

2024-25







## **CONVEYOR**PRODUCTS





Established in 2017, JMA Conveyor Products is dedicated to providing high-quality professional conveyor belt engineering for the Australian mining industry. We offer comprehensive services including design, selection, sales, storage, inspection, maintenance, and repair to customers nationwide. Since relocating to Melbourne in 2020, we have expanded our range to include various types of conveying equipment for industries such as factories, logistics, farms, and recycling processing. Our offerings now include light duty conveyor belts, plastic modular belts, chain belts, and professional non-destructive testing services for conveyor belts.

Our rubber conveyor belting factory and technical staff have nearly 30 years of experience

supplying high-quality conveyor belts to industries such as mining, ports and terminals, recycling, metallurgy, and quarrying. Our range includes fabric ply belts, steel cord belts, solid woven belts, sidewall belts, chevron belts, and other specialized belts, all meeting or exceeding stringent Australian and international standards.

JMA is committed to establishing a dedicated emergency maintenance service team to provide 24-hour response emergency maintenance services across Victoria, catering to industries including mining, concrete plants, manufacturing, cement, food processing, and grain. We also offer spare parts inventory management and comprehensive conveying design solutions.

Our team pride ourselves in providing superior, tailored, products and services to our clients.





#### IMPORTANT NOTE FOR ALL DESIGNERS AND DRAFTSPERSONS

The information contained in this catalogue is dimensional only

To ensure any product selection performed provides the end users with the lowest total cost of ownership we have provided at the last page of this catalogue a design submission sheet. If you require us to design/select equipment, please complete the submission sheet and forward to our technical engineer. This selection process may result in some dimensions of the selected equipment differing from those stated in this catalogue.







## **CONVEYOR**PRODUCTS



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#### **Quality Assurance**

ISO 9001 and ISO 14001 certification at our factory ensures that the JMA product range is of the highest quality in meeting Australian Customer demands. Through continuous improvement, research, development, and technical innovation, the JMA product range is manufactured to suit specific application and performance requirements. We also offer design and innovation solutions to meet our customer specified requirements, prevent damage in transit and for secure storage.

Any JMA Conveyor Product is available independently tested in Australia, meeting and exceeding the AS1332 and AS1333 requirements. We are also able to manufacture to DIN, BS, JIS and SANS standards.





#### **JMA Conveyor Belting**

Production capacity of 3.4million lineal meters of conveyor belt per annum

Belt Type	Production Lines (pcs)	Belt Width (mm)	Max. Roll Weight (tons)	Belt Class Range (rank)	Max Length Per Roll or each (m)	Output Capacity (km per month)
Steel Cord	5	400 - 2,600	25	ST630 - ST7500	800	60
Fabric	11	400 - 2,500+	25	EP160 - EP3150	500	213
Solid Woven	3	800 - 2,200	25	680S - 2000S	200	26
Sidewall	5	300 - 2,400	25	250N/mm - 6000N/mm	500	5

Gotech Tensile Strength
Test Device

Pipe Belt Test Device

Abrasion Test Device







The longest Press in China 20m length x 2.4m width 20m length x 1.4m width

The widest Press in China 14m width x 1.5m length Wider belt, Filter belt







#### **Fabric Ply Belt**

JMA guarantees that the troughability of fabric ply conveyor belts with a belt width greater than 1050mm is at least 0.28, and the adhesion between the plies of carcass is greater than 10N/mm. Additionally, the performance of its cover rubber significantly exceeds the requirements of AS1332. Specific details are provided in the table below. JMA fabric ply conveyor belts are widely used in mining, metallurgy, construction, ports, power plants, the chemical industry, and other sectors.



0	Conforr	Conforms to and exceeds AS 1332, AS4606								
Cover rubber Grade	Minimum Tensile Strength Mpa	Minimum elongation at break %	Maximum abrasion loss mm³							
AS-A	19 2 (	450	60							
AS-M	25	450	115							
AS-N	17	400	180							
XCG	21	500	90							
AS-S	17	350	150							
KSOR	14	350	200							
DIN K	20	400	200							

#### Note:

The belt length per roll can be customized as per customer requirements, with a maximum length of 500m, and without any longitudinal or transverse ply joints. We also offer various packaging solutions. For specific requirements, please contact our professional team for assistance.





#### **Steel Cord Belt**

Steel cord conveyor belt is extensively applied in coal mining, Port, metallurgy, power, chemical industries for long distance, heavy duty and high-speed conveying of materials.

	•	•	• .	•			
No.	Tensile Strength	Dia. of cord	Cord Min.	Pitch of cord	Min. Cover Thickness		
NO.	(kN/m)	(mm)	Breaking Force (KN)	(mm)	Тор	Bottom	
ST-630	630	3.0	9.3	13.8	4	4	
ST-900	900	3.7	14.7	15.3	4	4	
ST-1000	1000	3.9	16.5	15.3	4	4	
ST-1120	1120	4.1	18.5	15.3	4	4	
ST-1250	1250	4.4	20.6	15.3	4	4	
ST-1400	1400	4.7	23.1	15.3	4	4	
ST-1600	1600	5.3	29.1	17.3	5	5	
ST-1800	1800	5.6	32.7	17.3	5	5	
ST-2000	2000	6.2	36.4	17.3	6	6	
ST-2240	2240	6.6	41.0	17.3	6.5	6.5	
ST-2500	2500	7.4	51.1	19.4	6.5	6.5	
ST-2800	2800	7.8	57.4	19.4	7	7	
ST-3150	3150	8.3	64.6	//19.4	8	8	
ST-3550	3500	8.8	72.8	19.4	8	8	
ST-4000	4000	9.3	82.0	19.4	9	9	
ST-4500	4500	9.8	92.3	19.4	10	10	
ST-5000	5000	10.3	102.0	19.4	10	10	
ST-5600	5400	11.7	113.5	19.4	11	11	
ST-6300	6300	12.9	133.0	20.0	12	12	

