

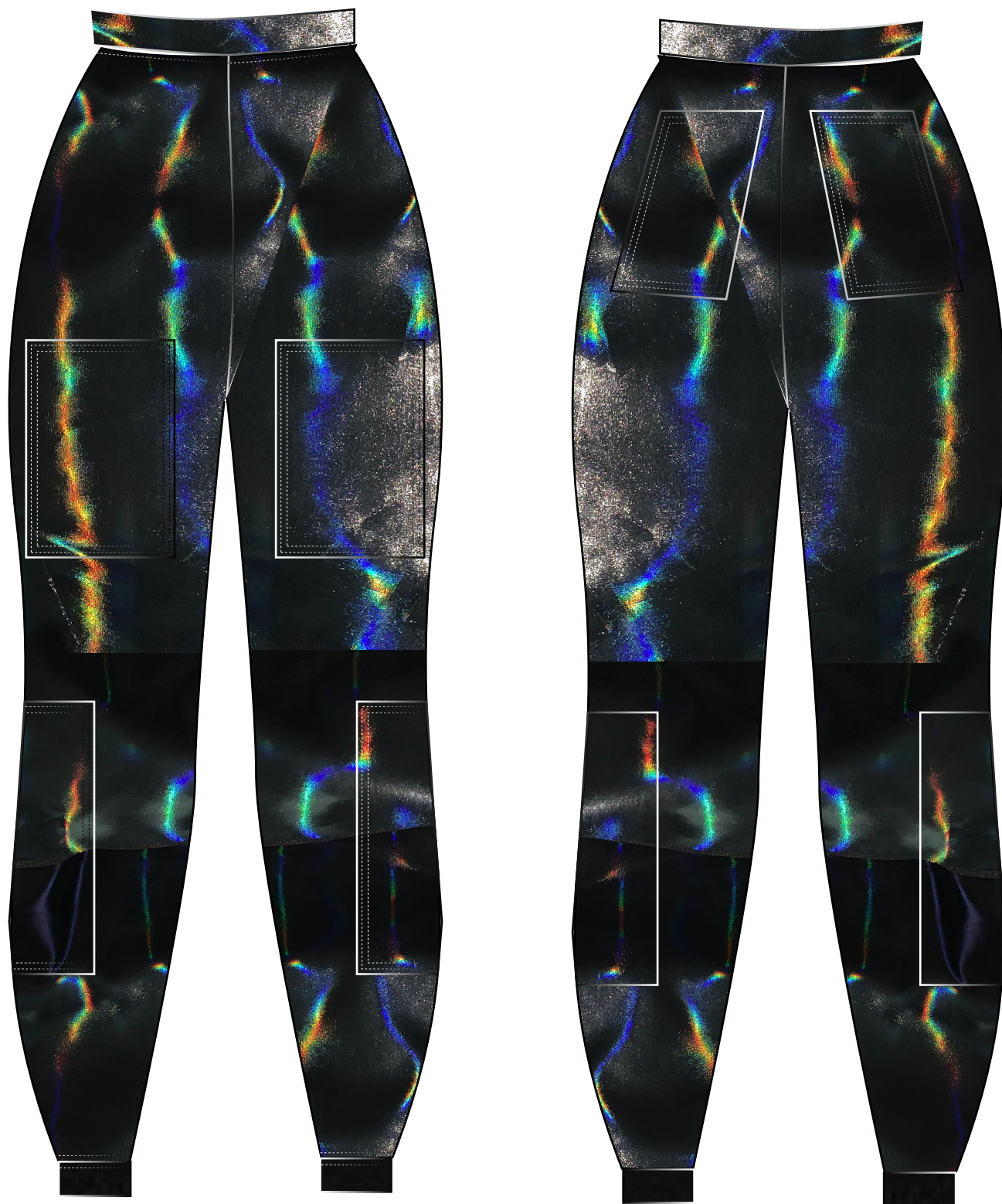
TROUSER
TECHNICAL
PACKAGE

Program: Blanca West

Style Name/Number: FW-102

Full Color Front View:

Full Color Back View:



BLANCA
WEST

A pair of holographic cargo style pants. They will have 6 pockets and an elastic waist and ankles. They have more of a loose fit and have a faux leather look to them.

