

Fiable Hydraulics Pvt Ltd.

Hydraulic Professionals

HYDRAULIC POWER PACKS AND CYLINDER MANUFACTURER

Technical Information VANE PUMPS

PV2R SERIES



Address - Sector 10, MIDC Bhosari, Pimpri-Chinchwad, Maharashtra 411026.

VANE PUMPS



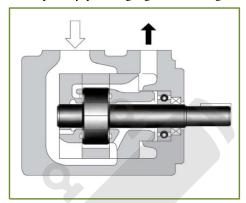
PV2R Series Single Vane Pumps

These pumps have been developed especially for low noise operation. To comply with a wide range of applications for instance the injection moulding machine. PV2R Series Single Pumps provide wide range of delivery volume [5.8-237.0 cm³/rev.] for the pumps.

The main internal spare parts of the pumps are built in as cartridge kit.

Therefore, the replacement can be easily done by simply changing the cartridges.









Specifications

		Max. Operating Pressure Kgf/cm ²									
M - 1-1	Geometric Displacement cm³/rev.				Water Containing Fluids			Synthetic Fluids	Output	Shaft Speed	
Model Number		Speciality	Antiwear Type	R & O Type	Antiwear 6 Type Water	Water Glycols	Water in Oil Emulsions	Phosphate Esters	Flow & Input Power	Range r/min.	
		Speemea		1.7	Glycols					Max.	Min.
PV2R1 – 6	5.8	210*5	175*5								
PV2R1 – 8	8.0	210	1/3								
PV2R1 – 10	9.4										
PV2R1 – 12	12.2			1					Refer		
PV2R1 – 14	13.7			160	160	70	70	160	Page	1800	750 ^{*4}
PV2R1 – 17	16.6	210	175	100	100	/0	/0	100	154 ,155	(1200)*3	750
PV2R1 – 19	18.6								& 156		
PV2R1 – 23	22.7										
PV2R1 - 25	25.3										
PV2R1 - 31	31.0	160	160								
PV2R2 - 26	26.6										
PV2R2 - 33	33.3										
PV2R2 - 41	41.3								Refer	1800	
PV2R2 - 47	47.2	210	175	140	160	70	70	140	Page 156, 157	*3	600*4
PV2R2 - 53	52.5								& 156, 157	(1200)	
PV2R2 - 59	58.2					/			CC 150		
PV2R2 - 65	64.7										
PV2R3 – 52	52.2										
PV2R3 - 60	59.6									1000	
PV2R3 – 66	66.3	210	175						Refer	1800	
PV2R3 - 76	76.4			140	160	70	70	140	Page	(1200)	600
PV2R3 – 94	93.6			140	100	/ / /	/0	140	158 &		000
PV2R3 – 116	115.6	160	160						159	1800 ^{*1} (1200) ^{*3}	

- *1 If PV2R3 116 is used at speed above 1700 r/min. the suction pressure is limited to 0 Kgf/cm²
- *2 If PV2R4 237 is used at speed above 1700 r/min. the suction pressure is limited to 0.13 Kgf/cm²
- *3 If phosphate ester or water containing fluids are used, the maximum speed is limited to 1200 r/min
- *4 For starting at low speed, the maximum viscosity is limited. For details, see Hydraulic Fluids.
- *5 For pressure above 160 Kgf/cm² raise the speed over 1450 r/min.
- *6 For the brands of 'Antiwear type water glycol' and 'Specially specified' petroleum based oils see the 'Hydraulic Fluids' in EIC-N-1001.



Model Number Designation

F-	PV2R1	-6	-L	-R	Α	Α	-43
Special Seals	Series Number	Nominal Displacement	Type of Mounting	Shaft * Rotation As Vio	Discharge Port Position ewed from Sha	Suction Port Position ft End	Design Number
F:	PV2R1	6, 8 10, 12 14, 17 19, 23 25, 31	L: Foot	0	A: Upward	A: Upward	43
F: For Phosphate Ester Type Fluids (Omit if not required)	PV2R2	26, 33, 41, 47 53, 59 65	F: Flange Mounting	R: Clockwise (Normal)	(Normal) B: Bottom R: Right	(Normal) B: Bottom R: Right L: Left	40
	PV2R3	52, 60, 66, 76, 94, 116			L: Left		31

- * Available to supply pump with anti-clockwise rotation. Consult Yuken for details.
- * For instructions regarding changing the port positions, consult YUKEN INDIA LTD.

Pipe Flange kits

Pipe flange Kits are available. When ordering, specify kits from the table below.

Name of Port	Pipe Flange Kit Numbers Threaded Connection		
Suction	F5-08-A-1080		
Discharge	F5-04-A-1080		
Suction	F5-10-A-1080		
Discharge	F5-06-A-1080		
Suction	F5-16-A-1080		
Discharge	F5-10-A-1080		
	Port Suction Discharge Suction Discharge Suction		

Note: Special seals (Viton Seals) are required when phosphate ester type fluids are used. (Prefix "F" before model code of pipe flange kit numbers when ordering).