	Conforms to and exceeds AS 1333, AS4606									
Cover rubber Grade	Minimum Tensile Strength	The state of the s	Maximum abrasion loss							
	Мра	%	mm³							
AS-A	19	450	60							
AS-M	25	450	115							
XCG	21	500	90							
AS-S	17	350	150							
KSOR	14	350	200							
DIN K	20	400	200							

#### Note:

The belt length per roll can be customized as per customer requirements, with a maximum length of 500m, and without any longitudinal or transverse ply joints. We also offer various packaging solutions. For specific requirements, please contact our professional team for assistance.







#### Solid Woven Belt

The Solid Woven conveyor belt is a fabric reinforced, PVC impregnated, PVC / PVG covered, fire retardant and antistatic belting, which is used primarily for industrial and mining applications. And whatever the cover rubber is PVC and PVG, both solid woven belts provide armored protection for long service life, improved tear strength and reduces the ingress of moisture, oils and chemicals.

Belt Carcass Designation	Carcass th (mr		Cover grade an (mm	Belt Width (mm)	
Designation	warp	waft	PVC	PVG	(11111)
T250S	2.5	3.5	1.19 + 0	-	
T400S	4.0	5.5	1.19 + 0	-	
T680S	6.5	8.5	1.5 + 1.5	1.5 + 1.5	
T800S	6.9	9	1.5 + 1.5	1.5 + 1.5	
T1000S	7.5	9.7	2 + 1	2 + 1.5	800-2000
T1250S	8.5	11	2 + 1	2 + 1.5	600-2000
T1400S	9	11.5	2.5 + 1.5	2.5 + 1.5	
T1600S	9.5	12.3	3+2	2.5 + 1.5	
T1800S	10	13	3 + 2	3 + 2	
T2000S	10.5	13.6	3+2	4 + 2	

Cover	Conforms to and exceeds AS 1332, AS4606									
rubber Grade	Minimum Tensile Strength Mpa	Minimum elongation at break %	Maximum abrasion loss mm³							
PVC	12	330	220							
PVG	14	350	180							

#### Note:

Belt's length can be produced according to client's requirement, and the maximum length is 500m.

Our Standard cover compound properties well surpass the specification requirements, any further information is available on request.





#### Sidewall Belt

JMA offers textile or steel cord construction base belts that are cross stabilized using either polyester

c	ross Rigid Ba	se Belt (others avail	able on red	quests)
Туре	Strength (N/mm)	Cover Thickness (mm)	Weight (kg/m²)	Diameter of min pulley(mm)
	250/2	4+2	9.4	200
	400 / 3	4+2	13.5	315
	500 / 3	4+2	13.75	400
100	630 / 4	4+2	15.2	500
XE	800 / 5	4+2	16.85	630
	400 / 3 +2	4+2	12.1	315
	500 / 3 +2	4+2	12.6	400
	630 / 4 +2	4+2	14.4	500
XE+2	800 / 5 +2	4+2	16.1	630
	1000 / 5 + 2	4+2	17.8	800
	1250 / 5 +2	4+2	18.25	1000
	315 / 2 +2	4+2	13.7	315
	400 / 3 +2	4+2	14.5	315
11	500 / 3 +2	4+2	15.2	400
	630 / 4 +2	4+2	16.7	500
	800 / 5 +2	4+2	18	630
XE-SC+2	1000 / 5 + 2	4+2	19.5	800
	1250 / 5 +2	4+2	21.4	1000
	1600	8+8		1250
	2000	8+8		1250
	2500	8+8		1400
	3150	8+8	Please	1400
1111	4500	8+8	Inquire	1600
XST-SC	5000	8+8		1600
A31-3C	5400	8+8		1600
	6000	8+8		1600

Range of production								
Sidewall Height	40mm - 630mm							
Cleat Height	35mm – 600mm							
Vertical Lift Height	1-50m							
Capacity Range	Up to 6,000 m <sup>3</sup> / h							

monofilaments or steel rods, which is varied in construction depending on application requirements. Ideal for vertical incline conveying, the fabric reinforced flexible sidewalls and cross cleats are through twice low-temperature hot vulcanized, which ensures high adhesion value, flatten and no fall off, onto a cross stabilized base belt, providing pocket protection for the material being conveyed.

<u>Type 'XE'</u>: This belt incorporates the crossstabilising ply in the tensioning ply, mainly used for medium duty applications.

Type 'XE+2': The cross-stabilising ply and tensioning plies are separate, in this case the belt has 2 cross-stabilising plies, application

areas are medium to heavy.

Type 'XE-SC+2': This belt incorporates textile tensioning plies with Steel cord cross-stabilising

members. The high lateral stiffness means the belt can be used in application areas where rigidity is an important factor, i.e., high lift heights and wide belts.

Type 'XST-SC': This belt incorporates
Steel cord tensioning with Steel cord
cross-stabilising members. High tensile
strengths can be achieved making the
belt ideal for high vertical lift applications

Note: Pully diameters shown are for normal quality, and standard cover thickness. Please enquire for recommended diameters on belts with special quality covers or different tensile ratings as these many require larger diameters.

