

# Analysis of Inflow Solutions among Eleven Sewer Systems

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## Abstract

This paper was undertaken to compare eleven utilities where part or all of the utility was tested for infiltration and inflow with the intention of determining the value of data gathered from midnight investigations, comparing potential costs (in 2020 dollars), and understanding whether statistical methods can be used to predict potential problems on the system. Inflow and infiltration amounts can be identified on a utility system without significant effort. Inflow correction is robust and easy to implement (though often overlooked). After inflow is addressed, the results indicated that a midnight investigation could quickly identify portions of the sewer system in need of attention. Maps of leaky pipe sections can be identified, and commonalities in the system may become apparent. Statistical methods were used to identify high groundwater levels and lateral issues as critical issues on these systems. The methods can be utilized at other utilities to help guide them to addressing the critical issues first as opposed to focusing only on the traditional pipe lining solutions that often ignore the lateral and inflow issues that plague utility managers.

## Keywords

Inflow, Sanitary Sewer, Overflow, Rainfall, Groundwater, Infiltration

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## 1. Introduction

The initial goal of the Clean Water Act was to restore the nation's rivers and streams to their highest and best use through the removal of untreated industrial and domestic wastewaters. Prior to legislation passed as the Federal Water Pollution Control Act in 1948, many municipalities discharged wastes directly to the nearby waterways, which were often water supplies for those downstream, through extensive gravity systems. To resist the chemical concerns in wastewater, the pipes, from pre-1900 through the 1980s, were primarily vitrified clay. In

many cases the stormwater and sanitary sewer systems were one, especially in the northeast and Great Lakes states.

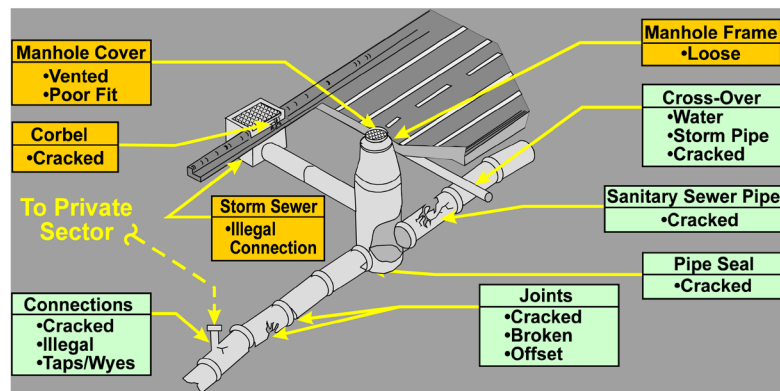
Vitrified clay pipe has a long service life when installed correctly and left undisturbed, but is brittle, so surface vibrations, freeze/thaw cycles and poor construction methods (indicated by settling from incorrect pipe bedding) will cause these pipes to fail in time, primarily by cracking. Short joints make for many potential openings in the pipe which are exacerbated by the fact that the temperature differences between the warm wastewater and cooler soils cause exterior pipe sweating which encourages tree roots to migrate to the pipe and enter the joints. The majority of domestic wastewater facilities operated by one of the over 16,000 sewer utilities in the United States, operate in this environment where pipes are old, money is scarce and investments have not been made. Keeping the sewer system operating comes at a cost that is not well understood by local government officials or the public. Compounding the problem is that by their very nature, buried pipes and protected facilities are out of the public view. The lack of obvious problems or critical failures generally leads the public and local officials to believe the sewer infrastructure to be “ok” as it is (Bloetscher, 2008, 2011). But ongoing maintenance of the sewer system can yield cost savings in operations, starting with power costs.

(Lisk et al., 2012) reported that 4% of the total power produced In the United States, is used by water and wastewater systems, mostly to pump water. In sanitary sewer systems, pumping can be as much as 90% of the total power used (Lisk et al., 2012). Substantial savings in operations can be achieved by preventing the water that is not wastewater from entering the piping system. The key to reduction in power, is the reduction in water pumped, which means keeping water out of the sewer system. However, there is a general lack of understanding of the components of the water entering the system, which makes solving the problem difficult, and therefore securing funding a challenge.

**Figure 1** shows all the areas where water can get into the collection system. There is inflow, which is water off the surface during and after rainstorms which creates hydraulic issues that can lead to sanitary sewer overflows (SSOs) and subject the utility to fines from regulatory agencies and lawsuits from residents. (Wingard, 2015) reported that inflow can contribute 90% of flows into the sanitary sewer system during storm events. Fort Lauderdale, Florida has faced significant challenges with this problem in the past 2 years (Bryan, 2020, 2020a; Marcus, 2020). In contrast, infiltration is seeping groundwater that enters the piping underground constantly. Closed-circuit television (CCTV) is the most common assessment tool conducted by municipalities to determine the presence of roots, leaks, debris, and flow conditions (USEPA, 2005). Unfortunately, even operators and professional engineers often lump infiltration and inflow together as one.

The question to answer with this investigation was whether:

- Inflow could be estimated pump run time data;
- Infiltration could be estimated using run time data;



Rain and High Groundwater Affects  
Wastewater Collection System

**Figure 1.** Entry points for infiltration and inflow (Bloetscher, 2019).

- Inflow methods would work;
- Leaky pipes could be identified;
- Similar systems could point to similar defects.

## 2. Methodology

Utilities know they have an inflow problem, and not an infiltration problem, when flows increase when it is raining. **Figure 2** shows a typical graph of rainfall versus flow for a utility. Collection of lift station run times can indicate the stations with the most significant issues when run times are plotted against rainfall. Infiltration can be found by plotting rainfall against groundwater. It was assumed that inflow into sanitary sewer lines is linearly related to rainfall (Merrill, 2004), and that infiltration is linearly related to groundwater elevation. Basic statistical graphing methods can be used to derive these quantities.

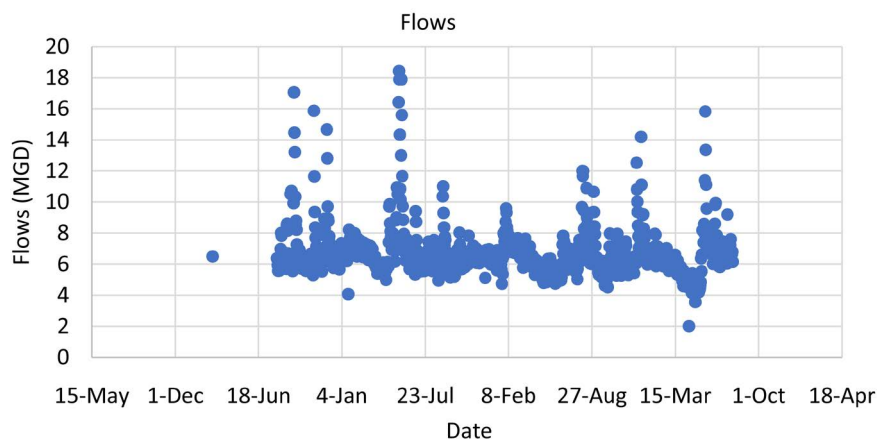
A regression analysis was used because it focuses on understanding how the dependent variable (inflow) changes, as the independent variable (rainfall) is varied. Once the linear relationship between rainfall and inflow was determined, any rainfall could be entered into the regression analysis to determine the associated inflow value. Inflow can then be separated from the total flows. Once the inflow values were separated, the relationship between groundwater elevation values and run-times was determined through a second regression exercise. It was assumed that fluctuations in baseflow were negligible from day to day.

