

QM-S_Plus G-Code Conversion Tool
System Overview and Features List

Core Features:

- Bi-directional coordinate conversion
 - Imperial to Metric (inches to millimeters)
 - Metric to Imperial (millimeters to inches)
 - High precision (3 decimal places)
 - Intelligent zero handling

File Handling:

- Direct import of .ncd files
- Native .ncd file export
- Maintains original G-code structure
- Automatic file extension management
- Intelligent line processing

Security Features:

- Machine-specific licensing system
- Time-limited license validation
- Encrypted license storage
- Password-protected worksheets
- Hidden system sheets
- Comprehensive admin controls
- Secure sheet visibility management

Professional Features:

- Automatic error logging system
- Detailed conversion reporting
- Process time monitoring
- Success/error rate tracking
- Progress feedback
- Clean user interface
- System overview documentation

Limited Mode Features (No License):

- Process up to 50 lines of code
- All core conversion features
- Basic error handling
- File import/export capability
- Upgrade path to full version

Full Version Features (£50):

- Unlimited line processing
- Complete security system
- All administrative tools
- Full error logging system
- Comprehensive reporting
- Priority support access
- Future updates included
- Machine-specific license

Contact Information:

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