ø	Cleats											
10	Туре	Mold	Height (mm)	Width (mm)	Weight (kg/mm)	Min Pulley Dia. (mm)	Туре	Mold	Height (mm)	Width (mm)	Weight (kg/mm)	Min Pulley Dia. (mm)
		NS	35	55	0.5	100		HX	20	40	0.28	75
		HX	55	65	0.75	125		NS	20	40	0.28	75
		NS	55	75	1.5	125		HX	25	40	0.3	75
		HX	75	90	1.54	150		NS	25	40	0.3	75
	_	NS	75	95	2	150		HX	35	55	0.55	100
	$\overline{}$	NS	90	110	2.3	250		NS	35	55	0.55	100
	C	HX	110	100	2.59	315		HX	40	70	0.79	125
		NS	110	110	2.95	315	Т	NS	40	70	0.79	125
L		NS	140	150	5.68	400		НХ	55	80	1.48	125
		HX	35	55	1	100		NS	55	80	1.6	125
		HX	55	65	1.13	125		HX	75	65	1.52	150
		HX	75	65	123	150		NS	75	100	1.68	150
		NS	75	85	2.03	150	_	NS	90	110	2.5	250
		HX	90	100	1.8	250	TK	HX	110	105	1.76	315
		NS	90	110	2.96	250		NS	110	110	2.63	315
		HX	110	100	2.32	315		HX	140	108	2.32	400
		NS	110	110	3.67	315		HX	180	110	4.63	500
		HX	140	110	3.33	400		NS	35	110	1.6	100
		NS	140	150	5.96	400		NS	40	110	1.76	100
	TC	HX	180	110	4.53	500		HX	180	105	7.91	630
		NS	180	148	7	500		HX	220	105	8.87	800
		HX	220	140	7.73	500	TCS	NS	280	105	15.41	800
		HX	230	140	8.8	630		NS	360	225	22.6	1000
		NS	230	157	9	630		NS	470	225	30.3	1250
		HX	240	160	11.81	630		NS	500	225	32.2	1250
		NS	280	160	13.44	800	]	NS	600	225	38.7	1600



#### **Heat Resistant belt**

The belt carcass of this product is EP fabric of high modulus, low shrink, and high breaking tensile strength. Cover rubber of this product uses EPDM rubber or Chloro-butyl rubber that has very good high temperature resistance. the belt is made with extra care after mixing rubber with high temperature resistant materials, assembling and vulcanizing, and is suitable for use in cement, metallurgy, steel and other industries.

We also can produce the Burning Through Belt, the temperature can up to 800°C at short time. Working time can be in 300 °C

			GB2	0021	ISO 4195			
	T1	T2	Т3	T4	1	2	3	
Cover Characteristic				Test	Temperat	ture		
	≤100	≤125	≤150	≤175	≤100	≤125	≤150	
	Permissible Range							
Hardness	Variation After Aging	+20	+20	+20	+20	+20	+20	+20
Hardness	Maximum After Aging	85	85	85	85	85	85	85
Tensile	Variation After Aging	-25%	-30%	-40%	-40%	-25%	-30%	-40%
Strength	Maximum After Aging	12	10	5	5	12	10	5
Elongation	Variation After Aging	-50%	-50%	-55%	-55%	-50%	-50%	-55%
at break	Maximum After Aging	200	200	180	180	200	200	180

#### Flame Resistant belt

The product is made of cotton canvas, nylon canvas or EP canvas and finished through the processes of calendaring, assembling, vulcanizing and etc, it is suitable for conveying various non-corrosive and thornless materials in blocks, in grains, or in powder, such as coal in bulk or in bales, under the condition of flammable or explosive environment above coalmine wells. We also open the new Fire-Resistant grade Fabric belt used in underground.

Various Standards	Cover Type	Min. Tensile Strength (Mpa)	5		Abrasion		
SANS	F	17	350		180		
ISO-340	FR	17		50	180		
EN14973	Α	15	35	50	200		
AS-1332	F	14	30	00	200		
DIN	S	17	3	50	180		
MAHA	FR	17 350		50	200		
Safety Property	Flame Retardant Grades						
carety i reporty		K2	K3				
Duration		uration of flame of 6 test ss than 45s, any individua does not exceed 15s.	ue of duration of flame of es with covers does not exceed 60s				
Anti-static Property		≤ 3 × 108Ω					
Reappearance		There should be no reap	pearance of	flame on any	test pieces.		



#### **Chevron Belt**

JMA offers a wide range of cleat patterns, widths and heights of Chevron belting and profiled belting suitable for mining and other industries' conveying of various material according to customer's requirement.

Type of chevron	Name	Chevron width (mm)	Chevron spacing (mm)	Chevron height (mm)	Width of top chevron	Width of bottom chevron	Belt width (mm)
	U type	760	200	5	20	20	
109	L	440	330	17	10	17	
100	type	630	330	17	14	20	
	V type	760	500	14	20	20	
	Y type	1200	338	30	10	20	450
		400	NV	15	12	25	-
	Open V type	490 580 700 750	250	8 10 20 10	S <sub>20</sub>	20	2200
	Closed	400	130	5	20	20	
	Closed V	640	240	10	18	18	
	type	670	270	25	15	25	
		469					
		580					
	1.1	580	220	20	10	0.4	
1	H type	630	330	32	12	24	
100		750					
		900					

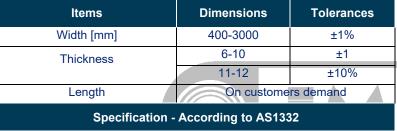


#### **Roughtop Belt**

JMA will solve your roughtop conveyor belting problem and challenges across applications, including recycled goods, fragile or deformed materials and glass, papers, bags, boxes conveying on inclines or declines up to 35 degrees. Roughtop conveyor belts cushion the load, absorbing vibrations and minimizing impacts.

