

FibreFlex Pro

Energy efficient pre-insulated flexible pipe system for elevated temperature and pressure heating applications

Radius Pipe Solutions, LLC

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Technical Specification

Max continuous operating temperature for high pressure applications:

+203°F (+95°C)

Max continuous operating temperature for low pressure applications (condensate piping):

+212°F (+100°C)

Max variable operating temperature:

+239°F (+115°C)

Max operating pressure:

145/232 psi at +203°F

Insulation thermal conductivity:

≤ 0.146 Btu·in/ft²·°F

Service pipe:

PEX-a with Aramid reinforcement

Thermal insulation:

PUR, CFC-free, cyclopenthane- based

Jacket pipe:

corrugated PE-HD

Applications:

Elevated temperature and pressure heating networks, large- and medium size district heating networks, condensate return piping.

Description:

An innovative class of Thermoplastic Reinforced Service (TRS) pipe with PEX-a liner and high modulus aramid reinforcement mesh is used for FibreFlex Pro pipes for maximum 232 psi operating pressure at continuous 203°F operating temperature (application temperature profile according to OFI CERT ZG 200-2 Class C).

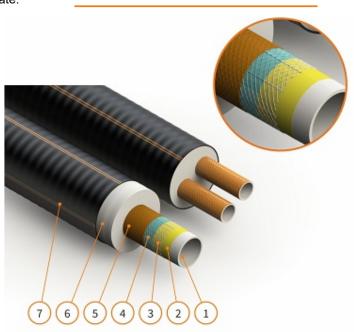
Both the service pipe and outer jacket have diffusion barrier layers to prevent oxygen entering the system.

Due to reduced wall thickness, FibreFlex Pro service pipes have smaller OD compared to conventional plastic solutions, which allows a thicker insulation layer with same jacket dimensions. This, combined with the low value of the cyclopenthane-based PUR foam insulation thermal conductivity of $\leq 0.146~Btu\cdot in/ft^2\cdot ^\circ F$, makes FibreFlex Pro pipes an outstanding, **highly-energy-efficient** solution for heating networks.

FibreFlex Pro is an innovative solution, enables the safe implementation of plastic flexible pre-insulated pipe system in district heating networks with **elevated operating temperatures and pressures**, where previously, only steel pipes could operate.



PEXa liner
High temperature adhesive
Aramid fiber high temperature composite
High temperature adhesive with oxygen barrier
Core pipe jacket
Polyurethane foam
Diffusion barrier jacket





Pipe coil dimensions for 40' HC container deliveries

FIBREFLEX		Stand	dard co	oils	Maxi coils						
Pipe dia	Coil dimensions			Pipe	Coil	Pipe					
core/jacket			ID	OD	Wide	length	ID	OD	Wide	length	
mm/mm	Inch	Inch	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet	
25 / 76	1"	3"	5.3	8.3	2.3	919	5.3	8.3	3.4	1345	
32 / 76	1.25"	3"	5.3	8.3	2.3	919	5.3	8.3	3.4	1345	
25 / 91	1"	3.5"	5.3	8.3	2.3	558	5.3	8.3	3.4	886	
32 / 91	1.25"	3.5"	5.3	8.3	2.3	558	5.3	8.3	3.4	886	
40 / 91	1.5"	3.5"	5.3	8.3	2.3	558	5.3	8.3	3.4	886	
40 / 111	1.5"	4"	5.3	8.3	2.3	492	5.3	8.3	3.4	755	
50 / 111	2"	4"	5.3	8.3	2.3	492	5.3	8.3	3.4	755	
50 / 126	2"	5"	5.3	8.3	2.3	295	5.3	8.3	3.4	492	
63 / 126	2.5"	5"	5.3	8.3	2.3	295	5.3	8.3	3.4	492	
63 / 142	2.5"	5.5"	5.9	8.3	2.3	197	5.9	8.3	3.4	295	
75 / 142	3"	5.5"	5.9	8.3	2.3	197	5.9	8.3	3.4	295	
75 / 162	3"	6"	6.1	8.3	2.3	164	6.1	8.3	3.4	262	
90 / 162	3.5"	6"	5.9	8.3	2.3	164	5.9	8.3	3.4	262	
110 / 162	4"	6"	5.9	8.3	2.3	164	5.9	8.3	3.4	262	
	Maxi coils HC container					Tall Maxi coils OT container					
110 / 182	4"	7"	6.5	8.3	3.4	98	6.5	9.4	3.4	262	
125 / 182	5"	7"	6.5	8.3	3.4	98	6.5	9.4	3.4	262	
110 / 202	4"	8"	6.5	8.3	3.4	98	6.5	9.4	3.4	262	
125 / 202	5"	8"	6.5	8.3	3.4	98	6.5	9.4	3.4	262	
140 / 202	5.5"	8"	6.5	8.3	3.4	98	6.5	9.4	3.4	262	