Date: 9-1-2019 Season: S/S 2020 Program: Blanca West

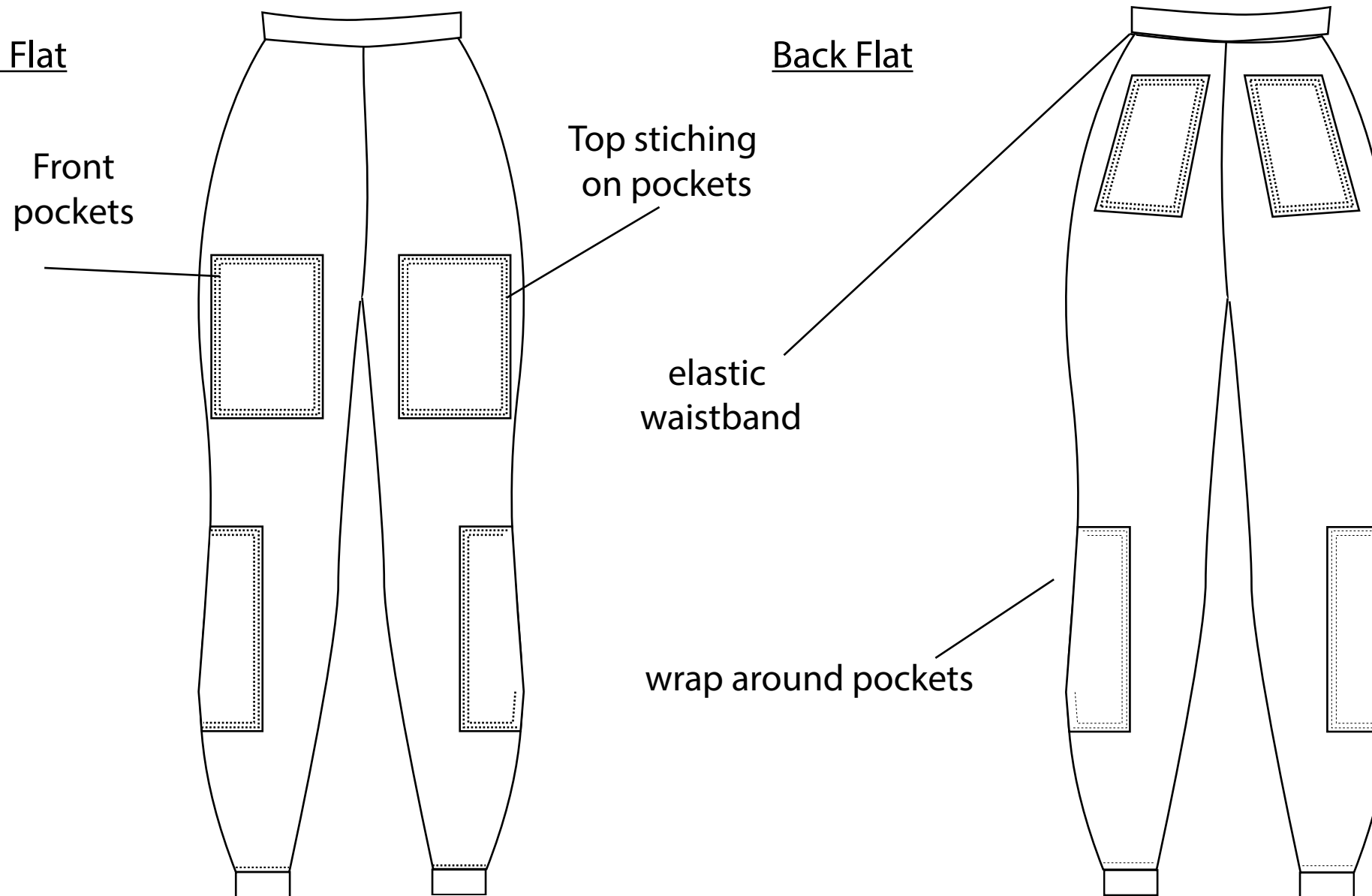
Style #: <u>FW-102</u>	Description: <u>Faux Leather Cargos</u>	Create Date: <u>10/25/2019</u>
Division: <u>Bottoms</u>	Designer: <u>Emilia Perez</u>	Modified Date: <u>11/1/2019</u>
Size Category: <u>Womens</u>	Technical Designer: <u>Emilia Perez</u>	Due Date: <u>12/9/2019</u>
Size Range: <u>S-L</u>	Fabric Category: <u>Poly/Spandex</u>	Ship Date: <u>2/1/2020</u>
Estimate: <u>\$80.00 RETAIL</u>	Color/s: <u>Holographic black</u>	Vendor/s: <u>F-102</u>

Labeled Front Technical Sketch:

Labeled Back Technical Sketch:

Front Flat

Back Flat



Program: Blanca West

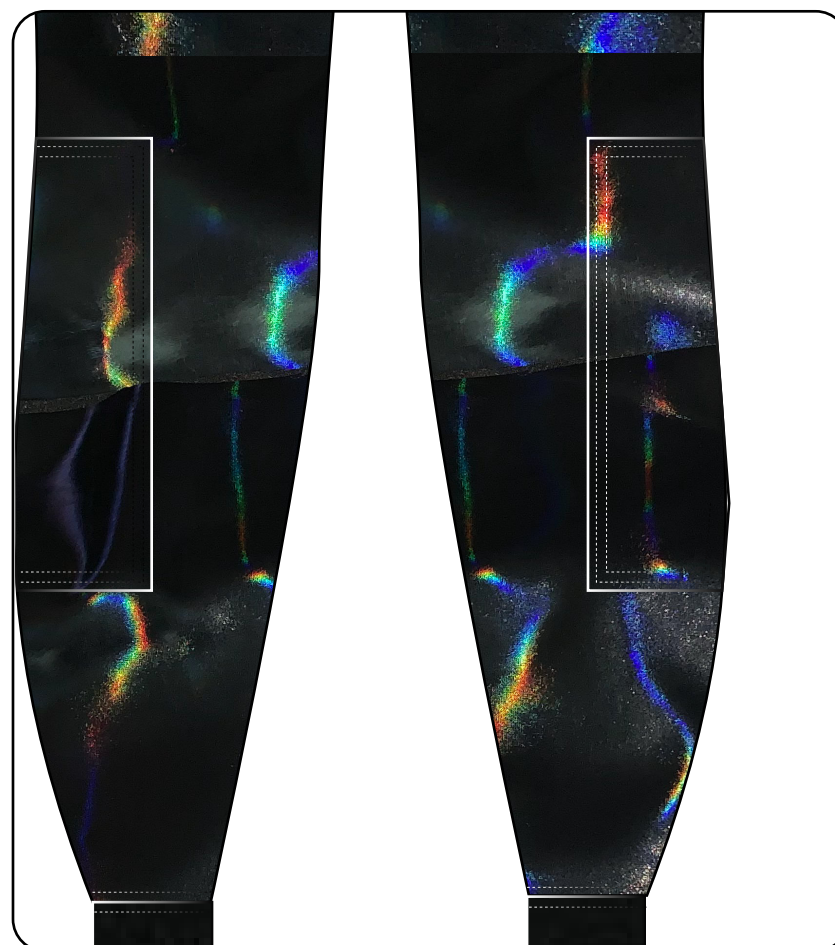
Style Name/Number: FW-102



Detail Closeup #1: _____

THE WAISTBAND WILL HAVE ELASTIC INSIDE,

CINCHING THE FABRIC TOGETHER.



Detail Closeup #2: _____

THE BOTTOM OUTER SIDES OF THE PANTS

HAVE WRAP AROUND POCKETS.