#### **Features**

The bareback Rough Top Belt has a lower friction coefficient, suitable for running over tables and flat panels. The design of the mesh-like pattern on the top surface cover can generate the

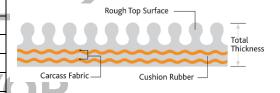


	Sp	ecification -	According to	AS1332	
Tensile strength, (N/mm)				min 15	
	Elongation at bre	eak, (%)		min 350	
Abrasion, (mm3)				max 200	
	Ply Type	PN100	PN100	PN125	PN150
	Number of plies	2	3	2	3
	Drive pulley	160	200	250	315
	Tail pulley	160	200	200	250



relief effect, absorbing any vibrations and impacts exerted on the materials conveyed and simultaneously preventing the materials from slipping.

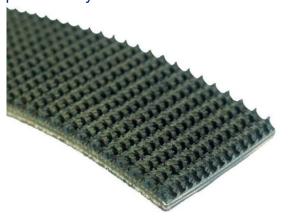
#### **Construction and Properties**



2 or 3-ply construction with cut

edges and a carcass of synthetic PN fabric. The surface texture resists the tendency for the material to roll back down the conveyor. The black top cover is recommended for utility type incline or decline service.

Top cover is 3.2 - 5.0 mm thick SBR and the back is protected by either a durable friction AND oil-resistant



surface bottom or a synthetic bare-back for slider bed applications.

Recommend Inclined or declined Angle				
Materials	Angle			
Jute sacks (Bag)	35°			
Goods packed in paper	32°			
Wooden Case	30°			
Cartons	28°			
Salt or powder	27°			
Wheat (Bulk)	26°			
Boxes of synthetic material	25°			
Goods packed in plastics	22°			
Soybean (Bulk)	20°			



#### **Vacuum Filter Belt**

JMA has always focused on meeting the needs of the bulk material industry by supplying various types of conveyor belts to the industry and provide the premium belting to Australian Customer.

#### **Features**

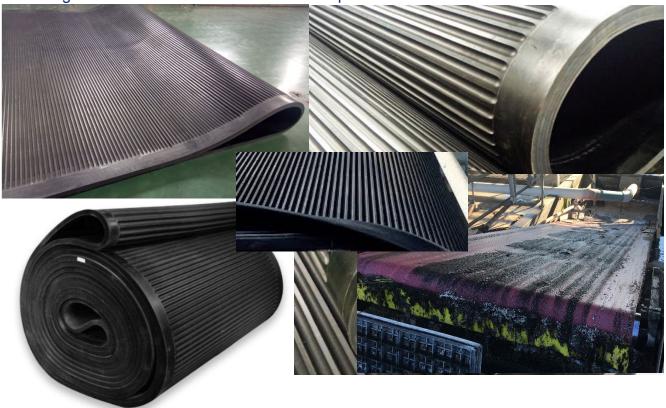
Our products and solutions can fully meet your filtration requirements and consideration of cost budget.



JMA vacuum filter belt separates the goods from the liquid by acid or leaching or by rinsing the liquid out. As long as the fillet belt continuously circulating, with the help of gravity and the vacuum generated by the vacuum box below, the separated liquid passes through the holes of the belt and gathers into the vacuum box, at the same time the dry goods is taken away on the filter belt.

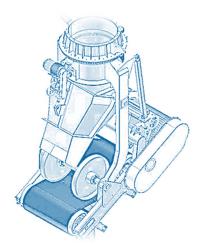
JMA deliver all dimensions of Filter belts from 500 mm to 6500 mm in width, according to client's requirement to splice the endless belt. And JMA also can provide the carcass from 2 ply to 5 plies. JMA's rubber compound and carcass are according or excess Australian Standard.

JMA Vacuum Filter belts can according to customer requirement to make different edge/wall profiles, wide selection of grooves patterns, size, and location of the drainage holes and according to Australian customer's needs and specification.



#### **Slinger Belt**





JMA specialized slinger belts will help customer low cost, while provide longer belt life, decrease the cover delamination, avoid the tracking and other belt problems. It is endless belt design without seams or splice. The tolerance of the belt thickness is much smaller than the requirement in AS1332, and we guarantee maximum uniformity in thickness and strength allowing for exceptional tracking and long life. The unique fabric design assures extremely low elongation, high tensile strength, and excellent transversal rigidity at high speed.

#### Main Features of JMA Slinger Belts:

- ✓ High Quality elastomer compounds
- ✓ High Strength fabrics
- ✓ Extremely strong ply adhesion
- Customized range of width and length available
- ✓ Truly endless construction
- √ Long Service Life
- ✓ Range of compound formulations
- √ Value for money

SLINGER BELT SELECTION							
Belt Width:	Belt Length:	Belt Quantity:					
Tons/Hour:	Hrs/Day:	Run Speed:					
Minimum Pulley Dia. (Dr/Ta):	1	Material:					
Temperature:	Humidity:	Material:					
Oil:	Quantity:	Density:					
Others:							
Current Provider / Manufacture	er	Current Life:					
Failure Reason:							



#### **Bulk Material Conveyor Systems**

With long-term collaboration with the University of Technology and other top-tier design institutes, JMA is capable of designing and manufacturing a wide range of fix / mobile stacking conveyors that comply with the safety standards of AS 1755 and AS 4024.1. Additionally, we offer comprehensive services from calculation and design to manufacturing, transportation, installation, and ongoing maintenance. This holistic approach helps to significantly reduce the overall cost of conveyors for our clients.