To develop an analysis of sewer system issues, data from eleven utility systems investigated were compiled. The utility systems that are partially or fully used in the analysis are in coastal south Florida (Dania Beach, Pinellas, Davie, Hallandale Beach), inland communities (Clewiston, Orlando, Toho Water Authority, Madison), and the Brunswick Joint Water-Sewer Commission in southeast Georgia. **Table 1** outlines the characteristics of the communities. Five are coastal. Vitrified Clay pipe is the primary pipe type most of the system.

In addition, PCA and regression analyses were utilized. The Principal Component Method (PCA) has been used to extract the independent factors using

**Table 1.** Utility systems included (Bloetscher, 2009, 2015, 2017a, 2017b, 2017c, 2018a, 2018b, 2018c, 2019, 2020a, 2020b).

Location	Manholes in areas studied	Smoke Test/Lateral Leaks	Est. Total Pipe in Area studied	Pipe to review per Midnight Run	Percent pipes w Leaks	infiltration Est Flow (gpm)	Relative Age of Pipe	Pipe Type	Prior Lining	Water Table	Topography
Hallandale Beach	1097	276	274,000	96,000	35%	1400	60 s	VC	yes	High	Flat/Coastal
Dania Beach	797	567	199,250	45,000	23%	800	60 s/70 s	VC	yes	High	Flat/Coastal
Davie	920	n/a	230,000	43,000	19%	1350	70 s/80 s	VC/PVC	yes	Medium	Flat/Coastal
Clewiston	814	281	203,500	83,000	41%	500	70	PVC/VC	no	High	Inland
Brunswick JWSC	1921	254	480,250	70,000	15%	350	50 s/60 s	VC	yes	High	Flat/Coastal
Madison	442	n/a	110,500	18000	16%	100	60 s	VC	no	Low	Inland
Orlando	278	n/a	69,500	20,000	29%	400	60 s	VC	yes	Medium	Inland
Toho Water Authority	767	n/a	191,750	52,000	27%	325	70 s/80 s	VC	yes	High	Inland
Pembroke Pines	713	410	178,250	24,000	13%	200	60 s/70 s	VC/PVC	yes	High	Flat/Coastal
Gainesville Regional	688	n/a	172,000	53,000	31%	1700	60 s	VC	yes	low	Inland
Pinellas	72	0	18,000	10,000	56%	1	60 s	VC	No	High	Flat/Coastal

**Figure 2.** Example of system with inflow issues.

the eigenvalues (potted as a Scree plot). The eigenvalues indicate the variance included in each principal factor. The goal is to reduce the number of variable by combining factors that are highly correlated. In addition, the rotation phase of factor analysis attempts to transform the initial matrix into one that is easier to interpret. Varimax rotation has been used in this research to improve results' analysis and interpretability.

Linear regression is a probabilistic statistical technique that models a rela-

relationship between one or more explanatory variables (or independent variables) of observed data to predict a condition. In this case, critical query was whether a high water table or lateral issues could be predicted. Because so many of the variables were categorical, logistic regression was used as well and compared. Logistic regression is a probabilistic statistical technique to predict the outcome of a dichotomous variable based on one or more predictor variables. Logistic regression better uses categorical variables than linear regression and since some of the variables are dichotomous, this analysis was also conducted.

### 3. Results

Figure 2 showed a typical graph of flow for a south Florida wastewater plant. It can be seen that there are some very high peaks. If the peaks correlate with rainfall, there is an inflow problem. For this system, a scan of the South Florida Water Management District’s DBHydro data base indicated two rainfall stations that might be of help. The sites are NSID1\_R and G56-R (see Figure 3). The NCSID site stopped recording in 2019. Figure 4 shows a graph of rainfall versus flow. The peaking that correlates with the rainfall is *inflow*. The amount of inflow can be calculated. The data indicates that without inflow, the average daily flow is about 6.6 MGD (see Figure 5).

As noted in Figure 1, there are many ways water gets into the pipes from the surface. Resolving inflow issues is straightforward and flows a set of basic steps. The order is important and pursuing all steps will resolve the majority of issues.



Figure 3. DBHydro map of rain gages in broward county.

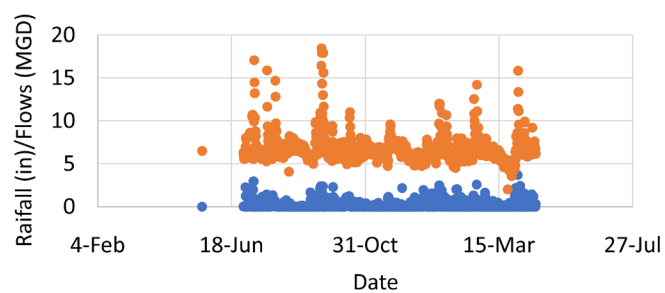
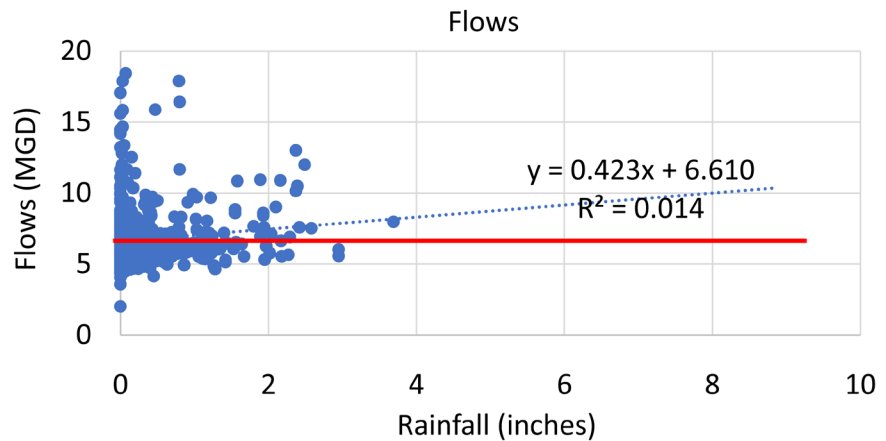


Figure 4. Comparison of rainfall and flows for a South Floirda utility.



**Figure 5.** Comparison of rainfall versus flows for a South Florida utility.

The first step is an inspection of all sanitary sewer manholes for damage, leakage or other problems. The manhole inspection should include documentation of condition, GPS location, and some form of numbering if not currently available. Manhole inspections can also document useful information like excessive grease build-ups, improper disposal of feminine hygiene products, wipes, and other trash flushed by customers (Stratton-Childers, 2015). Options to reduce this problem include trash cans, access to towels and wipes in restrooms, bidets and systems like the Heinie-Genie (Rabines, 2015), but none of these are convenient away from home. Once the manhole inspection is undertaken there are four steps that follow:

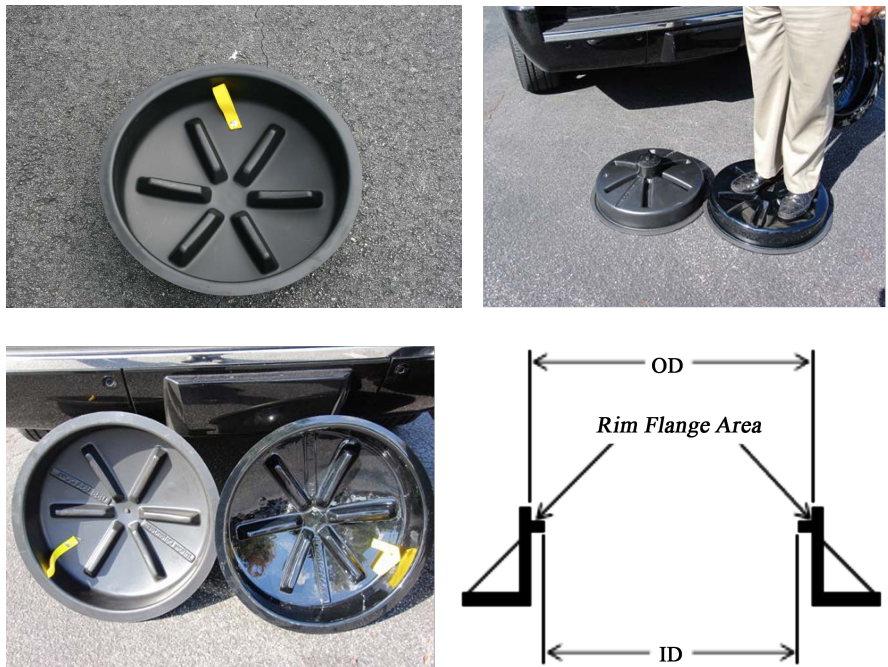
- Repair/sealing of chimneys in all manholes to reduce inflow from the street during flooding events (see **Figure 6**).
- Install manhole dishes with ribs and gaskets into the manholes (see **Figure 7**). The need for the gasket is based on data Miami Dade County gathered in 2010: 1) Rate with no inflow dish: 5.45 GPM; 2) Rate with inflow dish with no gasket: 0.72 GPM; 3) Rate with Inflow Defender inflow dish: 0.002 GPM.
- Smoke testing can identify obvious surface connections (see **Figure 8** and **Figure 9**). The normal notifications, inspection and documentation will identify broken or missing cleanout caps, surface breaks on public and private property, connection of gutters to the sewer system, and stormwater connections.
- Fix the public openings at cleanouts can be corrected immediately including installation of something like the LDL plug (see **Figure 10** and **Figure 11**).

**Figures 12-14** demonstrate the before and after flows for lift stations that were identified as among the worst in three separate utility systems. The graphs show that the flow did not increase with rainfall after the inflow corrections were made except in **Figure 15**, which was found to be caused by another service area that was not inflow corrected, something the community was not aware of. As a result, the relationship between rainfall and flow could be established as an equation and the amount deducted from the daily flows.





**Figure 6.** Installation procedure (courtesy, USSI, Inc.).



**Figure 7.** Inflow defender manhole rain dish showing installed dish, and both polycarbonate and polyethylene versions. \*Note the ribs and depth of dish that improves long-term strength. Note polycarbonate is required for newer, 30 or 48 inch manhole (Courtesy, USSI, Inc. (Bloetscher, 2011)).





Figure 8. Smoke test results.

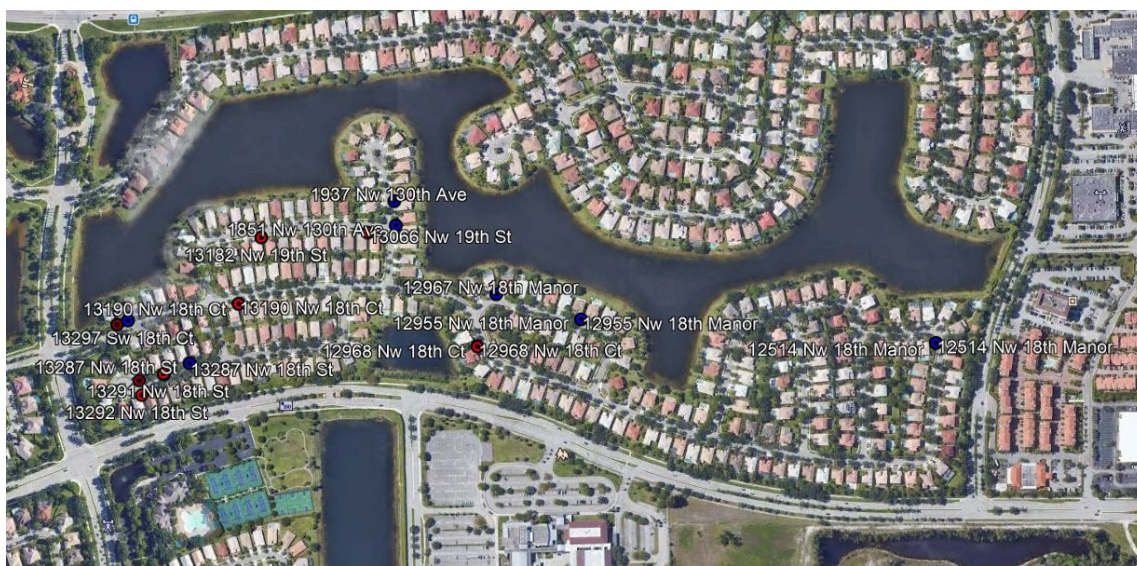


Figure 9. Smoke test results for LS area.



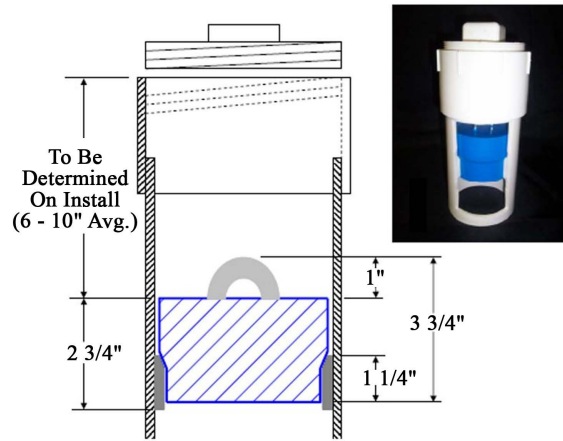


Figure 10. LDL plug design (courtesy, USSI, Inc. (Bloetscher, 2011)).

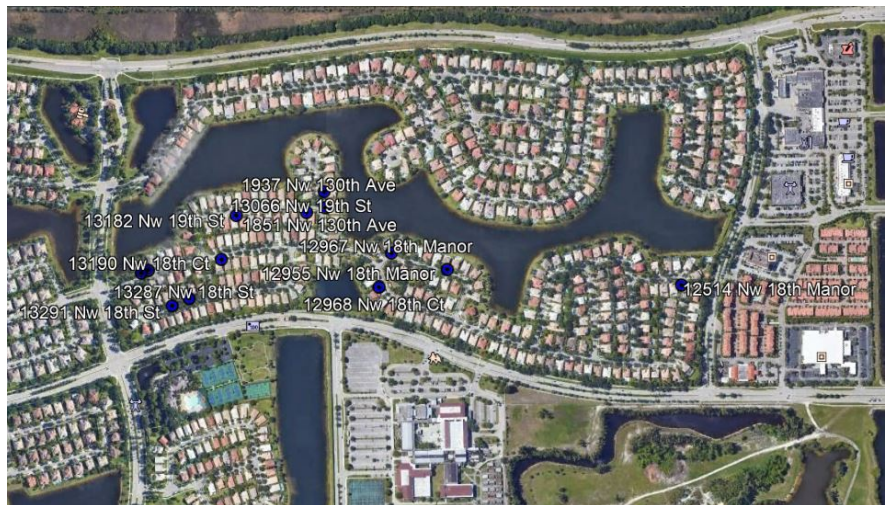


Figure 11. LDL plug installation locations in LS area 130 (Pembroke Pines).

