RAND®M PR®DUCTS, INC. PRODUCT INFORMATION CATALOG



PRODUCT INFORMATION CATALOG #2022

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DELIVERY INFORMATION

We feature "Just In Time" Delivery to keep your inventory low and constantly turning into profits.

Stock Items — Are shipped within 24 hours.

Made to Order Items — Are usually shipped within 5 to 10 Working Days

Call us with your requirements, give us a blanket order and we will have the products ready when you and your customers need them. Prices subject to correction and change without notice.

100% SATISFACTION GUARANTEED

If our products do not perform to your expectations, then simply return the unused portion for credit.

RANDOM PRODUCTS, INC.



DEPRESSED CENTER GRINDING WHEELS

All Type 27-Depressed Center wheels are available for all applications, whether you are grinding welds, deburring, working with aluminum, stainless steel, concrete or stone.

We combine the finest raw materials with the latest German technology to produce the best cost per grind ratio on the market. All wheels listed below are in stock and are available for immediate shipment. Other sizes and grades are available upon request.

FERROUS METALS (Type 27)

For weld grinding, deburring, steel, general metalworking jobs.

Part #	Size	Max. RPM	Wheels Per Box
80101	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
80102	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80103	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80104	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
80110-H	$6 \times \frac{1}{4} \times \frac{5}{8} - 11$	10,200	10
80110	$6 \times \frac{1}{4} \times \frac{7}{8}$	10,200	25
80105	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
80106	$5 \times \frac{1}{4} \times \frac{7}{8}$	12,200	25
80107	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80108	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80109	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25
80109-38	$4 \times \frac{1}{4} \times \frac{3}{8}$	15,300	25
80100-1	$3 \times \frac{1}{4} \times \frac{3}{8}$	25,470	25
80951	$3^{1/2} \times {}^{1/4} \times {}^{7/8}$	16,970	25



PIPELINE (Type 27)

For pipeline weld grinding, pipe beveling, cutting and notching.

		Max.	Wheels
Part #	Size	RPM	Per Box
80111	$9 \times \frac{1}{8} \times \frac{5}{8} - 11$	6,600	10
80112	$9 \times \frac{1}{8} \times \frac{7}{8}$	6,600	25
80113	$7 \times \frac{1}{8} \times \frac{5}{8} - 11$	8,500	10
80114	$7 \times 1/8 \times 7/8$	8,500	25
80115	$6 \times \frac{1}{8} \times \frac{5}{8} - 11$	10,200	10
80116	$6 \times \frac{1}{8} \times \frac{7}{8}$	10,200	25
80120-H	$5 \times \frac{1}{8} \times \frac{5}{8} - 11$	12,200	10
80120	$5 \times 1/8 \times 7/8$	12,200	25
80117	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}-11$	13,300	10
80118	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25
80119	$4 \times \frac{1}{8} \times \frac{5}{8}$	15,300	25
80119-38	$4 \times \frac{1}{8} \times \frac{3}{8}$	15,300	25



3/32" CUTTING WHEELS (Type 27)

For a wide variety of cutting applications.

Part #	Size	Max. RPM	Wheels Per Box
80121-H	$9 \times \frac{3}{32} \times \frac{5}{8} - 11$	6,600	10
80121	$9 \times {}^{3}/_{32} \times {}^{7}/_{8}$	6,600	25
80182-H	$7 \times {}^{3}/_{32} \times {}^{5}/_{8}$ -11	8,500	10
80182	$7 \times {}^{3}/_{32} \times {}^{7}/_{8}$	8,500	25
80177-H	$4^{1}/_{2} \times {}^{3}/_{32} \times {}^{5}/_{8}-11$	13,300	10
80177	$4^{1}/_{2} \times {}^{3}/_{32} \times {}^{7}/_{8}$	13,300	25



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HIGH PERFORMANCE ZIRCONIA EPRESSED CENTER GRINDING WHEELS

HP Perhaps the best DPC wheel on the market!

A unique combination of super tough ceramic grain and high performance zirconia grain, along with our special bond and curing process, resulting in a far superior grinding wheel.



HP PLUS (Type 27)

Part #	Size	Max. RPM	Wheels Per Box
80701	$9 \times \frac{1}{4} \times \frac{5}{8}$	6,600	10
80702	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80703	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80704	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
80707	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80708	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80709	$4 \times {}^{1}/_{4} \times {}^{5}/_{8}$	15,300	25

HP PLUS PIPELINE (Type 27)

Part #	Size	Max. RPM	Wheels Per Box
80711	$9 \times \frac{1}{8} \times \frac{5}{8} - 11$	6,600	10
80712	$9 \times 1/8 \times 7/8$	6,600	25
80713	$7 \times \frac{1}{8} \times \frac{5}{8} - 11$	8,500	10
80714	$7 \times {}^{1}/_{8} \times {}^{7}/_{8}$	8,500	25
80717	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}$ -11	13,300	10
80718	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25



HIP Higher concentration of zirconia grain than most traditional wheels. Provides super fast cutting action and extended wheel life way beyond other wheels.

HP ZIRCONIA (Tupe 27)

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Part #	Size	Max. RPM	Wheels Per Box
80601	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
80602	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80603	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80604	$7 \times 1/4 \times 7/8$	8,500	25
80610-H	$6 \times \frac{1}{4} \times \frac{5}{8} - 11$	10,200	10
80610	$6 \times \frac{1}{4} \times \frac{7}{8}$	10,200	25
80605	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
80606	$5 \times {}^{1}/_{4} \times {}^{7}/_{8}$	12,200	25
80607	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80608	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80609	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25

HP ZIRCONIA PIPELINE (Type 27)

		_	-
Part #	Size	Max. RPM	Wheels Per Box
80611	$9 \times \frac{1}{8} \times \frac{5}{8} - 11$	6,600	10
80612	$9 \times \frac{1}{8} \times \frac{7}{8}$	6,600	25
80613	$7 \times \frac{1}{8} \times \frac{5}{8} - 11$	8,500	10
80614	$7 \times 1/8 \times 7/8$	8,500	25
80616-H	$6 \times \frac{1}{8} \times \frac{5}{8} - 11$	10,200	10
80616	$6 \times \frac{1}{8} \times \frac{7}{8}$	10,200	25
80620-H	$5 \times \frac{1}{8} \times \frac{5}{8} - 11$	12,200	10
80620	$5 \times 1/8 \times 7/8$	12,200	25
80617	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}-11$	13,300	10
80618	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25



Contamination Free



DEPRESSED CENTER GRINDING WHEELS



(Formerly Premium Flex Wheels)

ZIRCONIA (Type 27)

Our original zirconia formulation now at a lower price. High performance abrasive alloy grain for fast cutting action and long wheel life.

Part #	Size	Max. RPM	Wheels Per Box
80150	$9 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	6,600	10
80151	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80153	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80152	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
80155	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
80156	$5 \times \frac{1}{4} \times \frac{7}{8}$	12,200	25
80157	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80158	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80159	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25

ZIRCONIA PIPELINE (Type 27)

High performance wheel for weld grinding, pipe beveling, cutting and notching.

Part #	Size	Max. RPM	Wheels Per Box
80161	$9 \times \frac{1}{8} \times \frac{5}{8} - 11$	6,600	10
80162	$9 \times \frac{1}{8} \times \frac{7}{8}$	6,600	25
80163	$7 \times \frac{1}{8} \times \frac{5}{8} - 11$	8,500	10
80164	$7 \times 1/8 \times 7/8$	8,500	25
80167	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}$ -11	13,300	10
80168	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25





SAUCER (Type 28)

Special saucer shaped wheels designed to grind in a more flat position than Type 27.

ZIRCONIA

Part #	Size	Max. RPM	Wheels Per Box
31246	$9 \times \frac{1}{4} \times \frac{5}{8}$	6,600	10
31247	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
31248	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
31249	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
31251-H	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
31251	$5 \times \frac{1}{4} \times \frac{7}{8}$	12,200	25
31254	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
31253	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25

METAL A24/30T

Part #	Size	Max. RPM	Wheels Per Box
31226	$9 \times \frac{1}{4} \times \frac{5}{8}$	6,600	10
31227	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
31228	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
31229	$7 \times \frac{1}{4} \times \frac{7}{8}$	8,500	25
31230	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
31231	$5 \times \frac{1}{4} \times \frac{7}{8}$	12,200	25
31232	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
31233	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25





Depressed Center GRINDING WHEELS



(Formerly Premium Flex Wheels)

.125" (1/8") CUTTING WHEEL (Type 27)

Fast cutting action and long wheel life. Excellent for stainless steel, steel and other tough metals.

Part #	Size		Wheels Per Box
	$4^{1}/_{2}$ x .125 x $^{5}/_{8}$ -11 $4^{1}/_{2}$ x .125 x $^{7}/_{8}$	13,300 13,300	10 25

ALUMINUM (Type 27)

Special soft bond for fast stock removal without loading.

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Part #	Size	Max. RPM	Wheels Per Box
80122	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
80122-R	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80123	$7 \times \frac{1}{4} \times \frac{5}{8} - 11$	8,500	10
80124	$7 \times 1/_4 \times 7/_8$	8,500	25
80125-H	$6 \times \frac{1}{4} \times \frac{5}{8} - 11$	10,200	10
80125	$6 \times \frac{1}{4} \times \frac{7}{8}$	10,200	25
80127	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80128	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	15,300	25
80129	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25
80129-38	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25



STAINLESS STEEL (Type 27)

Designed to work with hard to grind material like stainless steel.

Part #	Size		Wheels Per Box
80133	$7 \times \frac{1}{4} \times \frac{5}{8} - 11$	8,500	10
80134	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
80137	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80138	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80140-H	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}-11$	13,300	10
80140	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25
80170	$4^{1}/_{2}$ x .125 x $^{5}/_{8}$ -11	13,300	25
80169	$4^{1}/_{2} \times .125 \times ^{7}/_{8}$	13,300	25



Contamination Free

CONCRETE • MASONRY • STONE • CAST IRON (Type 27)

Extra sharp silicon carbide wheel - Fast cutting, long life.

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Part #	Size		Wheels Per Box
80141	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
80142	$9 \times {}^{1}/_{4} \times {}^{7}/_{8}$	6,600	25
80143	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80144	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25
80147	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
80148	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
80149	$4 \times \frac{1}{4} \times \frac{5}{8}$	15,300	25



PFX Plus - for Nail Cutting/Pallet Repair DUCTILE IRON-AC 24 5 (Type 27)

Part #	Size		Wheels Per Box	
80183	$4^{1}/_{2} \times {}^{3}/_{32} \times {}^{7}/_{8}$	13,300	25	

Part #	Size	Max. RPM	Wheels Per Box
80171	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
80172	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
80173	$7 \times {}^{1}/_{4} \times {}^{5}/_{8}$ -11	8,500	10
80174	$7 \times {}^{1}/_{4} \times {}^{7}/_{8}$	8,500	25



CHOPSAW WHEELS

10 WHEELS PER BOX



METAL

Excellent general purpose chopsaw. Double reinforced.

Part #	Size	Max. RPM
80201	$12 \times \frac{3}{32} \times 1$	5,100
80202	$14 \times \frac{3}{32} \times 1$	4,400
80203	$16 \times \frac{3}{32} \times 1$	3,800

METAL STUDS

Designed to cut metal stud. Double reinforced.

Part #	Size	Max. RPM	
80205	$14 \times \frac{3}{32} \times 1$	4,400	

SUPERCUT

Super fast cutting action with no burr. Single internal reinforced.

Part #	Size	Max. RPM	
80206	$14 \times \frac{3}{32} \times 1$	4,400	

STAINLESS

High performance chopsaw to cut stainless steel, steel and other types of metal. Double reinforced.

Part #	Size	Max. RPM	
80207	$14 \times \frac{3}{32} \times 1$	4,400	





STATIONARY CUT-OFF WHEELS

FERROUS METALS and STAINLESS STEEL

Part #	Size	Max. RPM	Wheels Per Box
80209 1 80210 1 80211 1 80212 1 80213 1 80214 1 80216 1	0 x ³ / ₃₂ x ⁵ / ₈ 0 x ³ / ₃₂ x 1 0 x ¹ / ₈ x ⁵ / ₈ 0 x ¹ / ₈ x 1 2 x ¹ / ₈ x 1 4 x ¹ / ₈ x 1 6 x ⁵ / ₃₂ x 1 8 x ³ / ₃₂ x 1 20 x ³ / ₁₆ x 1	6,100 6,100 6,100 6,100 5,100 4,400 3,800 3,400 3,000	*25 *25 *25 *25 *25 10 10 10

PFX/GERMANY HD

Excellent foundry wheel for cutting Inconel and other exotic metals.

Part #	Size		Wheels Per Box
80260	$12 \times \frac{1}{8} \times 1$	5,100	10
80261	$14 \times \frac{1}{8} \times 1$	4,400	10





RANDOM PRODUCTS, INC. Thin Cutting Wheels





THIN CUTTING WHEELS



In the Random Products tradition, we would like to introduce a new series of "HIGH PERFORMANCE" thin cutting wheels designed to cut stainless steel, steel, sheet metal, aluminum and other types of metal.

In our constant search for perfection, we have developed special formulations that feature only the finest raw materials available; a unique combination of premium abrasive grains, heat resistant resins and two (2) layers of ultra thin fiberglass reinforcement. We use a special bond that allows the wheels to cut fast and last longer than most other high performance wheels on the market.

All wheels are manufactured on our high speed "State of the Art" automatic presses. These presses use the most advanced thin wheel technology in the abrasive business today and can produce wheels at a higher rate of speed than any of our competitors.

Add up the advantages:

- Consistent quality from wheel to wheel.
- Price advantage We can offer a price advantage over the competition simply due to the large volume of wheels that can be produced.
- **Operator friendly** Precise, effortless cutting with a minimum amount of dust or noise.

ULTRA

Ultra – (def) going beyond others or beyond due limit, extreme, uncompromising

The ULTIMATE Performer!

- Premium abrasive grains including specially treated zirconia grains
- Special Bond with Advanced Resin Formula
- Extended oven curing process to release almost every harmful filler that reacts to high temperatures in excess of 350°F (180°C)
- **Contamination Free**
 - Contains less than 0.1% iron (Fe), sulfur (S) and chloride (Cl)
 - Will not leave residue or contaminants on workpiece that can possibly develop rust spots or other surface imperfections on stainless steel Stainless Steel & other
- Environmentally & Operator Friendly
 - Little waste of cutting material
 - Extremely fast cutting
 - Requires low pressure to cut which reduces operator fatigue and increases tool life
 - Very little smoke or other harmful particles released in the air

For use with Angle Grinders TYPE 1 – 25 wheels per box

PART #	SIZE	MAX RPM
80525	6 x .040 x 7/8	10,200
80521	4-1/2 x .040 x 7/8	13,300

TYPE 27 - 25 wheels per box

PART #	SIZE	MAX RPM
80580	6 x .045 x 7/8	10,200
80580-H	6 x .045 x 5/8-11	10,200
80578	4-1/2 x .045 x 7/8	13,300
80578-H	4-1/2 x .045 x 5/8-11	13,300

For use with Die Grinders TYPE 1 – 100 wheels per box

Excellent for

Tough Metals!

PART #	SIZE	MAX RPM
80541 80542	3 x 1/32 x 1/4 3 x 1/32 x 3/8	25,000
80543 80544	3 x 1/16 x 1/4 3 x 1/16 x 3/8	25,000
80547 80548 80549	4 x 1/32 x 1/4 4 x 1/32 x 3/8 4 x 1/32 x 5/8	18,000
80550 80551 80552	4 x 1/16 x 1/4 4 x 1/16 x 3/8 4 x 1/16 x 5/8	18,000

Cut-off Wheel Adapters

	-	
PART # SIZE	DESCRIPTION	
95126 1/4 x 1/4	4 Cut-off wheel adapter Fits wheels with a 1/4" hole	44
95127 3/8 x 1/4	4 Cut-off wheel adapter Fits wheels with a 3/8" hole	11





THIN CUTTING WHEELS

DISTRIBUTOR NET PRICES PER WHEEL



STAINLESS STEEL/METAL

Fast cutting, long lasting wheels designed to cut stainless steel, steel, sheet metal, tubes, gratings, steel rope, reinforcements and various other jobs. **CONTAMINATION FREE!**

TYPE 1 - 25 wheels per box

PART #	SIZE	MAX RPM
80369	9 x 2.0mm x 7/8	6,600
80367	7 x 1.6mm x 7/8	8,500
80365	6 x .040 x 7/8	10,200
80366	6 x 1/16 x 7/8	10,200
80363	5 x .040 x 7/8	12,250
80364	5 x 1/16 x 7/8	12,250
80361	$4-1/2 \times .040 \times 7/8$	13,300
80362	4-1/2 x 1/16 x 7/8	13,300
80370	4-1/2 x 3/32 x 7/8	13,300

TYPE 27 - 25 wheels per box

PART #	SIZE	MAX RPM
80198	9 x 2.0mm x 7/8	6,600
80198-H	9 x 2.0mm x 5/8-11	6,600
80197	7 x 1.6mm x 7/8	8,500
80197-H	7 x 1.6mm x 5/8-11	8,500
80196	7 x .045 x 7/8	8,500
80196-H	7 x .045 x 5/8-11	8,500
80195	6 x .045 x 7/8	10,200
80195-H	6 x .045 x 5/8-11	10,200
80193	$4-1/2 \times .045 \times 7/8$	13,300
80193-H	4-1/2 x .045 x 5/8-11	13,300



May combine all PFX Thin Cutting Wheels for best price

ALUMINUM

A special formulation designed to cut aluminum and other non-ferrous metals. Free cutting wheels with a minimum amount of loading or glazing.

TYPE 1 - 25 wheels per box

PART #	SIZE	MAX RPM
80315	6 x .040 x 7/8	10,200
80316	6 x 1/16 x 7/8	10,200
80311	$4-1/2 \times .040 \times 7/8$	13,300
80312	$4-1/2 \times 1/16 \times 7/8$	13,300

TYPE 27 - 25 wheels per box

PART #	SIZE	MAX RPM
80188	7 x .045 x 7/8	8,500
80188-H	7 x .045 x 5/8-11	8,500
80186	6 x .045 x 7/8	10,200
80186-H	6 x .045 x 5/8-11	10,200
80184	$4-1/2 \times .045 \times 7/8$	13,300
80184-H	4-1/2 x .045 x 5/8-11	13,300





THIN CUTTING WHEELS



METAL

The wheel that set the Standard! Excellent thin cutting wheel for all types of metal, sheet metal, gratings, tubes, conduit, etc. Double reinforced for safety, premium raw materials combined with German technology ensures top quality.



For use with Angle Grinders TYPE 1 - 25 wheels per box

PART #	SIZE	MAX RPM	
80325	6 x .040 x 7/8	10,200	
80326	6 x 1/16 x 7/8	10,200	
80323	5 x .040 x 7/8	12,250	
80324	5 x 1/16 x 7/8	12,250	
80321	4-1/2 x .040 x 7/8	13,300	
80322	4-1/2 x 1/16 x 7/8	13,300	
80355	7 x .035 x 5/8	8,500	
80352	6 x .040 x 5/8	10,200	
80350	5 x .040 x 5/8	12,250	
80348	4-1/2 x .040 x 5/8	13,300	

TYPE 27 - 25 wheels per box

PART #	SIZE	MAX RP
80181	7 x .045 x 7/8	8,500
80181-H	7 x .045 x 5/8-11	8,500
80180	6 x .045 x 7/8	10,200
80180-H	6 x .045 x 5/8-11	10,200
80179	5 x .045 x 7/8	12,250
80179-H	5 x .045 x 5/8-11	12,250
80178	4-1/2 x .045 x 7/8	13,300
80178-H	4-1/2 x .045 x 5/8-11	13,300
80176	4 x .045 x 5/8	13,500
80176-H	4 x .045 x 3/8-24	13,500

For use with Die Grinders TYPE 1 - 100 wheels per box

PART #	SIZE	MAX RPM
95111	3 x 1/32 x 1/4	25,000
95112	3 x 1/32 x 3/8	25,000
95113	3 x 1/16 x 1/4	25,000
95114	3 x 1/16 x 3/8	25,000
95115	3 x 1/8 x 1/4	25,000
95116	3 x 1/8 x 3/8	25,000
95117	4 x 1/32 x 1/4	18,000
95118	4 x 1/32 x 3/8	18,000
95125	4 x 1/32 x 5/8	18,000
95119	4 x 1/16 x 1/4	18,000
95120	4 x 1/16 x 3/8	18,000
95121	4 x 1/16 x 5/8	18,000
95133	4 x 3/32 x 3/8	18,000
95122	4 x 1/8 x 1/4	18,000
95123	4 x 1/8 x 3/8	18,000
95124	4 x 1/8 x 5/8	18,000
95126		f wheel adapter els with a 1/4" hole
95127		f wheel adapter els with a 3/8" hole









Type 11 Cup Wheels

10 WHEELS PER BOX

ZIRCONIA - Z16

Extra sharp Zirconia grain for superfast cut/long life.

