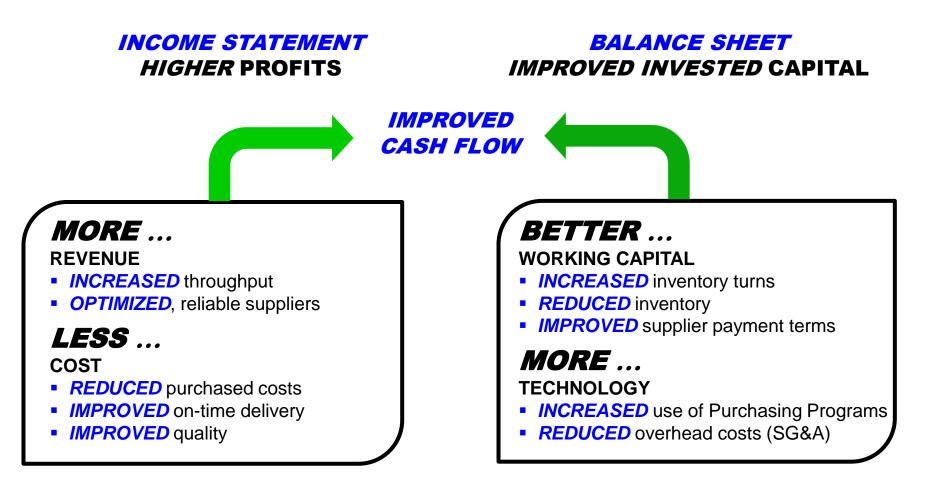
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MORE ... profit

BETTER ... sourcing LESS ... cost

GROWTH PLAN

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GROWTH EXAMPLE

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	BEFORE	AFTER				
	% of		% of			
_	Revenue		Revenue		delta	
Revenue	100.0%		100.0%			
Cost of Goods Sold	73.0%		67.3%			
Material	57.0%	Reduce 10.0	<mark>%</mark> 51.3%	₽	(5.7%)	
Labor	12.0%		12.0%			
ОН	4.0%		4.0%			
Gross Margin	27.0%		32.7%	企	5.7%	
Operating Expenses						
R&D	4.5%		4.5%			
SG&A	15.6%	Reduce 5.0	<mark>%</mark> 14.8%	$\mathbf{\nabla}$	(0.8%)	
Depreciation	(1.0%)		(1.0%)			
Other Expenses						
Interest	1.5%		1.5%			
Income Before Taxes	6.4%		12.9%	,		
Income tax provision (39.1%)	(2.5%)		(5.0%)			
	3.9%		7.8%		3.9%	
CASH-TO-CASH CYCLE (days)	77		50	Ŷ	(34.6%)	

For a \$50 Million manufacturer, **\$1 Million is added to the bottom line!**

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OUR EXPERTISE

SUPPLY CHAIN MANAGEMENT

- Reduced material costs and inventory levels
- Increased throughput, reduced transaction costs, and smoother planning
- Improved On-Time Delivery
- Decreased line shut-downs & missed revenue opportunities

OUTSOURCING

• Cost reduction and capacity relief

SUPPLY CHAIN FINANCE

- A 3rd type of financing, after debt and equity
- Reduced Excess & Obsolete Inventory

PRICING STRATEGY

NEGOTIATION

NEW PRODUCT INTRODUCTION

STRATEGY

- Global strategic planning
- Advanced factory rearrangement
- Product cost models
- New venture market research

OPERATIONS

- Process improvements
- Sales & Operations Planning (S&OP)
- Lean Manufacturing
- Six Sigma

MATERIALS-PURCHASING MATRIX

- Reduced inventory by integrating Purchasing, Inventory and Finance with customer forecasts
 ORGANIZATION
- Organizational Development

STRATEGIC SOURCING/PURCHASING

- Reduced purchased costs
- Supplier selection and consolidation
- Spend analysis
- Supplier Relationship Management
- Improved payment terms

WORKING CAPITAL IMPROVEMENT

- Increased inventory turns
- Reduced inventory

MATERIAL PRICE MODELING

- Maintaining margins through recovering material price increases
 MERGERS & ACQUISITIONS
- Integration
- Due Diligence

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- **Delivered annual purchasing cost reductions of 4% on engineered products**
- Improved profits through \$6 Million of supply chain cost reductions on \$200 Million spend and expanded the lean manufacturing system executing the global procurement strategy
- Delivered \$9 Million in cost reductions and capacity increase outsourcing \$120 Million of manufacturing operations
- □ Added \$25+ Million to the bottom line by recovering price increases from customers
- Reduced inventory 45% for a key customer by developing and implementing a tool linking Purchasing, Inventory and Finance with demand forecasts
- □ Improved On-Time Delivery/customer satisfaction to 97%
- □ Consolidated suppliers 80% through rigorous supplier selection
- **Reduced MRO costs 16% through implementing a MRO Consolidator**

MiCyn

2 WAYS TO USE US

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ADVISOR	CONSULTANT
Retained, <i>"LIKE BEING ON STAFF"</i> with expertise and experience → <i>ON-SITE</i> a couple of days per month	Rifle shot – focused on specific project
<i>ON-GOING</i> support, providing continuity → <i>OFF-SITE</i> availability, by email or phone	
Solve many & varied problems	Solve a defined problem
Identify issues, problems, options & solutions	
Provide operating and financial expertise	Provide operating and financial expertise
Lead projects as necessary	Lead projects as necessary
Strategy \rightarrow assist developing and implementing the strategic plan	Strategy \rightarrow assist developing and implementing the strategic plan
Available to monitor project implementation success	After implementation, end of involvement
Identify new opportunities	
Develop organization design options	

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	Yes	No
viewing your supply chain as a strategic asset?		
continually evaluating which value chain activities are core competencies and outsourcing the rest?		
BUYING FOR LESS (Supplier Relationship Mgmt., Global Sourcing)?		
BUYING BETTER (Focusing on best value (TCO) instead of low price)?		
CONSUMING BETTER (concurrent procurement with design engineering)?		
SELLING BETTER (joint selling with suppliers)?		
staffing the right people in the right positions - <i>people make policy</i>		
detecting and recovering from fulfillment errors automatically, before your customers do?		
using a supplier selection & approval process? Formal agreements?		



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Michael McCracken

A results-driven executive problem-solver with a strong record of improving cash flow. Highly successful implementing Supply Chain Management, Purchasing, Operations, and Strategy improvements.

Primary industries served are oil & gas, industrial machinery, aerospace, automotive, electronics.

Mr. McCracken earned a MBA from Auburn University and a BS Industrial Engineering from Northwestern University.

CONTACT US

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