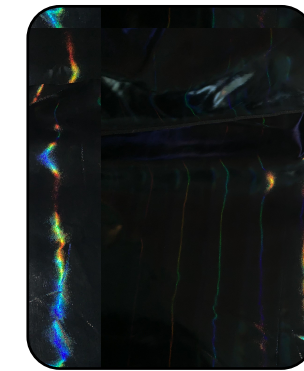
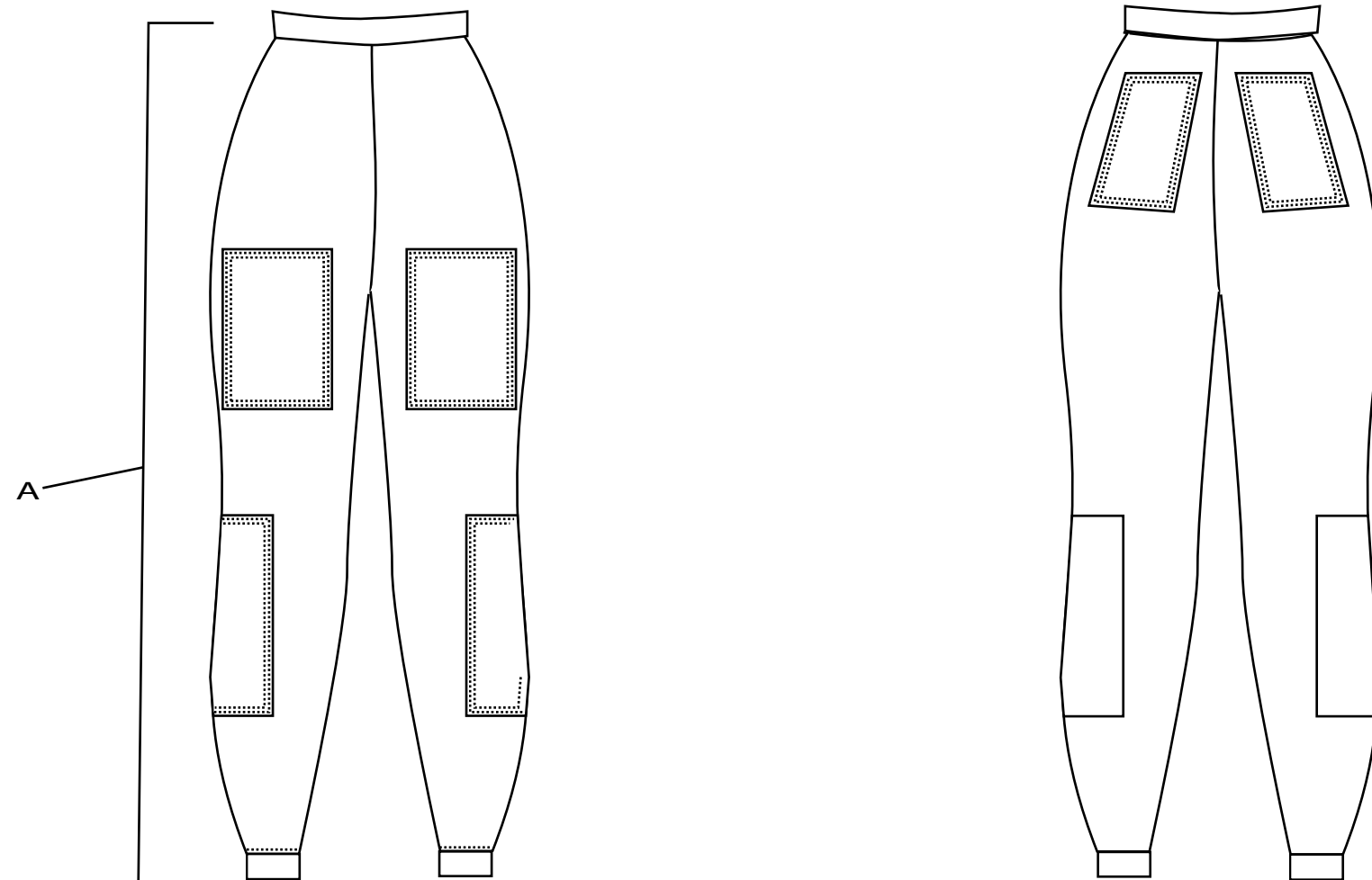
Detail Closeup #3: _____

THE BACKSIDE WILL ALSO HAVE POCKETS.

Program: Blanca West Style Name/Number: FW-102

Sketch Labeled With Material/s Location:

Fabric Swatches:



Fabric A #: NEON 4-WAY STRETCH

Fiber Content: Poly 95% Spandex 5%

Code	Description	Item #/ Vendor	Use	Fiber Content	Color	Width (in)	Qty. Per Garment	Unit	Unit Price
A	Holographic Black	#9876	SHELL	Poly 95% SPNX 5%	HOLO Black	59"	1.5	YD	\$29
B	Black 2" Elastic	#9811	TRIM	elastic	Black	2"	1.5	YD	\$8
				Target Cost			Actual Cost		\$36

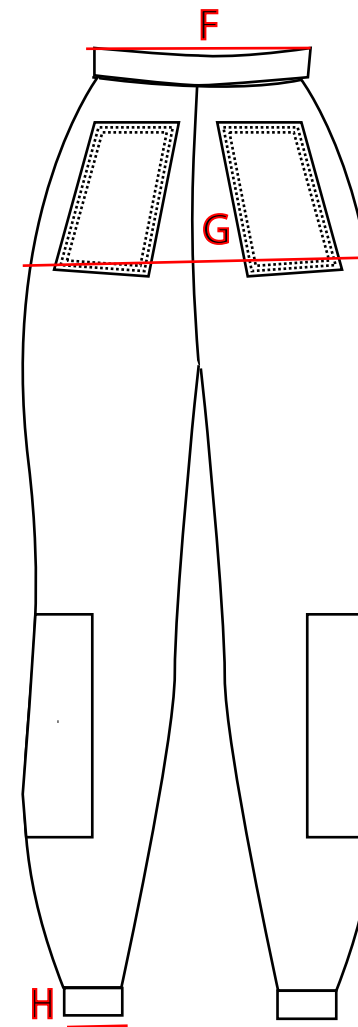
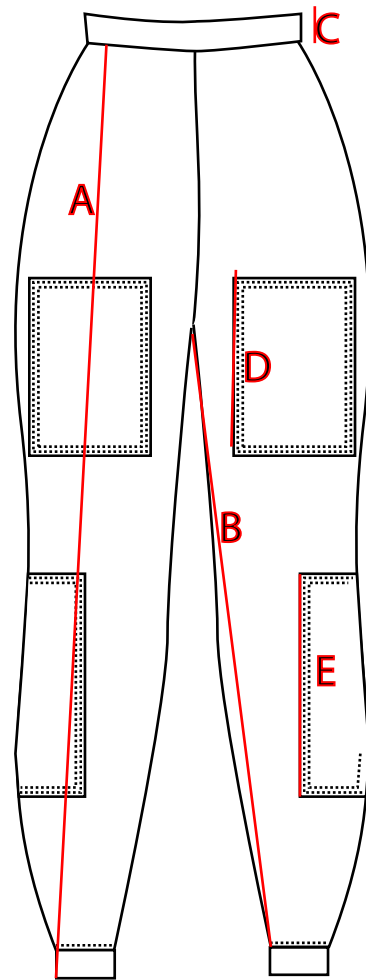
Technical Sketch Labeled with POM's