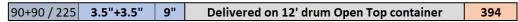
160 / 225	6"	9"	Delivered on 12' drum Open Top container	394



Delivered vertically

Pipe coil dimensions for 40' HC container deliveries

FIBREF	Standard coils				Maxi coils					
	Coil dimensions			Pipe	Coil dimensions			Pipe		
Pipe diam	ID	OD	Wide	length	ID	OD	Wide	length		
mm/mm	Inch	Inch	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet
25+25 /91	1"+1"	3.5"	5.3	8.3	2.3	558	5.3	8.3	3.4	886
32+32 /111	1.25" +1.25"	4"	5.3	8.3	2.3	492	5.3	8.3	3.4	755
40+40 /126	1.5"+1.5"	5"	5.3	8.3	2.3	295	5.3	8.3	3.4	492
50+50 /162	2"+2"	6"	6.1	8.3	2.3	164	6.1	8.3	3.4	262
		Maxi coils HC container				Tall Maxi coils OT container				
63+63 / 182	2.5"+2.5"	7"	6.5	8.3	3.4	98	6.5	9.4	3.4	262
75+75/202	3"+3"	8"	6.5	8.3	3.4	98	6.5	9.4	3.4	262





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FibreFlex PRO and FibreFlex Fittings and Accessories



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FibreFlex

FibreFlex pipes are connected using press connectors of different configurations (weld adaptors, couplers, elbows, tees).

The installation of the press connector requires pipe end to be expanded before placing the steel insert into the pipe; this is followed by the compression of the outer sleeve onto the pipe's outer surface. Industry standard PEX press tools may be used when installing FibreFlex press connectors to FibreFlex pipes (up to and including $4\frac{1}{3}$ " diameter).



FibreFlex Pro



FibreFlex Pro press connectors have additional high temperature polymer sleeve, which placed between outer sleeve and service pipe, provides required compression without any need for pipe end to be expanded before placing the steel insert into the pipe.

Industry standard PEX press tools may be used when installing FibreFlex Pro press connectors to FibreFlex Pro pipes (up to and including 4" diameter). Special tooling is used for larger pipes.

To insulate the joints, a heat-shrink insulated casing joint is used.

FibreFlex and FibreFlex PRO Sleeve Heat Shrinks and Dead End Sleeve Heat Shrinks

A range of PE-HD shrink sleeves, double sealed with adhesive Incl. 3 pc. shrink collar, PUR-foam components, vent plug and PE closure plug.

PE-HD end caps, incl. adhesive, shrink collar and PUR-foam components for insulation of pipe ends.



Insulation Shells for FibreFlex and FibreFlex PRO

Insulation Shells of different configurations are available for FibreFlex and Fibre Flex PRO pipes joints (Straight, T-Branch, Elbow 90 Degree). Combined with special design Sealing Rings they provide reliable insulation for all types of FibreFlex and FibreFlex PRO connectors, these insulation shells are quick and easy to install without the requirement for special tooling.

FibreFlex and FibreFlex PRO Pre-insulated fittings

A range of insulated pre-fabricated steel fittings complete with press fitting adapters are available for FibreFlex and FibreFlex PRO pipe systems.

When insulating the joints, a heat-shrink insulated casing joint is used.

