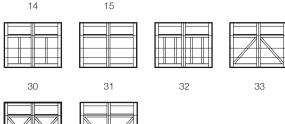
#### **EXTERIOR HARDWARE**

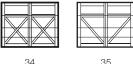


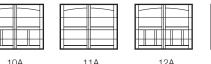
#### OVERLAY CARRIAGE HOUSE DESIGNS

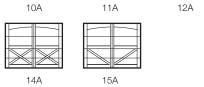


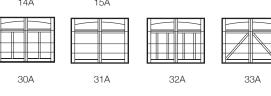




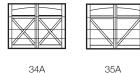








13A



#### OVERLAY CARRIAGE HOUSE MODEL SELECTION CHART

Select Your Garage	Door Model								
		BETTER			BEST				
Section Construction	2-Sided Steel Sa	andwich - 2" Thick	2-Sided Steel Sandwich - 2" Thick	2-Sided Steel Sa	andwich - 2" Thick	2-Sided Steel Sandwich - 2" Thick			
Materials		Heavy Duty / 27 <sup>2</sup> Ga. Stee		Heavy Duty / 27 <sup>2</sup> Ga. Steel					
Insulation Type	1-13/16"	Polystyrene	1-13/16" Polystyrene	1-7/8" Pc	olyurethane	1-7/8" Polyurethane			
R-value / Thermal Performance	R-10.29	R-10.67	R-10.78	R-17.54	R-17.92	R-18.03			
Panel Style / Model Number	er								
Steel Overlay Carriage	5300			5600					
Wood Overlay Carriage			5400			5700			
Fiberglass Overlay Carriage		5500			5800				
Personalize Your G	arage Door								
Colors <sup>1</sup>									
White	•	•		•	•				
Almond	•	•		•	•				
Sandstone	•	•		•	•				
2-Tone <sup>1</sup>		T		T	T	T			
White Almond	•			•					
White Sandstone	•			•					
Wood <sup>3</sup>				I					
Cedar			•			•			
Mahogany			•			•			

1 Refer to your local C.H.I. Dealer for exact color and woodtones match. 2 Lower steel gauge [ga.] number indicates stronger steel. 3 Wood types used are Western Red Cedar and Fijian Mahogany.

#### Florida Wind Load Windows Zone Chart for Overlay Carriage House Doors

Zones*	1	2	3	4	5	6	7	8	9
Widths									
8'	All glass opti	ons							
9'-10'	All glass opti	ons						Polycarbona	te glass
14'-16'	All glass opti	ons							
18'	All glass opti	ons						Faux windov	vs <sup>1</sup>

<sup>\*</sup>Refer to pages 4-5 to determine the wind load zone for your door.

Please Note: Zones 2-9 are available with only one row of windows.



C.H.I. Overlay Carriage House door models available for all zones. Refer to chart above for window options.



Impact doors available with WB faux windows only.

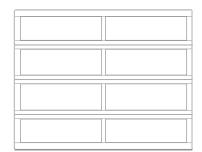
<sup>&</sup>lt;sup>1</sup>Impact windows available as faux windows only all widths and all zones.

#### MODERN PERFECTION

# FULL-VIEW ALUMINUM

A dramatic statement, made to fit your contemporary garage door application. Our full-view aluminum garage doors are expertly engineered of aluminum and glass that will give your home the perfect blend of industrial and ultra modern.

#### **GARAGE DOOR STYLES**



Full-View

36



Full-View, Model 3295 shown in optional anodized finish with optional tinted glass.



Full-View, Model 3295 shown in optional powder coat black and white laminate glass.

#### FULL-VIEW ALUMINUM PERSONALIZING OPTIONS

FINISH1 STOCK POWDER COAT COLORS<sup>1</sup> Anodized Aluminum Dark Bronze Black

#### GLASS



White Laminated Clear Laminated



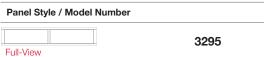
## This model is available with all

#### FULL-VIEW ALUMINUM **MODEL SELECTION CHART**

#### Select Your Garage Door Model **Section Construction** Aluminum Material Heavy Duty Insulation Type No Insulation







1 Refer to your local C.H.I. Dealer for exact color match.



#### WINDOW INSERTS AND DESIGNS OPTIONS CHART

## **SHORT WINDOW INSERTS**



2-4 Piece Sunburst

5 Piece Sunburst

Waterton

2-2 Piece Sunburst

**AVAILABLE IN:** Raised Panel

Stamped Carriage House Stamped Shaker LONG WINDOW INSERTS

8 Piece Sunburst

Stockton

Sherwood

2-2 Piece Arched Stockton 4 Piece Arched Stockton

Cascade

4 Piece Sunburst

3 Piece Sunburst

Skyline Flush

7 Piece Sunburst

Cascade

Cathedral

3 Piece Arched Stockton

3 Piece Arched Madison

Skyline Flush

4 Piece Arched Stockton

C.H.I. OVERHEAD DOORS Full-View Aluminum Garage Doors Refer to your local C.H.I. Dealer for exact color or powder coat matching, model options, and specific sizes