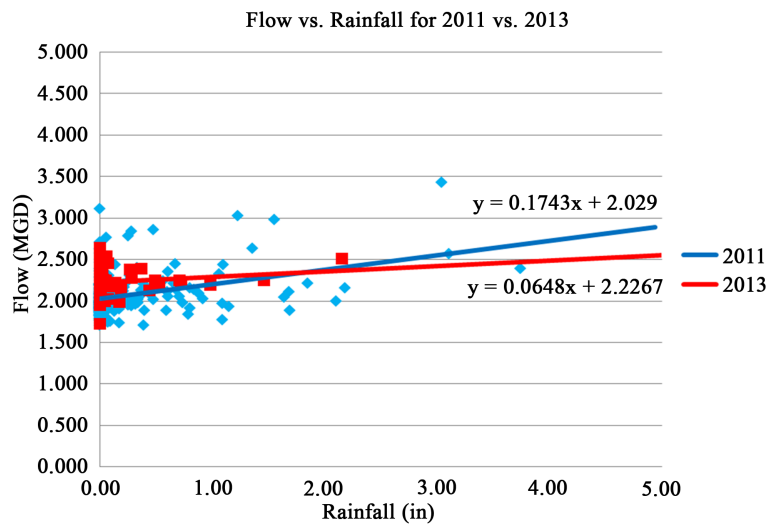
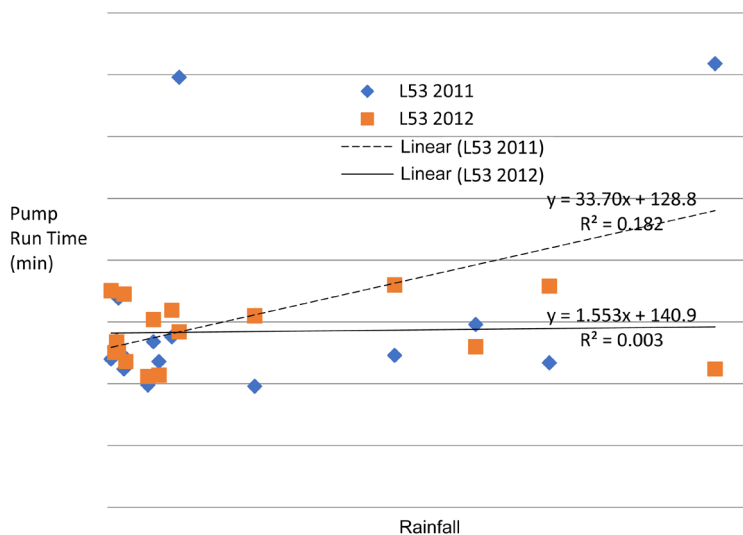
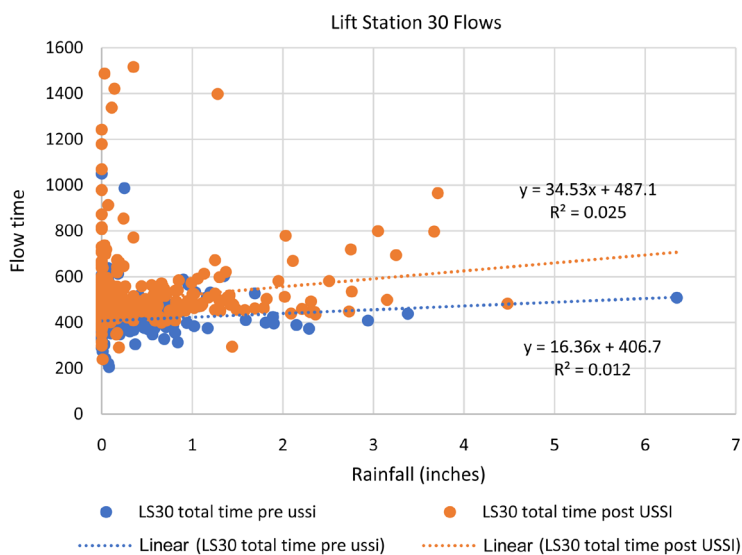


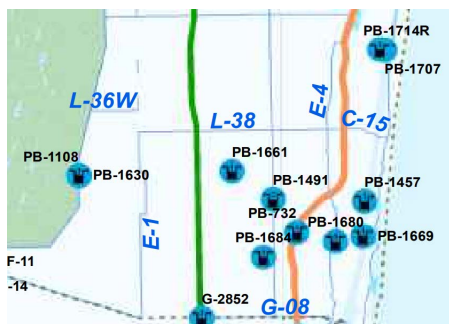
Figure 12. Comparison of rain events (inches) versus pump run times in 2011 and 2013 for Dania Beach—total community flows. The slope of the lines shows that the inflow correction reduced inflow.



**Figure 13.** Comparison of rain events (inches) versus pump run times in 2011 and 2012 for cooper city lift station 53. The 2012 graph shows virtually no effect of rainfall on run times.

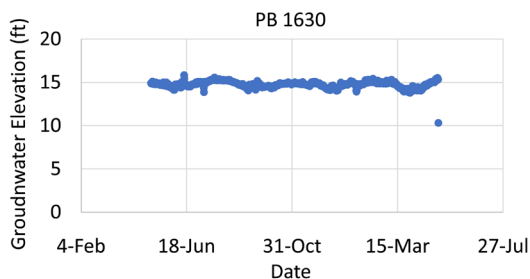


**Figure 14.** Comparison of rain events (inches) versus pump run times in 2018 and 2020 for Pembroke Pines Lift Station 30. The slope of the lines shows that the inflow correction reduced inflow.

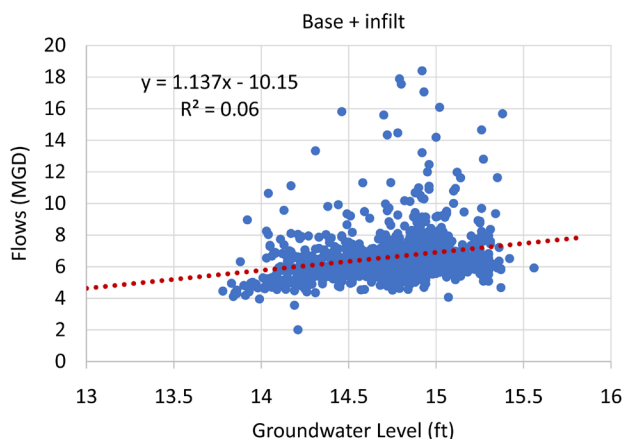


**Figure 15.** DBHydro locations for Groundwater monitoring.

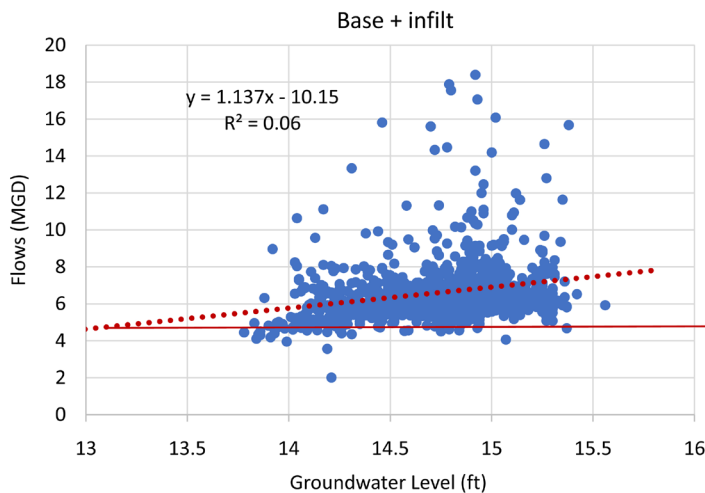
Once the inflow was removed, the remainder is infiltration. **Figure 16** shows the locations of groundwater stations from DBHydro. Using Stations PB-1630 and PB-1661, **Figure 16** shows the relationship between groundwater and flows. **Figure 17** shows that if minimal groundwater is used, the City’s flows should be about 4.6 MGD. Infiltration was estimated to be 2 MGD in the utility given their current average flows are 6.6 MGD (see **Figure 18**). However, where the infiltration was required another step.



