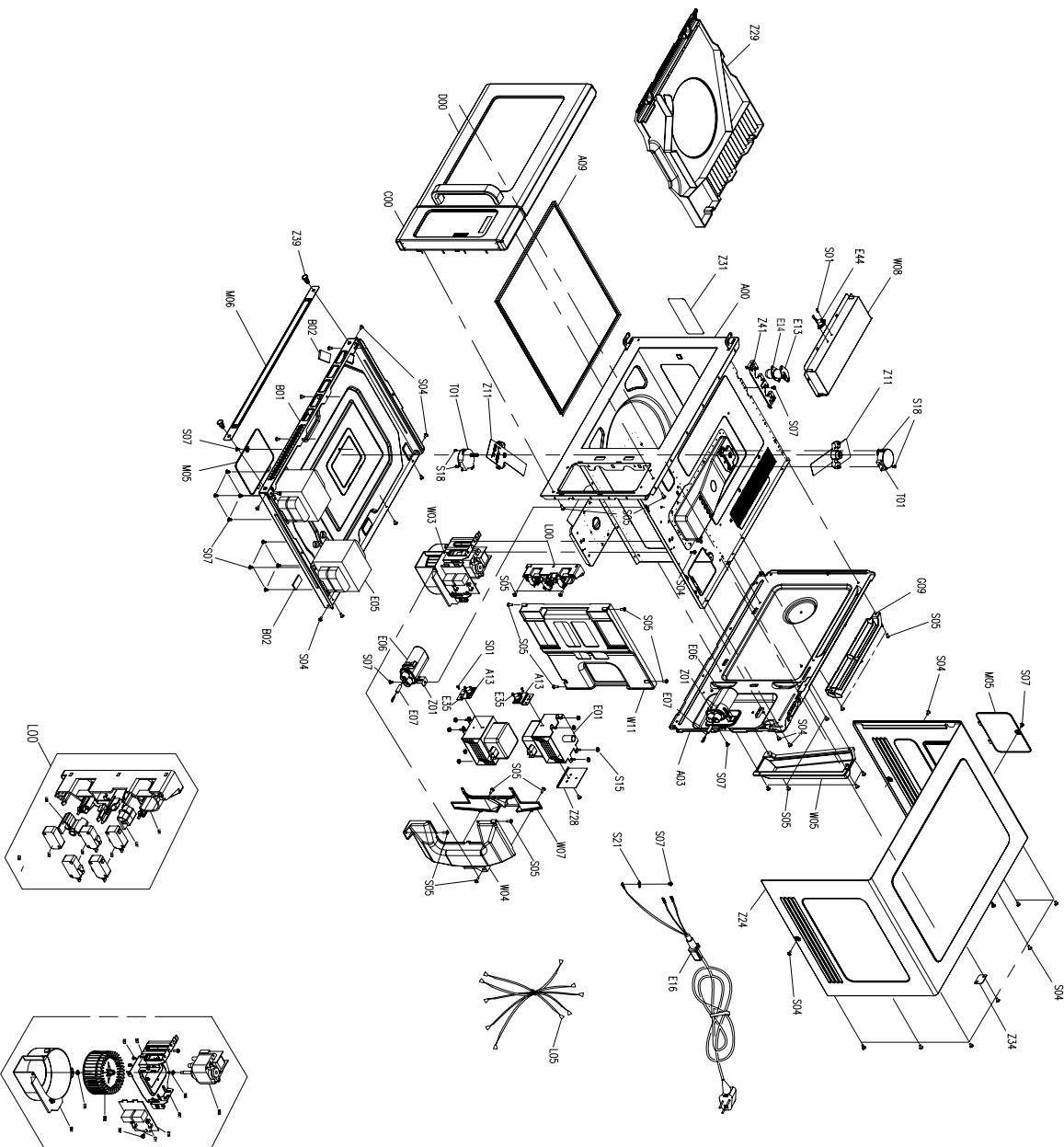




|     |                |                            |      |      |           |
|-----|----------------|----------------------------|------|------|-----------|
| Z41 | 燈座             | LAMP SOCKET BRACKET        | 1    |      |           |
| Z39 | 瓶              | PLASTIC NAIL               | 2    |      |           |
| Z38 | 墊片             | SPACER                     | 1    |      |           |
| Z34 | 掛架             | MOUNTING PLATE             | 1    |      |           |
| Z31 | 燈罩             | LAMP COVER                 | 1    |      |           |
| Z29 | 油封             | OIL BLOCKAGE               | 1    |      |           |
| Z28 | 擋板             | WIND PREVENTOR             | 1    |      |           |
| E14 | 燈              | Lamp Holder                | 1    |      |           |
| Z24 | 燈              | OUT CASE                   | 1    |      |           |
| Z11 | 攪拌器            | STIRRER FAN                | 2    |      |           |
| Z01 | 攪拌器            | HOLDER H.Y.C               | 2    |      |           |
| T01 | 排氣扇(轉軸)        | TRAY MOTOR                 | 2    |      |           |
| W11 | 風扇             | VENT GRILLE                | 1    |      |           |
| W08 | 上風扇            | UPPER WIND GUIDE           | 1    |      |           |
| W07 | 風扇             | PROTECTOR COVER            | 1    |      |           |
| W06 | 風扇             | SIDE HEAT INSULATOR        | 1    |      |           |
| W04 | 風扇             | WIND GUIDE                 | 1    |      |           |
| W03 | 風扇             | FAN MOTOR                  | 1    |      |           |
| W02 | 風扇             | FAN                        | 1    |      |           |
