



# 1-Day Preventive and Predictive Maintenance

## By Joel Levitt

President of Springfield Resources

This class covers the basics of PM and PdM in a convenient 1-day format. All aspects of PM are considered including engineering, economics, management, and psychology.

This course offers a foundation for any organization wanting to improve or set-up a PM system.

### Some of the specific things you will learn include:

- ✓ How to reduce waste in PM activity
- ✓ Slash breakdowns
- ✓ What changes to improve repeatability
- ✓ Accurate predictions of failures before they occur
- ✓ Plan and schedule PM to reduce excessive downtime
- ✓ How to evaluate existing task lists
- ✓ How things fail and its impact on PM
- ✓ Who makes the best PM Person?
- ✓ What are the basics of predictive maintenance?
- ✓ How can we use the P-F curve to choose inspection frequencies



Attendees in a longer version of the PM and PdM class held in Dubai. It included people from Saudi Arabia, Egypt, Nepal and the UAE

## Agenda Day one Items in red are activities, case studies or exercises

- Safety and reliability:
  - Four ways how PM avoids accidents. Report on research into maintenance worker accidents
- Selling PPM to management: Battle for a share of the mind
  - **Activity: What to say when selling PM to management (identify priorities)**
  - **Activity: PM Report Card and 10 Questions exercise introduction to the issues within the attendees organizations**
  - Managing Iatrogenic failure
- How to use the P (Performance)/F (Failure) curve to improve MTBF
- PM Basics
  - Task lists and common PM Tasks
  - **Activity: Critiquing current task lists**
  - Distinguishing Mandatory versus Discretionary PM activity to stay out of jail
  - How things fail and the kind of PM needed for each failure style
  - How to use 3 different types of task lists for different failures and industries
  - Where to get started: the original Task List
  - PM frequency and PM clocks
- Task list analysis –analysis to avoid wasting money and precious time
- Predictive Maintenance
  - Questions before you start
  - Chemical and particle Analysis Predictive tasks
  - Vibration
  - Temperature
  - Visual techniques
  - IIoT wireless sensors
- Management CMMS approaches to PM and PdM
  - **Activity: PM as a percentage of hours a diagnostic exercise**
  - Access to Equipment (what does it mean if you don't get it?)
  - Reduce downtime by using Interruptive maintenance and non-interruptive maintenance
  - Metrics
  - **Activity: Short Repairs and high productivity develop a strategy for your facility**
- People issues
  - What kind of personality to look for in a PM inspector
  - How to ensure that PMs are done as designed
  
- **Create an action plan to cut costs, cut waste and improve reliability**