Part #	Size	
80401	$6 \times 2 \times {}^{5}/{}_{8}-11*$	
80402	$5 \times 2 \times \frac{5}{8} - 11$	
80403	$4 \times 2 \times \frac{5}{8} - 11$	

DUCTILE IRON - CA16

Combo aluminum oxide/silicon carbide grains.

Part #	Size
80427	$6 \times 2 \times \frac{5}{8} - 11*$
80428	$5 \times 2 \times \frac{5}{8} - 11$
80429	$4 \times 2 \times \frac{5}{8} - 11$



METAL - A16

Part #	Size
80421	$6 \times 2 \times {}^{5}/_{8}-11*$
80422	$5 \times 2 \times \frac{5}{8} - 11$
80423	$4 \times 2 \times \frac{5}{8} - 11$

CONCRETE - C16

Part #	Size
80424	$6 \times 2 \times \frac{5}{8} - 11*$
80425	$5 \times 2 \times \frac{5}{8} - 11$
80426	$4 \times 2 \times \frac{5}{8} - 11$

*All 6" cup wheels come with metal safety back.

Special formulated cup wheels, cone and plugs are available upon request.

We have the capacity to design a product to fit your application.



Plugs and Cones

Aluminum oxide grain formulation for snagging and heavy grinding.

Type 16 Cone

Part #			Si	ze	!
95610	$1^{1}/_{2}$	Χ	$2^{1/2}$	X	⁵ /8-11
95614	$1^{1/2}$	Χ	$2^{1/2}$	X	$^{3}/_{8}$ -24
95620	$1^{1}/_{2}$	Χ	3	X	⁵ /8-11
95624	$1^{1}/_{2}$	Χ	3	X	$^{3}/_{8}$ -24
95630	2	Χ	3	X	⁵ /8 -11
95634	2	Χ	3	X	$^{3}/_{8}$ -24
95640	$2^{1/2}$	Χ	3	X	⁵ /8-11
95650	3	X	3	X	5/8-11



Type 16



Type 17

Type 17 Cone

Part #			5 i	ize	!
95611	$1^{1}/_{2}$	X	$2^{1/2}$	X	⁵ /8-11
95615	$1^{1}/_{2}$	X	$2^{1/2}$	X	$^{3}/_{8}$ -24
95621	$1^{1}/_{2}$	X	3	Χ	⁵ /8-11
95625	$1^{1}/_{2}$	X	3	Χ	$^{3}/_{8}$ -24
95631	2	X	3	Χ	5/8-11
95635	2	X	3	Χ	$^{3}/_{8}$ -24
95641	$2^{1/2}$	X	3	Χ	5/8-11
95651	3	Х	3	Х	5/8-11

Type 18 Plug

Part #			Si	ze	
95612	$1^{1/2}$	Χ	$2^{1/2}$	X	⁵ /8-11
95616	$1^{1/2}$	Χ	$2^{1/2}$	X	$^{3}/_{8}$ -24
95622	$1^{1/2}$	Χ	3	X	⁵ /8-11
95626	$1^{1}/_{2}$	X	3	X	$^{3}/_{8}$ -24
95632	2	X	3	X	⁵ /8-11
95636	2	X	3	X	$^{3}/_{8}$ -24
95642	$2^{1/2}$	X	3	X	⁵ /8-11
95652	3	X	3	X	⁵ /8-11



Type 18



Type 18R

Type 18R Plug

Part #			Si	ze	
95613	$1^{1}/_{2}$	X	$2^{1/2}$	X	5/8-11
95617	$1^{1/2}$	X	$2^{1/2}$	X	3/8-24
95623	$1^{1}/_{2}$	X	3	X	5/8-11
95627	$1^{1}/_{2}$	X	3	Χ	$^{3}/_{8}$ -24
95633	2	X	3	X	⁵ /8-11
95637	2	X	3	X	$^{3}/_{8}$ -24
95643	$2^{1/2}$	X	3	X	⁵ /8-11
95653	3	X	3	Х	⁵ /8-11



FAST CUT DEPRESSED CENTER GRINDING WHEELS

Excellent general purpose wheels designed to compete with the low-cost imports. FAST CUTTING ACTION • GOOD WHEEL LIFE • EXCELLENT VALUE

FAST CUT METAL (Type 27)

For weld grinding, deburring, steel, general metalworking jobs.

Part #	Size	Max. RPM	Wheels Per Box
31301	$9 \times \frac{1}{4} \times \frac{5}{8} - 11$	6,600	10
31302	$9 \times \frac{1}{4} \times \frac{7}{8}$	6,600	25
31303	$7 \times \frac{1}{4} \times \frac{5}{8} - 11$	8,500	10
31304	$7 \times \frac{1}{4} \times \frac{7}{8}$	8,500	25
31305	$5 \times \frac{1}{4} \times \frac{5}{8} - 11$	12,200	10
31306	$5 \times \frac{1}{4} \times \frac{7}{8}$	12,200	25
31307	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{5}/_{8}-11$	13,300	10
31308	$4^{1}/_{2} \times {}^{1}/_{4} \times {}^{7}/_{8}$	13,300	25
31309	$4 \times \frac{1}{4} \times \frac{5}{8}$	13,500	25
31309-38	$4 \times \frac{1}{4} \times \frac{3}{8}$	13,500	25



PIPELINE (Type 27)

For pipeline weld grinding, pipe beveling, cutting and notching.

Part #	Size	Max. RPM	Wheels Per Box
31311	$9 \times \frac{1}{8} \times \frac{5}{8} - 11$	6,600	10
31312	$9 \times \frac{1}{8} \times \frac{7}{8}$	6,600	50
31313	$7 \times \frac{1}{8} \times \frac{5}{8} - 11$	8,500	10
31314	$7 \times \frac{1}{8} \times \frac{7}{8}$	8,500	25
31315	$5 \times \frac{1}{8} \times \frac{5}{8} - 11$	12,200	10
31316	$5 \times \frac{1}{8} \times \frac{7}{8}$	12,200	25
31317	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{5}/_{8}-11$	13,300	10
31318	$4^{1}/_{2} \times {}^{1}/_{8} \times {}^{7}/_{8}$	13,300	25
31319	$4 \times \frac{1}{8} \times \frac{5}{8}$	13,500	25
31319-38	$4 \times \frac{1}{8} \times \frac{3}{8}$	13,500	25



CUTTING WHEEL (Type 27)

Special thin Type 27 wheel for Burr Free cutting of metal.

Part #	Size	Max. RPM	Wheels Per Box
31376	$4 \times .045 \times \frac{5}{8}$	15,300	25
31378	$4^{1}/_{2} \times .045 \times ^{7}/_{8}$	13,300	25
31379	$5 \times .045 \times \frac{7}{8}$	12,250	25
31380	$6 \times .045 \times \frac{7}{8}$	10,200	25
31382	7 x 1.6mm x ⁷ / ₈	8,500	25
31358	$4^{1}/_{2} \times {}^{3}/_{32} \times {}^{7}/_{8}$	13,300	25
31358-H	$4^{1}/_{2} \times {}^{3}/_{32} \times {}^{5}/_{8}-11$	13,300	10





FAST CUT HIGH SPEED CUT-OFF WHEELS

All Advantage Fast Cut High Speed Cut-Off Wheels are designed to provide fast cutting action with long life. They are made from premium abrasive grains, reinforced with three (3) full layers of fiberglass for safe and smooth cutting. German engineered for top performance and consistent quality. **FOR USE WITH PORTABLE GAS POWERED SAWS.**



Three full layers of fiberglass reinforcement for safety and maximum performance.

10 WHEELS PER BOX

METAL

Aluminum Oxide for Steel, Angle Iron, Rebar.

Part #	Size	Max RPM
31181 31182	12 x ¹ / ₈ x 1 12 x ¹ / ₈ x 20mm	6400 6400
31183	14 x ¹ / ₈ x 1	5460
31184	14 x ¹ / ₈ x 20mm	5460
31193 31194	16 x ¹ / ₈ x 1 16 x ¹ / ₈ x 20mm	4700 4700



CONCRETE - MASONRY - STONE

Extra sharp silicon carbide for a fast smooth cut.

Part #	Size	Max RPM
31185 31186	12 x ¹ / ₈ x 1 12 x ¹ / ₈ x 20mm	6400 6400
31187	14 x ¹ / ₈ x 1	5460
31188	14 x ¹ / ₈ x 20mm	5460
31195 31196	16 x ¹ / ₈ x 1 16 x ¹ / ₈ x 20mm	4700 4700
31199	Reducer bushing	s - from 1" to 20m

DUCTILE IRON

Special blend of aluminum oxide and silicon carbide.

•		
Part #	Size	Max RPM
31189	$12 \times \frac{1}{8} \times 1$	6400
31190	12 x ¹ / ₈ x 20mm	6400
31191	$14 \times 1/8 \times 1$	5460
31192	14 x ¹ / ₈ x 20mm	5460
31197	16 x ¹ / ₈ x 1	4700
31198	16 x ¹ / ₈ x 20mm	4700

CHOPSAW WHEELS

10 WHEELS PER BOX



METAL Double

Double External Reinforced

Part #	Size	Max RPM
31170	$12 \times \frac{3}{32} \times 1$	5100
31171	$14 \times \frac{3}{32} \times 1$	4400

METAL Single Internal Reinforced

Part #	Size	Max RPM
31175	12 x ⁷ / ₆₄ x 1	5100
31176	$14 \times \frac{7}{64} \times 1$	4400





FAST CUT METAL CUT-OFF WHEELS

TYPE 1 THIN WHEELS

For use with Angle Grinders

Part #	Size	Max. RPM	Wheels Per Box
31158	7 x 1.6mm x 7/8	8,500	25
31155	6 x .040 x 7/8	10,220	25
31156	6 x 1/16 x 7/8	10,200	25
31151	$4-1/2 \times .040 \times 7/8$	13,300	25
31152	4-1/2 x 1/16 x 7/8	13,300	25



HIGH SPEED CUT-OFF WHEELS

Fully reinforced with 2 outside layers of fiberglass. For use with high speed Die Grinder and Machine Shop Cutting.

Part#	SIZE	Max. RPM	Wheels Per Box
31111 31112	3 x ¹ / ₃₂ x ¹ / ₄ 3 x ¹ / ₃₂ x ³ / ₈	25,000	100
31113 31114	3 x ½6 x ¼ 3 x 1/16 x 3/8	25,000	100
31115 31116	3 x ½ x ¼ 3 x ½ x ¾	25,000	50
95126		Cut-off wheel heels with a 1	
95127		Cut-off wheel heels with a 3	
31117 31118 31125	4 x ¹ / ₃₂ x ¹ / ₄ 4 x ¹ / ₃₂ x ³ / ₈ 4 x ¹ / ₃₂ x ⁵ / ₈	22,000	100
31119 31120 31121	4 x ¹ / ₁₆ x ¹ / ₄ 4 x ¹ / ₁₆ x ³ / ₈ 4 x ¹ / ₁₆ x ⁵ / ₈	22,000	100
31122 31123 31124	4 x ½ x ¼ 4 x ½ x ¾ 4 x ½ x ¾ 4 x ½ x 5%	22,000	50



CUT-OFF WHEELS FOR POWER HAND SAWS

25 WHEELS PER BOX

METAL

Part #	Size	Max. RPM
31131	$7 \times \frac{1}{8} \times \frac{5}{8}$	8,500





BENCH AND PEDESTAL WHEELS

Aluminum Oxide general purpose wheels for most roughing and finishing operations. These wheels provide fast cutting action along with a relatively good finish. For soft steels and tool steel. Vitrified Bond.

TYPE GC — Green Silicon Carbide abrasive grain for sharpening carbide tool bits and other carbide applications. They are cool cutting and provide an excellent finish. Vitrified Bond.



Type A

Available in grades: Available in grades:

Extra Coarse – 24-Q

Coarse – **36-O, 46-M** Medium – **60-M, 80-M** Medium – **60-I** Fine – **80-I**

Type GC

Extra Fine - 100-I

Part #	Size	Spec	Part #	Size	
95201	6 x ½ x 1	A24-Q	95225	$7 \times \frac{3}{4} \times 1$,
95202	6 x ½ x 1	A36-O	95226	$7 \times \frac{3}{4} \times 1$,
95203	6 x ½ x 1	A46-M	95227	7 x ³ / ₄ x 1	F
95204	6 x ½ x 1	A60-M	95228	7 x ³ / ₄ x 1	A
95205	6 x ½ x 1	A80-M	95229	7 x ³ / ₄ x 1	A
95206	6 x ½ x 1	GC60-I	95230	7 x ³ / ₄ x 1	(
95207	6 x ½ x 1	GC80-I	95231	7 x ³ / ₄ x 1	
95208	6 x ½ x 1	GC100-I	95232	7 x ³ / ₄ x 1	C
6 x	$\frac{1}{2} \times 1 = 4,456$	Max RPM	7 x	$^{3}/_{4} \times 1 = 3,760 \text{ N}$	Aax RP
95209	6 x ³ / ₄ x 1	A24-Q	95233	7 x 1 x 1	A
95210	6 x ³ / ₄ x 1	A36-O	95234	7 x 1 x 1	Α
95211	6 x ³ / ₄ x 1	A46-M	95235	7 x 1 x 1	A
95212	6 x ³ / ₄ x 1	A60-M	95236	7 x 1 x 1	A
95213	6 x ³ / ₄ x 1	A80-M	95237	7 x 1 x 1	A
95214	6 x ³ / ₄ x 1	GC60-I	95238	7 x 1 x 1	C
95215	6 x ³ / ₄ x 1	GC80-I	95239	7 x 1 x 1	C
95216	6 x ³ / ₄ x 1	GC100-I	95240	7 x 1 x 1	G
6 x	$^{3}\!4 \times 1 = 4,456$	Max RPM	7 x	$1 \times 1 = 3,760 \text{ A}$	1ax RP
95217	6 x 1 x 1	A24-Q	95241	8 x 1 x 1	A
95218	6 x 1 x 1	A36-O	95242	8 x 1 x 1	Α
95219	6 x 1 x 1	A46-M	95243	8 x 1 x 1	A
95220	6 x 1 x 1	A60-M	95244	8 x 1 x 1	A
95221	6 x 1 x 1	A80-M	95245	8 x 1 x 1	A
95222	6 x 1 x 1	GC60-I	95246	8 x 1 x 1	G
95223	6 x 1 x 1	GC80-I	95247	8 x 1 x 1	G
95224	6 x 1 x 1	GC100-I	95248	8 x 1 x 1	G
6 x	$1 \times 1 = 4,456$	Max RPM	8 x	$1 \times 1 = 3,600 \text{ A}$	Aax RPA

#95299 Wheel Dressing Tool



BENCH AND PEDESTAL WHEELS

Aluminum Oxide general purpose wheels for most roughing and finishing operations. These **TYPE A** — wheels provide fast cutting action along with a relatively good finish. For soft steels and tool steel. Vitrified Bond.

Green Silicon Carbide abrasive grain for sharpening carbide tool bits and other carbide applications. They are cool cutting and provide an excellent finish. Vitrified Bond.



Type A

Available in grades: Available in grades:

Extra Coarse – **24-Q** - 36-O, 46-M Coarse Medium

Fine -80-1

Medium

Type GC

-60-1

- 60-M, 80-M Extra Fine -100-1

Part #	Size	S pec	Part #	Size	Spec
95249	$10 \times 1 \times 1\frac{1}{4}$	A24-Q	95274	12 x 1½ x 1¼	A24-Q
95250	$10 \times 1 \times 1\frac{1}{4}$	A36-O	95275	12 x 1½ x 1¼	A36-O
95251	10 x 1 x 11/4	A46-M	95276	12 x 1½ x 1¼	A46-M
95252	$10 \times 1 \times 1\frac{1}{4}$	A60-M	95277	12 x 1½ x 1¼	A60-M
95253	10 x 1 x 11/4	A80-M	95278	12 x 1½ x 1¼	A80-M
95254	10 x 1 x 11/4	GC60-I	95279	12 x 1½ x 1¼	GC60-I
95256	$10 \times 1 \times 1\frac{1}{4}$	GC80-I	95280	12 x 1½ x 1¼	GC80-I
95257	10 x 1 x 11/4	GC100-I	95281	12 x 1½ x 1¼	GC100-I
10 x	x 1 x 1% = 2,483 N	Aax RPM	12 x	$1\frac{1}{2} \times 1\frac{1}{4} = 2,220 \text{ M}$	Max RPM
95258	10 x 1½ x 1¼	A24-Q	95282	12 x 2 x 11/4	A24-Q
95259	10 x 1½ x 1¼	A36-O	95283	$12 \times 2 \times 1\frac{1}{4}$	A36-O
95260	10 x 1½ x 1¼	A46-M	95284	$12 \times 2 \times 1\frac{1}{4}$	A46-M
95261	10 x 1½ x 1¼	A60-M	95285	$12 \times 2 \times 1\frac{1}{4}$	A60-M
95262	$10 \times 1\frac{1}{2} \times 1\frac{1}{4}$	A80-M	95286	$12 \times 2 \times 1^{1/4}$	A80-M
95263	10 x 1½ x 1¼	GC60-I	95287	$12 \times 2 \times 1\frac{1}{4}$	GC60-I
95264	10 x 1½ x 1¼	GC80-I	95288	$12 \times 2 \times 1\frac{1}{4}$	GC80-I
95265	$10 \times 1\frac{1}{2} \times 1\frac{1}{4}$	GC100-I	95289	$12 \times 2 \times 1\frac{1}{4}$	GC100-I
10 x	$1\frac{1}{2} \times 1\frac{1}{4} = 2,483$	Max RPM	12 x	$2 \times 1\% = 2,220 N$	1ax RPM
95266	12 x 1 x 11/4	A24-Q	95290	14 x 2 x 11/4	A24-Q
95267	12 x 1 x 11/4	A36-O	95291	$14 \times 2 \times 1\frac{1}{4}$	A36-O
95268	12 x 1 x 11/4	A46-M	95292	$14 \times 2 \times 1\frac{1}{4}$	A46-M
95269	12 x 1 x 11/4	A60-M	95293	$14 \times 2 \times 1\frac{1}{4}$	A60-M
95270	12 x 1 x 1¼	A80-M	95294	$14 \times 2 \times 1\frac{1}{4}$	A80-M
95271	12 x 1 x 1 ¹ / ₄	GC60-I	95295	$14 \times 2 \times 1\frac{1}{4}$	GC60-I
95272	12 x 1 x 1¼	GC80-I	95296	$14 \times 2 \times 1\frac{1}{4}$	GC80-I
95273	12 x 1 x 1¼	GC100-I	95297	$14 \times 2 \times 1\frac{1}{4}$	GC100-I
12 x	x 1 x 1% = 2,220 N	Aax RPM	14 x	$2 \times 1\% = 1,773 N$	1ax RPM