- ✓ Belt Velocity: 0.1 3.5 m/s
   ✓ Lift Height range: 5 m 80 m
- ✓ Incline angle range: 40° 90°
- ✓ Conveyor system design as follows or customized:

L type	RL type	Z type	I type
	V	<b>→</b> •••	$^{\vee}$
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#### **JMA Idler**

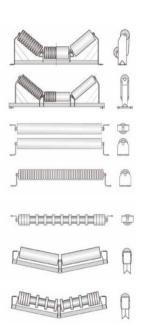
JMA carry a large range of rollers to suit most conveying applications. This enables the customer to receive the most cost-effective solution. Installations include coal, gold, platinum, diamond and copper mines, cargo loading terminals and long high-capacity conveyors throughout Australia. The grease-free labyrinth seals ensure that bearings are able to achieve the design life, running in much lower friction values than conventional designs.

JMA manufactory capacity to produce over 500,000 conveyor idlers per annum customized to suit most specifications and requirements.

Ctool Dollor	Dollar Diameter	Chall Wall	Naminal Chaft	Bearing	
Steel Roller Series	Roller Diameter (mm)	Shell Wall Thickness (mm)	Nominal Shaft Diameter (mm)	Bearing Type	Dynamic load Rating Cr (N)
Standard	89 114	3.5	20	6204-zz	12,800
Standard Duty (SD)	127 133 152	3.5	25	6205-zz	14,000
Heavy Duty (HD)	127 152	4	30	6306-zz	27,000
	152 178 219	4	35	6307-zz	33,400
Exta-Heavy Duty (ED)	127 152 178	5	40	6308-zz	40,800
	152 178 219	5	45	6309-zz	52,800

#### JMA Conveyors Idler products to the following industry tolerances:

Typical Specification	Units	Criterion
O.D. Idler Shell	mm	±0.2
Rubber Disc O.D. Tolerance	mm	±1.0
Total Indicated Run-out of Shell	mm	±0.3
Face Length of Idler	mm	±0.8
Centre Idler Height to Base	mm	±2.0
Tranverse Hole CRS	mm	±2.0
Longitudinal Hole CRS	mm	±2.0
Return Bracket Drop Height	mm	±1.5
Trough Angle	0	±2.0
Idler Corner Chamfer	mm	2 X 2
Corner Weld Penetration	%	min. 80%
Total Indicated Run-out - T.I.R Up to 750mm long	mm	< 0.5
Total Indicated Run-out - T.I.R > 750mm long	mm	0.0007 x Length
Dynamic Balnace	-	max. G40







Round edge idler Carry Idler Return Idler HDPE Idler Impact Idler Guide Roller Rubber Spiral Return Idler Steel Screw Idler Disc Return Idler Manager College Tapered Roller **Garland Roller** Training Roller



Wing Roller Various coating roller Stainless Steel Idler Inline Trough Frame Self-Aligning Return Frame Offset Trough Frame Self-Aligning Idler Vee Return idler Reverse Vee Return Idler Impact bed **Gravity Roller Conveyor** Double impact idler

#### **S**JMA

#### JMA UHMWPE Roller



JMA's UHMWPE ROLLER adopts 100% genuine new UHMWPE material, no recycled material. And bearing is available from, HRB, SKF, NSK etc. Thanks to high-quality extrusion lines and high-precision machine, each JMA's UHMWPE roller can meet the quality requirements and ensure the competitiveness of the product cost.

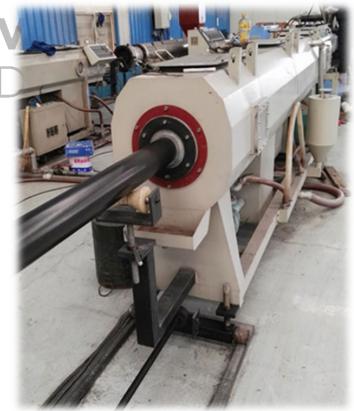
The properties are high abrasion resistance and loading capability, premium anti-corrosion performance, low rotation resistance and maintenance, long service time, lighter weight, etc, which widely applied in the conveying system of various industries, such as coal, bauxite, iron ore and quarry sites, steel, electricity, chemistry factories, etc.

✓ The abrasion resistance of JMA's UHMWPE roller is 4-7 times of steel one, or 3-4 times of HDPE one.

✓ The lowest running temperature
of JMA's UHMWPE roller is -50°C
and still keep high impact
strength.

✓ JMA's UHMWPE roller is not only provide high chemical resistance, but also fantastic UV protection.

✓ JMA's UHMWPE roller offers a smooth, non-wettable interior surface, that accounts for a Hazen-Williams Flow Coefficient of C=160, excellent self-Lubricating.







#### JMA Conveyor Idler Selection Technical Data Sheet

CLIENT:	CONTACT:	
ENQUIRY NO.:	DATE:	

ITEMO	LINUT	CONV NO	CONV NO	CONV NO
ITEMS	UNIT	CONV. NO.	CONV. NO.	CONV. NO.
BELT WITH	mm			
BELT SPEED	m/s			
BELT SPECIFICATION				
BELT MASS	Kg/m			
Material				
BULK DENSITY	Kg/m <sup>3</sup>			
LUMP SIZE	mm			
DESIGN CAPACITY	Tph			
B10 LIFE	Hours			
FREE FALL HEIGHT	m			
SURCHARGE ANGLE	Degree			
TROOUGH ANGLE	Degree			
IDLER SPACING				
THROUGH	mm			
RETURN	mm			
IMPACT	mm			
<b>RUNNING BELT TENSION</b>				
T1 (CARRY)	KN			
T2 (RETURN)	KN			
BELT DEVIATION				
CARRY SIDE	mm			
RETURN SIDE	mm		/0 B	
CONVEX CURVE RADIUS	m	NVE	7OR	
NOMINAL QUANTITIES				
Trough	9		$\bigcirc$ $\top$ $\bigcirc$	
IMPACT	Φ P R			
TRANSITION	Φ			
RETURN	Ф			
VEE RETURN	Ф			
RETURN TRAINER	Ф			
OTHER	Ф			