| W01 | 風扇             | FAN GUIDE                  | 1    |      |           |
| S23 | 十字螺絲C14x6PBHC  | SCREW C14*6 PBHC           | 3    |      |           |
| S21 | 彈簧 4x1         | SPRING WASHER 4x1          | 1    |      |           |
| S18 | 十字螺絲C14x6PBHC  | SCREW S14*6 PBHC           | 4    |      |           |
| S15 | 螺絲M5           | NUT M5                     | 8    |      |           |
| S07 | 十字螺絲C14x8PBHC  | SCREW C14*8 PBHC           | 18   |      |           |
| S06 | 十字螺絲S14x12PBHC | SCREW S14*12 PBHC          | 20   |      |           |
| S04 | 十字螺絲S14x10PBHC | SCREW S14*10 PBHC          | 25   |      |           |
| S01 | 十字螺絲C13x8PBHC  | SCREW C13*8 PBHC           | 6    |      |           |
| W06 | 濾網             | FILTER                     | 1    |      |           |
| M06 | 燈罩             | LAMP COVER                 | 2    |      |           |
| L08 | 燈罩             | BOT LEVER                  | 1    |      |           |
| L07 | 燈罩             | TOP LEVER                  | 1    |      |           |
| L05 | 燈罩             | MAIN HARNESS               | 1    |      |           |
| L04 | 燈罩(轉軸)         | MICROSWITCH MONITOR        | 1    |      |           |
| L03 | 燈罩(轉軸)         | MICROSWITCH INTERLOCK      | 4    |      |           |
| L01 | 燈罩             | LATCH BRACKET              | 1    |      |           |
| G09 | 燈罩             | UPPER HEAT INSULATOR       | 1    |      |           |
| E44 | 燈罩 120/0 轉     | THERMOSTAT 120/0 °v        | 1    |      |           |
| E35 | 燈罩 160/95 轉    | THERMOSTAT 160/90 °v       | 2    |      |           |
| E16 | 燈罩             | POWER CORD                 | 1    |      |           |
| E13 | 燈罩             | LAMP                       | 1    |      |           |