#95299 Wheel Dressing Tool



CARBIDE BURRS

All Burrs stocked with standard 1/4" Shank



8 pc. Burr Kit

#81000 Double Cut #80999 Aluminum Cut



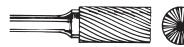
CYLINDRICAL

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SA-43*	1/8 X 9/16	81020
SA-11*	1/8 X 1/2	81023
SA-14	³/₁6 X ⁵ / ₈	81024
SA-1	¹⁄₄ x ⁵⁄8	81025
SA-1A	½ x 1	81026
SA-2	5/16 X 3/4	81027
SA-3	3/8 X 3/4	81028
SA-4	⁷ /₁6 x 1	81029
SA-5	½ x 1	81030
SA-6	% x 1	81031
SA-16	3/4 X 3/4	81032
SA-7	$^{3}\!4$ x 1	81033
SA-9	1 x 1	81034
	ALUMINUM CUT	
SA-1	1/4 X 5/8	81035
SA-3	3/8 X 3/4	81036
SA-5	¹½ x 1	81037
SA-6	5% x 1	81038
SA-7	$^{3}/_{4} \times 1$	81039



CYLINDRICAL RADIUS END

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SC-41*	$\frac{3}{32}$ X $\frac{7}{16}$	81094
SC-42*	1/8 X 9/16	81095
SC-11*	1/8 X 1/2	81098
SC-14	3/16 X 5/8	81099
SC-1	1/4 X 5/8	81100
SC-1A	¹ / ₄ x 1	81101
SC-2	⁵ / ₁₆ X ³ / ₄	81102
SC-3	3/8 X 3/4	81103
SC-4	$\frac{7}{16}$ x 1	81104
SC-5	¹½ x 1	81105
SC-6	5% x 1	81106
SC-7	3/4 x 1	81107
SC-9	1 x 1	81108
	ALUMINUM CUT	
SC-1	1/4 X 5/8	81109
SC-3	3/8 X 3/4	81110
SC-5	¹/₂ x 1	81111
SC-6	5% x 1	81112
SC-7	$^{3}/_{4} \times 1$	81113



CYLINDRICAL END CUT

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SB-11*	1/8 X 1/2	81062
SB-14*	3/16 X 5/8	81063
SB-1	1/4 X 5/8	81064
SB-1A	¹⁄₄ x 1	81065
SB-2	⁵ / ₁₆ X ³ / ₄	81066
SB-3	3/8 X 3/4	81067
SB-4	⁷ /₁6 x 1	81068
SB-5	½ x 1	81069
SB-6	5% x 1	81070
SB-16	3/4 X 3/4	81071
SB-7	$^{3}\!4 \times 1$	81072
SB-9	1 x 1	81073
	ALUMINUM CUT	
SB-1	1/4 X 5/8	81074
SB-3	3/8 X 3/4	81075
SB-5	½ x 1	81076
SB-6	5% x 1	81077
SB-7	$^{3}/_{4} \times 1$	81078



BALL

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SD-42*	⅓ BALL	81129
SD-11*	⅓ BALL	81132
SD-14	3/16 BALL	81133
SD-1	¼ BALL	81134
SD-2	5/16 BALL	81135
SD-3	3/8 BALL	81136
SD-4	7/16 BALL	81137
SD-5	½ BALL	81138
SD-6	5% BALL	81139
SD-7	³/ ₄ BALL	81140
SD-9	1 BALL	81141
	ALUMINUM CUT	
SD-1	¼ BALL	81142
SD-3	3/8 BALL	81143
SD-5	½ BALL	81144
SD-7	³/ ₄ BALL	81146

*Burrs have a 1/8" shank



CARBIDE BURRS

All Burrs stocked with standard 1/4" Shank



POINTED TREE

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SG-1	1/4 X 5/8	81215
SG-2	⁵ / ₁₆ X ³ / ₄	81216
SG-3	3/8 X 3/4	81217
SG-13	½ X ³ / ₄	81218
SG-5	½ x 1	81219
SG-6	5⁄8 x 1	81220
SG-7	$^{3}/_{4}$ x 1	81221
SG-15	$^{3}/_{4} \times 1^{1}/_{2}$	81222
ALUMINUM CUT		
SG-1	¹/₄ x ⁵/ ₈	81223
SG-3	3/8 X 3/4	81224
SG-5	¹/₂ x 1	81225
SG-7	$^{3}/_{4}$ x 1	81227



PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SE-1	1/4 X 3/8	81156
SE-3	3/8 X 3/4	81157
SE-5	1/2 X 7/8	81158
SE-6	5% x 1	81159
SE-7	³ / ₄ x 1	81160
ALUMINUM CUT		
SE-1	1/4 X 3/8	81161
SE-3	3/8 X 3/4	81162
SE-5	1/2 X 7/8	81163
SE-6	5% x 1	81164
SE-7	$^{3}/_{4} \times 1$	81165



PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SM-1	1/4 X 1/2	81305
SM-2	1/4 X 3/4	81306
SM-3	¹/₄ x 1	81307
SM-4	3/8 X 5/8	81308
SM-5	1/2 X 7/8	81309
SM-6	5% x 1	81310
ALUMINUM CUT		
SM-2	1/4 X 3/4	81310-2AC
SM-5	¹/₂ x ⁷ / ₈	81310-5AC
SM-6	5/8 x 1	81310-6AC



ROUND TREE RADIUS END

	BURR SIZE	
PRODUCT#	Dia. x Length	PART #
	DOUBLE CUT	
SF-1	1/4 X 5/8	81183
SF-3	3/8 X 3/4	81184
SF-4	⁷ /₁6 x 1	81185
SF-13	1/2 X 3/4	81186
SF-5	¹/₂ x 1	81187
SF-6	⁵⁄8 x 1	81188
SF-7	$^{3}/_{4}$ x 1	81189
SF-14	$^{3}/_{4}$ x $1^{1}/_{4}$	81190
SF-15	$^{3}/_{4}$ x $1^{1}/_{2}$	81191
ALUMINUM CUT		
SF-1	1/4 X 5/8	81192
SF-3	3/8 X 3/4	81193
SF-5	¹½ x 1	81194
SF-6	⁵⁄8 x 1	81195
SF-7	³ / ₄ x 1	81197



14° INCLINED ANGLE

PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SL-1	1/4 X 5/8	81280
SL-2	⁵ /₁6 X ⁷ /8	81281
SL-3	3 /8 x 1 /16	81282
SL-4	$^{1}/_{2}$ x $1^{1}/_{8}$	81283
SL-5	$\frac{5}{8} \times 1^{3}/_{16}$	81284
SL-7	$^{3}/_{4}$ x $1^{1}/_{2}$	81285
	ALUMINUM CU	Т
SL-1	1/4 X 5/8	81286
SL-2	⁵/16 X ⁷ /8	81286-2AC
SL-3	$^{3}/_{8} \times 1^{1}/_{16}$	81287
SL-4	$^{1}/_{2}$ x $1^{1}/_{8}$	81288
SL-5	$\frac{5}{8} \times 1^{3}/_{16}$	81289
SL-6	$\frac{5}{8} \times 1^{\frac{5}{16}}$	81289-6AC
SL-7	$^{3}/_{4}$ x $1^{1}/_{2}$	81290



PRODUCT#	BURR SIZE Dia. x Length	PART #
	DOUBLE CUT	
SH-1	1/4 X 5/8	81237
SH-2	5/16 X 3/4	81238
SH-5	1/2 x 1 1/4	81239
SH-6	5/8 x 1 ⁷ / ₁₆	81240
SH-7	$^{3}/_{4} \times 1^{5}/_{8}$	81241

All diamond blades are produced at our affiliated plant located in Germany. We use "state-of-the-art" automated equipment, the latest in laser welding technology and the toughest synthetic diamonds available to produce one of the finest lines of diamond blades available. ISO 9001 certified.

Don't be fooled by the fact that our blades are made in Germany. Our prices are up to 33% lower than major American manufacturers and very competitive with many other brands.

We offer a wide variety of blades each having its own application. Premium Gold Series for the professional contractor and our Silver Series for regular use.



PREMIUM GOLD SERIES

When performance counts. To be used on the toughest jobs! These professional quality blades are designed for fast cutting action, long blade life at very competitive prices. Our Premium Gold Series blades are the preferred choice of professional contractors nationwide.



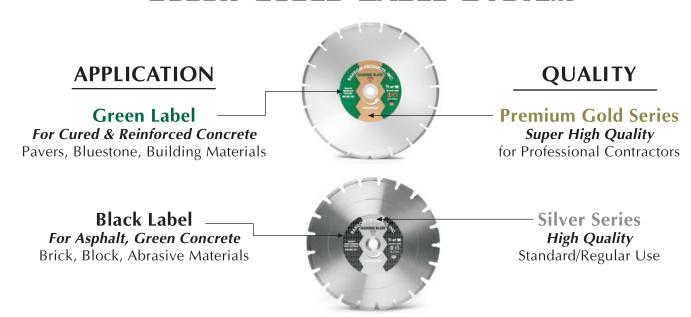


SILVER SERIES

Excellent quality blades where value is the primary concern. Our Silver Series blades out perform many of the so-called "premium/professional" private label type blades. Designed for fast cutting action with good blade life. Maximum production at the lowest cost.



COLOR CODED LABEL SYSTEM





All diamond blades are produced in Germany and are ISO 9001 certified. Our automated laser welding, production and quality control process insures that all blades are of the utmost quality, are designed to do the job at hand and are very consistent from one to another.

The keys to top quality diamond blades:

Fast Cutting Action – We select only the toughest diamonds to produce a fast rate of cut. Fast cutting action gets the job done quickly and more efficiently.

- Long Blade Life Quality of bond and proper bond structure of diamond segments has major effect on blade life. Our state-of-the-art automated laser welding technology bonds the diamond segments to the steel core and extends blade life when used properly.
- Diamond Concentration Appropriate diamond concentration for ultimate performance. Too high of diamond concentration actually hinders performance and prohibits blades from cutting freely.

CONCRETE

Cured and reinforced concrete, pavers, bluestone & building materials.

carea ana re	inioreed concrete, pavers,
Part #	Size
Premium	Gold Series
63225	12 x .110 x 1
63226	12 x .110 x 20mm
63227	14 x .125 x 1
63228	14 x .125 x 20mm
Silver Ser	ies
62225	12 x .110 x 1
62226	12 x .110 x 20mm
62227	14 x .125 x 1
62228	14 x .125 x 20mm
Economy	
62127	14 x 1 (20mm Bushings)



ASPHALT/GREEN CONCRETE

Asphalt, green concrete, brick, block, abrasive materials.

Part #	Size
Premiur	n Gold Series
63229	12 x .110 x 1
63230	12 x .110 x 20mm
63231	14 x .125 x 1
63232	14 x .125 x 20mm
Silver So	eries
62229	12 x .110 x 1
62230	12 x .110 x 20mm
62231	14 x .125 x 1
62232	14 x .125 x 20mm

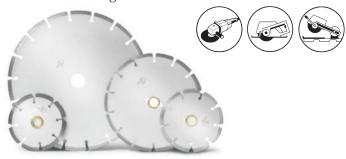


GENERAL PURPOSE APPLICATIONS

PREMIUM GOLD SERIES — laser weld — dry cut

Cured and reinforced concrete, roof tile, red brick and building materials.

Part #	Size
63201	4 x .080 x 7/8*
63202	$4-1/2 \times .080 \times 7/8*$
63203	5 x .080 x 7/8*
63204	6 x .095 x 7/8*
63205	7 x .095 x ◆ 7/8- 5/8
63206	8 x .095 x ◆ 7/8- 5/8
63207	9 x .095 x ♦ 7/8- 5/8
63208	10 x .095 x 1



ECONOMY (cobalt bond-sintered) — dry cut

Cured and reinforced concrete, red brick and building materials.

Part #	Size
62101	4 x .080 x 7/8*
62102	$4-1/2 \times .080 \times 7/8*$
62103	5 x .080 x 7/8*
62104	6 x .095 x 7/8*
62105	7 x .095 x ◆ 7/8- 5/8
62106	8 x .095 x • 7/8- 5/8
62107	9 x .095 x 7/8- 5/8
62108	10 x .095 x 1



TURBO — Premium Gold Series — dry cut

Stone, red brick, hard brick, building materials, concrete, ceramics, drywall.

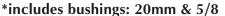
Part #	Size
63601	4 x .095 x 7/8*
63602	4-1/2 x .095 x 7/8*
63603	5 x .095 x 7/8*
63604	6 x .095 x 7/8*
63605	7 x .095 x ◆ 7/8- 5/8
63606	8 x .095 x ◆ 7/8- 5/8
63607	9 x .095 x ◆ 7/8- 5/8



WAIVED TURBO — Premium Gold Series — dry cut

Original Turbo design with built-in cooling system. Stone, red brick, hard brick, building materials, cured and reinforced concrete, ceramics and drywall.

Part #	Size
63651	4 x .095 x 7/8*
63652	4-1/2 x .095 x 7/8*
63653	5 x .095 x 7/8*
63654	6 x .095 x 7/8*
63655	7 x .095 x ◆ 7/8- 5/8
63656	8 x .095 x ◆ 7/8- 5/8
63657	9 x .095 x ♦ 7/8- 5/8

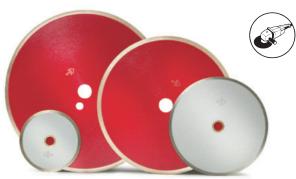




TILE - continuous rim - Premium Gold Series

Super high quality blades for smooth, clean, chip free cutting of tile, ceramics, thin granite and marble slabs, glass and fiberglass.

Part #	Size
Dry Cut 63501 63502 63503 63505 63506	4 x .052 x 7/8* 4-1/2 x .052 x 7/8* 5 x .052 x 7/8* 7 x .065 x 7/8* 8 x .065 x 7/8*
Wet Cut 63507 63508 63509	10 x .060 x 5/8 10 x .060 x 1 12 x .080 x 1



TUCK POINTING BLADES - dry cut

For mortar removal between brick and block.

Part #	Size						
Premium Gold Series							
63701	4 x .175 x 7/8*						
63702	4 x .250 x 7/8*						
63703	4-1/2 x .175 x 7/8*						
63704	4-1/2 x .250 x 7/8*						
63705	4-1/2 x .315 x 7/8*						
63709	7 x .250 x ◆-7/8*						
Silver Series	S						
63722	4 x .250 x 7/8*						
63724	$4-1/2 \times .250 \times 7/8*$						
63729	7 x .250 x ◆-7/8*						



DRY GRINDING CUPS - Premium Gold Series - dry cut

Concrete, green concrete, building materials, stone and granite

Part #	Size	
Single Row 63801 63802 63803 63804	4 x 7/8* 4 x 5/8-11 7 x 7/8* 7 x 5/8-11	
Double Row 63811 63812 63813 63814	4 x 7/8* 4 x 5/8-11 7 x 7/8* 7 x 5/8-11	
Turbo 63821 63822 63823 63824	4 x 7/8* 4 x 5/8-11 7 x 7/8* 7 x 5/8-11	*includes bushings: 20mm & 5/8"

Our brush factory combines the latest in brush technology and uses the highest quality brush fill materials to produce a full range of power and hand brushes for many applications. They use "state-of-the-art" automated equipment and all brushes are produced under a very controlled manufacturing process. This insures consistent quality from brush to brush.

Another advantage is that they are a fully integrated manufacturer that is they produce all of their own sideplates, wooden handles and spare parts, which is essential to controlling costs and maintaining competitive pricing.

All wire brushes are in stock and are available for immediate shipment from our Cleveland, Ohio warehouse.

BRUSH FILL MATERIALS

Special high tensile strength steel wire available in different diameters for knot type, crimped and hand brushes.

Stainless Steel wire brushes are usually designated with green side plates/cups. Stainless brushes are resistant against corrosion and high temperatures.



KNOT CUP BRUSH

For heavy duty use. Preparing metal surfaces prior to painting. Removal of rust, slag, weld scale or concrete waste.



Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
2-3/4"	2-3/4 x 5/8-11 14,000	.014" .020" .020"	Steel Steel Stainless	83070 83071 83072	54-482118 54-482218 54-482818
3-1/2"	3-1/2 x 5/8-11 14,000	.014" .020" .020"	Steel Steel Stainless	83074 83075 83076	54-485238 54-485838
4"	4 x 5/8-11 9,000	.020" .023" .020"	Steel Steel Stainless	83077 83078 83079	54-486218 54-486018 54-486818
5"	5 x 5/8-11 6,500	.020"	Steel	83080	54-487318
6"	6 x 5/8-11 6,500	.014" .020" .020" .031" .020"	Steel Steel Steel Stainless	83081 83082 *83083 83084 83085 * 1" visible tr	54-488138 54-488218 54-488238 54-488338 54-488838

DOUBLE ROW KNOT CUP BRUSH

Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	
4"	4 x 5/8-11	.020"	Steel	83090	
6"	6 x 5/8-11	.020"	Steel	83092	



KNOT WHEEL BRUSH STANDARD TWIST

Used to remove weld scale, rust, paint, slag, rubber residue and also for deburring.



Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
3"	3 x 7/8* 25,000	.014" .020" .020"	Steel Steel Stainless	83020 83021 83022	52-470111 52-470211 52-470811
4"	4 x 7/8* 20,000 * includes 1/2" and 3/8" bushing	.014" .020" .020"	Steel Steel Stainless	83023 83024 83025	52-471111 52-471211 52-471811
4"	4 x 5/8-11 20,000	.014" .014" .020" .020"	Steel Stainless Steel Stainless	83026 83027 83028 83029	52-471118 52-471718 52-471218 52-471818
4-1/2"	4-1/2 x 5/8-11 15,000	.020" .020"	Steel Stainless	83030 83031	52-472218 52-472818
6"	6 x 7/8* 12,500 * includes 5/8" and 1/2" bushing	.014" .020" .020" .025"	Steel Steel Stainless Steel	83032 83033 83034 * 83048	52-474111 52-474211 52-474811 52-474911
6"	6 x 5/8 -11 12,500	.020" .020" .020" .020" .025"	Steel Steel Stainless Stainless Steel	83035 * 83036 83037 * 83038 83039 *Brush has 30	52-474218 52-474818 52-474918
7 "	7 x 5/8-11 12,500	.020" .020"	Steel Stainless	83040 83041	52-475218 52-475818
8"	8 x 7/8* 9,000 * includes 5/8" and 1/2" bushing	.014" .020" .020"	Steel Steel Stainless	83042 83043 83044	52-476111 52-476211 52-476811

HEAVY DUTY KNOT WHEEL BRUSHES





Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #	
12"	12 x 2 5,000	.014" .020"	Steel Steel	83045 83046	52-478102 	
	40mm VisTrim	.031"	Steel	83047		
3 " *Double Row	3" (3/8" - 1/2"b) 25,000 * 2 rows	.020" of wire knots	Steel (36 knots)	* 83019	52-470221	

CRIMPED CUP BRUSH

Ideal for working on large surfaces. Used for the removal of rust, paint, dirt and scale. The crimped wire is also excellent for polishing and surface preparation prior to painting or plating.







Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
2-3/4"	2-3/4 <i>x</i> 5/8-11 14,000	.012" .012"	Steel Stainless	83101 83102	55-423168 55-423368
3-1/2"	3-1/2 x 5/8-11 14,000	.014"	Steel	83103	55-424178
4"	4 x 5/8 -11 9,000	.014" .012"	Steel Stainless	83104 83105	55-426178 55-426368
5"	5 x 5/8-11 6,500	.014"	Steel	83106	55-427178
6"	6 x 5/8-11 6,500	.014" .020" .012"	Steel Steel Stainless	83107 83108 83109	55-429178 55-429198 55-429368

1/4" SHANK MOUNTED CRIMPED WHEEL BRUSH





Diam.	Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
1-1/2"	25,000	.0104"	Steel	83140	
2"	15,000	.012"	Steel	83141	
2-1/2"	15,000	.0118"	Steel	83142	
5.	15,000	.014" .012"	Steel Stainless	83143 83144	56-415163 56-415362
3"	15,000	.012" .012" .020"	Steel Stainless Steel	83145 83146 83018	56-417162 56-417362
4"	4,500	.012" .012"	Steel Stainless	83147 83148	56-419162 56-419362

STRINGER BEAD PIPELINE BRUSH

A specially designed brush for the pipeline industry. For cleaning, deburring and scale removal of welds.



Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
4"	4 x 5/8-11 20,000	.020" .020"	Steel Stainless	83001 83002	51-471208 51-471808
4-1/2"	4-1/2 x 5/8 -11 15,000	.020" .020"	Steel Stainless	83005 83006	51-472208 51-472808
5"	5 x 5/8 -11 12,500	.020" .020"	Steel Stainless	83007 83008	51-473208 51-473808
6"	6 x 5/8 -11 12,500	.020" .020"	Steel Stainless	83009 83010	51-474208 51-474808
6-7/8 "	6-7/8 x 5/8 -11 12,500	.020" .020"	Steel Stainless	83011 83012	
7 "	7 x 5/8 -11 12,500	.020" .020"	Steel Stainless	83013 83014	51-475208 51-475808

KNOT CONICAL BRUSH

Special conical shape that enables brush to be used flat like a cup brush or on the end like a wire wheel brush. Also used for hard to reach areas.



Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
4 "	4 x 5/8-11 20,000	.020" .020"	Steel Stainless	83060 83061	
4-1/2"	4-1/2 x 5/8-11 15,000	.014" .014" .020" .020"	Steel Stainless Steel Stainless	83062 83063 83064 83065	 53-472258 53-472858

CRIMPED WHEEL BRUSH

For removal of rust, paint and dirt. Excellent for deburring, stripping, polishing or applying a scratch pattern.



Diam.	Size/Max RPM	Wire Diam.	Wire Type	New Part #	Old Part #
4" FOR USE WITH ANGLE GR	4 x 5/8-11 INDER/SANDER	.014" .012"	Steel Stainless	83120 83121	56-322171 56-322361
2"	2" (1/2", 3/8") 20,000	.012" .012"	Steel Stainless	83110 83111	56-415161 56-415361
3"	3" (1/2", 3/8") 20,000	.012" .012"	Steel Stainless	83112 83113	56-417161 56-417361

Diam.	Approx. Face Width/ Max RPM	Arbor Hole	Wire Diam.	Wire Type	New Part #	Old Part #
4"	1/2" / 8,000	5/8" (1/2"b)	.012"	Stainless	83116	56-320361
7	1" / 8,000	5/8" (1/2"b)	.012"	Stainless	83117	56-320361-1
4"	1/2" / 8,000	1/2" (3/8"b)	.012"	Stainless	83118	56-320361-U1
		3/8"b	.012"	Stainless	83119	56-320361-U2
6"	5/8" / 6,000	5/8" (1/2"b)	.012"	Stainless	83122	56-340361
		2" *	.008"	Steel	83123	56-344142
6"	1-1/4" / 6,000	2" *	.014"	Steel	83124	56-344172
		2" *	.012"	Stainless	83125	56-344362
7"	1-1/4 " / 6,000	2" *	.014"	Steel	83126	56-355172
-	, . , .,	2" *	.014"	Stainless	83127	56-355372
8"	1-1/4" / 6,000	2" *	.014"	Steel	83128	56-365172
	1 1/1 / 0/000	2" *	.014"	Stainless	83129	
10"	1-1/4" / 3,600	2" *	.014"	Steel	83130	56-376162
	1 1, 1 , 0,000	2" *	.020"	Steel	83131	56-376192
		* Inc	ludes Multi	Bore Spider Busl	nings	
10"	2" / 3,600	2-1/4" vis trim	.020"	Steel	83132	56-376193
10	2" / 3,600	2" vis trim	.020"	Steel	83133	56-377193
12"	1-1/2" / 3,000	2"	.006"	Stainless	83134	56-387332

WIRE BRUSHES

KNOT TYPE

For heavy duty use, preparing metal surfaces, removing weld scales, rust, paint, slag and concrete waste.

Wire

Wire Max

Part	# Size	Type	Diam.	RPM	
	STRI	NGER BE	AD		
50302	4 x 5/8-11	Steel	.020"	20,000	
	KNOT WHEEL	– STANI	DARD TV	VIST	
50352	4 x 5/8-11	Steel	.020"	20,000	
	KNO	CUP BR	USH		
50605	2 ³ / ₄ x 5/8-11	Steel	.020"	14,000	



HAND BRUSHES — 12/BOX

Part #	Size	Wire Type	
	LONG HA	NDLE	
50201	3 x 19	Steel	
50202	3 x 19	Steel w/scraper	
50203	3 x 19	Stainless	
50205	4 x 19	Steel	
50207	4 x 19	Stainless	
	SHOE HA	NDLE	
50208	4 x 16	Steel w/scraper	
50209	4 x 16	Steel	
50210	4 x 16	Stainless	
TOOTHBRUSH			
50211	3 x 7	Nylon	
50212	3 x 7	Steel	
50213	3 x 7	Stainless	
50214	3 x 7	Brass	
	OTHER BR	USHES	
50220	1/2"	Acid Brush	
50221	1"	Chip + Oil Brush	
50223	2"	Chip + Oil Brush	
50231	*1"	Yellow Handle Brush	
50232	*2"	Yellow Handle Brush	

^{*} indicates "non-metallic"



END BRUSHES — 10/BOX

Part #	Size	Wire Type	Wire Diam.
	KNOT TY	PE — 20,000 R	
50701	3/4"	Steel	.014"
50702		Steel	.020"
50703		Stainless	.014"
50705	1"	Steel	.014"
50706		Steel	.020"
50707		Stainless	.014"
50708		Stainless	.020"
50709	1-1/8"	Steel	.014"
50710		Steel	.020"
50711		Stainless	.014"
E00.41	CRIMPED 7	TYPE — 20,000	RPM
50841	3/8"	Steel	.006"
50842		Stainless	.006"
50843		Stainless	.014"
50801 50801-10 50802 50803 50804 50805 50806	1/2"	Steel Steel Steel Steel Stainless Stainless Stainless	.006" .010" .014" .020" .010" .014"
50810	3/4"	Steel	.006"
50811		Steel	.014"
50812		Steel	.020"
50813		Stainless	.006"
50814		Stainless	.014"
50815		Stainless	.008"
50820	1"	Steel	.006"
50821		Steel	.014"
50822		Steel	.020"
50823		Stainless	.010"
50824		Stainless	.014"
50825		Stainless	.006"
50831	1-1/8"	Steel	.014"
50832		Steel	.020"
50834		Stainless	.014"





CERAMIC

A Superior Resin Fibre Disc.

Our ceramic Fibre Discs are a unique combination of ceramic aluminum oxide grain, a special environmentally safe "supersize" coat and the latest in fibre disc technology.

A more "user-friendly" High Performance Disc.

The ceramic grain is extremely hard and actually sharpens itself during operation. It is easy to work with as it breaks down with less work pressure than Zirconia, thus reducing operator fatigue.

A fast, cool cutting, long-lasting environmentally safe fibre disc.

The "Supersize" coat keeps the disc cool especially when grinding hard materials such as stainless steel, inconel, etc. This special grinding aid has been developed under the strict guidelines of the European environmental restrictions and is completely safe for the operator and surrounding environment.

A unique High Performance Disc at very competitive prices.

Our affiliated plant in Europe has specially developed this formula, invested in the latest state-of-the-art automated equipment and is recognized as a world leader in the production of Resin Fibre Discs.

Ceramic Fibre Discs

25 Discs per Box

7" x 7/8"	
Part #	Grit
12510	24
12511	36
12512	50
12513	60
12514	80

Quick Change Discs are available upon request.

PA6/30FG HARD BACKUP PADS

We now have in stock a special HARD TURBO backup pad designed for use with Ceramic and Zirconia Fibre discs. The new pad is composed of PA6/30FG material which is impact resistant, heat resistant and holds up to high working pressure that is associated with Ceramic & Zirconia disc grinding.

PA6/30FG is halogen free, heat resistant modified POLYMIDE, NYLON (grade PA6) reinforced with 30% glass fibre. This material is excellent for injection molding and the pads can stand up to the toughest applications. We mold this material into Turbo Pads with FINE cooling ribs to dissipate the heat build-up which makes the disc last longer. The HARD feature enables the disc to properly support the disc even in the most severe jobs.

They are available in 7", 5" and 4-1/2" diameters included with a 5/8-11 disc pad nut.

Part #	Descriptions
92692	7" with 5/8-11 nut
92693	5" with 5/8-11 nut
92694	4-1/2" with 5/8-11 nut

All pads are in stock and can be shipped immediately.

25 DISCS PER BOX

HIGH PERFORMANCE ZIRCONIA

Original 100% Zirconia grain. These high quality discs cut faster and last longer than most other discs on the market. High performance for grinding, deburring and polishing metals, welds and stainless steel.

Fast Stock Removal • Extremely Long Life • Cool Cutting Action



9"	X	7∕8 ¹¹

5" x %"

Part #	Grit
12702	24
12703	36
12704	50
12705	60
12706	80

7" x 1/8"

/ / /0	
Part #	Grit
12710	24
12711	36
12712	50
12713	60
12714	80
12715	100
12716	120

rait #	aric	F	art #	aric
12718	24	12	2725	24
12719	36	12	2726	36
12720	50	12	2727	50
12721	60	12	2728	60
12722	80	12	2729	80
12723	100	12	2730	100
12724	120	12	2731	120

41/2" x 7/8"

Part #	Grit
12732	24
12733	36
12734	50
12735	60
12736	80
12737	100
12738	120

4" x 5/8"

APPLICATIONS INCLUDE:

- Weld Grinding
- Stainless Steel Fabricators of:
 - Hospital Equipment
 - Exercise Equipment
 - Restaurant Equipment
 - Kitchen Equipment
 - Dairy and Brewery Equipment
 - Metal Furniture
 - Cabinets
- Foundries
- Industrial and Commercial Door Mfg.
- Car, Truck and Bus Mfg.
- Restaurant Grills, Ovens and Ranges
- Woodburning Stoves and Fireplaces
- Safes, Vaults and Caskets
- Computer Frames and Electrical Boxes
- Material Handling Equipment Mfg.
- Ornamental Iron
- Shipbuilding and Repairing

Quick Change Discs are available upon request.

BACKUP PADS FOR QUICK CHANGE FIBRE DISCS

Special low profile backup pads to be used in conjunction with quick change resin fibre discs. Threaded center for safe and easy mounting; holds the pad in place during disc changing. Reinforced plastic material provides the necessary support and flexibility that

is required when grinding with fibre discs.

Part #	Size	Max RPM
92608-QC	7 x 5/8-11*	8,600
92610-QC	5 x 5/8-11	20,000
92612-QC	4-1/2 x 5/8-11	20,000

^{*} NOTE: 7" pads are made with rubber



25 DISCS PER BOX

PREMIUM HT ALUMINUM OXIDE

Produced by one of Europe's largest fibre disc manufacturers, these excellent quality aluminum oxide discs are used for weld grinding, blending, finishing, deburring and other general purpose applications. Can be used on most types of steel as well as fiberglass and plastics. We use a special heat treated (ceramic coated) aluminum oxide grain for

fast cutting action and long disc life.

9"	X	7∕8 ¹¹	

Part #	Grit	
92110	16	
92111	24	
92112	36	
92113	50	
92114	60	
92115	80	
92116	100	
92117	120	

7" x %"

Part #	Grit
92200	16
92201	24
92202	36
92203	50
92204	60
92205	80
92206	100
92207	120



6" x %"

Part #	Grit	
92221	24	
92222	36	
92223	50	
92224	60	
92225	80	
92226	100	
92227	120	

5" x %"

0 /1 /0		
Part #	Grit	
92300	16	
92301	24	
92302	36	
92303	50	
92304	60	
92305	80	
92306	100	
92307	120	

4½" x ½"

Part #	Grit
92400	16
92401	24
92402	36
92403	50
92404	60
92405	80
92406	100
92407	120

4" x 5%"

Part #	Grit
92500	16
92501	24
92502	36
92503	50
92504	60
92505	80
92506	100
92507	120

Quick Change Discs are available upon request.

Turbo Pad

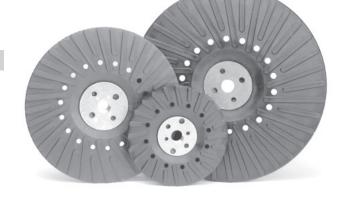
Special "Turbo Ribs" are designed to form a layer of air between the pad and the fibre disc, thus providing a built-in cooling effect which increases the cutting action and extending the disc life 30% to 50%.

Recommended to be used with all Premium and

"High Performance" discs.

Includes Disc Pad Nut

Part #	Size
92601	9" x %-11
92602	7" x 5%-11
92602-6	6" x 5%-11
92603	5" x ⁵ %-11
92604	4½" x 5%-11
92605	4" x 3/8-24



Resin Fibre Disc Cutter

Cut down your used Fibre Discs and use again. Cryogenically treated cutting blades for a nice clean edge cut time after time.

#12300



ALUMINUM OXIDE

Excellent general purpose discs for metalworking and automotive applications. Also for body fillers, paint, plastics and fiberglass.

Quick Change Discs are available upon request.

25 DISCS PER BOX

9" x 1%"	7" x %"	5" x %"	4½" x ½"	4" x 5%"
Part# Grit	Part# Grit	Part # Grit	Part# Grit	Part# Grit
70100 16	70200 16	70300 16	70400 16	70500 16
70101 24	70201 24	70301 24	70401 24	70501 24
70102 36	70202 36	70302 36	70402 36	70502 36
70103 50	70203 50	70303 50	70403 50	70503 50
70104 60	70204 60	70304 60	70404 60	70504 60
70105 80	70205 80	70305 80	70405 80	70505 80
70106 100	70206 100	70306 100	70406 100	70506 100
70107 120	70207 120	70307 120	70407 120	70507 120

STANDARD PAD

Smooth face Pad that is ideal for all sanding applications. An economical choice for use with general purpose fibre discs.

Includes
Disc Pad
Nut

1.25 1.5

PART #	SIZE	PA	RT #	SIZE
92606 92608 92608-6* 92610	9" x ⁵ / ₈ -11 7" x ⁵ / ₈ -11 6" x ⁵ / ₈ -11 5" x ⁵ / ₈ -11	920 920	614 615	4 ¹ / ₂ " x ⁵ / ₈ -11 4" x ³ / ₈ -24 4" x M10 x 4" x M10 x



Semiflex Discs

Multiple layers of abrasive grain are coated to a heavy duty vulcanized fibre backing for extremely quick cutting action, fast stock removal, deburring, blending and finishing. Spiral ribs for fast cutting action and to clear away grinding material; holes for cooling, especially when used with our air-cooled rubber backup pads. Semiflex discs must be used with a backup pad.

Coarse grits are excellent to remove flashing on fiberglass tanks and boats, while medium grits provide fast stock removal and can blend and finish all in one.

Eliminates the old 2 step process of grinding (with wheel) and finishing (with fibre disc). SEMIFLEX DISCS CAN DO IT ALL IN ONE STEP!



TYPE C - Silicon Carbide for fiberglass, plastics and stone

25 DISCS PER BOX

Part #	Size	Grit	Max RPM
19031	7 x 7/8	C16	8,500
19032	7 x 7/8	C24	8,500
19033	7 x 7/8	C36	8,500
19051	4-1/2 x 7/8	C16	13,300
19052	4-1/2 x 7/8	C24	13,300
19053	4-1/2 x 7/8	C36	13,300

TYPE A - Aluminum Oxide for metal & steel applications

25 DISCS PER BOX

Part #	Size	Grit	Max RPM
19001	7 x 7/8	A16	8,500
19002	7 x 7/8	A24	8,500
19003	7 x 7/8	A36	8,500
19021	4-1/2 x 7/8	A16	13,300
19022	4-1/2 x 7/8	A24	13,300
19023	4-1/2 x 7/8	A36	13,300

Semiflex discs must be used with a backup pad. See page 72 for rubber turbo pads.

GOLD PAPER DISCS

Gold paper – Aluminum oxide "DA" paper for use in automotive body shops, cabinet and wood shops, as well as metal fabrication. These special non-loading discs wear extremely well on wood, lacquers, body filler and primer. Our gold discs provide fast sanding action, excellent finishes and extended disc life.

PSA (stick-on) with Pull-Tab

Individually die cut disc with special release paper that covers and protects the glue to ensure that it remains sticky and tacky until it's ready to use. Pull tab is for quick and easy disc changing.

6" x NH - 100 Discs Box 5" x NH - 100 Discs Box

Part #	Grit	Part #	Grit
94613	400C	94663	400C
94612	320C	94662	320C
94611	240C	94661	240C
94610	220C	94660	220C
94609	180C	94659	180C
94608	150C	94658	150C
94607	120C	94657	120C
94606	100C	94656	100C
94605	80C	94655	80C
94604	60C	94654	60C
94602	40C	94652	40C



PSA Disc Rolls

Gold paper discs continuously linked together with a perforated edge. Simply tear a round disc from the roll, apply to the backup pad and start sanding.

6" x NH - 100 per Roll

5" x NH - 100 per Roll

Part #	Grit	Part #	Grit
94633	400C	94683	400C
94632	320C	94682	320C
94631	240C	94681	240C
94630	220C	94680	220C
94629	180C	94679	180C
94628	150C	94678	150C
94627	120C	94677	120C
94626	100C	94676	100C
94625	80C	94675	80C



"Hook & Loop" Discs

Quick disc changing, reusable, cushion support for a better finish.

6" - 100 Discs per Box

5" - 100 Discs per Box

Part 6xNH	Numbers 6x6 Hole	Grit	5xNH	Part Numb 5x5 Hole	ers 5x8 Hole	Grit
94863	94874	400C	94813	94824	94840	400C
94862	94873	320C	94812	94823	94839	320C
94861	94872	240C	94811	94822	94838	240C
94860	94871	220C	94810	94821	94837	220C
94859	94870	180C	94809	94820	94836	180C
94858	94869	150C	94808	94819	94835	150C
94857	94868	120C	94807	94818	94834	120C
94856	94867	100C	94806	94817	94833	100C
94855	94866	80C	94805	94816	94832	80C
94854	94865	60C	94804	94815	94831	60C
94852	94864	40C	94802	94814	94830	40C



Film Backed Sanding DISCS

Super premium aluminum oxide abrasive grain is coated to a film backing, rather than paper or cloth. The film backing will not tear or crease like paper discs. A special non-loading top coat keeps the discs free sanding and helps prevent loading and clogging. Film Sanding Discs are available with PSA or Hook & Loop systems.

P₅A

Individually die cut discs with full release paper to protect the PSA coating. Pull-tab feature enables discs to be changed quickly thus reducing operator downtime.

6" x NH - 100 Discs Box 5" x NH - 100 Discs Box

•	/ L	100 2 1000 207	· o x · · · ·	
	Part #	Grit	Part #	Grit
9	4727-1500	1500	94713	400
	94727	1200	94712	320
	94726	1000	94711	240
	94725	800	94710	220
	94724	600	94709	180
	94723	400	94707	120
	94722	320	94706	100
	94721	240	94705	80
	94720	220	94704	60
	94719	180		
	94718	150		
	94717	120		
	94716	100		
	94715	80		
	94714	60		



Hook and Loop

A special cushioned sanding system that sands cooler and provides a better finish. Easy and quick.

6" x NH - 100 Discs Box 5" x NH - 100 Discs Box

Part #	Grit	Part #	Grit
94799-1500	1500	94789	400
94799-1000	1000	94788	320
94799	400	94787	240
94798	320	94786	220
94797	240	94785	180
94796	220	94784	150
94795	180	94783	120
94794	150	94782	100
94793	120	94781	80
94792	100	94780	60
94791	80		
94790	60		



"DA" Back Up Pads

Super premium molded pads designed for excellent sanding support that extends disc life.

