Polymer Concrete, Inc. - P. O. Box 610 - Camden, AL 36726 - Phone: 334-682-4296

Directions:

- Watch Video at <u>www.polymerconcreteinc.com</u>
- Recommended Tools: Wire Brush, Hatchet, Level, Paper Towels, 91% Rubbing Alcohol, Paint Brush, Putty Knife, Disposable gloves, Surface to mix on, Spoons and Craft Sticks

Preparation:

- Locate all pieces of headstone
- Carefully check if it will re-assemble vertically (dry stack) If stone must be repaired laying flat, use plastic (trash bag, visqueen, etc.) over surface. Epoxy will adhere to wood but not plastics.
- Clean all surfaces to be bonded with a wire brush (keep these scrapings for later use as a dry rub to apply on finished repair for color matching)

Mixing:

- Scoop out 2 equal piles of A-Epoxy putty onto a flat surface; plate, board, cardboard etc.
- Scoop out 1 equal pile of B-Hardener putty next to them
- Mix with stick until well blended

Coloring: NEW FORMULA: Epoxy is now white

- If you are working on gray or black stones, you can request black pigment but only add a small amount at a time. A little darkens a lot!

Applying:

- Stir paint brush in mixed putty and scrub into all surfaces to be bonded (both surfaces)
- Apply an even thin layer of putty with putty knife
- Place and align pieces
- Remove excess putty that comes out with putty knife (reuse elsewhere)
- Wipe off thin films with <u>91% alcohol</u> saturated paper towel (Isopropyl 91% alcohol can be found in the first aid section of Walmart, CVS & other pharmacies. 70% will work but not as well)
- If replacing missing pieces that are large, use pieces of the stone, rocks, brick etc. with the mixed putty to form and fill in. Then smooth surface with 91% alcohol.

NOTE: Epoxy works best above freezing temperatures and stone must be free of moisture. Allow 24 hours cure time before moving a stone or removing braces. Repair will get stronger as it ages.

As with all epoxies, protect your skin and eyes and use in well-ventilated area.

Inhalation: Move person to fresh air; consult a physician

- **Eye Contact:** Immediately flush with water for at least 15 minutes; get medical attention immediately
- Skin Contact: Immediately wash skin with soap & water flushing for 15 minutes; remove & dispose of contaminated clothing

Ingestion: Do not induce vomiting; give large amounts of water or milk if available to drink immediately; transport to medical facility