**Figure 16.** Inflow removed from the Base flows + Infiltration.



**Figure 17.** Flows versus groundwater.



**Figure 18.** Flows versus groundwater showing about 1.5 MGD of infiltration.

As many utilities struggle with funding, identifying the pipes that were most likely to yield results was needed as opposed to videotaping miles of pipe that is not leaking. Therefore, the next step should be a low flow or midnight investigation, which is intended to target the location of infiltration in the piping system. The lowest best time for such analysis occurs from 1 AM to 5 AM when people are sleeping and not using water. Such an event will take several days and must be planned to determine priority manhole to start with and sequencing.

The results can be tabulated and plotted in GIS (see **Figures 19-21** for examples). Typically, only 15 to 25 percent of the system has identifiable leaks resulting from the midnight investigation (results from 13 systems). **Table 2** outlines the costs (in 2020 dollars) estimated to complete the effort to this point and typical issues noted for each system (adjusted because work was completed from 2005 to 2021). It should be noted that contrary to the concept of televising the entire sewer system, the midnight run creates substantial savings to each system by not televising piping that has minimal defects (last column in **Table 2**). **Table 3** summarizes the costs for inflow removal and the issues found in the sewer system as a part of the midnight investigation.



**Figure 19.** Typical GIS output for Midnight Investigation 15% - 20% of pipe contribute most of the infiltration.





Figure 20. Locations of pipe that appeared to be leaking in LS Area 130 based on midnight investigation.

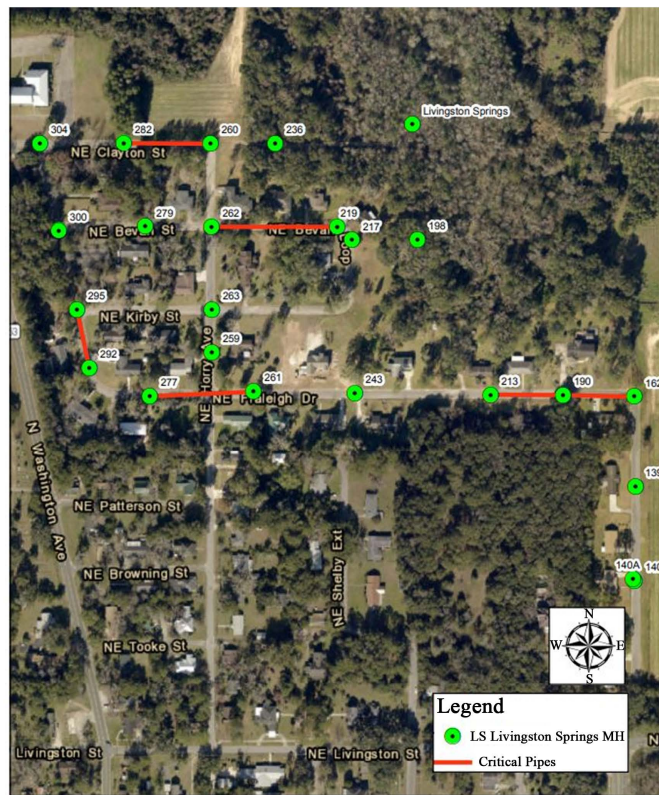


Figure 21. Area 204 red lines show pipes that indicated leakage.

**Table 2.** Summary of investigation results.

Location	Water Table	Inflow Investigation Costs (2020 dollars est)	Issues noted
Hallandale Beach	High	\$430,680	grease, sand, liner leaks
Dania Beach	High	\$349,598	grease
Davie	Medium	\$338,100	grease, paper
Clewiston	High	\$327,245	trash, paper
Brunswick JWSC	High	\$731,368	lateral leak
Madison	Low	\$162,435	deep clay, Brick MH
Orlando	Medium	\$102,165	Prior repairs
Toho Water Authority	High	\$281,873	Laterals cut, brick damage
Pembroke Pines	High	\$303,028	access issues, lateral leaks
Gainesville Regional	low	\$252,840	Grease
Pinellas	High	\$26,460	4 major sand leaks

**Table 3.** Inflow correction cost.

Location	Manholes in areas studied	Manhole sealing + Dish Est \$300	Smoke Test/Lateral Leaks	LDL Plug Est \$100	Est. Total Pipe in Area studied	Smoke Test Cost	Inflow Investigation Costs (2020 dollars est)	Pipe to review per Midnight Run	Clean + TV costs saved w Midnight
Hallandale Beach	1097	\$329,100	276	\$27,600	274,000	\$73,980	\$430,680	96,000	\$726,000
Dania Beach	797	\$239,100	567	\$56,700	199,250	\$53,798	\$349,598	45,000	\$552,750
Davie	920	\$276,000	n/a		230,000	\$62,100	\$338,100	43,000	\$647,000
Clewiston	814	\$244,200	281	\$28,100	203,500	\$54,945	\$327,245	83,000	\$527,500
Brunswick JWSC	1921	\$576,300	254	\$25,400	480,250	\$129,668	\$731,368	70,000	\$1,370,750
Madison	442	\$132,600	n/a		110,500	\$29,835	\$162,435	18,000	\$313,500
Orlando	278	\$83,400	n/a		69,500	\$18,765	\$102,165	20,000	\$188,500
Toho Water Authority	767	\$230,100	n/a		191,750	\$51,773	\$281,873	52,000	\$523,250
Pembroke Pines	713	\$213,900	410	\$41,000	178,250	\$48,128	\$303,028	24,000	\$510,750
Gainesville Regional	688	\$206,400	n/a		172,000	\$46,440	\$252,840	53,000	\$463,000
Pinellas	72	\$21,600	n/a		18,000	\$4,860	\$26,460	16,920	\$37,080

Based on the findings from the inflow and midnight investigations, **Table 4** outlines the estimated costs for cleaning, televising, lining and other repairs on the sewer system (not including lateral breaks). The effort to correct inflow is similar to the cost of televising the entire system. However, the inflow correction reduces flows into the wastewater plant more than just televising, yielding substantial annual reduction in costs for treatment. The present worth of the savings over a 10 years period is shown in **Table 5**, justifying the inflow removal approach. Note that the system will continue to deteriorate, so after 10 years the process should be repeated.