| E11 | 燈罩             | FUSE                       | 2    |      |           |
| E10 | 燈罩             | NOISE FILTER               | 1    |      |           |
| E07 | 燈罩             | H.V.DIODE                  | 2    |      |           |
| E06 | 燈罩             | H.V.CAPACITOR              | 2    |      |           |
| E05 | 燈罩             | H.V.TRANSFORMER            | 2    |      |           |
| E01 | 燈罩             | MAGNETRON                  | 2    |      |           |
| D00 | 燈罩             | DOOR                       | 1    |      |           |
| C00 | 燈罩             | CONTROL PANEL ASS'Y        | 1    |      |           |
| B02 | 燈罩             | FOOT SUPPORT               | 6    |      |           |
| B01 | 燈罩             | BASE PLATE                 | 1    |      |           |
| A13 | 燈罩             | THERMOSTAT BRACKET         | 2    |      |           |
| A09 | 燈罩             | INNER PROTECTOR PALTE ASSY | 1    |      |           |
| A07 | 燈罩             | MOTOR BRACKET              | 1    |      |           |
| A03 | 燈罩             | BACK PLATE                 | 1    |      |           |
| A00 | 燈罩             | CAVITY ASS'Y               | 1    |      |           |
| No. | 零件名稱           | Part Name                  | Qty. | 材料規格 | Material  |
|     |                |                            |      |      | 備註 Remark |

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合设计图

| 标记 (Mark) | 数量 (Qty.) | 变更内容 (EC Content) | 变更原因 (EC Reason) | 变更号 (EC No.) | 时间 (Date) | 变更者 (Proposer) |
|-----------|-----------|-------------------|------------------|--------------|-----------|----------------|
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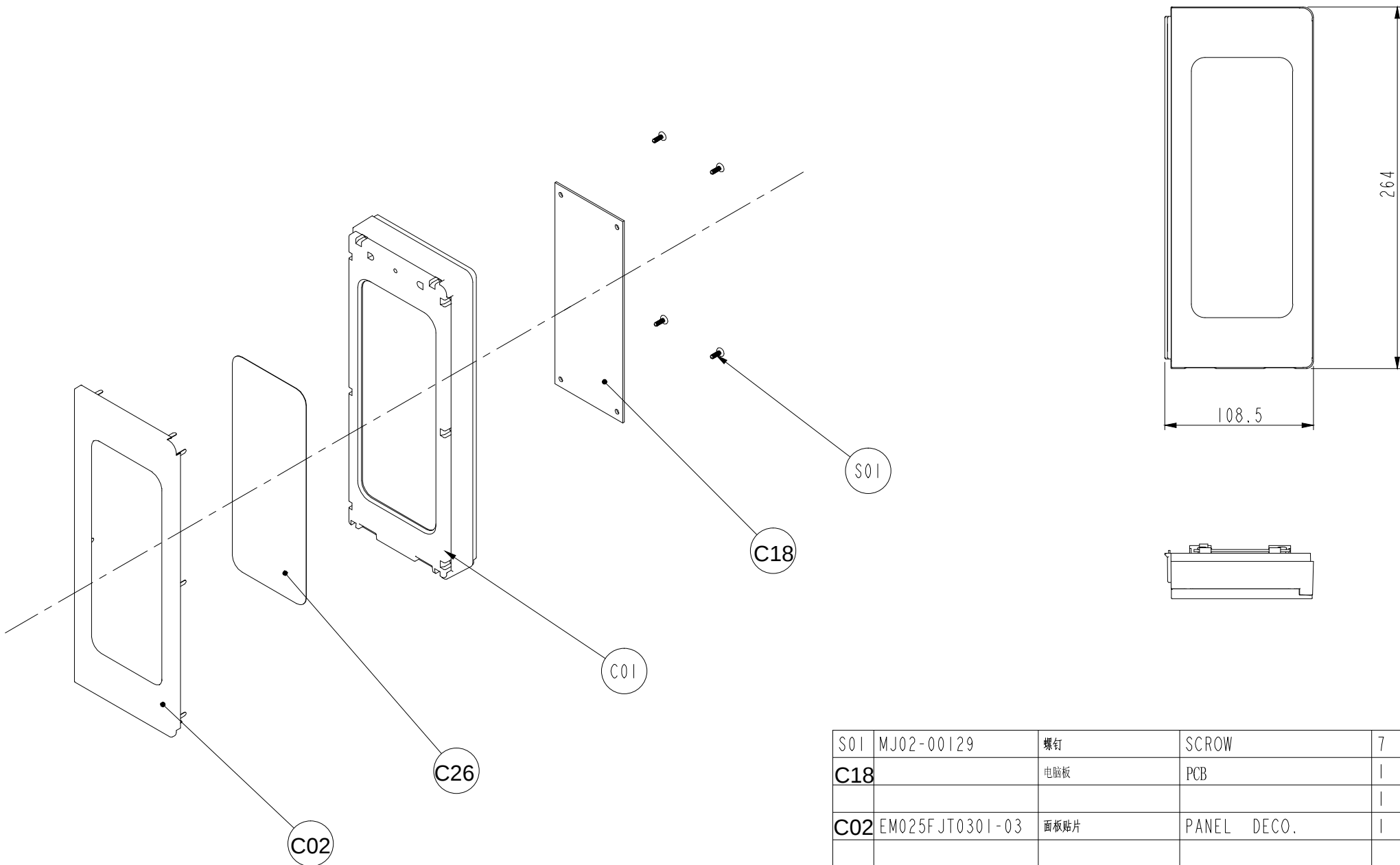