Part #	Size	Disc Type
92701	5"x 5/16-24	PSA
92702	5"x 5/16-24	PSA with Multiholes
92703	6"x 5/16-24	PSA
92704	6"x 5/16-24	PSA with Multiholes
92705	5"x 5/16-24	Hook & Loop
92706	5"x 5/16-24	Hook & Loop with Multiholes
92707	6"x 5/16-24	Hook & Loop
92708	6"x 5/16-24	Hook & Loop with Multiholes
92709	5"x 5/16-24	Gripper*T Hook
92710	5"x 5/16-24	Gripper*T Hook with Multiholes
92711	6"x 5/16-24	Gripper*T Hook
92712	6"x 5/16-24	Gripper*T Hook with Multiholes



PSA CLOTH DISCS

ALUMINUM OXIDE RESIN BOND CLOTH

Aluminum Oxide Resin Bond Cloth that is versatile for metal, plastic and woodworking applications. Our advanced "Hot Melt" PSA Coating System enables the disc to operate at high speeds and resist high temperatures for maximum performance without flying off. They are more economical than expensive mechanical lock-on discs and provide a longer shelf life than conventional self-adhesive discs.

PULL TABS are standard with 5" and 6" diameter discs.



PART NUMBERS

SIZE	180	150	120	100	80	60	50	40	36	24
5"*	94109	94108	94107	94106	94105	94104	94103	94102	94101	94100
6" *	94209	94208	94207	94206	94205	94204	94203	94202	94201	94200
8" +	94309	94308	94307	94306	94305	94304	94303	94302	94301	94300
10"+	94409	94408	94407	94406	94405	94404	94403	94402	94401	94400
12"+	94509	94508	94507	94506	94505	94504	94503	94502	94501	94500

Pkg: *50 Discs per Box + pkg: 25 per Box

OTHER SIZES AVAILABLE:

SIZE	MIN. PKG.						
2"	500	7"	100	15"	25	20"	10
3"	500	9"	50	16"	25	24"	10
4"	200	14"	25	18"	25	30"	10

"HIGH PERFORMANCE" ALUMINA ZIRCONIA POLYESTER CLOTH

Aggressive Cutting Action, Heavy and Fast Stock Removal and Long Disc Life are the main characteristics of this product. The self sharpening zirconia grain is coated to a heavy duty polyester cloth backing. For serious "hogging" of most types of material. Excellent on stainless steel.

PART NUMBERS

SIZE	120	100	80	60	50	40	36	24
5"*	94527	94526	94525	94524	94523	94522	94521	94520
6" *	94537	94536	94535	94534	94533	94532	94531	94530
8" +	94547	94546	94545	94544	94543	94542	94541	94540
10"+	94557	94556	94555	94554	94553	94552	94551	94550
12"+	94567	94566	94565	94564	94563	94562	94561	94560

Pkg: *50 Discs per Box + pkg: 25 per Box

Min. Order: 5" & 6" = 200 discs

Other Sizes Available Upon Request.

RANDOM PRODUCTS, INC.

Quick Change Discs



QUICK CHANGE DISCS

TYPE 5 - METAL BUTTON

PREMIUM ALUMINUM OXIDE RESIN BOND

Excellent quality for most general metalworking jobs.

Dia. – 100 per Box				3"	Dia. – 5	O per l	Bo
	Part #	Grit			Part #	Grit	
	13018	24			13026	24	
	13019	36			13027	36	
	13020	40			13028	40	
	13021	50			13029	50	
	13022	60			13030	60	
	13023	80			13031	80	
	13024	100			13032	100	
	13025	120			13033	120	



GREEN ZIRCONIA WITH GRINDING AID

Special Zirconia grain with grinding aid for fast, cool cutting action and extended disc life. **Excellent on stainless steel.**

' Dia 100 per Box				3" Dia 50 per l					
	Part #	Grit			Part #	Grit			
	13050	36			13066	36			
	13051	40			13067	40			
	13052	50			13068	50			
	13053	60			13069	60			
	13054	80			13070	80			
	13056	120			13072	120			

Blue Zirconia Discs are available upon request. Ceramic Discs are available upon request.



SURFACE CONDITIONING DISCS

Special reinforced, heavy duty material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting — without changing the geometric shape of the workpiece.

Available in the following grades: A COARSE (Tan) A MEDIUM (Maroon) A VERY FINE (Blue)

Part #	Size	Discs per Box	Grade
30053 30054 30055	2"	50	Coarse Medium Very Fine
30056 30057 30058	3"	25	Coarse Medium Very Fine

Other sizes available upon request.

HOLDERS

Part #	Dia.
92670	11/2"
92671	2"
92672	3"
92673	4"



Quick Change Discs

TYPE R - PLASTIC BUTTON

PREMIUM ALUMINUM OXIDE RESIN BOND

Excellent quality for most general metalworking jobs.

Dia. – 10	10 per Bo x	3 "	Dia. – 50	D per Box
Part #	Grit		Part #	Grit
12918	24		12926	24
12919	36		12927	36
12920	40		12928	40
12921	50		12929	50
12922	60		12930	60
12923	80		12931	80
12924	100		12932	100
12925	120		12933	120



GREEN ZIRCONIA WITH GRINDING AID

Special Zirconia grain with grinding aid for fast, cool cutting action and extended disc life. **Excellent on stainless steel.**

5 "	Dia 10	00 per B	DX	3" I)ia. – 50	D per E
	Part #	Grit			Part #	Grit
	12949	36			12956	36
	12950	40			12957	40
	12951	50			12958	50
	12952	60			12959	60
	12953	80			12960	80
	12955	120			12962	120

Blue Zirconia Discs are available upon request.



CERAMIC

5"

Extremely hard grain formulation that actually sharpens itself during use. Breaks down with less work pressure than zirconia. Excellent on stainless and other tough metals.

ia. – 10)O per l	Box	3" Dia	ı. - 50) per B
Part #	Grit		Pi	art #	Grit
2990	36		12	995	36
12991	40		12	1996	40
12992	50		12	997	50
2993	60		12	998	60
12994	80		12	999	80
		LDER			
		Part #	Dia.		
		92660	1½"		
		92661	2"		
		92662	3"		
		92663	4"		

Quick Change Discs

TYPE R - PLASTIC BUTTON

SURFACE CONDITIONING DISCS

Special reinforced, heavy duty material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting — without changing the geometric shape of the workpiece.

Part #	Size	Discs per Box	Grade			
30033 30034	2"	50	Coarse Medium			
30034	_	30	Very Fine			
30036			Coarse			
30037	3"	25	Medium			
30038			Very Fine			
Other sizes available upon request.						

Available in the following grades:

A COARSE (Tan)
A MEDIUM (Maroon)
A VERY FINE (Blue)



HD Surface Conditioning Discs

High performance surface conditioning discs that cut faster, last longer and provide a better finish than conventional discs.

Part #	Size	Discs per Box	Grade
30033HD 30034HD	2"	50	Coarse Medium
30036HD 30037HD	3"	25	Coarse Medium

- Fast Stock Removal
- Long Disc Life
- Excellent Finishes



FELT POLISHING DISCS

White felt for polishing jobs of all kinds.

Part #	Size	Discs per Box	Color
12970	2"	50	White



BLACK - Heavy duty discs designed to rapidly clean welds, remove scale, rust, grease or oil without loading or clogging. Long disc life. For use on all types of surfaces.

RED - New "High Performance Red" material designed to cut faster and last longer than traditional black material. More rigid and dense. Outlasts black 3 to 1. **See page 57**



MINI FLAP DISCS

- Multiple layers of zirconia cloth flaps that constantly expose new sharp points to the work surface.
- Grind and blend workpiece in one operation.
- Type R Quick Change button allows discs to spin on/off for easy disc changing and reduces operator downtime.
- Small diameter discs enable the operators access to "hard to reach" areas.
- Outlasts traditional QC Discs at least 30:1.

See page 66

UNITIZED DISCS

• Compressed layers of abrasive and resin impregnated non-woven material designed to produce one of the best finishing tools on the market.

See page 68 for more details





Premium FLAP WHEELS

For blending and finishing of all types of steel, stainless steel, aluminum and other non-ferrous as well as plastics, acrylics and wood. All wheels are made of aluminum oxide resin bond cloth for a controlled cut and uniform finish through-out the entire life of the wheel. They are used for quick stock removal, light deburring, cleaning welds, removing rust and other surface imperfections.



MOUNTED FLAP WHEELS

$1'' \times 5/8''$	1" x 1"	$1^{1}/2^{11} \times 1/2^{11}$	$1^{1}/_{2}^{11} \times 1^{11}$
Part # Grit	Part # Grit	Part # Grit	Part # Grit
93570 40	93500 40	93575 40	93505 40
93571 60	93501 60	93576 60	93506 60
93572 80	93502 80	93577 80	93507 80
93573 120	93503 120	93578 120	93508 120
93574 180	93504 180	93579 180	93509 180
$2^{11} \times 1/2^{11}$	2" x 1"	$2^{1}/2^{11} \times 1/2^{11}$	$2^{1}/_{2}^{\parallel} \times 1^{\parallel}$
Part # Grit	Part # Grit	Part # Grit	Part # Grit
93534 40	93510 40	93580 40	93515 40
93536 60	93511 60	93581 60	93516 60
93537 80	93512 80	93582 80	93517 80
93538 120	93513 120	93583 120	93518 120
93535 180	93514 180	93584 180	93519 180
$3'' \times 1/2''$	$3'' \times 3/4''$	3" x 1"	3" x 2"
Part # Grit	Part # Grit	Part # Grit	Part # Grit
93543 40	93553 40	93521 40	93530 40
93539 60	93554 60	93522 60	93531 60
93540 80	93555 80	93523 80	93532 80
93541 120	93556 120	93524 120	93533 120
93542 180	93557 180	93526 180	93529 180

QUICK CHANGE FLAP WHEELS 1/4-20 MALE THREAD SHANK

Wheels quickly spin on and off – reduces operator downtime.

1" x 1"		$1^{1}/_{2}^{11} \times 1^{11}$		2" x	1"		
	Part #	Grit	Part #	Grit	Part #	Grit	
	93600 93601 93602 93603	40 60 80 120	93605 93606 93607 93608	40 60 80 120	93610 93611 93612 93613	40 60 80 120	
	$2^{1/2^{11}}$	x 1"	3" x	: 1"	1/4-20	Adapters	
	Part #	Grit	Part #	Grit	D	Shank Size	
	93630 93631 93632 93633	40 60 80 120	93621 93622 93623 93624	40 60 80 120	93496 93496-4 93496-6	1/4 x 5/8 1/4 x 4 1/4 x 6	

The Advantage brand is an international selection of coated and bonded abrasive products, wire brushes and diamond blades designed for general purpose applications when primary concerns are low costs, consistent quality and good value.

FLAP WHEELS

Aluminum Oxide Cloth Flaps for blending, finishing and deburring all types of metal

ALL FLAP WHEELS ARE STOCKED WITH STANDARD 1/4" SHANK



 $1'' \times 1'' - 100/Box$

Part #	Grit
31500	40
31501	60
31502	80
31503	120

Part #

 $1^{1/2}$ " x 1" - 50/Box

Grit

Part #	Grit
31515	40
31516	60
31517	80
31518	120

 $2^{1/2}$ X 1^{11} - 50/Box

$$2'' \times 1'' - 50/Box$$

Part #	Grit
31510	40
31511	60
31512	80
31513	120

$$3'' \times 2'' - 50/Box$$

Part #	Grit
31526	40
31527	60
31528	80
31529	120

UNMOUNTED FLAP WHEELS



Part #	Grit
31550	40
31551	60
31552	80
31553	120



 $6^{11} \times 1^{1/2} \times 1^{11}$

Part #	Grit
31554	40
31555	60
31556	80
31557	120

6" x 2" x 1"

Part #	Grit
31558	40
31559	60
31560	80
31561	120

Ceramic FLAP WHEELS

For extremely fast deburring with extended wheel life. Top Performer!

1" x 1"		1-1/2" x 1"		
Part #	Grit	Part #	Grit	
93760 93761	40 60	93765 93766	40 60	
2" x	1"	3" x	1"	
2" x Part #	1" Grit	3" X Part #	1" Grit	



Other sizes and grits available upon request.

Micro Flap Wheels 1/8" SHANK - 10 WHEELS PER BOX

Micro Flap Wheels that can be used in small, tight spaces. Excellent for finishing molds, dies, small pipes and deburring drill holes.



3/8" x 3/8" 38,000 max	•
Part #	Grit

93710

38,000 m	
Part #	Grit
93717	60
93718	80
93719	120

5/8" x 5/8" x 1/8"

38,000 max RPM Grit Part # 93752 60 93753 **80** 93754 120

3/4" x 3/4" x 1/8"

93711 93712 120 Other sizes and grits available upon request.

60

80

Unmounted Flap Wheels



$3^{1/2}$ " x $1^{1/2}$ " x $5/8$ "	4" x 1" x 5/8"	6" x 1" x 1"
Part # Grit	Part # Grit	Part # Grit
93705 40	93002 40	93102 40
93706 60	93004 60	93104 60
93707 80	93005 80	93105 80
93708 120	93007 120	93107 120
93709 180	93009 180	93109 180
6" x 1½" x 1"	6" x 2" x 1"	8" x 1" x 1"
Part # Grit	Part # Grit	Part # Grit
93202 40	93302 40	93382 40
93204 60	93304 60	93384 60
93205 80	93305 80	93385 80
93207 120	93307 120	93387 120
93209 180	93309 180	93389 180
8" x 2" x 1"	$10^{\circ} \times 1^{\circ} \times 1^{3/4}$	$10^{\circ} \times 2^{\circ} \times 1^{3/4^{\circ}}$
Part # Grit	Part # Grit	Part # Grit
93402 40	93412 40	93422 40
93404 60	93414 60	93424 60
93405 80	93415 80	93425 80
93407 120	93417 120	93427 120
93409 180	93419 180	93429 180

FLAP WHEELS FOR ANGLE GRINDERS

4-1/2 x **3/4** x **5/8-11**

	Part #	Grit	Part #	Grit	on PRODUCTS, MC	
Ī	93452	40	93455	80	RANG M.	
	93454	60	93457	120	900gg	

NON-WOVEN FLAP WHEELS

1/4" SHANK MOUNTED

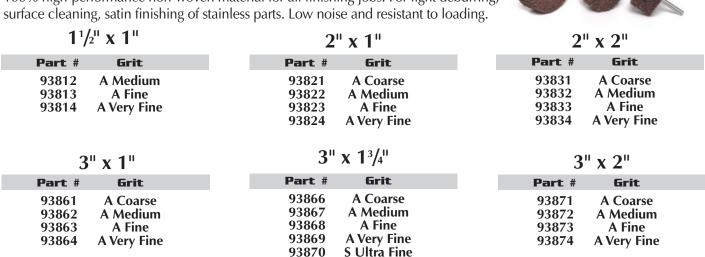
Interleaf Flap Wheels

Excellent quality wheels made from an alternating combination of abrasive cloth flaps and a high performance nonwoven material to produce finishing wheels where light stock removal and high quality finishes are required. Excellent for light deburring, finishing molds and dies, cleaning grind marks and scratches and other surface imperfections.

1 ¹ / ₂ " x 1"	2" x 1"	
Part # Grit/Grade	Part # Grit/Grade	Mark Consult
93911 A60/Med 93913 A120/Fine 93914 A180/Fine	93921 A60/Med 93923 A120/Fine 93924 A180/Fine	
2" x 2"	3" x 1"	3" x 2"
Part # Grit/Grade	Part # Grit/Grade	Part # Grit/Grade
93931 A60/Med 93933 A120/Fine 93934 A180/Fine	93961 A60/Med 93963 A120/Fine 93964 A180/Fine	93971 A60/Med 93973 A120/Fine 93974 A180/Fine

Finishing Flap Brush (FW)

100% high-performance non-woven material for all finishing jobs. For light deburring,



CLOTH SANDING BELTS

All of our Sanding Belts are designed to do the job at hand. We have many different types of material each for its own application.

PREMIUM ALUMINUM OXIDE X WT. CLOTH (Grits 24-400)

Our general purpose material for all medium to heavy duty metalworking applications. Quick stock removal with excellent finishing characteristics.

PREMIUM ALUMINUM OXIDE X WT. CLOTH OPEN COAT (Grits 24-120)

Excellent for grinding leather (shoe repair), wood, aluminum and plastic applications where loading is a problem.

PREMIUM ALUMINUM OXIDE J WT. CLOTH (Grits 60-500)

Our J wt. cloth is a full resin bonded closed coated A/O grain on a flexible jeans backing. It is to be used on a broad range of medium grinding and sanding application. The flexible backing is also suitable for all profiled work pieces.

PREMIUM ALUMINUM OXIDE Y WT. POLYESTER CLOTH (Grits 24-400)

Outperforms the competition! Heat treated aluminum oxide grain for fast cutting action and long life. The heavy duty polyester backing allows belts to be run wet or dry. **Excellent for wide belts!**

PREMIUM ALUMINUM OXIDE Y WT. POLY CLOTH OPEN COAT (Grits 24-320)

An antistatic abrasive cloth for most woodworking applications. The special Y wt. polyester backing enables the belts to be washed and used over again.

ALUMINA ZIRCONIA Y WT. POLYESTER CLOTH (Grits 24-120)

A must for all heavy grinding applications. A special self-sharpening abrasive grain is coated to a heavy duty Y wt. polyester cloth backing with heat resistant resins. A very fast cutting, long lasting belt material for most tough metals. The belts can be used wet or dry.

ALUMINA ZIRCONIA Y WT. POLYESTER CLOTH WITH GRINDING AID (Grits 24-120)

Excellent for stainless. Special grinding aid dissipates the frictional heat build up, thus enabling the belt to stay cool and keep working way beyond when most others quit.

SILICON CARBIDE WATERPROOF CLOTH (Grits 24-600)

Extra sharp silicon carbide grain that is made to grind hard and abrasive surfaces such as glass, fiberglass, granite, marble and stone. Can also be used on plastics, ceramics, ferrous and non-ferrous metals, copper and brass. Belts can be used wet or dry.

CORK POLISHING CLOTH

This material is used to remove scratches and surface imperfections in glass. For maximum performance and optimum results, our Cork Polishing belts should be used wet.

CERAMIC Y WT. POLYESTER CLOTH WITH GRINDING AID (Grits 24-120)

100% ceramic grain that is extremely hard and actually sharpens itself during operation. The ceramic grain is easy to work with as it breaks down with less work pressure than zirconia, thus reducing operator fatigue. Environmentally safe "supersize coat" or grinding aid keeps the belts cool when grinding hard materials such as stainless steel, iconel, etc. with no harmful fumes or odors.

ADVANTAGE ALUMINUM OXIDE X WT. CLOTH (Grits 24-400)

Excellent quality aluminum oxide resin bond cloth sanding belts for metalworking, wood working and other MRO and general purpose applications. **The Economical Choice!** Designed specifically for sanding jobs where value is the deciding factor.

ADVANTAGE ALUMINA ZIRCONIA X WT. CLOTH (Grits 24-120)

Super tough self sharpening Zirconia grain coated to an X wt. cloth backing for most metal working jobs. Belts must be used dry. **The Economical Choice!** Designed specifically for sanding jobs where value is the deciding factor.

WE CAN MAKE ANY SIZE BELTS.

The Advantage brand is an international selection of coated and bonded abrasive products, wire brushes and diamond blades designed for general purpose applications when primary concerns are low costs, consistent quality and good value.

CLOTH SANDING BELTS



The Economical Choice! Designed specifically for sanding jobs where value is the deciding factor.

Aluminum Oxide Resin Bond Cloth

art #	Size	Grit	# Siz
207		120X)7
0206		100X)6
0205		80X)5
0204	3 x 18	60X	⁰⁴ 4 x
0203	<i>3</i> × 10	50X)3
0202		40X)2
0201		36X)1
art #	Size	Grit	# Siz
0307		120X)7
0306		100X)6
0305		80X)5
90304	3 x 21	60X	
90303	3 X Z I	50X	$^{04}_{03}$ 4 x
0302		40X)2
0301		36X)1
art #	Size	Grit	# Siz
00407		120X)7
0406		100X)6
0405		80X)5
0404	3 x 24	60X	04 6 x
	JAZT	50X	\mathbf{O}_{3}
0403			
0403 0402		40X)2

MIN. ORDER: 50 BELTS PER SIZE AND GRIT

ADVANTAGE Cloth Belts are limited to above sizes/grits only.