**Table 4.** Comparison of annual savings.

Location	Est Cost 2020 for all repairs in Gravity Main	Total Cost for Corrections in Area Studied	Cost w/o Inflow Effort	infiltration Est Flow (gpm)	infiltration Est Flow (gpm) Saved w Inflow Removal	infiltration Est Flow (gpm) w/o Inflow Removal	Annual Savings/1000g w Inflow Reduction	Annual Savings/1000g w/o Inflow Reduction
Hallandale Beach	\$2,112,000	\$2,542,680	\$2,407,320	1400	840	560	\$1,314,000	\$876,000
Dania Beach	\$990,000	\$1,339,598	\$1,193,153	800	480	320	\$750,857	\$500,571
Davie	\$946,000	\$1,284,100	\$1,254,900	1350	810	540	\$1,267,071	\$844,714
Clewiston	\$1,826,000	\$2,153,245	\$2,026,255	500	300	200	\$469,286	\$312,857
Brunswick JWSC	\$1,540,000	\$2,271,368	\$2,179,383	350	210	140	\$328,500	\$219,000
Madison	\$396,000	\$558,435	\$547,065	100	60	40	\$93,857	\$62,571
Orlando	\$440,000	\$542,165	\$526,335	400	240	160	\$375,429	\$250,286
Toho Water Authority	\$1,144,000	\$1,425,873	\$1,385,378	325	195	130	\$305,036	\$203,357
Pembroke Pines	\$528,000	\$831,028	\$735,723	200	120	80	\$187,714	\$125,143
Gainesville Regional	\$1,166,000	\$1,418,840	\$1,376,160	1700	1020	680	\$1,595,571	\$1,063,714
Pinellas	\$372,240	\$398,700	\$382,860	50	0.6	0.4	\$939	\$626

Net Inl savings.

**Table 5.** Present worth of improvements and net savings.

Location	Payback period w inflow Removal	Payback period w/o inflow Removal	Net Present Value over 10 years w inflow Removal	Net Present Value over 10 years w/o inflow Removal	Net Savings w inflow Correction
Hallandale Beach	1.9	2.7	\$10,657,717	\$7,105,145	\$3,552,572
Dania Beach	1.8	2.4	\$6,090,124	\$4,060,083	\$2,030,041
Davie	1.0	1.5	\$10,277,084	\$6,851,390	\$3,425,695
Clewiston	4.6	6.5	\$3,806,328	\$2,537,552	\$1,268,776
Brunswick JWSC	6.9	10.0	\$2,664,429	\$1,776,286	\$888,143
Madison	5.9	8.7	\$761,266	\$507,510	\$253,755
Orlando	1.4	2.1	\$3,045,062	\$2,030,041	\$1,015,021
Toho Water Authority	4.7	6.8	\$2,474,113	\$1,649,409	\$824,704
Pembroke Pines	4.4	5.9	\$1,522,531	\$1,015,021	\$507,510
Gainesville Regional	0.9	1.3	\$12,941,514	\$8,627,676	\$4,313,838
Pinellas	0.2	0.4	\$7613	\$5075	\$2538

The next step was to compare systems to determine if there were similarities or differences between the system in the southeast that had pursued most of the prior steps. **Table 6** outlines statistics used to evaluate the pipe conditions. The flows

**Table 6.** Statistics representing extent of repairs needed.

Location	Cost (000s)/gpm of flow	Flow/Manhole	Flow (gpm)/1000 ft of pipe
Hallandale Beach	1.71	1.28	14.58
Dania Beach	1.50	1.00	17.78
Davie	1.95	0.96	17.91
Clewiston	3.80	0.61	6.02
Brunswick JWSC	8.57	0.18	5.00
Madison	5.00	0.25	5.56
Orlando	3.75	1.60	20.00
Toho Water Authority	12.31	0.42	6.25
Pembroke Pines	12.50	0.28	8.33
Gainesville Regional	2.06	2.43	32.08
Pinellas	50.00	0.01	<b>0.1</b>

per manhole and per 1000 gallon of leakage were evaluated for the piping system. These variables, along with those in **Table 1**, were then used to generate **Table 7** and the correlation analysis in **Table 8** (noting that certain variables that lacked information or were present only in one or two utilities were not useful to the PC analysis). Note that from the correlation analysis, little can be gleaned as the data is poorly correlated. Using the PCA analysis, the Scree plot (**Figure 22**) shows that four Factors make up 80% of the variability. **Table 9** indicates the F1 is made up of flow and flow data. F2 is created with system size and the water table. F3 relates to laterals. F4 relates to pipe type and cost. Since the majority of pipe is vitrified clay and the size of the system relates to flow, these two factors were of no surprise. However, water table and laterals were of more interest. The varimax rotation confirmed these findings (**Figure 23**).

Linear and logistic regression was applied. The standardized coefficients were similar, which was not unexpected (compare **Figure 24** and **Figure 25**). The linear regression plot shows that the model provided a good separation between the actual and projected likelihood of lateral issues (see **Figure 26**). The logistic regression process indicated that the model would correctly predict lateral issues over 80% of the time (see **Table 10**). The model was 100% accurate at predicting issues resulting from high water table (see **Table 11**) but was actually better at predicting a high-water table, than predicting a lower water table.

#### 4. Conclusion

So the questions to answer with this investigation were whether:

- Inflow could be estimated pump run time data;
- Infiltration could be estimated using run time data;
- Inflow methods would work;
- Leaky pipes could be identified;
- Similar systems could point to similar defects;



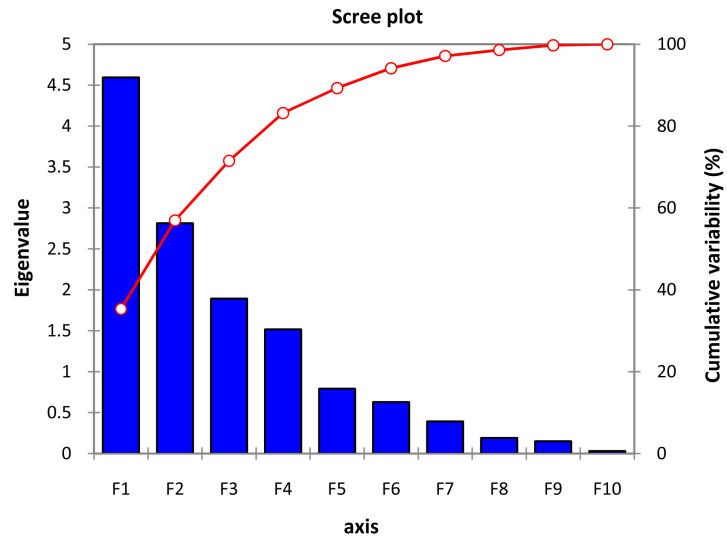


Figure 22. Scree plot.

Table 7. Variables for PCA and regression analysis.

Location	Manholes	VC Pipe	PVC	ABS Truss	Relative Age of Pipe	WT High	Pipe/% to review	Cost (000s)	Cost (000s)/gpm of flow	Flow/Manhole	Flow (gpm)/1000 ft of pipe	Flow	lateral issues
Hallandale Beach	1097	100	0	0	50	1	96,000	2400	1.714	1.276	14.583	1400	1
Dania Beach	800	100	0	0	50	1	45,000	1200	1.500	1.000	17.778	800	0
Davie	800	60	40	0	45	0	43,000	1500	1.948	0.963	17.907	1350	0
Clewiston	814	90	10	0	50	1	83,000	2400	3.800	0.614	6.024	500	0
Brunswick JWSC	2000	90	10	0	65	1	70,000	3000	8.571	0.175	5.000	350	1
Madison	400	90	0	10	60	0	18,000	0	5.000	0.250	5.556	0	1
Orlando	250	100	0	0	55	0	20,000	1500	3.750	1.600	20.000	400	0
Toho Water Authority	767	100	0	0	45	1	52,000	4000	12.308	0.424	6.250	325	1
Pembroke Pines	713	50	50	0	55	1	24,000	2500	12.500	0.281	8.333	200	1
Gainesville Regional	700	50	50	0	55	0	53,000	3500	2.059	2.429	32.075	1700	1
Pinellas	72	100	0	0	60	1	10,000	50	50.000	0.014	0.100	1	0

Table 8. Correlation of variables.

