



95%

OF WIDEBELT SANDERS ARE IMPROPERLY SET UP AND USED. IT'S TIME TO SAVE MONEY

Principles of Widebelt Sanding Data Reference Manual and Training Program on DVD®

Howard Grivna, President of Sanding Systems Consulting, has over 50 years of experience and is recognized as one of the foremost authorities in the wide belt sanding and abrasives industries. He not only understands the technology but how an organization needs to apply it from top to bottom. Howard has also gained an in-depth, knowledge of abrasives, the importance of their correct interfacing with the sander and the complete sanding process. With this one-of-a-kind manual he has combined his hands-on approach with the technical data to help you improve your widebelt sanding operation and have a positive impact on your overall production expenses.



His credentials include:

- More than 50 years in the widebelt sanding and abrasives industries.
- Analyzing the sanding process of over 1,000 machines at over 500 companies and discovering numerous areas for improvement.
- Ten U.S. Patents on sanding innovations

These Money Saving References Cover

Basic Principles:

- Sanding head variations
- Fixed or yielding orifice
- Contact drum applications
- Bottom machines
- Guidelines on durometer drums
- Abrasive grit choices

Set-up Guidelines:

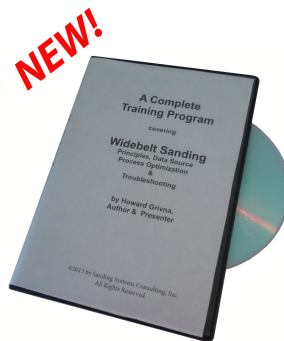
- Depth of scratch
- Maximum removal capabilities of different belts
- Abrasive grit comparison
- Belt thickness variations and wear
- Selecting grit sequences
- Determining current removal
- Running test boards
- Chalking and measuring

Problem Description & Remedies:

- Color variations
- Fuzzy or blotchy finish
- Dust extraction
- Chatter
- Splice marks
- Streaks
- Spots
- Unsanded areas
- Dubbing
- Hesitation marks
- Grain relieving
- Minimum part lengths
- Narrow parts
- Width utilization
- Thickness adjustment
- Conveyor belts and belt dressing
- Static control
- Belt life inhibitors
- Abrasive belt cleaning
- Troubleshooting belt problems
- Abrasive usage log



Manual & Data Base



Training Program

**Improve product quality,
increase finish consistency,
and reduce your operating costs.**

Sanding Manual with Data Base - \$140.00
Training Program on DVD (PowerPoint format) - \$ 70.00
Or Get Both the Manual and DVD for \$ 190.00!

There's no better way to improve your widebelt sanding operation