Program: Blanca West

Style Name/Number: FW-102

Front:

Back:

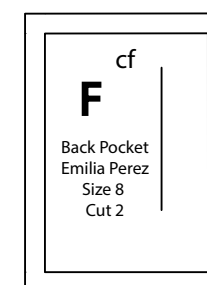
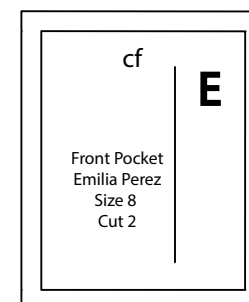
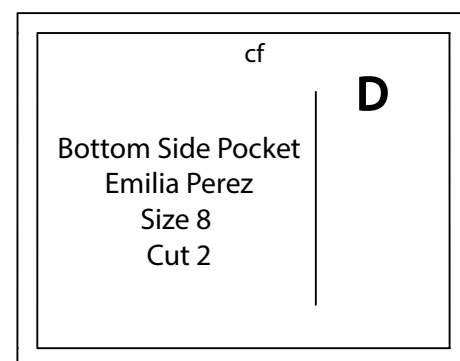
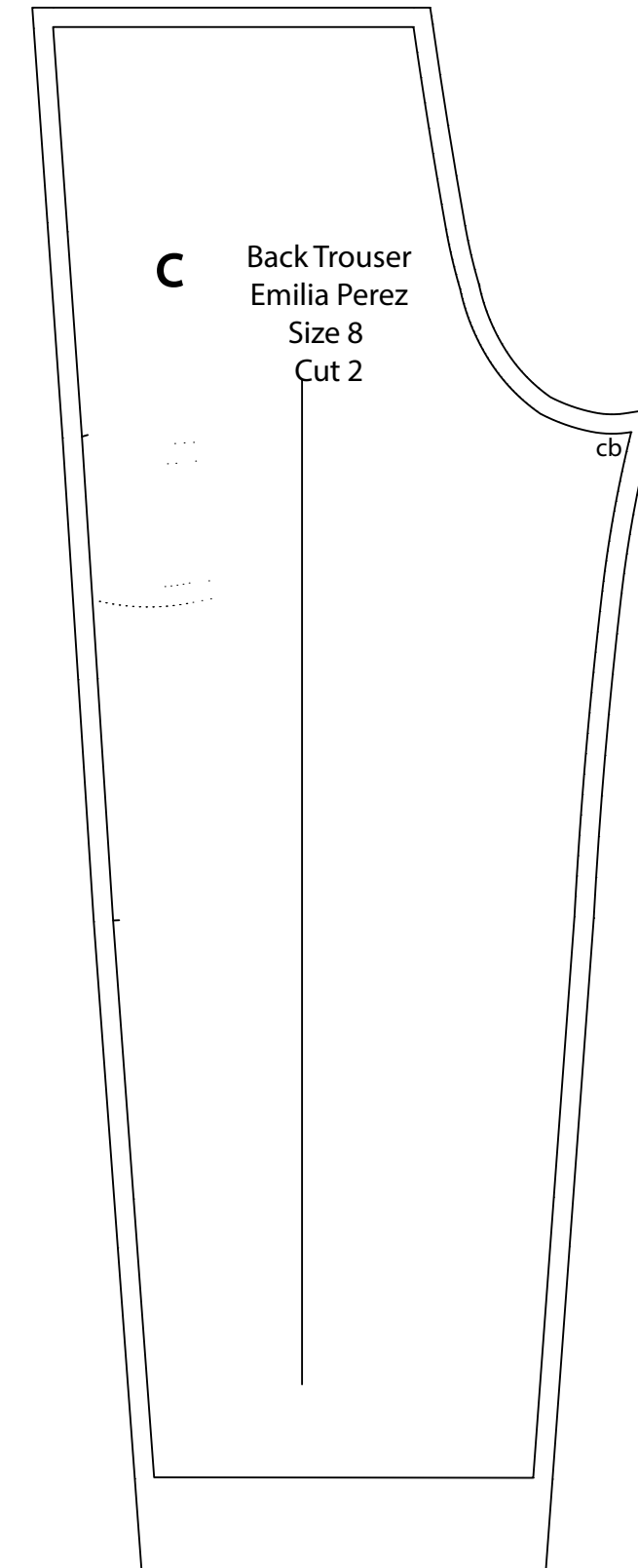
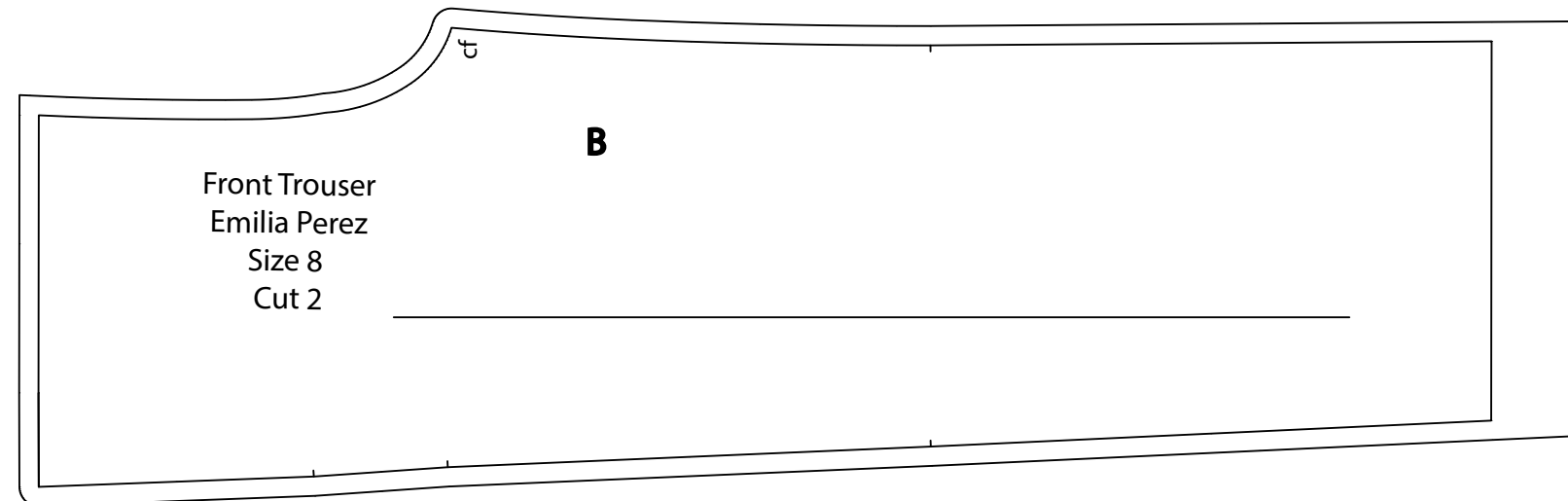
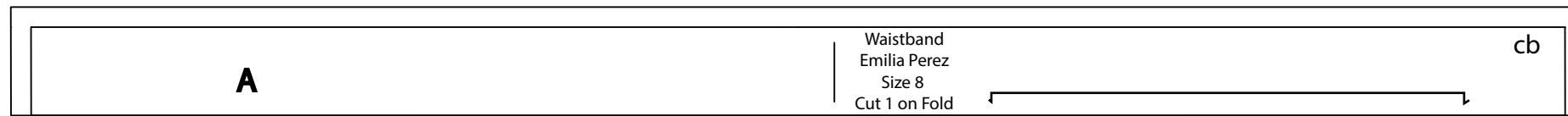


Code	Point of Measurement	TOL +/-	Units	XS	S	M	L	XL	2X			
A	LENTH FROM WAISTBAND	.5"+/-	IN		35"	36"	37"					
B	INSEAM LENGTH	.5"+/-	IN		23"	24"	25"					
C	WAISTBAND HEIGHT	.5"+/-	IN		2"	2"	2"					
D	FRONT POCKET LENGTH	.5"+/-	IN		3.5"	3.5"	3.5"					
E	BOTTOM SIDE POCKET LENGTH	.5"+/-	IN		9"	10"	11"					
F	WASITBAND WIDTH	.5"+/-	IN		12.5"	13.5"	14.5"					
G	HIP WIDTH	.5"+/-	IN		15"	16"	17"					
H	CUFF WIDTH	.5"+/-	IN		5"	5"	6"					