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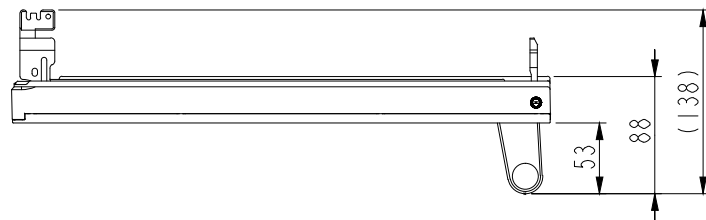
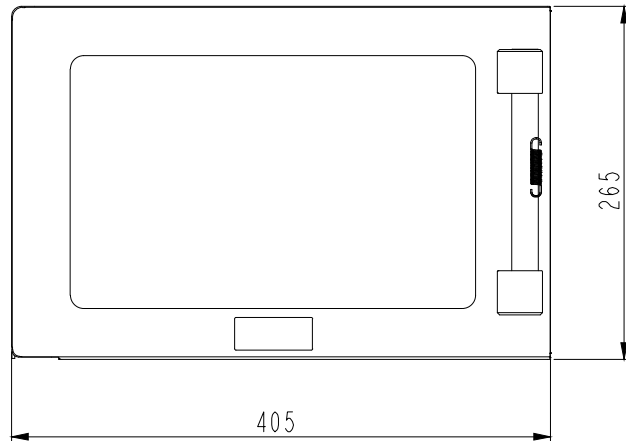
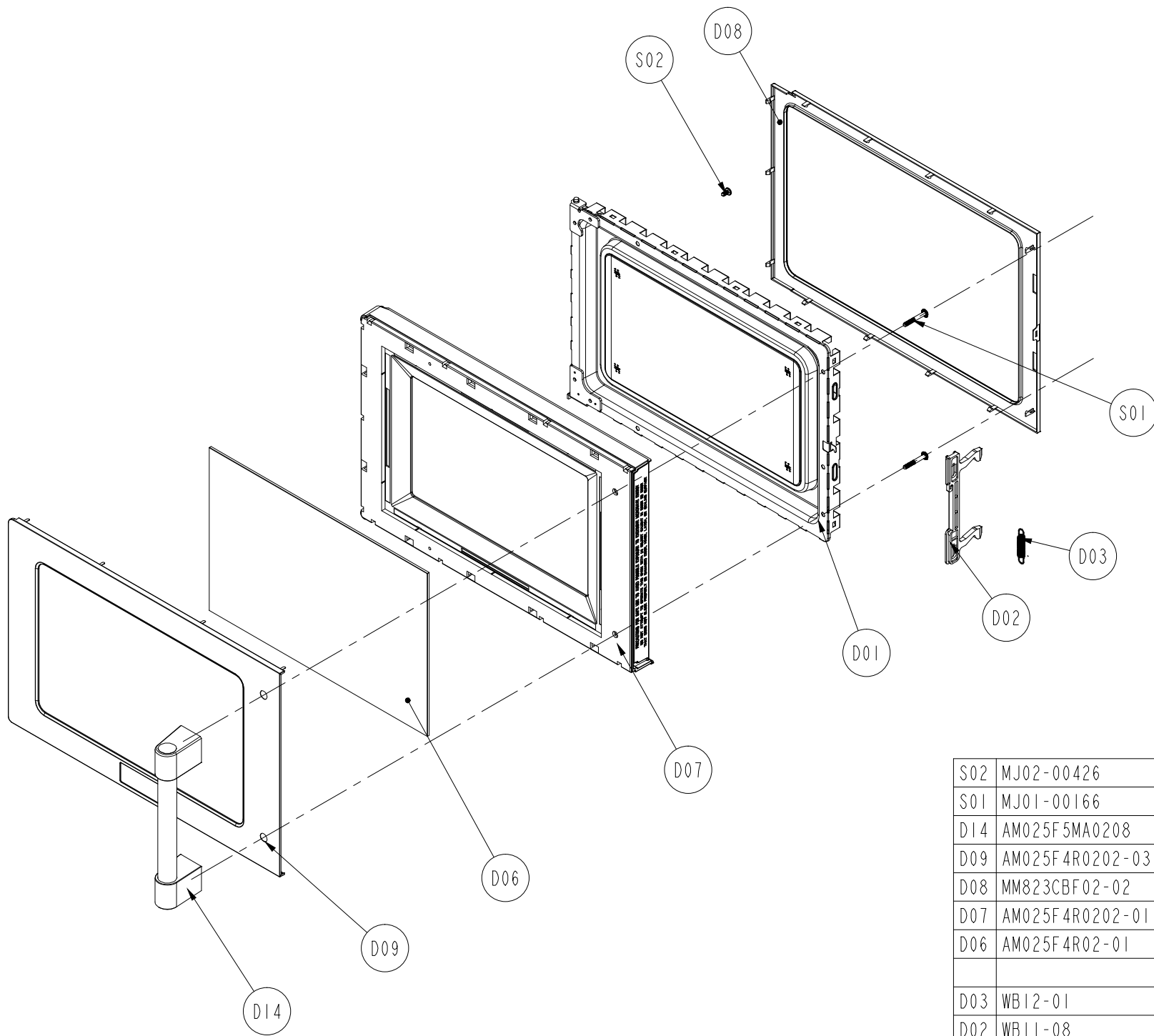


|                 |                 |       |                |        |                 |             |
|-----------------|-----------------|-------|----------------|--------|-----------------|-------------|
| S01             | MJ02-00129      | 螺钉    | SCROW          | 7      | ST3*8-F 1022    |             |
| C18             |                 | 电路板   | PCB            | 1      |                 |             |
|                 |                 |       |                | 1      |                 |             |
| C02             | EM025FJT0301-03 | 面板贴片  | PANEL DECO.    | 1      | SUS 430 T=0.4mm |             |
|                 |                 |       |                |        |                 |             |
| C26             | AM025FJT03-05   | 控制贴片  | MEMBRANE DECO. | 1      | PC              |             |
| C01             | AM025FJT0301-01 | 控制面板  | CONTROL PANEL  | 1      | ABS             |             |
| No.             | 图号 Drawing No.  | 零部件名称 | Part Name      | 数量Qty. | 材料标记 Material   | 备注 Remark   |
| TOLERANCE       | GRADE           | F     | M              | C      | V               | ANGLE       |
| SCALE           | 0.5<R≤6         | ±0.05 | ±0.1           | ±0.2   | -               | 2° 5°       |
|                 | 6<R≤30          | ±0.1  | ±0.2           | ±0.5   | ±1              | 1° 2°       |
|                 | 30<R≤120        | ±0.15 | ±0.3           | ±0.8   | ±1.5            | 30° 1°      |
|                 | 120<R≤400       | ±0.2  | ±0.5           | ±1.2   | ±2.5            | 5° 30°      |
|                 | 400<R≤1000      | ±0.3  | ±0.8           | ±2     | ±4              | - -         |