TECHNICAL CHECKING	YES	NO
CONVEX CURVE		
CONSIDERED		
FLOODED BELT		
CONSIDERED		
DEVIATION LOAD		
CONSIDERED		
ASSUMPTIONS IF		
NEEDED		



#### JMA Pulley

#### **Features and Benefits**

#### Manufactory Capability

- ✓ Capacity to produce over 4,500 conveyor pulleys per annum customized to suit most specifications and requirements
- ✓ The maximum pulley diameter can reach 1.5 meters, the shell thickness and the shaft diameter can reach 25mm and 500mm respectively
- ✓ All shafts are machined from certified high tensile material, which forging procedure and design is accordance with AS1403- 2004 for infinite fatigue life
- ✓ All plate is rolled and welded is according with AS/NZS1554.1-2004 SP and all pulley will pass ISO194.1-2003 Grade 40 or lower balance test, according to client requirement

#### Quick response and good Lead Times

- √ 24-hour response
- ✓ Help regular client to build a stock in Australia with standard products
- ✓ Australian wide distribution network

#### Comprehensive Product Line

- ✓ From light, portable applications to high tonnage, extreme heavy-duty jobs
- ✓ Standard duty, high duty, premium duty, and extreme duty Engineered Classes as per CEMA. GB
- ✓ Specialty: Spiral drums and wings, deflection wheels and dead shaft conveyor pulleys.

#### Optimization Design and Performance

- ✓ Complete assembly under Qualified inspector supervision including bearings, couplings, gearing, etc.
- ✓ Available apply Finite Element Analysis (FEA) to build per application stress conditions
- ✓ Dynamic balance test up to 1250rpm, limited by the weight of pulley.

#### **Quality Commitment**

- ✓ Automatic welding machines for consistent, quality welds
- ✓ Qualified welders trained and registered.
- ✓ Complete WPS and Welding quality inspected by SGS or another equivalent institute.



#### **Pulley Lagging**



Diamond



Ceramic Cube



Weld-On Strip



#### ✓ Plain Vulcanized Lagging

Plain vulcanized lagging is suitable for any Pulley in the conveyor belt system where watershed is not necessary. It provides additional protection against belt wear and increases the life of the Pulley.

✓ Herringbone patten Vulcanized Lagging

Herringbone Grooved Lagging offers superior tractive properties and is desired on all Drive Pulley applications. Each groove offers a path for water and other liquids to escape between the Pulley face and the conveyor belt. Herringbone grooved Pulleys are directional and should be applied to the conveyor in a manner in which the grooves point toward the direction of belt travel.

✓ Diamond Grooved patten Vulcanized Lagging

Diamond Grooved Lagging also offers premium tractive properties and should be specified on all reversing conveyor applications.

✓ Ceramic (Hot Vulcanized)

Vulcanized Ceramic Lagging by has proven to be the best in the industry. JMA has worked closely with manufactory to study adhesion strengths of several bonding methods.

✓ Weld-On Strip Lagging

Weld-On Strip Lagging is available from our product range and is easily installed on Drum Pulleys either in our factory or in the field. Not only do we have standard 65 durometer SBR available, but we can provide special compounds, such as low durometer rubber, EPDM, Anti-Static, Oil resistant, Chemical Resistance, and so on.

✓ Cold Bond

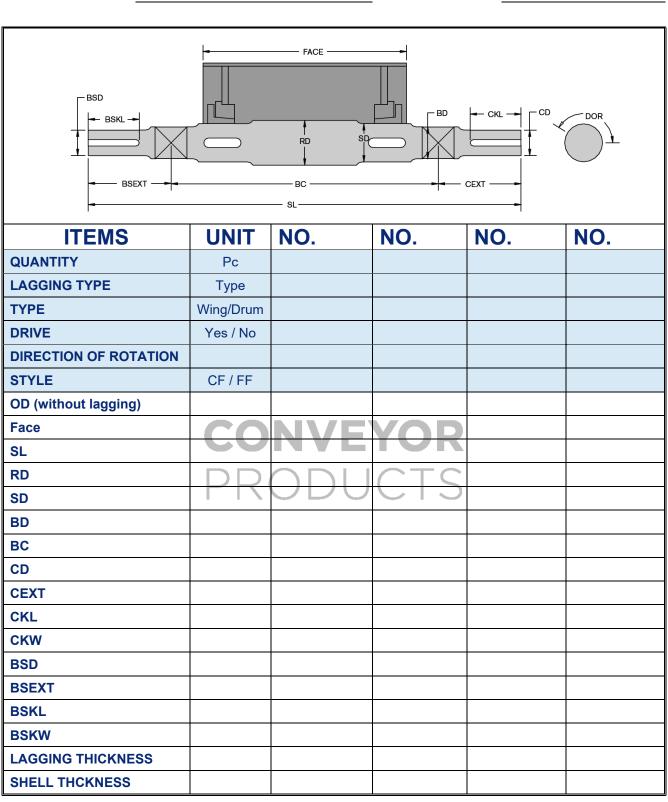
Cold Bond Lagging is another product available from JMA. Our Cold Bond rubber is available in plain or diamond grooved pattern. This product is typically used when Pulleys on the conveyor must be re-lagged while still in operation and can reduce the change-out time required to install a new assembly.