Digitized Pattern Pieces With Seam Allowances/Marking

Program: Blanca West Flexwear Style Name/Number: FW-102

TROUSER ATTERN



Style Name/Number: FW-100 Size Range: S-L Total # of Pattern Pieces: FW-102

Code	Pattern Piece Name	# Of Cuts	On Fold (Y/N)	On Bias (Y/N)	Seam Allowance (In.)	Adjustments	
A	WAISTBAND	1	Y	N	.5"		
B	FRONT TROUSER	2	N	N	.5"		
C	BACK TROUSER	2	N	N	.5"		
D	BOTTOM SIDE POCKET	2	N	N	.5"		
E	FRONT POCKET	2	N	N	.5"		
F	BACK POCKET	2	N	N	.5"		

Mock-Up Adjustments:

SEW MIDDLE OF FRONT SIDE PANEL WHEN ATTACHING TO THE MIDDLE PANEL.

Program: Blanca West Style Name/Number: FW-102

Care Label (Specs)

Main Label #1 (Specs)

Main Label #2 (Specs)

Hangtag (Specs)

Care Label (Specs)

Spot clean
by hand
in cold water,
hang to dry,
do not dry clean
Made
in the U.S.A.

1"

Main Label #1 (Specs)



2.5"



Main Label #2 (Specs)

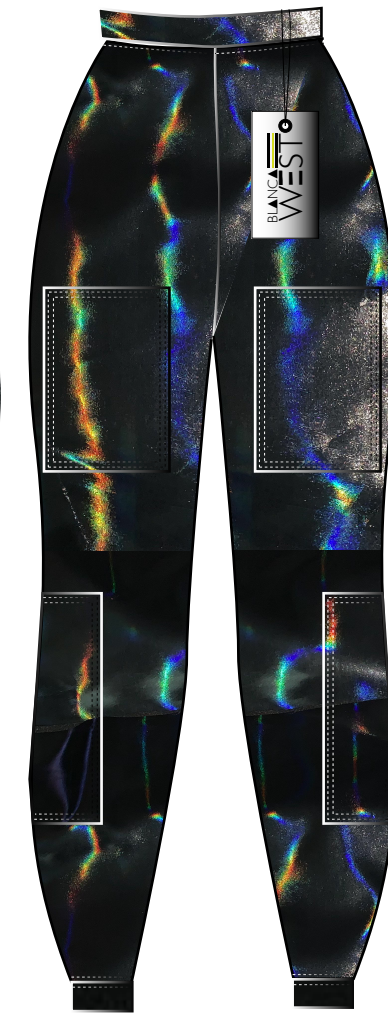
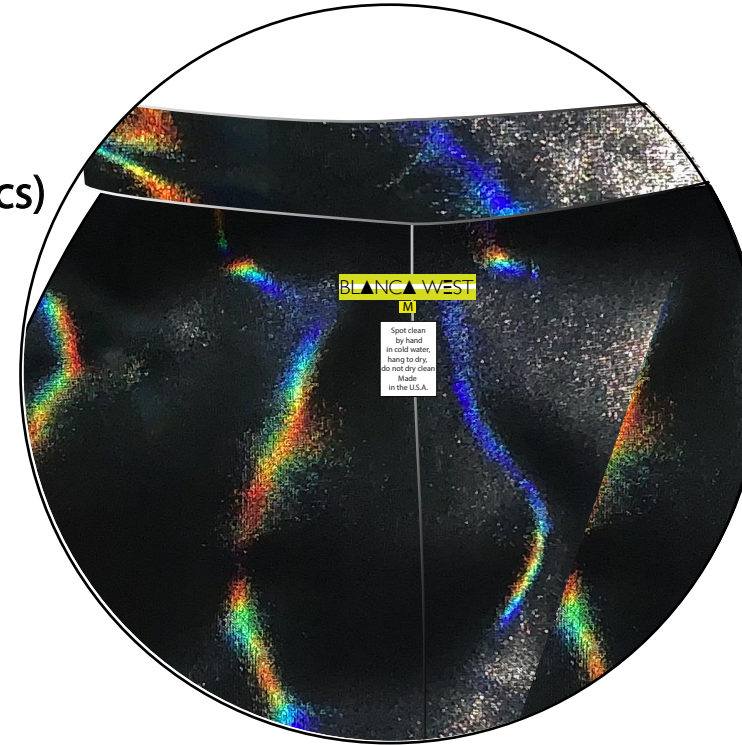
3"

Hangtag (Specs)



4"

2.5"



Label Details: Printed/Woven/Material/Size/Shape/Placement/How it will be attached/ Care label/Wash Instructions

Care Label Information: _____

THE CARE LABEL AND MAIN LABELS WILL BE SEWN INSIDE THE BACK OF THE TROUSERS. CENTERED FROM THE TOP, UNDERNEATH THE WAISTBAND.