|                 | 1000<R          | ±0.5  | ±1.2           | ±3     | ±6              | - -         |
| 图幅              | A3              | 共1张   | 第1张            | 第三角画法  | 正等轴测            | EM025F5MA03 |
| 单位              | mm              | 比例    | 1:5            | 批准/日期  | 产品型号 Model      | EM025F5MA03 |
| 版本 (Version)    | AA              | 审核/日期 |                | 图样代号   | 控制盒组件           |             |
| 广东美的 厨房电器制造有限公司 |                 | 设计/日期 |                | 零件名称   | ASS'Y CONTROL   |             |

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|-----|-----------------|----------|------------------|---|---------------|------------------|
| S02 | MJ02-00426      | 螺钉       | SCREW            | 2 | ST PH 4*8 PAN | DOOR FRAME ASS'Y |
| S01 | MJ01-00166      | 螺钉       | SCREW            | 2 | M PH 4*30 PAN | HANDLE ASS'Y     |
| D14 | AM025F5MA0208   | 拉手组件     | HANDLE ASS'Y     | 1 | AL            |                  |
| D09 | AM025F4R0202-03 | 门面壳      | METAL DOOR DECO. | 1 | SUS430 T=0.4  |                  |
| D08 | MM823CBF02-02   | 门封       | DOOR GASKET      | 1 | PBT           |                  |
| D07 | AM025F4R0202-01 | 门面       | DOOR PANEL       | 1 | ABS           |                  |
| D06 | AM025F4R02-01   | 门帘       | DOOR SCREEN      | 1 | 钢化玻璃          |                  |
| D03 | WB12-01         | 门钩弹簧     | LATCH SPRING     | 1 | 65# Mn        |                  |
| D02 | WB11-08         | 门钩       | LATCH            | 1 | POM           |                  |
| D01 | EM025FXX0201    | 4R滴胶门体组件 | DOOR FRAME ASS'Y | 1 |               |                  |

| No.             | 图号 Drawing No. | 零部件名称           | Part Name | 数量Qty.            | 材料标记 Material | 备注 Remark      |