CLOTH SANDING BELTS

STANDARD SIZE CLOTH SANDING BELTS

Listed below are several of the most popular sizes:

Portable Airfile Belts

Size	Size	Size
¹ / ₄ x 18	$^{1}/_{2} \times 18$	1 x 12
¹ / ₄ x 24	$^{1}/_{2} \times 24$	$1 \times 18^{15}/_{16}$
$^{3}/_{8} \times 13$	$^{3}/_{4} \times 18$	1 x 30
¹ / ₂ x 12	$^{3}/_{4} \times 20^{1}/_{2}$	



Size	Size
3 x 18	$3^{1}/_{2} \times 15^{1}/_{2}$
3 x 21	4 x 21
3 x 24	4 x 24

Benchstand Belts

Size	Size	Size	Size
1 x 42	2 x 48	$2^{1/2} \times 48$	4 x 36
1 x 60	2 x 60	$2^{1/2} \times 60$	4 x 54
1 x 72	2 x 72	$2^{1/2} \times 72$	6 x 48
$1^{-1}/_{2} \times 60$			6 x 60

Backstand & Offhand Belts

Size	Size	Size	Size
1 x 132	$2^{1/2} \times 132$	4 x 90	8 x 107
$1^{-1}/_{2} \times 132$	$2^{1}/_{2} \times 148$	4 x 106	8 x 132
$1^{-1}/_{2} \times 168$	$2^{1/2} \times 168$	4 x 118	9 x 48
2 x 90	3 x 90	4 x 120	9 x 60
2 x 118	3 x 118	4 x 132	9 x 120
2 x 120	3 x 120	4 x 168	$10 \times 70^{-1}/_{2}$
2 x 132	3 x 132	6 x 90	12 x 144
2 x 168	3 x 168	6 x 132	
Wide Belts		6 x 168	

Size	Size	Size	Size
18 x 85	25 x 48	36 x 60	50 x 75
19 x 48	25 x 60	36 x 75	50 x 103
24 x 48	25 x 75	37 x 60	52 x 75
24 x 60	30 x 103	37 x 75	52 x 103
	WE CAN MAKE	ANV SIZE DELTS	

9 x 11* SANDPAPER SHEETS

SILICON CARBIDE WATERPROOF LATEX PAPER

Can be used dry, but are most effective in wet applications. The combination of the full resin bond, the "anti-slip" waterproof latex paper backing and the sharp S/C grain produces a superior quality product for polishing metallurgical specimens, glass, stone, marble, general metal finishing, applying scratch patterns to metal, plastics, fiberglass or between coats of paint or primer.

Part #	Grit	Min. Pkg.	Sheets per Unit
15316	800A-2000A**	100	500
15310	220A-600A*	100	500
15209	180C	100	500
15208	150C	100	500
15207	120C	100	500
15206	100C	100	500
15205	80C	50	500
15204	60C	50	500

^{*220}A includes Grit Sizes: 600-500-400-360-320-280-240 (All "A" wt. Backing)

ALUMINUM OXIDE PAPER

The C & D wt. sheets are a heavier paper used for rapid stock removal with minimum loading and glazing, used for woodworking, plastics, metal and painted metal surfaces.

Part #	Grit	Min. Pkg.	Sheets per Unit
15608	150C	100	1000
15607	120C	100	1000
15606	100C	100	1000
15605	80D	50	500
15604	60D	50	500
15603	50D	50	500
15602	40D	50	500

GARNET PAPER

Garnet is a natural, mined abrasive grain that is primarily used in the furniture and woodworking industries. Our garnet paper is also available with (2) types of paper backing. The C & D wt. paper is for medium stock removal and some finishing work.

Part #	Grit	Min. Pkg.	Sheets per Unit
15808	150C	100	1000
15807	120C	100	1000
15806	100C	100	1000
15805	80D	50	500
15804	60D	50	500
15803	50D	50	500
15802	40D	50	500

SILICON CARBIDE NON-LOADING PAPER

For medium to light sanding of painted metal and wood surfaces. The "A" wt. backing will conform for contour sanding and should only be used dry. The special coating minimizes loading, thus increasing the life and performance of the product.

Part #	Grit	Min. Pkg.	Sheets per Unit	
15006C	100A & Finer*	100	1000	
15005C	80A	100	1000	

^{*100}A & Finer includes Grit Sizes: 320-240-220-180-150-120 (All "A" wt. Backing)

^{**800}A-2000A includes Grit Sizes: 2000-1500-1200-1000-800 (All "A" wt. Backing)

9 x 11 CLOTH SHEETS



These sheets are made of premium aluminum oxide grain coated to a flexible "J" wt. cloth backing with urea resins. They are ideal for hand or power sanding of metals, plastics, woods and most other types of materials.



Part #	Grit	Min. Pkg.	Sheets per Unit
15106	100J & Finer*	50	500
15105	80J	50	500
15104	60J	50	500
15103	50J	50	500
15102	40J	50	500
15101	36J	50	500

^{*100] &}amp; Finer includes Grit Sizes: 400-320-240-220-180-150-120 (All "J" wt. Backing)

EMERY CLOTH

Emery is a natural or mined abrasive that is not hard enough for production grinding of metal products. Emery Cloth is generally black in color and is used for general maintenance, light cleaning and polishing of metal surfaces.

Part #	Grit	Min. Pkg.	Sheets per Unit
15122	Fine	50	500
15121	Medium	50	500
15120	Coarse	50	500
15119	Extra Coarse	50	500

CROCUS CLOTH

Crocus is finely ground iron oxide particles used to clean and polish metal surfaces, with a minimum amount of stock removal.

Part	# Grit	t Min. P	kg. S heets _l Unit	per
1512	25 Fin	e 50	500	

SANDSCREEN SHEETS

Part #	Grit	Min. Pkg.	Sheets per Unit
15156	320	50	500
15153	150	50	500
15152	120	50	500
15151	100	50	500
15150	80	50	500
15149	60	50	500

*CUT SHEETS

To determine pricing for Cut Sheets simply select the material from Pages 48 and 49, take the Price and use the following multipliers:

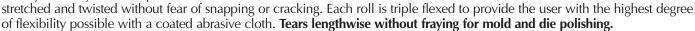
4½ x 11

4½ x 5½

3²/₃ x 9

SHOPROLLS SUPERFLEX

Perhaps the best shop roll in the world! The difference between SUPERFLEX and other shop rolls is the cloth backing. Only the highest quality cloth is used to produce SUPERFLEX rolls. SUPERFLEX is woven much tighter and has more density than any other shop roll on the market. This enables SUPERFLEX to be



Our Advanced Resin Bonding System (Full Resin over Resin) ensures retention of the premium aluminum oxide grain even after extensive flexing.

Applications include: machine shops, tool & die, aviation maintenance, plumbing and general cleaning and degreasing of parts.

1" x 5	0 yd.	1½" x	50 yd.	2" x 50	0 yd.
PART #	GRIT	PART #	GRIT	PART #	GRIT
21116	600J	21216	600J	21316	600]
21114	500J	21214	500J	21314	500J
21113	400J	21213	400J	21313	400J
21112	320J	21212	320J	21312	320J
21111	240J	21211	240J	21315	280J
21110	220J	21210	220J	21311	240J
21109	180J	21209	180J	21310	220J
21108	150J	21208	150J	21309	180J
21107	120J	21207	120J	21308	150J
21106	100J	21206	100J	21307	120J
21105	80J	21205	80J	21306	100J
21104	60J	21204	60J	21305	80J
				21304	60J

ALUMINUM OXIDE CLOTH ROLLS

RESIN BOND UTILITY CLOTH

Durable Aluminum Oxide grain coated to a flexible "J" wt. cloth backing that tears easily and conforms to the workpiece. Resin bonding system enables rolls to be used dry or in conjunction with oil, cutting fluids and lubricants. Water resistant!

WIDTH	MINIMUM ORDER
21/211	4
3"	4
4"	3
6"	2

^{*100 &}amp; Finer includes grit sizes: 500-400-320-240-220-180-150-120. Other size rolls available upon request — Call for price.



"X" WT. RESIN BOND METAL CLOTH

An economical choice for medium sanding applications. Aluminum Oxide grain, phenolic resins and a heavy "X" wt. cloth backing are combined to produce a quality abrasive for portable belts, discs, sheets and roll sanding jobs.

WIDTH	MINIMUM ORDER
2"	6
3"	4
4"	3
6"	2

^{*100 &}amp; Finer includes grit sizes: 320-240-220-180-150-120. Other size rolls available upon request — Call for price.

RESIN BOND SHOPROLLS

Durable Aluminum Oxide Grain coated to a flexible "J" wt. Cloth backing that tears easily and conforms to the workpiece. Resin Bonding System enables material to be used dry or in conjunction with oil, cutting fluids and lubricants. Water Resistant!

1" x 50 yd.

- /-	7 520
PART #	GRIT
91113	400J
91112	320J
91111	240J
91110	220J
91109	180J
91108	150J
91107	120J
91106	100J
91105	80J
91104	60J
91103	50J
91102	40J



1½" x 50 yd.

2" x 50 yd.

	/		/
PART #	GRIT	PART #	GRIT
91213	400J	91313	400J
91212	320J	91312	320J
91211	240J	91311	240J
91210	220J	91310	220J
91209	180J	91309	180J
91208	150J	91308	150J
91207	120J	91307	120J
91206	100J	91306	100J
91205	80J	91305	80J
91204	60J	91304	60J
91203	50J	91303	50J
91202	40J	91302	40J

CROCUS CLOTH ROLLS

*91325 2" x 50 yd.

SANDSCREEN ROLLS

Silicon Carbide, waterproof mesh material for sanding pvc pipe and other plumbing applications.

Non-loading • washable • re-usable

PART #	GRIT
91345	180
91343	120
91341	80
91340	60

PART #	GRIT
91355	180
91353	120
91351	80
91350	60

^{*}Other sizes and grits available upon request.

6 x 9 HAND PADS

Our three dimensional abrasive pads are to be used for surface preparation, blending and finishing. They can be used by hand or with oscillating sanders and are made for metal, plastic or woodworking industries. Our hand pads can be used dry or with water, detergents, polishes, waxes or light oils as a lubricant.

A VF (Maroon)

Aluminum Oxide Very Fine

- Replaces 3M #7447
- Most Common Pad Used
- Removing Rust, Corrosion, Light Oxidation and Discoloration
- Blending & Finishing Stainless Steel
- General Cleaning Jobs
- Light Deburring
- Degreasing Machine Parts
- Hand Cleaning Printed Circuit Boards

EXTRA CUT (Tan)

Aluminum Oxide Coarse

- Replaces 3M #7440
- Cut and Polish
- Heavy Duty Construction
- More Aggressive Cutting Action
- For Surface Preparations of all types

5 UF (Grey)

Silicon Carbide Ultra Fine

- Replaces 3M #7448
- Due to its Fine Abrasive Content, they are ideal for applying a Scratch Pattern on Stainless and Aluminum.
- To Scratch between Coat of Paints, Primer or Varnish
- For Final Surface Preparation



Part#	Type	Color	Replaces 3M #	Pads per Pkg.	Pads per Case
29997	S Med	Black	7446	10	60
29999	Non-Abrasive	White	7445	20	60
30000	G GP	Green	_	10	60
30001	A VF	Maroon	7447	10	60
30002	S UF	Grey	7448	10	60
30003	Extra Cut	Tan	7440	10	60

Other Grades available upon request.

SURFACE PREP WHEELS

Our high quality Surface Prep Wheels provide a soft and buff like finish on steel, aluminum and other Non-Ferrous metals. They blend coated abrasive scratch marks and remove the welding discoloration on steel and stainless steel.

 $4^{1}/_{2} \times ^{7}/_{8} - 10 \text{ per box}$

Part#	Color
30282	A FINE (Maroon)
30284	S FINE (Grey)

 $4^{1}/_{2}$ x $^{5}/_{8}$ -11 – 10 per box

Part#	Color
30283	A FINE (Maroon)
30285	S FINE (Grey)



CLEAN AND FINISH ROLLS

4" x 30 feet – 3 rolls per box

6" x 30 feet – 2 rolls per box

Part#	Color	Grade	Part#	Color	Grade	
30200	Tan	A Coarse	30210	Tan	A Coarse	
30201	Maroon	A Medium	30211	Maroon	A Medium	
30202	Maroon	A Fine	30212	Maroon	A Fine	
30203	Maroon	A Very Fine	30213	Maroon	A Very Fine	
30205	Grey	S Ultra Fine	30215	Grey	S Ultra Fine	
Other sizes available upon request.						

SURFACE CONDITIONING BELTS

Special reinforced, heavy duty material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting or plating — without changing the geometric shape of the workpiece.

Available in the following grades:

A COARSE (Tan)
A MEDIUM (Maroon)
A VERY FINE (Blue)



THE FOLLOWING BELTS ARE AVAILABLE FROM STOCK:

Part #	Size	Grit	Part	t #	Size	Grit	Part #	Size	Grit
30101		Coarse	3012	9		Coarse	30158		Coarse
30102	½ x 18	Medium	3013	0 2	2 x 48	Medium	30159	3 x 132	Medium
30103		Very Fine	3013	1		Very Fine	30160		Very Fine
30104		Coarse	3013			Coarse	30140	1, 1,	Coarse
30105	¼ x 24	Medium	3013	3 2	2 x 60	Medium	30141 3	3½ x 15½	
30106		Very Fine	3013	4		Very Fine	30142		Very Fine
30107		Coarse	3013			Coarse	30161		Coarse
30108	½ x 18	Medium	3013	6 2	2 x 72	Medium	30162	4 x 24	Medium
30109		Very Fine	3013	7		Very Fine	30163		Very Fine
30110		Coarse	3014			Coarse	30164		Coarse
30111	½ x 24	Medium	3014	4 2	x 132	Medium	30165	4 x 36	Medium
30112		Very Fine	3014	5		Very Fine	30166		Very Fine
30113		Coarse	3014			Coarse	30167		Coarse
30114	³ / ₄ x 18	Medium	3014	7 2 1	/ ₂ x 48	Medium	30168	4 x 54	Medium
30115		Very Fine	3014	8		Very Fine	30169		Very Fine
30120		Coarse	3014			Coarse	30170		Coarse
30121	$^{3}/_{4} \times 20^{1}/_{2}$. Medium	3015	0 21	/ ₂ x 60	Medium	30171	4 x 132	Medium
30122		Very Fine	3015	1		Very Fine	30172		Very Fine
30123		Coarse	3015			Coarse	30173		Coarse
30124	1 x 30	Medium	3015	3 3	8 x 21	Medium	30174	6 x 48	Medium
30125		Very Fine	3015	4		Very Fine	30175		Very Fine
30126		Coarse	3015			Coarse			
30127	1 x 42	Medium	3015	6 3	8 x 24	Medium	Wide	Belts Ava	ailable
30128		Very Fine	3015	7		Very Fine	Upor	n Request	

PLEASE SPECIFY GRADE WHEN ORDERING.

We can make any size Belts.

SURFACE CONDITIONING DISCS

Special reinforced, heavy duty material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting — without changing the geometric shape of the workpiece.

Available in the following grades: **A COARSE** (Tan) **A MEDIUM** (Maroon) **A VERY FINE** (Blue)

PLEASE SPECIFY GRADE WHEN ORDERING.

QUICK CHANGE TYPE

Type R - Plastic Button Type S - Metal Button

Par Type R	t # Type 5	Size	Discs per Box	Grade
30033 30034 30035 92661	30053 30054 30055 92671	2" 2" Holder	50	Coarse Medium Very Fine
30036 30037 30038 92662	30056 30057 30058 92672	3" 3" Holder	25	Coarse Medium Very Fine



GRIPPER TYPE SURFACE CONDITIONING DISCS

(For Use With "Gripper" Pads)

Part#	Size	Discs per Box	Grade	Part#	Size	Discs per Box	Grade
30004 30005 30006	2"	50	Coarse Medium Very Fine	30013 30014 30015	5"	10	Coarse Medium Very Fine
30007 30008 30009	3"	25	Coarse Medium Very Fine	30016 30017 30018	6"	10	Coarse Medium Very Fine
30010 30011 30012	4"	10	Coarse Medium Very Fine	30019 30020 30021	7"	10	Coarse Medium Very Fine
30025 30026 30027	41/2"	10	Coarse Medium Very Fine	30022 30023 30024	8"	10	Coarse Medium Very Fine

Other size discs available — Call for Price.

SURFACE CONDITIONING DISCS with a Hole

(For Use With Angle Grinders/Sanders)

10 DISCS PER BOX

10 DISCS PER BOX

30013-78 30014-78	5 x 1/8	Coarse Medium
30015-78		Very Fine
30019-78 30020-78 30021-78	7 x ⁷ / ₈	Coarse Medium Very Fine
	30020-78	30020-78 7 x ⁷ / ₈

HEAVY DUTY CERAMIC

HD SURFACE CONDITIONING DISCS

High performance surface conditioning discs that cut faster, last longer and provide a better finish than conventional discs.

- Fast Stock Removal
- Long Disc Life
- Excellent Finishes

HD Type R QUICK CHANGE DISCS

Part #	Size	Discs per Box	Grade
30033HD 30034HD 92661	2" 2" Holder	50	Coarse Medium
30036HD 30037HD 92662	3" 3" Holder	25	Coarse Medium



HD GRIPPER TYPE SURFACE CONDITIONING DISCS

(For Use With "Gripper" Pads)

		Discs				Discs
Part#	Size	per Box	Grade	Part#	Size	per Box
30010HD 30011HD	4"	10	Coarse Medium	30013HD 30014HD	5"	10
30025HD 30026HD	41/2"	10	Coarse Medium	30019HD 30020HD	7"	10

Other size discs available — Call for Price.

HD SURFACE CONDITIONING DISCS with a Hole

(For Use With Angle Grinders/Sanders)

Part#	Size	Grade
30025HD-78 30026HD-78	4½ x 3/8	Coarse Medium
	ole upon request —	····cara····
	1 1	

GRIPPER PADS

Designed exclusively for use with non-woven surface conditioning discs. Special "Gripper Hooks" or anchor-shaped velcro used for superior holding power over other conventional pads. Gripper Pads are available for use with "DA" Sanders or for use with all grinders/sanders that have a %-11 threaded spindle. Specially designed hub that actually fits wrench. Safe and easy to install.



Cross Section Photo of Special "Gripper Hooks"

Part #	Size
92640	2" x ¼ Shank
92641	3" x ¼ Shank
92648	8" x 5%-11
92647	7" x 5%-11
92646	6" x 5%-11
92645	5" x ⁵ ⁄⁄⁄-11
92649	4½" x 5%-11
92644	4" x 5%-11



NON-WOVEN FLAP WHEELS

1/4" SHANK MOUNTED

Interleaf Flap Wheels

Excellent quality wheels made from an alternating combination of abrasive cloth flaps and a high performance non-woven material to produce finishing wheels where light stock removal and high quality finishes are required. Excellent for light deburring, finishing molds and dies, cleaning grind marks and scratches and other surface imperfections.

$1^{1}/2^{11}$	x 1'
----------------	------

Part #	Grit/ Grade
93911	A60/Med
93913	A120/Fine
93914	A180/Fine

2" x 2"

Part #	Grit/ Grade
93931	A60/Med
93933	A120/Fine
93934	A180/Fine

2" x 1"

Grit Grade
A60/Med
A120/Fine
A180/Fine

3" x 1"

Part #	Grit/ Grade
93961	A60/Med
93963	A120/Fine
93964	A180/Fine



 $3'' \times 2''$

	Grit/
Part #	Grade
93971	A60/Med
93973	A120/Fine
93974	A180/Fine

Finishing Flap Brush (FW)

100% high-performance non-woven material for all finishing jobs. For light deburring, surface cleaning, satin finishing of stainless parts. Low noise and resistant to loading.



