

<b>WO # 12033</b>	<b>Asset # 12332 – Line 1</b>
<b>Job Description:</b>	
Lubricate Bearings	

<b>Frequency:</b>	Monthly
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<b>Estimated Craft Hours:</b>	1 x 1.0
<b>Estimated Production Downtime:</b>	0

<b>Originator:</b>	Bill Hill	<b>Origination Date:</b>	01/12/2020
<b>Owner:</b>	Maintenance Dept	<b>Version #:</b>	1
<b>Previous Version(s) Modifications:</b>			
<b>Approval:</b>	RAS	<b>Version #:</b>	1.0

<b>Cautions:</b>	Failure to follow PM Requirements could result in equipment failure
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<b>Personal Protective Equipment Required:</b>	Gloves, hearing protection
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Part # (Stores ID)	Part Description	Quantity	Quantity Description
C-1395	Synthetic Lube	1	Each

<b>Consumables Needed:</b>
Lint Free Towels

<b>Special Tools Required:</b>
Single Pump Grease Gun - Type 237 (Synthetic Grease Gun)

<b>Mobile/Special Equipment:</b>
None
<b>Required Departmental Coordination:</b>
Production Lead will be notified before execution of Lubrication

ID	Description	Craft Type	# of Crafts	Craft Hours	Initial Steps
1	Ask Operator if any issues with asset	M	1	.3	KL
2	Inspect asset for any leaks or abnormalities	M	1	.3	KL
3	Clean grease fitting with lint free rag	M	1	.1	KL
4	Insert grease into 4 "Zerk fittings" (2 Pumps per fitting)	M	1	.1	KL
5	Notify Production work is complete	M	1	.1	KL
6	Complete Work Order	M	1	.1	KL
	<b>Total Hours</b>			1	KL

Condition (As Found): **(Required)**

Leaks coming from #1 Gearbox

Condition (As Left): **(Required)**

Clean up oil, notified production leader to keep area clean of oil

Comment(s): **(Optional)**

None

Craft's Feedback on Procedures: **(Optional)**

All Good

Craft's Signature(s): **(Required)**

*Jim Jimbo*

Date:

10/11/2019