Bill of Materials

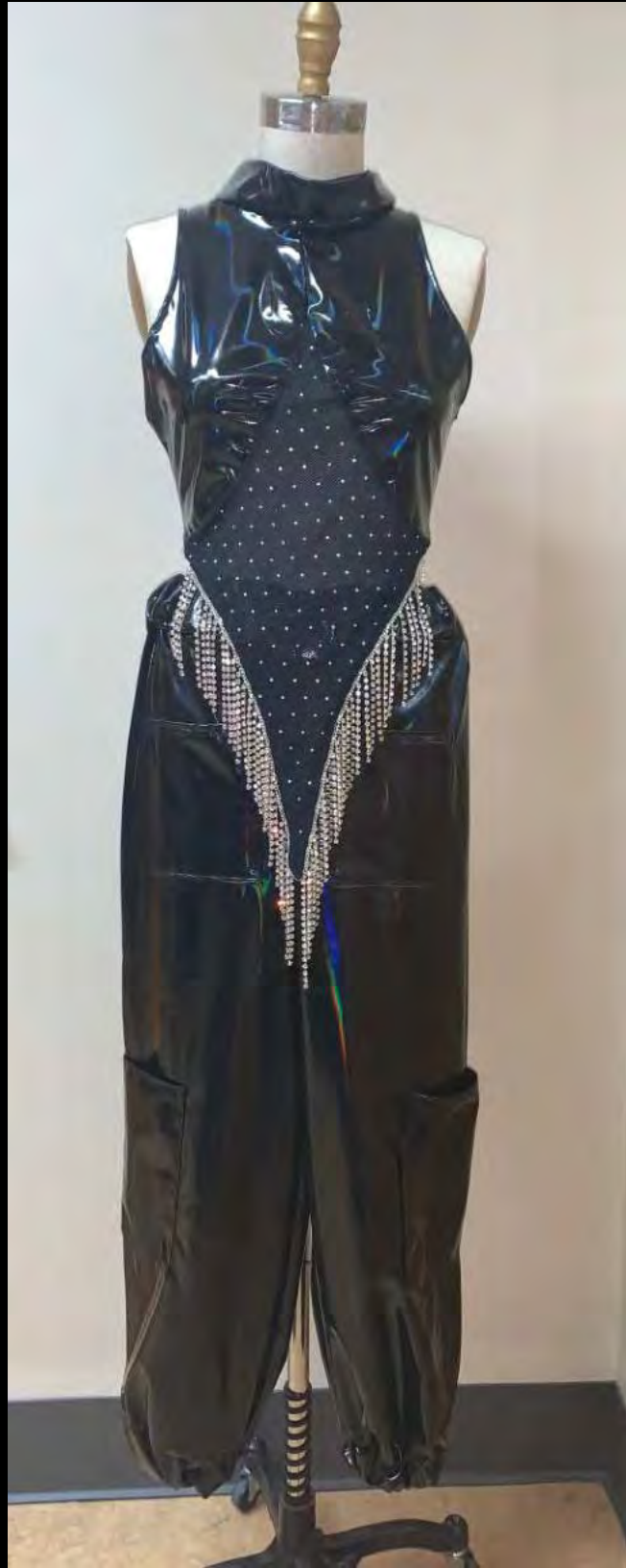
(323) 440-7448 // Los Angeles, CA 90015

Program: Blanca West Style Name/Number: FW-102 Color: HOLOGRAPHIC BLACK Units: 100

Component	Qty/Yield	Unit Price	Total	Component	Qty/Yield	Unit Price	Total
Fabrics				Labor/Send Out			
HOLO BLACK	2.5 YDS	\$29/YD	\$29.00				
Total Fabric Cost			\$29.00	Total Labor Cost			
Trims				Packing Materials			
2" ELASRIC	1.5/YD	\$8	\$8	Poly Bag	20/Pk	\$12/Pk	\$12
BLACK Bulky Thread	2 Cones	\$10/Cone	\$20				
Total Trim Cost			\$28.00	Total Packaging Cost			\$12.00
Total Units	100	Cost Per Unit		\$69.00	Total Production Cost		\$6,900.00

FINAL DESIGN

FRONT



BACK



SIDE