Mass

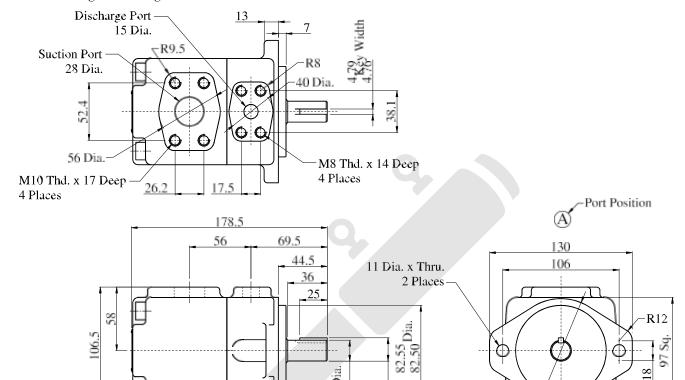
Model Number	Mass Kg.				
	Flange Mtg.	Foot Mtg.			
PV2R1	9.0	11.2			
PV2R2	19.0	23.3			
PV2R3	36.7	46.7			

VANE PUMPS



■ PV2R1-※-F-RAA-43

Flange Mounting

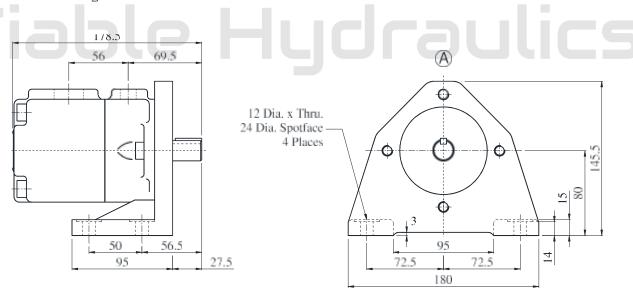


DIMENSIONS IN MILLIMETRES

95 Dia.

PV2R1-*****-L-RAA-43

Foot Mounting

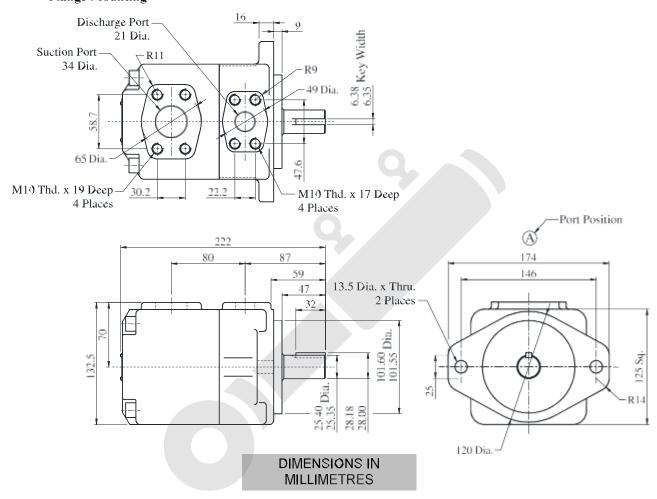


For other dimensions, refer to "Flange Mtg".

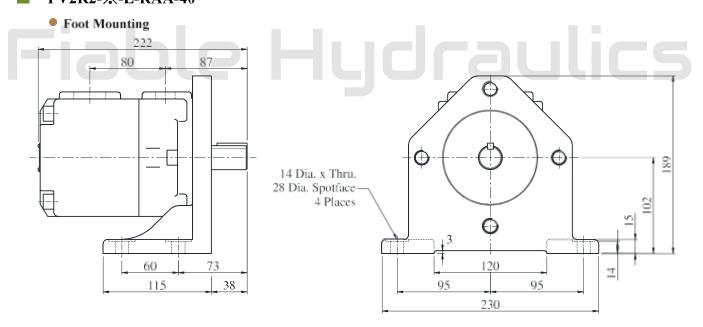


PV2R2-※-F-RAA-40

Flange Mounting



PV2R2-**%**-L-RAA-40



For other dimensions, refer to "Flange Mtg".

Products we offer:

- Hydraulic Power Pack
- Hydraulic Cylinders
- Hydraulic Valves
- Hydraulic Pumps
- Hydraulic Motors
- Hydraulic Fittings



About Us:

FIABLE HYDRAULICS PVT LTD - Top Hydraulic Power Packs & Hydraulic Cylinders Manufacturer

Looking for reliable hydraulic power packs manufacturers? Fiable Hydraulics Pvt Ltd offers high-quality hydraulic power packs and hydraulic cylinders for various industrial applications.

FIABLE HYDRAULICS PVT. LTD is a Pune's well known company in the field of hydraulics. We are backed by a decade of experience in field of hydraulics, We have a state of art manufacturing facility of hydraulic fittings, hydraulic power units & hydraulic cylinders situated in BHOSARI, PUNE.

We have also developed compact AC & DC hydraulic power units and hydraulic cylinders widely used in garbage tippers.

We provide a one stop solutions for all hydraulic components needs of our customers.

Fiable Hydraulics Pvt Ltd