#### **JMA Conveyor Pulley Selection Technical Data Sheet**

CLIENT:	CO	NTACT:
ENQUIRY NO.:	DA	TE:





#### **JMA Conveyor Associates**

#### **Conveyor Belt Cleaning System**

Belt Width: 450 - 2400mm Belt Speed: ≤ 3.5 m/s Material Humidity: ≤15%

Working Temperature: -40~90 ℃

#### **Primary Polyurethane Belt Cleaner**

JMA-CPSS (STANDARD)

JMA-CPHS (HEAVY DUTY)



#### **Secondary Polyurethane Belt Cleaner**

JMA-CNSS (STANDARD)

JMA-CNHS (HEAVY DUTY)



#### **Vee Plough Belt Cleaner**

JMA-CLSS (STANDARD)

JMA-CLHS (HEAVY DUTY)







#### **Alloy Belt Cleaner**

H-Type Primary Alloy Belt Cleaner

P-Type Primary Alloy Belt Cleaner





**High Pressure Low Volume water jet Cleaner** 



Multi-phases vibration conveyor cleaner



**Customized Rubber & Polyurethane Scraper** 





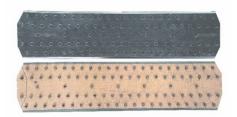
#### **Conveyor Belt Fastener**

- ✓ Strong and impact-resistant splice.
- ✓ Abrasion resistant splice.
- ✓ The front edge of the fastener is bevelled to allow it to interface smoothly with conveyor components.
- ✓ Fasteners are shipped inside carton boxes as 4 sets/box. Connecting pins are included in the boxes.

Туре		Belt thickness	Remarks
	MRA1	1.5 - 3.2 mm	Recommend using MRA
	MRA2	3.2 – 4.8 mm	lacer for installation of
	MRA3	4.8 – 6.4 mm	MRA series fasteners
	LGK0	1 – 2 mm	Recommend
HHHHHHHHHHH	LGK1	2 - 2.5 mm	using LGK lacer for installation
	LGK7	2.5 – 3.5 mm	of LGK series
	LGK9	3.5 – 4.5 mm	fasteners
CO	NVE	YOR	Size: 1"
500 " 607		ICTC	Size: 1-1/2"
	PL Plate Fastener	Customize	
	, dotoe.		Size: 2"
			6mm
		Stainless steel	7mm
		string	8mm
			9mm
			7mm
		stainless steel string with Nylon plastic coat	9mm

#### **Fast-Screw Splice**





#### JMA-FS-120 Split Fast-Screw Splice

Appearance: lines of screws on each side, one line middle of the joint. All nuts are buried in the rubber joint. The top 6mm and bottom 5mm cover are split, can be both used for belt joint and belt damage repair.

There are top 3 and bottom 2 ply of Middle reinforcement layer in the joint, which can make the joint part strong enough like the conveyor belt.



#### JMA-FS-254 Standard Fast-Screw Splice

Appearance: lines of screws on each side. All nuts are buried in the rubber joint. The middle reinforcement layer is fabric.

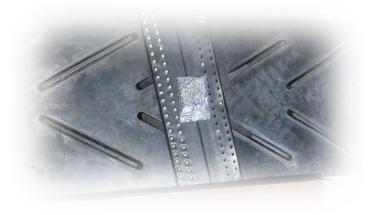
There are top 3 and bottom 3 ply of Middle reinforcement layer in the joint, which can make the joint part strong enough like the conveyor belt.

#### **Technical Data Sheet**

Item Model Type	Width	Thickness	Strength	Belt thickness	Temperature	Weight
RIT-MJ-120	120mm	11mm	600-1200N/mm	10-20mm	-30 180 ℃	2.8kg/m
RIT-MJ-254	254mm	15mm	800-1600N/mm	10-17mm	-30 120 ℃	4.25kg/m

#### Easier and faster to install

- ♣ Installation without need of physical strength
- Installation during all-weather condition
- No need/use of expensive equipment
- No need of highly skilled operators
- Easier bias splicing
- Less screws for faster Installation
- ♣ Easier skiving and less downtime
- New spacers for equal skiving size on both sides





#### **Other Conveyor Parts and Accessories**

#### **Steel floor Grating**

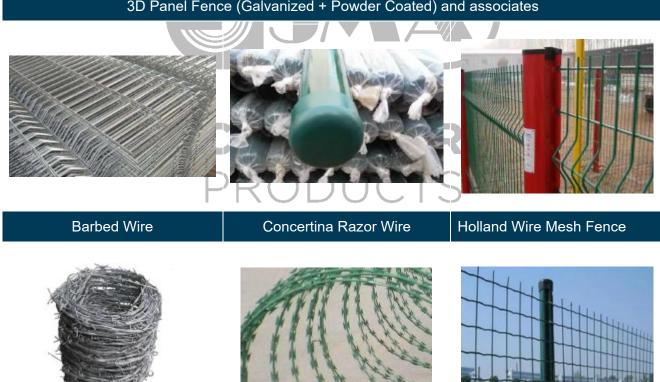
Any other grating can manufacture according to the requirement of customers.

Forge Weld Grating	Serrated Steel Grating	Swage-Locked Grating	

#### Wire mesh fence

Any type of wire mesh can manufacture according to the requirement of customers.

#### 3D Panel Fence (Galvanized + Powder Coated) and associates





#### **Metal Mesh Plate**

Any type of mesh plate can provide a reasonable solution according to the requirement of customers.

#### Expanded metal plate







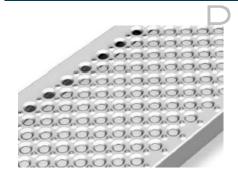
#### Perforated metal plate



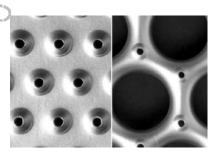




#### **Grip Strut**









#### **Other Associates**

Any customized conveyor associates can provide the best solution.