Variables	Manholes	VC Pipe	PVC	Relative Age of Pipe	WT High	lateral issues	Flow/Manhole	Flow (gpm)/1000 ft of pipe
Manholes	<b>1.000</b>	-0.046	0.079	0.144	0.359	0.415	-0.097	-0.050
VC Pipe	-0.046	<b>1.000</b>	-0.990	0.052	0.366	-0.253	-0.297	-0.438
PVC	0.079	-0.990	<b>1.000</b>	-0.098	-0.298	0.206	0.327	0.462
Relative Age of Pipe	0.144	0.052	-0.098	<b>1.000</b>	-0.014	0.246	-0.278	-0.294
WT High	0.359	0.366	-0.298	-0.014	<b>1.000</b>	0.069	-0.532	-0.577
lateral issues	0.415	-0.253	0.206	0.246	0.069	<b>1.000</b>	-0.023	-0.022
Flow/Manhole	-0.097	-0.297	0.327	-0.278	-0.532	-0.023	<b>1.000</b>	0.959
Flow (gpm)/1000 ft of pipe	-0.050	-0.438	0.462	-0.294	-0.577	-0.022	0.959	<b>1.000</b>

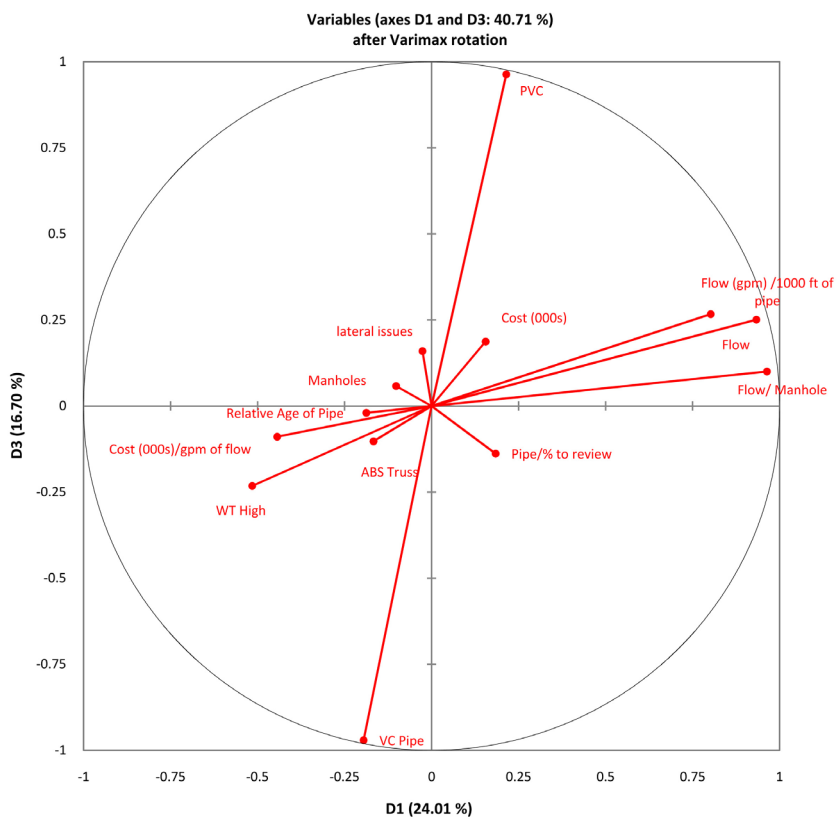
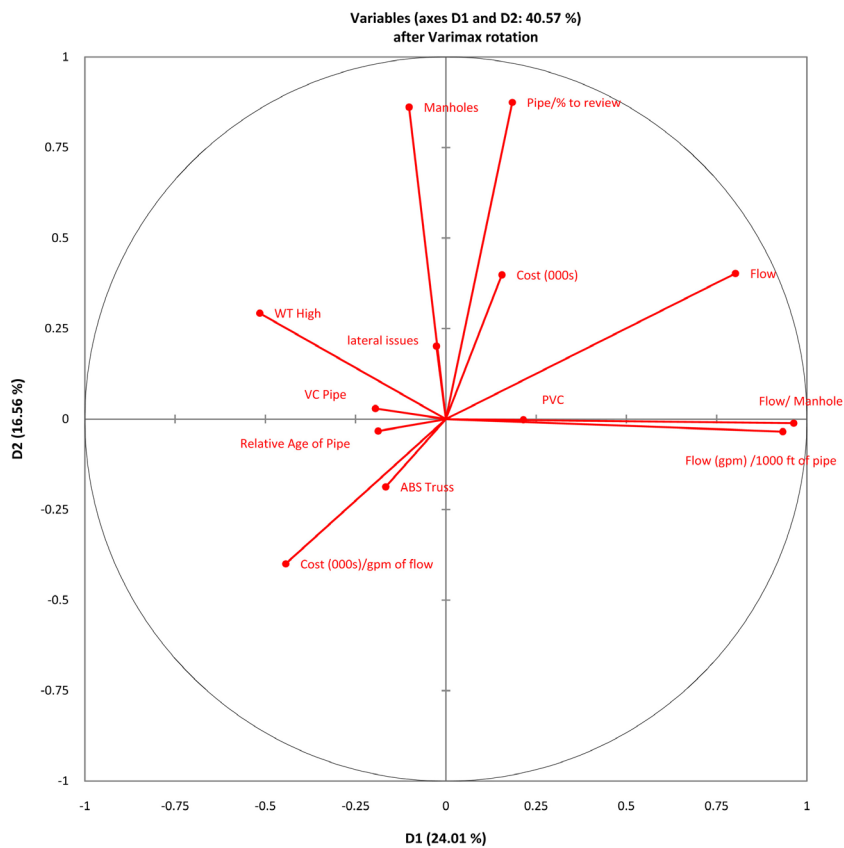


Figure 23. After varimax rotation.

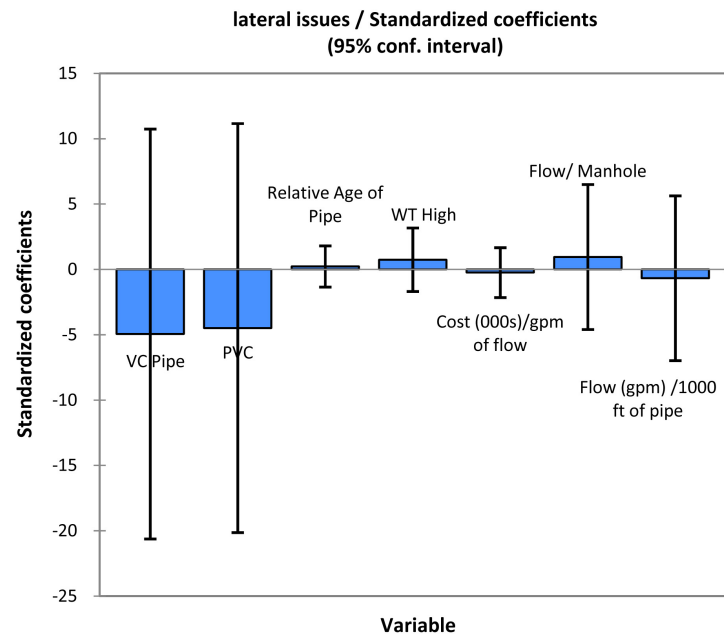


Figure 24. Standardized coefficients for linear regression.