1	1	$\frac{1}{2}$	X	1	II

Part #	Grit
93812	A Medium
93813	A Fine
93814	A Very Fine

3 "	X	1	II

Part #	Grit
93861	A Coarse
93862	A Medium
93863	A Fine
93864	A Very Fine

2"	v	1	П
_			

Part #	Grit
93821	A Coarse
93822	A Medium
93823	A Fine
93824	A Very Fine
	,

$3'' \times 1^{3/4''}$

Part #	Grit
93866	A Coarse
93867	A Medium
93868	A Fine
93869	A Very Fine
93870	S Ultra Fine



Part #	Grit
93831	A Coarse
93832	A Medium
93833	A Fine
93834	A Very Fine

3" x 2"

Part #	Grit
93871	A Coarse
93872	A Medium
93873	A Fine
93874	A Very Fine

FLAP DISCS

Excellent finishing Tool!

Layers of our special reinforced surface conditioning material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting or plating – without changing the geometric shape of the workpiece.



$$4^{1}/_{2}^{11} \times ^{7}/_{8}^{11}$$

$$4^{1}/_{2}^{11} \times ^{7}/_{8}^{11}$$

$$4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11}-11$$

 $4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11}-11$

Part #	Grade	Part #	Grade	Part #	Grade	Part #	Grade
Туре	29/Angle	Type	27/Flat	Type i	29/Angle	Type i	27/Flat
30271 30272 30273	A Coarse A Medium A V. Fine	30274 30275 30276	A Coarse A Medium A V. Fine	30271H 30272H 30273H	A Coarse A Medium A V. Fine	30274H 30275H 30276H	A Coarse A Medium A V. Fine

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SUPER STRIP DISCS

RED

"High Performance Red" material designed to cut faster and last longer than traditional black material.

- More rigid and dense structure
- Outlasts traditional black material 3 to 1, especially on sharp edges or corners
- Heavy abrasive and resin structure
- Fast cutting action, especially for high pressure applications

TYPE 27 DISCS

Fiberglass backing – 10 per box (For angle grinders)

Size	Max RPM	
$4^{1}/_{2} \times {}^{7}/_{8}$	11000	
$4^{1}/_{2} \times {}^{5}/_{8}$ -11	11000	
7 x ⁷ / ₈	7000	
7 x ⁵ / ₈ -11	7000	
	$4^{1/2} \times {}^{7/8}$ $4^{1/2} \times {}^{5/8}$ $4^{1/2} \times {}^{5/8}$ $7 \times {}^{7/8}$	$4^{1}/_{2} \times {}^{7}/_{8}$ 11000 $4^{1}/_{2} \times {}^{5}/_{8}$ -11 11000 $7 \times {}^{7}/_{8}$ 7000

DISC WHEELS

Part #	Size	Max RPM	
30266	$4 \times 1/2$	8000	
30267	$6 \times \frac{1}{2}$	5500	

BLACK

Heavy duty discs designed to rapidly clean welds, remove scale, rust, paint, grease or oil without loading or clogging. Long disc life. For use on all types of surfaces.

TYPE 27 DISCS

Fiberglass backing – 10 per box (For angle grinders)

Part #	Size	Max. RPM	
30250 30250H	$4^{1/2} \times {}^{7/8}$ $4^{1/2} \times {}^{5/8}$ -11	11000 11000	
30253	$7 \times ^{7}/_{8}$	7000	
30253H	$7 \times \frac{5}{8} - 11$	7000	

DISC WHEELS

Part #	Size	Max. RPM	
30222	$4 \times 1/2$	8000	
30223	$6 \times 1/2$	5500	

TYPE 27 FLAT PLASTIC BACKING

Part #	Size	Max. RPM
30251H	$4^{1}/_{2} \times {}^{5}/_{8}$ -11	12,000
30251	$4^{1}/_{2} \times {}^{7}/_{8}$	12,000



TYPE R - QC DISCS

10 per box (For die grinders)

	O		
Part #	Size	Max RPM	
30264	2"	10500	
30265	3"	7000	

TYPE R - HOLDERS

Part #	Size	
92661	2"	
92662	3"	



TYPE R - QC DISCS

10 per box (For die grinders)

Part #	Size	Max. RPM	
30230	2"	10500	
30231	3"	7000	

TYPE R - HOLDERS

Part #	Size	
92661	2"	
92662	3"	



CONVOLUTE WHEELS

Wrapped around a core – layers of abrasive and resin impregnated non-woven material designed to produce one of the best finishing tools on the market.

- Finishes surfaces without changing shape or dimensions of the workpiece
- Long wheel life
 Cool cutting



 $6 \times 1/2 \times 1$ – 4 wheels per box

Part #	Grade	Max. RPM	
32011	7SF	6000	
32012	8AM	6000	
32013	8SF	6000	
32014	9SF	6000	

 $6 \times 1 \times 1 - 2$ wheels per box

Part #	Grade	Max. RPM
32031	7SF	6000
32032	8AM	6000
32033	8SF	6000
32034	9SF	6000

 $8 \times 1 \times 3 - 2$ wheels per box

Part #	Grade	Max. RPM	
32091	7SF	4500	
32092	8AM	4500	
32093	8SF	4500	
32094	9SF	4500	



Grading System:				
DENSITY	<u>GRAIN</u>	GRIT		
(2) Soft	(A) Aluminum Oxide	(F) Fine		
(5 & 7) Medium	(S) Silicon Carbide	(M) Medium		
(8 & 9) Hard (C) Coarse				
EXAMPLE: 2SF = Soft/Silicon Carbide/Fine				

 $8 \times 1/2 \times 3$ – 4 wheels per box

Part #	Grade	Max. RPM	
32071	7SF	4500	
32072	8AM	4500	
32073	8SF	4500	
32074	9SF	4500	

 $\mathbf{8} \times \mathbf{2} \times \mathbf{3} - 1$ wheel per box

Part #	Grade	Max. RPM	
32111	7SF	4500	
32112	8AM	4500	
32113	8SF	4500	
32114	9SF	4500	

MULTI FINISHING WHEELS

 $6 \times 1 \times 1 - 2$ wheels per box

Part #	Grade	Max. RPM
32036	2SC	6000
32037	2SM	6000
0 1		

 $\mathbf{8} \times \mathbf{1} \times \mathbf{3} = 2$ wheels per box

Part #	Grade	Max. RPM	
32096	2SC	4500	
32097	2SM	4500	

Soft open web enables the coarse grits to work effectively without loading or glazing.

 $6 \times 2 \times 1$ – 1 wheel per box

Part #	Grade	Max. RPM
32056	2SC	4500
32057	2SM	4500

 $\mathbf{8} \times \mathbf{2} \times \mathbf{3} - 1$ wheel per box

Part #	Grade	Max. RPM	
32116	2SC	4500	
32117	2SM	4500	

METAL FINISHING WHEELS (red in color)

 $6 \times 1 \times 1 - 2$ wheels per box

Part #	Grade	Max. RPM	
32038	5AM	6000	
8 x 1 x 3	– 2 wheels	per box	
Part #	Grade	Max. RPM	

 Part #
 Grade
 Max. RPM

 32098
 5AM
 4500

 $6 \times 2 \times 1 - 1$ wheel per box

Part #	Grade	Max. RPM	
32058	5AM	6000	
8 x 2 x 3	– 1 wheel p	er box	
Part #	Grade	Max. RPM	
32118	5AM	4500	

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UNITIZED WHEELS

Compressed layers of abrasive and resin impregnated non-woven material designed to produce one of the best finishing tools on the market.

- Cool, heat resistant
- Long wheel life
- Resistant to loading
- Low noise
- Excellent finishing

*Grade 35F especially for Stainless Steel

Grading System:				
DENSITY	GRAIN	GRIT		
(2 & 3) Soft	(A) Aluminum Oxide	(F) Fine		
(6) Medium	(S) Silicon Carbide	(M) Medium		
(8) Hard (C) Coarse				
EXAMPLE: 2SF = Soft/Silicon Carbide/Fine				



DISCS with Fiberglass Backing

4-1/2" Diameter – 10 discs per box

4-1/2	x 5/	8-11	– 10 discs per	box
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Part #	Grade	Max. RPM
33010	2SF	11000
33014	3SF*	11000
33018	6AM	11000

-	•	
Grade	Max. RPM	
2SF	11000	
3SF*	11000	
6AM	11000	
	2SF 3SF*	2SF 11000 3SF* 11000

TYPE R - Quick Change Discs

2" Diameter – 10 discs per box

3" Diameter	– 10 discs per box
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Part #	Grade	Max. RPM	
33031	2SF	22100	
33032	2AM	22100	
33033	3SF*	22100	
33034	6SF	22100	
33035	6AM	22100	
33036	8AC	22100	
92661	2" H	older	

Part #	Grade	Max. RPM
33037	2SF	15100
33038	2AM	15100
33039	3SF*	15100
33040	6SF	15100
33041	6AM	15100
33042	8AC	15100
92662	3" H	older

WHEELS

 $3 \times 1/4 \times 3/8 - 25$ wheels per box

Part #	Grade	Max. RPM
33051	2SF	15100
33052	2AM	15100
33053	3SF*	15100
33054	6SF	18100
33055	6AM	18100
33056	8AC	18100

Unitized Wheel Adapter – Fits wheels with a 3/8" hole 95127 $3/8 \times 1/4$

 $6 \times 1/4 \times 1 - 20$ wheels per box

Part #	Grade	Max. RPM
33061	2SF	5000
33062	2AM	5000

 $6 \times 1/2 \times 1 - 10$ wheels per box

Part #	Grade	Max. RPM
33071	2SF	5000
33072	2AM	5000

RANDOM PRODUCTS, INC.

Flap Discs





SPECIAL CIRCULATING AIR VENT SYSTEM HELPS KEEP DISCS COOL AND COMBATS BREAKDOWN FROM FRICTIONAL GRINDING HEAT

ZIRCONIA DISCS

P/N: 96982 - 4-1/2" x 5/8-11 40 GRIT

P/N: 96984 - 4-1/2" x 5/8-11 60 GRIT

P/N: 96985 - 4-1/2" x 5/8-11 80 GRIT

CERAMIC DISCS

P/N: 96992 - 4-1/2" x 5/8-11 40 GRIT

P/N: 96994 - 4-1/2" x 5/8-11 60 GRIT

P/N: 96995 - 4-1/2" x 5/8-11 80 GRIT

BEST QUALITY/PRICE RATIO!

MADE WITH THE HIGHEST QUALITY ABRASIVE MATERIAL MADE EXCLUSIVELY FOR FLAP DISCS



FLAP DISCS

Made with the absolute best abrasive material specifically designed for use in flap discs. Cuts fast and lasts longer than other materials on the market today.

Excellent on steel, stainless and many other types of metal.

*Contamination Free



ZIRCONIA – The Absolute Best Disc

$$4^{1}/_{2}^{11} \times \frac{7}{8}^{11}$$

$$4^{1}/_{2}^{11} \times \frac{5}{8}-11$$

Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit	Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit
96801	96811	36	96801H	96811H	36
96802	96812	40	96802H	96812H	40
96804	96814	60	96804H	96814H	60
96805	96815	80	96805H	96815H	80
96807	96817	120	96807H	96817H	120

HD/JUMBO ZIRCONIA

We added up to 25% more flaps to the best disc

$$4^{1}/_{2}^{11} \times \frac{7}{8}^{11}$$

$$4^{1}/_{2}^{11} \times \frac{5}{8} - 11$$

Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit	Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit
96851	96861	36	96851H	96861H	36
96852	96862	40	96852H	96862H	40
96854	96864	60	96854H	96864H	60
96855	96865	80	96855H	96865H	80
96857	96867	120	96857H	96867H	120

UTILITY

An economy version for discerning customers

$$4^{1}/_{2}^{11} \times ^{7}/_{8}^{11}$$

$$4^{1}/_{2}^{11} \times \frac{5}{8}-11$$

Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit	Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit	
96821	96831	36	96821H	96831H	36	
96822	96832	40	96822H	96832H	40	
96824	96834	60	96824H	96834H	60	
96825	96835	80	96825H	96835H	80	

CERAMIC – For Stainless Steel

$$4^{1}/2^{11} \times \frac{7}{8}^{11}$$

$$4^{1}/_{2}^{11} \times \frac{5}{8} - 11$$

Part # Type 27 FLAT	Part # Type 29 ANGLE	Grit		art # 27 FLAT	Part # Type 29 ANGLE	Grit
96871	96881	36	96	5871H	96881H	36
96872	96882	40	96	5872H	96882H	40
96874	96884	60	96	5874H	96884H	60
96875	96885	80	96	5875H	96885H	80

FLAP DISCS

CERAMIC

Multiple layers of heavy duty ceramic grain that are designed for super fast stock removal and extremely long disc life.

Our ceramic flap discs are not designed to be used for quick intervals; these super tough industrial grade discs must be used for extended periods of time in order for the discs to heat up and reach their full potential. Watch the sparks fly!



$4^{1/2}$	\mathbf{X}^{7}	/ ₈ 11
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•				
Part #				
Type 27	Type 29	Grit		
96501	96511	36		
96502	96512	40		
96504	96514	60		
96505	96515	80		

$$4^{1}/2^{11} \times \frac{5}{8}^{11} - 11$$

Part #			
Type 27	Type 29	Grit	
96501H	96511H	36	
96502H	96512H	40	
96504H	96514H	60	
96505H	96515H	80	

CERAMIC FOR ALUMINUM

Special treated ceramic material designed for grinding/sanding such materials as aluminum, where loading is a problem.

Can also be used on other non-ferrous materials like copper, nickel, titanium and brass.



4 ¹ / ₂ "	$\chi \frac{7}{8}$ "
Part #	Grit
96451	36
96452	40
96454	60
96455	80

ZIRCONIA FLAP DISCS

Multiple layers of Zirconia cloth flaps constantly expose new sharp points to the work surface. These flaps are laminated by state-of-the-art automated equipment to a reinforced fiberglass backing that wears with the flaps and will not damage the workpiece. This enables the operator the use of the entire disc for a greater efficiency. Each disc is balance tested and will not vibrate, providing a smooth cutting, long lasting sanding tool.

Flap discs eliminate the old 2 step process by grinding and blending/finishing at the same time.



The ultimate performer! Best cost per grind ratio on the market. 20% more flaps than our original design. For metal, steel and stainless steel.

 $4^{1}/_{2}^{11} \times \frac{7}{8}^{11}$

Part # Type 27 Flat	Grit	Part # Type 29 Angle
96100	24	96110
96101	36	96111
96102	40	96112
96104	60	96114
96105	80	96115
96107	120	96117

Part #		Part #	
Type 27 Flat	Grit	Type 29 Angle	
96200	24	96210	
96201	36	96211	
96202	40	96212	
96204	60	96214	
96205	80	96215	
96207	120	96217	

Part #		Part #	
Type 27 Flat	Grit	Type 29 Angle	
96152	40	96162	
96154	60	96164	
96155	80	96165	

4¹/₂" x ⁵/₈"-11 Hub

Part # Type 27 Flat	Grit	Part # Type 29 Angle
96100H	24	96110H
96101H	36	96111H
96102H	40	96112H
96104H	60	96114H
96105H	80	96115H
96107H	120	96117H

7" x 5/8"-11 Hub

Part # Type 27 Flat	Grit	Part # Type 29 Angle
96200H	24	96210H
96201H	36	96211H
96202H	40	96212H
96204H	60	96214H
96205H	80	96215H
96207H	120	96217H

4" x 5/8"

Part #		Part #	
Type 27 Flat	Grit	Type 29 Angle	
96122	40	96132	
96124	60	96134	
96125	80	96135	

ZIRCONIA FLAP DISCS

POLY-COTTON ZIRCONIA

HIGH DENSITY - JUMBO

POLY-COTTON ZIRCONIA

A special design with 20% more flaps! Zirconia Cloth Flaps are made with extra tough Polyester/Cotton Cloth Backing that provides faster cutting action and long disc life, especially when using the coarser grits like 36 and 40.



$$4^{1/2}$$
 $x^{7/8}$

Part # Type 27	Part # Type 29	
Flat	Angle	Grit
76401	76411	36
76402	76412	40
76404	76414	60
76405	76415	80

4'	/ ₂ "	X	5/8"	-1 1	

Part #	Part #	
Type 27	Type 29	
Flat	Angle	Grit
76401H	76411H	36
76402H	76412H	40
76404H	76414H	60
76405H	76415H	80

OTHER SIZES AND GRITS AVAILABLE – CALL WITH YOUR REQUIREMENTS

HIGH PERFORMANCE PLUS

POLY-COTTON ZIRCONIA

High performance construction but made with super tough poly-cotton zirconia material that is designed for a faster cut and longer disc life.



 $4^{1/2}$ $x^{7/8}$

Part #	Part #		
Type 27	Type 29	5	
Flat	Angle	Grit	
76100	76110	24	
76101	7 6111	36	
76102	76112	40	
76104	76114	60	
76105	76115	80	

 $4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11}-11$

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76100H	76110H	24
76101H	76111H	36
76102H	76112H	40
76104H	76114H	60
76105H	76115H	80

OTHER SIZES AND GRITS AVAILABLE - CALL WITH YOUR REQUIREMENTS



The Advantage brand is an international selection of coated and bonded abrasive products, wire brushes and diamond blades designed for general purpose applications when primary concerns are low costs, consistent quality and good value.

FLAP DISCS

Multiple layers of abrasive cloth flaps constantly expose new sharp points to the work surface. These flaps are laminated by state-of-the-art automated equipment to a reinforced fiberglass backing that wears with the flaps and will not damage the workpiece. This enables the operator the use of the entire disc for a greater efficiency. Each disc is balance tested and will not vibrate, providing a smooth cutting, long lasting sanding tool.

Flap discs eliminate the old 2 step process by grinding and blending/finishing at the same time.



Our original design for price conscious customers. High quality zirconia flaps, made with 100% cotton cloth backing, outperform many other brands. Good cutting action, long disc life and excellent finish. GREAT VALUE!

41/211	v	7/8	11
+ /2	X	/8	

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76601	76611	36
76602	7 6612	40
76604	76614	60
76605	76615	80
76607	76617	120

6 "	X	7/8 ^{II}
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Part #	Part #	
Type 27	Type 29	
Flat	Angle	Grit
76701	76711	36
76702	76712	40
76704	76714	60
76705	76715	80
76707	76717	120

7"	V	7/011
	X	/8

Part #	Part #		
Type 27	Type 29		
Flat	Angle	Grit	
76801	76811	36	
76802	76812	40	
76804	76814	60	
76805	76815	80	
76807	76817	120	

 $4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11}-11$

Part #	Part #	
Type 27	Type 29	
Flat	Angle	Grit
76601H	76611H	36
76602H	76612H	40
76604H	76614H	60
76605H	76615H	80
76607H	76617H	120

$6'' \times \frac{5}{8}'' - 11$

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76701H	76711H	36
76702H	76712H	40
76704H	76714H	60
76705H	76715H	80
76707H	76717H	120

$7'' \times \frac{5}{8}'' - 11$

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76801H	76811H	36
76802H	76812H	40
76804H	76814H	60
76805H	76815H	80
76807H	76817H	120

OTHER SIZES AND GRITS AVAILABLE – CALL WITH YOUR REQUIREMENTS



A DVANTAGE The Advantage brand is an international selection of coated and bonded abrasive products, wire brushes and diamond blades designed for general purpose applications when primary concerns are low costs, consistent quality and good value.

Multiple layers of abrasive cloth flaps constantly expose new sharp points to the work surface. These flaps are laminated by state-of-the-art automated equipment to a reinforced fiberglass backing that wears with the flaps and will not damage the workpiece. This enables the operator the use of the entire disc for a greater efficiency. Each

disc is balance tested and will not vibrate, providing a smooth cutting, long lasting sanding tool.