Any customized conveyor associated	ciates can provide the best solu	ution.
Elevator Buckets	Rubber Floor Mat	Wear Liner
Openable Conveyor Cover	Conveyor Cover with Accessible Window	Conveyor Cover with Sight glass
T-Type Skirt Board	Dual Seal Skirt Board	PE Skirt Rubber
P	RC CT	



#### **JMA Conveyor System Inspection**

#### **BUSINESS CHALLENGE**

Real-time Condition Monitoring and Proactive Maintenance as a Component of Minimizing Downtime.

Utilizing Historical Maintenance Data Analysis to Enhance Physical Performance and Reliability, Achieving Optimal Balance Between High Performance and Cost-effectiveness.

#### **SOLUTION**

For initial collaborations involving smaller conveying equipment, JMA conducts on-site visual inspections carried out by skilled professionals. This facilitates an initial understanding of equipment operation, culminating in the formulation of comprehensive reports submitted to the owner for archival and review purposes.

In the case of long-term partnerships and large-scale equipment, JMA engages in meticulous analysis and discussions regarding equipment maintenance status and requisites with the client. Subsequently, appropriate testing methodologies are specified, alongside tailored equipment enhancement recommendations.

For sizable equipment instances where direct observation proves challenging, JMA collaborates with proficient testing equipment teams to deliver automated robot inspection services.

Addressing the need for sustained vigilance in critical areas, such as core inspection of steel wire belts and canvas belts,



JMA boasts a dedicated team equipped to provide randomized, routine, periodic, and round-the-clock inspection services.

#### WHY CHOOSE JMA

#### Recognition

JMA's factories excel in designing and improving conveyor belt equipment, including patrol inspection and human factors

#### **RELATED SERVICES**

JMA - 24hrs Continuous X-Ray

JMA - Regular inspection X-ray

JMA - Onsite Vision Inspection

JMA - Inspection Reporting

JMA - Remote Monitoring

JMA - Conveyor System Inspection

JMA - Cover Thickness Testing

JMA - Patrol Monitor Robot

at port terminals. In China, JMA Factory leads in conveyor belt monitoring and R&D.

#### **Knowledge & Expertise**

JMA Factory's technical proficiency and ongoing training for its Australian team and dealers ensure timely and tailored information for our clientele.

#### **Comprehensive Solutions**

JMA offers complete solutions from conveyor belt selection to equipment design, enhancements, and Australian spare parts inventory management, swiftly resolving security concerns for our clients.

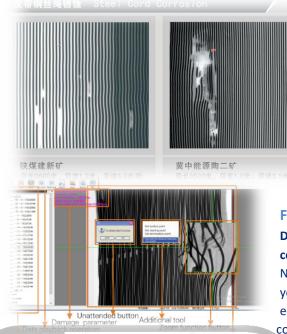


#### **JMA Reporting**

The purpose of this report is to clearly and accurately communicate events requiring attention, wear and tear, and potential hazards on conveyor systems, belts, and accessories. It serves to facilitate effective proactive maintenance planning and enables adjustments to be made within relevant budget cycles.

JMA reports are archived to identify immediate hazards since the last inspection and trends in potential risks. The report consists of three parts: a summary of each inspection item on the conveyor, action suggestions, and detailed photos of each inspection item. This comprehensive approach ensures that any potential risks are promptly addressed and mitigated.

Reports can be delivered to one or more relevant persons in a variety of formats, from electronic to formal mailed text, depending on your specific needs and preferences. This flexibility ensures that the information is accessible and actionable to those responsible for maintenance and



#### **FAQ**

#### Do I need to inspect all the conveyors?

甘肃窑街煤矿

Not at all, we will recommend to you a professional, reliable, and economical way to inspect conveyor belts for different uses.

#### What are the key benefits?

Proactive maintenance of conveyor equipment Prevent and avoid catastrophic failures.

#### Who owns the Data?

You own the property rights to your data, and at the same time, we retain a backup of this data, which forms part of the database for our engineers to analyze and make recommendations.

## Do I have to shut down the belt for the inspection? Uncertain. Depending on the testing content and tools, we may require shutdown to install relevant non-destructive testing equipment. But most inspections can be done during operation, which is also beneficial because our technicians can identify the problem based on abnormal noises.







#### **Metal Chain Plate Conveyor System**

Metal chain plate conveyor system is a type of conveying device made of steel plates and hinge pins or connection rods, which provides a larger contacting area, flat and smooth surface for drying, sorting, and conveying. There are various types and customized specs of hinged steel belt can be chosen.

#### **Features**

Stable operation - The flat and smooth surface supplies large conveying surface and stable conveying.

Convenient installation - The installation of metal plate conveyor belt has simple structure, which can be installed and replaced conveniently and fast.

Suitable for medium and heavy load transportation - The metal plate conveyor belts have large conveying surface, and they can self-support in heavy duty applications.

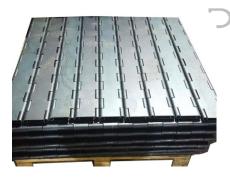
Corrosion and rust resistance - Various anti-corrosive materials and surface treatments ensures the metal plate conveyor belts corrosion and rust resistance. It can be used in harsh environments and arduous conditions.

Durable and long service life - The material of metal plate conveyor belt is tough, which can be used in good condition for long service life.

#### **Applications**

- ✓ Transporting
- ✓ Drainage
- ✓ Sorting

- ✓ Elevating
- ✓ De-elevating
  - Waste treatment
- ✓ Blanching
- ✓ Drying











### **CONVEYOR** PRODUCTS

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Sunshine West VIC 3020

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