Prairie

Stockton

Accents Woodtones

Madison

2-2 Piece Arched Madison

6 Piece Sunburst

Accents Woodtones

Prairie

Waterton

Sherwood

4 Piece Arched Madison

AVAILABLE IN: Raised Panel Stamped Carriage House Stamped Shaker

2-2 Piece Arched Stockton

4 Piece Arched Madison

CARRIAGE HOUSE DOUBLE ROW WINDOW DESIGNS

Stamped Shaker

2-2 Piece Arched Stockton

2-2 Piece Arched Madison

Skyline Flush

Planks

Planks

Accents Woodtones

4 Piece Arched Stockton

4 Piece Arched Madison

#### OVERSIZED WINDOW INSERTS

Stockton

Madison

46 46 46 46

Cascade

**AVAILABLE IN:** Stamped Carriage House

**CARRIAGE HOUSE WINDOW DESIGNS** 

Stockton



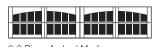








Stockton



2-2 Piece Arched Madison







4 Piece Arched Madisor

#### **AVAILABLE IN:** Overlay Carriage House

## WIND LOAD BASIC TERMINOLOGY

Several key terms which are used in wind load design and specification are important to know.

Wind Direction: While wind seldom flows in just one direction, there is usually a predominate source of wind flow.

Basic Wind Speed: Three-second gust speed measured at 33 feet above the ground in an Exposure C area, such as an airport.

Exposure Catagory: Classification of terrain 'roughness' which determines how easily the wind travels at ground level. Exposure B is most common, covering many urban areas.

Windward Side: The side of a building to which the wind is acting against.

**Leeward Side:** The side of the building opposite the windward side.

Mean Roof Height: The average of the roof eave height and the height to the highest point on the roof surface. For roof angles of less than or equal to 10 degrees, the mean roof height is the roof eave height.

Roof Slope: The angle of the roof.

End Zone: An area of the building used in calculating the effects of negative pressure.

Positive Pressure: Wind force which is directed toward a surface results in positive pressure.

Negative Pressure: Wind force which is either directed away from a surface (vacuum), or to the inside of a door (acting to push it out of the opening), results in negative pressure.

Design Pressure: Usually expressed in Pounds per Square Foot (P.S.F.), this is the pressure equivalent of wind speed (in M.P.H) used in the design of wind resisting structures. The design pressure is the level at which doors are initially tested.

Test Pressure: Normally a level one and one-half times the design pressure, this value is used in testing and is not intended for use in the specification of a product.

Consult with your C.H.I. Dealer for specific warranty coverage as each model varies in coverage



#### **APPEARANCE PACKAGE**

All hardware, including struts and track, is powder coated, creating a complete garage door system with a lasting impression.



#### **POWDER COATING**

Our in-house powder coating provides 100's of color options while providing a maintenance free, durable finish.

Powder Coating is not available on all models; refer to your local C.H.I. Dealer for more information.



#### LIFETIME **PACKAGE**

Extend your lifetime warranty to the entire door with the Lifetime Package. This option provides upgraded hardware and springs and lifetime coverage for as long as you own your home.

The Lifetime Package is only available on Models 2283, 2216, 4283. 4216, 5283, 5216, 5983, 5916, 2583, 2518, 2127, 2128, 2147, 2148, 2157, 2158, 2327, 2328, 2347, 2348,



Mean Root

Windwa

LIFETIME WARRANTY Part of owning a C.H.I. garage door is

knowing that you can rely on the industry's best warranty. To maintain proper operation, an annual service inspection by a C.H.I. Dealer is encouraged.

chiohd com/warranty

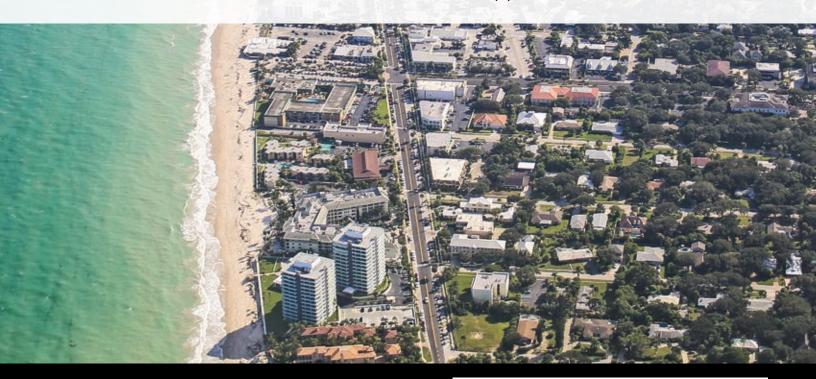
Roof Slope





## WIND LOAD DOORS

Built, tested, and approved.



C.H.I. ADDITIONAL RESOURCES

#### **WIND LOAD**

DASMA dasma.com

Florida Building Codes floridabuilding.org/c/default.aspx

Texas Department of Insurance tdi.texas.gov

chiohd.com | 1485 Sunrise Drive | Arthur, IL 61911 | USA

Your Local Garage Door Professional