|-----------------|----------------|-----------------|-----------|-------------------|---------------|----------------|
| TOLERANCE<br>mm | GRADE          | F               | M         | C                 | V             | ANGLE<br>FM CV |
|                 | SCALE          | 0.5<R≤6         | ±0.05     | ±0.1              | ±0.2          | - 2° 5'        |
|                 |                | 6<R≤30          | ±0.1      | ±0.2              | ±0.5          | ±1 1° 2'       |
|                 |                | 30<R≤120        | ±0.15     | ±0.3              | ±0.8          | ±1.5 30' 1°    |
|                 |                | 120<R≤400       | ±0.2      | ±0.5              | ±1.2          | ±2.5 5' 30'    |
|                 |                | 400<R≤1000      | ±0.3      | ±0.8              | ±2            | ±4 - -         |
|                 |                | 1000<R          | ±0.5      | ±1.2              | ±3            | ±6 - -         |
|                 |                | 图幅 A3 共1张 第1张   |           | 比例 1:5            | 第三角画法         |                |
|                 |                | 版本 (Version) A  |           | 批准/日期             | 产品型号 Model    | AM025F5MA02    |
|                 |                | 广东美的 厨房电器制造有限公司 |           | 审核/日期             | 图样代号          | 门体组件           |
|                 |                |                 |           | 设计/日期 张明 20170302 | 零件名称          | DOOR ASS'Y     |

| 标记 (Mark) | 处数 (Qty.) | 变更内容 (EC Content) | 变更原因 (EC Reason) | 变更号 (EC No.) | 时间 (Date) | 变更者 (Proposer) |
|-----------|-----------|-------------------|------------------|--------------|-----------|----------------|
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