Table 9. Factor make-up.

	F1	F2	F3	F4
Manholes	0.141	0.454	0.223	0.139
VC Pipe	-0.272	0.191	-0.407	0.350
PVC	0.291	-0.152	0.355	-0.417
ABS Truss	-0.176	-0.238	0.299	0.529
Relative Age of Pipe	-0.206	-0.038	0.409	0.097
WT High	-0.159	0.478	-0.085	-0.266
Pipe/% to review	0.223	0.445	-0.124	0.198
Cost (000s)	0.290	0.348	0.123	-0.119
Cost (000s)/gpm of flow	-0.321	-0.038	-0.001	-0.451
Flow/Manhole	0.381	-0.192	-0.186	0.124
Flow (gpm)/1000 ft of pipe	0.398	-0.230	-0.117	0.078
Flow	0.416	-0.017	-0.152	0.036
lateral issues	0.093	0.195	0.541	0.214

Table 10. Classification table for the estimation sample (variable lateral issues).

from/to	0	1	Total	% correct
0	4	1	5	80.00%
1	1	5	6	83.33%
Total	5	6	11	81.82%

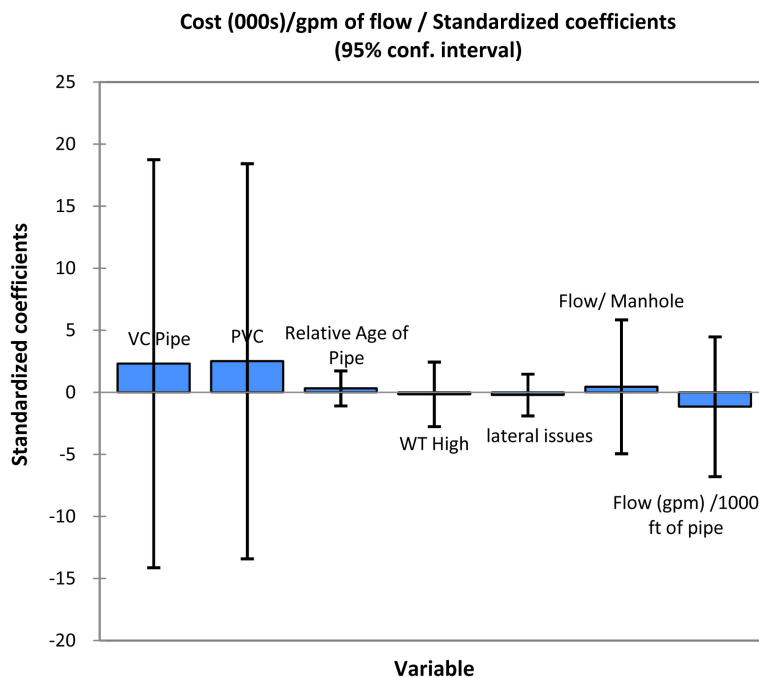


Figure 25. Standardized coefficients for logistic regression.

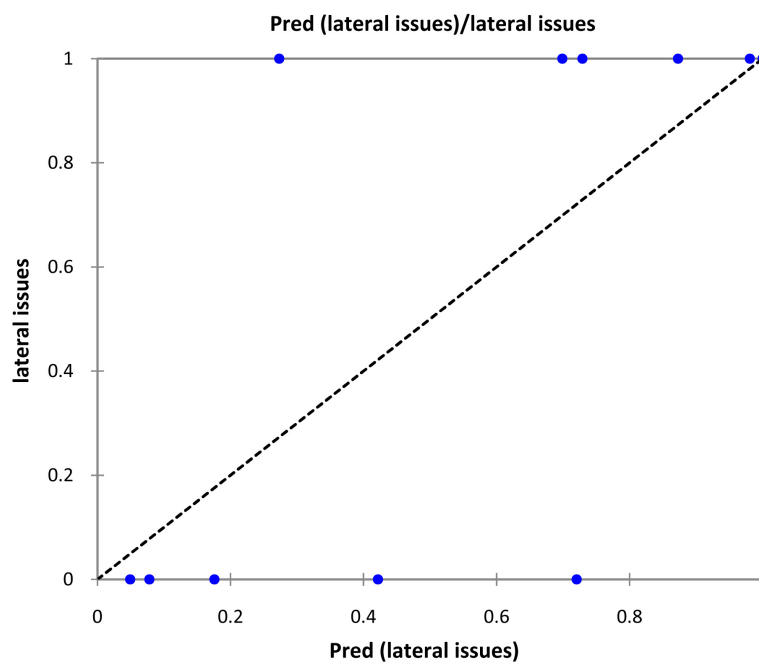


Figure 26. Prediction of lateral issues by linear regression.

Table 11. Classification table for the estimation sample (Variable WT High).

from/to	0	1	Total	% correct
0	4	0	4	100.00%
1	0	7	7	100.00%
Total	4	7	11	100.00%



The answer to the first four of these questions was a definitive yes. Rainfall and flows correlate in an increasing graph when inflow is present and results can demonstrate noticeable change when the process described herein is pursued. Likewise, groundwater and flows are related once inflow is removed. Identifying where the infiltration is occurring can be accomplished cost-effectively with a midnight investigation. Damaged lateral connections are thought to be a major contributing factor to infiltration into several of the studied sewer systems.

The inflow and infiltration savings calculations can be used to calculate the cost savings. For example, for the service area that consisted of 797 manholes, the costs to enact fixes to 25 manholes, sealing all 797 manholes, 797 dishes, repairs to over 200 public inflow openings, identifying over 300 private connections, two smoke test events, and one-midnight run was \$472,000. The savings was 18 MGY (\$55,044/yr in treatment costs). Since only 20 percent of the pipe was identified for televising, they saved over \$550,000 on the televising and lining portion off their lining program. The \$772,000 lining contract saved almost \$270,000 per year in treatment costs, yielding a payback of less than four years for the project.

A similar analysis was created for all the utilities in 2020 dollars. This effort has shown that investment in inflow, helps reduce the investment in infiltration reduction by the utility, and should provide the utility with some confidence that it will see reductions in inflow to the wastewater treatment plant, and reductions in its operating costs by using this protocol. The results show that inflow is separate from infiltration, that the peaks in flows are inflow and can be removed relatively easily, that the costs are reasonable and the solutions relatively simple. Getting the right technology and specifications is important.

For the final question, the results are mixed. Some information can be gleaned, but the similarities between systems decreased the potential variability that the statistical analyses used to identify operations factors. Statistical methods were able to identify high water and lateral issues as critical issues on these systems. The methods can be utilized at other utilities to help guide them to addressing the critical issues first as opposed to the traditional pipe lining solutions that often ignore the lateral and inflow issues that plague utility managers.

Further efforts should be undertaken in three areas:

- 1) Determination of groundwater impacts on flows.
- 2) Determination of inflow risks to utility operations.
- 3) Comparison of major issues between utilities to add data points to the statistical analysis.
- 4) Review the data to determine if added variables could be useful in identifying at the risk areas.

### **Conflicts of Interest**

The author declares no conflicts of interest regarding the publication of this paper.

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