Flap discs eliminate the old 2 step process by grinding and blending/finishing at the same time.



High quality zirconia flaps made with 100% cotton backing.

$$4^{1}/_{2}^{11} \times 7/_{8}^{11}$$

Part # Type 27 Flat	Part # Type 29 Angle	Grit
77101	<i>77</i> 111	36
77102	77112	40
77104	77114	60
77105	77115	80

ADVANTAGE	
44203 750 7792 27 13,30 200 1 13,00 200	
THROMA FLAP D	
	Santa Barriera

	4 ¹ / ₂ ¹¹	X	5/81	'-1	1
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Part #	Part #		
Type 27	Type 29		
Flat	Angle	Grit	
77101H	<i>77</i> 111H	36	
77102H	<i>77</i> 112H	40	
77104H	<i>77</i> 114H	60	
77105H	77115H	80	

Excellent value! Economical ceramic material for customers that want a step above the zirconia flap disc.

$$4^{1}/_{2}^{11} \times ^{7}/_{8}^{11}$$

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76671	76681	36
76672	76682	40
76674	76684	60
76675	76685	80
76677	76687	120

$$4^{1/2}$$
 x $5/8$ 1-11

Part # Type 27 Flat	Part # Type 29 Angle	Grit
76671H 76672H 76674H 76675H	76681H 76682H 76684H 76685H	36 40 60 80
76677H	76687H	120

SUPER VALUE

Our lowest cost disc available. Outperforms many other imported discs.

X 7/8"	41/211	x ⁵ / ₈ "-11
art #	Part #	Part #

Type 27 Flat	Type 29 Angle	Grit		Type 27 Flat	Type 29 Angle	Grit	
76901	76911	36		76901H	7 6911H	36	
76902	76912	40		76902H	76912H	40	
76904	76914	60		76904H	76914H	60	
76905	76915	80		76905H	76915H	80	
76907	76917	120		76907H	76917H	120	
	76901 76902 76904 76905	Type 27 Type 29 Flat Angle 76901 76911 76902 76912 76904 76914 76905 76915	Type 27 Type 29 Flat Angle Grit 76901 76911 36 76902 76912 40 76904 76914 60 76905 76915 80	Type 27 Type 29 Flat Angle Grit 76901 76911 36 76902 76912 40 76904 76914 60 76905 76915 80	Type 27 Type 29 Type 27 Flat Angle Grit Flat 76901 76911 36 76901H 76902 76912 40 76902H 76904 76914 60 76904H 76905 76915 80 76905H	Type 27 Type 29 Type 27 Type 29 Flat Angle Grit Flat Angle 76901 76911 36 76901H 76911H 76902 76912 40 76902H 76912H 76904 76914 60 76904H 76914H 76905 76915 80 76905H 76915H	Type 27 Type 29 Type 27 Type 29 Type 29 Grit Flat Angle Grit 76901 76911 36 76901H 76911H 36 76902 76912 40 76902H 76912H 40 76904 76914 60 76904H 76914H 60 76905 76915 80 76905H 76915H 80

FLAP DISCS

SURFACE CONDITIONING NON-WOVEN

Layers of our special reinforced surface conditioning material designed to remove rust, heavy oxidation, blending, finishing and general surface preparation prior to painting or plating – without changing the geometric shape of the workpiece. Excellent finishing tool!

 $4^{1}/_{2}^{11} \times \frac{7}{6}^{11}$





 $4^{1}/_{2}^{11} \times \frac{5}{6}^{11} - 11$

$T/2 \times 10$		T / 2	A /0 I I	
Part #	Grade	Part # Gra		
Туре	29/Angle	Туре	29/Angle	
30271	A Coarse	30271H	A Coarse	
30272	A Medium	30272H	A Medium	
30273	A V. Fine	30273H	A V. Fine	
Тур	e 27/Flat	Туре	27/Flat	
30274	A Coarse	30274H	A Coarse	
30275	A Medium	30275H	A Medium	
30276	A V. Fine	30276H	A V. Fine	

INTERLEAF

We use alternating zirconia flaps that provide the EXTRA TOUCH while the non-woven does the finishing for the rougher jobs.

 $4^{1}/_{2}^{11} \times \frac{7}{8}^{11}$

$4^{1}/_{2}^{11}$	X	5/811	–11	
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Part #	Grade	Part #	Grade
30277 30278	Coarse/Z60 Medium/Z80	30277H 30278H	Coarse/Z60 Medium/Z80
30279	Fine/Z120	30279H	Fine/Z120

MINI QUICK CHANGE

- Multiple layers of zirconia cloth flaps that constantly expose new sharp points to the work surface.
- Grind and blend workpiece in one operation.
- Type R Quick Change button allows discs to spin on/off for easy disc changing and reduces operator downtime.
- Small diameter discs enable the operators access to "hard to reach" areas.
- Outlasts traditional QC Discs at least 30:1.



3" Dia.	— 25 per Box
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Part#	Grit	Part#	Grit
96401	36	96411	36
96402	40	96412	40
96404	60	96414	60
96405	80	96415	80
92661	2" Holder	92662	3" Holder

FLAP DISCS

Turbo - Trimmable

Special TRM composite (plastic) backing design that can actually be trimmed to expose unused flaps for extended disc life.

Backing will not mark up workpiece.

Multiple layers of our abrasive flaps provide faster cutting action and long disc life, especially when using coarse grits like 36 and 40.



POLY-COTTON ZIRCONIA

$$4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11} - 11$$

Internal threaded

$$4^{1}/_{2}^{11} \times {}^{7}/_{8}^{11}$$

 $4^{1}/_{2}^{11} \times {}^{5}/_{8}^{11} - 11$

Increase Disc Life

Metal hub

POLY-COTTON CERAMIC

 $4^{1}/2^{11} \times \frac{5}{8}^{11} - 11$

Internal threaded

Part #	Grit
96391	36
96392	40
96394	60
96395	80







FLEX WHEELS FOR ALUMINUM

Flexible Type 27 grinding wheel designed for work on ALUMINUM. Special waffle or dimple pattern on the surface of the wheel provides extra cutting action without glazing or loading. Flex wheels can grind, blend and finish all with the same wheel. Excellent for aluminum welds, hand rails, shipbuilding and a multitude of other aluminum jobs.

TYPE 27 Flex Wheel - ALU60

Part #	Size	Max RPM	Wheels Per Box	
31264H	4½ x ½ x 5/8-11	13,300	25	
31264	$4\frac{1}{2} \times \frac{1}{8} \times \frac{7}{8}$	13,300	50	



POWER BLADES [

A COLLECTION OF SPECIALTY CUTTING BLADES FOR MANY APPLICATIONS

TCT - TUNGSTEN CARBIDE BLADES

			LANDI	_
Part #	Size	Teeth	Max RPM	
Metal				
64093	7" x 20mm	36	3,900	
64103	7-1/4" x 5/8"	40	5,800	
64115	8" x 5/8"	50	5,800	
64125	9" x 1"	48	3,000	
64135	10" x 1"	52	4,200	
64145	12" x 1"	60	1,600	
64155	14" x 1	66	1,600	
Aluminur	n			_
64090	7" x 20mm	54	3,900	
64102	7-1/4" x 5/8"	54	3,900	
64110	8" x 5/8"	60	5,800	
64120	9" x 1"	80	3,000	
64130	10" x 1"	80	4,200	
64140	12" x 1"	80	1,600	
64160	14" x 1"	80	1,600	
Stainless	Steel			_
64097	7" x 20mm	48	3,900	
64107	7-1/4" x 5/8"	48	3,900	
64117	8" x 5/8"	54	5,800	
64127	9" x 1"	60	3,000	
64137	10" x 1"	66	4,200	
64147	12" x 1"	80	1,600	
64157	14" x 1"	90	1,600	
Wood				_
64101	7-1/4" x 5/8"	24	5,800	
64104	7-1/4" x 5/8"	24	5,800	



Other sizes available upon request

UCT - Universal Tungsten Carbide Blades

The universal circular saw blade that does it all!!!

 Cuts solid wood, veneer, plywood, nail embedded wood, MDF, laminates, plastic tubes, metal tubes, pipes, medium steel, iron, angle iron, tin, copper, brass, aluminum

Part #	Size	Teeth	Max RPM
62061 62062 62063 62064 62065 62066	$6\frac{1}{2}^{n} \times \spadesuit (7k^{n}, \frac{5}{2}k^{n})$ $7\frac{1}{4}^{n} \times \spadesuit (7k^{n}, \frac{5}{2}k^{n})$ $8^{n} \times \spadesuit (7k^{n}, \frac{5}{2}k^{n})$ $10^{n} \times 1 (7k^{n}, \frac{5}{2}k^{n})$ $12^{n} \times 1 (7k^{n}, \frac{5}{2}k^{n})$ $14^{n} \times 1 (7k^{n}, \frac{5}{2}k^{n})$	24 48 48 54 60 90	7,000 6,000 6,000 5,600 4,800 3,800
	. , .		



For use with Power Hand Saws, Mitre Saws and Table Saws.

POWER BLADES [

A COLLECTION OF SPECIALTY CUTTING BLADES FOR MANY APPLICATIONS

ALUMINUM CUTTING TUNGSTEN CARBIDE BLADES

Special TCT Blade designed to cut aluminum.

			Max.
Part #	Size	Teeth	RPM
62073	31/8" (98mm) x 3mm x 3/8"	20	13,800
62082	4½" x 2mm x 7/8"	20	12,700
62088	4½" x 4mm x ½" Triple Chiptooth Pattern Welder's Blade	24	12,700
62089	$4\frac{1}{2}$ " x 4mm x $\frac{7}{6}$ " TC/SQ Tooth Pattern Fitter's Blade	24	12,700
62093	5" x 4mm x 1/8"	30	10,700
62095	$7\frac{1}{4}$ " x 4mm x $\frac{7}{8}$ "	48	7,000



For use with Die and Angle Grinders.

POWER RIPPER DEMOLITION BLADES

Heavy Duty Tungsten Carbide blade RIPS through wood, metal, and plastic!

• Low number of carbide teeth and soft carbide tips ensure fast and safe cutting

Part #	Size	Teeth	Max. RPM
62052	12" x 1"	24	6,600
62053	12" x 20mm	24	6,600
62054	14" x 1"	24	5,460
62055	14" x 20mm	24	5,460



For use with High Speed Gas Powered Saws.

POWER TWISTER DIAMOND BLADES

Unique long lasting blade cuts quickly through steel and concrete!

 Cuts steel guard rail, iron, ductile/cast iron, railroad tracks, motor blocks, auto bodies, reinforced and non-reinforced concrete, and building materials.

Part #	Size	Segments	Max. RPM
62010	4-1/2" x 7/8"	10	16,600
62011	7" x ◆ (¾", ¾")	13	8,500
62012	12" x 1"	21	6,600
62013	12" x 20mm	21	6,300
62014	14" x 1"	24	5,400
62015	14" x 20mm	24	5,400
62016	16" x 1"	24	4,700
62017	16" x 20mm	28	4,700



For use with Power Hand Saws and High Speed Gas Powered Saws.

RESIN FIBRE DISC BACKUP PADS

PA6/30FG HARD BACKUP PADS

We now have in stock a special HARD TURBO backup pad designed for use with Ceramic and Zirconia Fibre discs. The new pad is composed of PA6/30FG material which is impact resistant, heat resistant and holds up to high working pressure that is associated with Ceramic & Zirconia disc grinding.

PA6/30FG is halogen free, heat resistant modified POLYMIDE, NYLON (grade PA6) reinforced with 30% glass fibre. This material is excellent for injection molding and the

Part # Descriptions 92692 7" with 5/8-11 nut 92693 5" with 5/8-11 nut

92694

pads can stand up to the toughest applications. We mold this material into Turbo

Pads with FINE cooling ribs to dissipate the heat build-up which makes the disc last longer. The HARD feature enables the disc to properly support the disc even in the most severe jobs. They are available in 7", 5" and 4-1/2" diameters included with a 5/8-11 disc pad nut. All pads are in stock and can be shipped immediately.

RUBBER TURBO BACKUP PADS

4-1/2" with 5/8-11 nut

Use AIR-COOLED rubber turbo backup pads with our Semiflex or resin fibre discs. The pads have a threaded center for safe and easy mounting to the

Includes Disc Pad Nut

Part #	Size	RPM
92601-R 92602-R	9 x 5/8-11 7 x 5/8-11	6,600 8,600
92603-R	5 x 5/8-11	13,000
92604-R	4-1/2 x 5/8-11	13,500

grinder/sander. There are slots in the metal hub that draw the air in, which is then circulated by the spiral ribs and forms a layer of air in between the pad and the disc. This layer of air keeps the discs cool,

which in turn makes the discs cut faster and last longer.



Special low profile backup pads to be used in conjunction with quick change resin fibre

Part #	Size	RPM
92608-QC	7 x 5/8-11*	8,600
92610-QC	5 x 5/8-11	20,000
92612-QC 4-	1/2 x 5/8-11	20,000

Special "Turbo Ribs" are designed to form a layer of air between the pad and the fibre disc, thus providing a built-in cooling effect which increases the cutting action and extending the disc life 30% to 50%. Recommended to be used with all Premium and "High Performance" discs.

An economical choice for use with general purpose fibre discs.

* NOTE: 7" pads are made with rubber

Turbo Pad

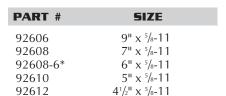
discs. Threaded center for safe and easy mounting; holds the pad in place during disc changing. Reinforced plastic material provides the necessary support and flexibility that is required when grinding with fibre discs.



PART #	SIZE
92601	9" x ⁵ %-11
92602	7" x ⁵ %-11
92602-6	6" x ⁵ %-11
92603	5" x ⁵ %-11
92604	$4^{1}/_{2}$ " x $\frac{5}{8}$ -11
92605	4" x 3/8-24

Smooth face Pad that is ideal for all sanding applications. Includes Disc

Pad Nut



STANDARD PAD

PART #	SIZE
92613	$4^{1}/2^{11} \times M14 \times 2$
92616	$4^{1}/_{2}$ " x M10 x 1.5
92614	$4'' \times \frac{3}{8} - 24$
92615	4" x M10 x 1.25
92615-1.5	4" x M10 x 1.5













Type 1 Grinding & Cutting Wheels

Excellent grinding and cutting wheels in the PFX tradition. Grinding, cutting, & snagging metal work pieces.



Part #	Size	Max. RPM	Wheels per Box
80375	1 x 1/16 x 1/4	61,200	100
80376	1 x 1/8 x 1/4	61,200	100
80377	1 x 1/2 x 1/4	61,200	100
80378	1-1/2 x 1/16 x 1/4	40,000	100
80379	1-1/2 x 1/8 x 1/4	40,000	100
80380	1-1/2 x 1/4 x 1/4	40,000	100
80396	1-1/2 x 1/16 x 3/8	40,000	100
80396-A	1-1/2 x 1/8 x 3/8	40,000	100
80397	1-1/2 x 1/4 x 3/8	40,000	40
80398	1-1/2 x 3/8 x 3/8	40,000	40
80399	1-1/2 x 1/2 x 3/8	40,000	40

Part #	Size	Max. RPM	Wheels per Box
80381	2 x 1/32 x 3/8	30,600	100
80382	2 x 1/16 x 1/4	30,600	100
80382-A	2 x 1/16 x 3/8	30,600	100
80383	2 x 1/8 x 1/4	30,600	100
80384	2 x 1/8 x 3/8	30,600	100
80385	2 x 1/4 x 1/4	30,600	40
80386	2 x 1/4 x 3/8	30,600	40
80387	2 x 3/8 x 3/8	27,000	40
80388	2 x 1/2 x 1/4	24,100	40
80389	2 x 1/2 x 3/8	24,100	40
80392	3 x 1/4 x 1/4	20,000	100
80392-A	3 x 1/4 x 3/8	20,000	100
80393	3 x 1/2 x 3/8	18,000	30

See page 9 for 3" PFX Cutting Wheels



HD - Long Life

PFX HD wheels are used when aggressive stock removal and long wheel life are required.

PFX HD lasts 20-30% longer than conventional wheels. Longer life equals less operation downtime and less wheel changing.

Three (3) layers of fiberglass reinforcement for safety and a unique bond that enables wheels to grind fast, remove stock and last longer in the tradition of European grinding wheels.

Part #	Size	Max. RPM	Wheels per Box
80501	9 x 1/4 x 5/8-11	6,600	10
80502	9 x 1/4 x 7/8	6,600	25
80503	7 x 1/4 x 5/8-11	8,500	10
80504	7 x 1/4 x 7/8	8,500	25
80505	5 x 1/4 x 5/8-11	12,200	10
80506	5 x 1/4 x 7/8	12,200	25
80507	4-1/2 x 1/4 x 5/8-11	13,300	10
80508	$4-1/2 \times 1/4 \times 7/8$	13,300	25







STAINLESS STEEL CUTTING

- SUPER LOW COST
- EUROPEAN TECHNOLOGY
- GERMAN FORMULAS AND PREMIUM RAW MATERIALS

CUTTING WHEELS FOR STEEL AND STAINLESS STEEL

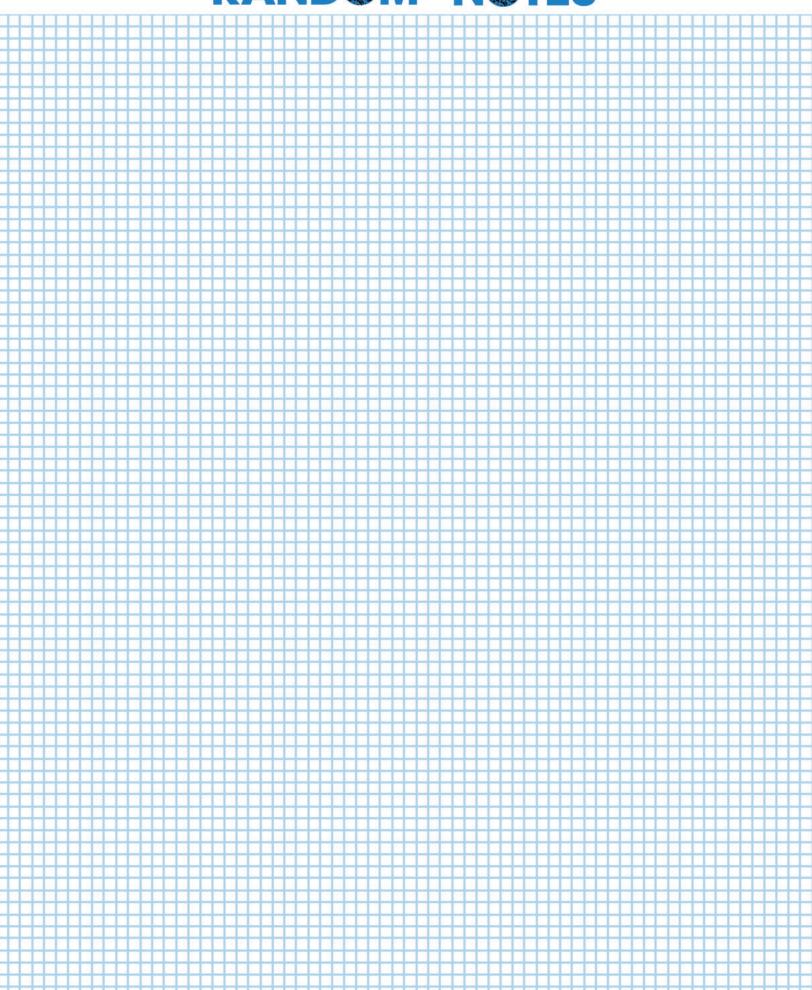
QTY. 50 / BOX QTY. 300 / CASE

P/N: 88321 41/2"x 040 x 7/8"



6" x .045 x 7/8"

RANDOM NOTES



RANDOM PRODUCTS, INC.

10221 Sweet Valley Drive P.O. Box 25065 Cleveland, Ohio 44125

